







What do you like about SUVs? • What don't you like? • How do you plan to use one? Where would you like to go? • We asked people a lor of questions when we set out to design the Saturn VUE, because we wanted it to be more than just another SUV. • We learned that people like the interior room but not the exterior bulk that makes traditional SUVs hard to park, difficult to get in and out of, and awkward to maneuver in traffic. • People also said they like the off-road capability but they really didn't intend to power their way up rock piles or jump a dry wash in Baja. • And almost all said they'd prefer an SUV that was fuel efficient, environmentally sensible and well-equipped with safety features. And a couple more things: how about throwing in some extra comfort and convenience inside and a ride that wasn't so bumpy: • So we designed the VUE their way. Plenty of room, without the bulk. Strong but not muscle-bound. Fuel efficient and conscious of the environment. Safe and smooth riding. • The VUE could have been just another SUV. But then it wouldn't have been a Saturn.





VUE family. SUV translated four ways.

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VUE environment. The nature of our design.

8-11

VUE ergonomics. All revolving around you.

12-17

VUE power. More than one way to go.

8-19

VUE innovation. VTi variable transmission.

0-21

VUE handling. Surefooted yet agile.

22-23

VUE safety. Always first at Saturn.

24-25

OnStar.® A world of help at your fingertips.

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VUE color and trim. Stunning in any environment.

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VUE specs. All the dirt on our SUV.

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FWD 4 AWD V6 AWD V6



FWD 4 Front-wheel drive with an Ecotec[™] 2.2-liter, inline-four-cylinder engine and five-speed manual transmission (VTi variable transmission also available). Our entry-level SUV with a long list of standard features, including electric power steering, electronic throttle control, air conditioning, four-speaker AM/FM stereo, 16-inch wheels, integrated roof rails, rear cargo organizer, fold-down rear seatbacks with 70/30 split and fold-flat front passenger seat to accommodate long loads.

AWD 4 All-wheel drive with an Ecotec 2.2-liter, inline-four-cylinder engine. Beyond the same set of standard features found on our FWD 4, the AWD 4 offers some additional technological innovations including a VTi variable transmission that constantly adjusts gear ratios for smooth, seamless acceleration. The AWD 4 configuration delivers an EPA-estimated 21 miles per gallon in town, 26 on the freeway.

FWD V6* Front-wheel drive with the powerful 3.0-liter, 181-horsepower, V6 engine and a five-speed automatic transmission. Standard features include 16-inch steel wheels, six-speaker AM/FM stereo with CD player and foglamps. Plus a package that features power windows, door locks and sideview mirrors; remote keyless entry system; cruise control; map lights; and an auto-dimming mirror with compass and outdoor temperature gauge. You can also upgrade with the available Advanced Audio System and optional Leather Appointments.

AWD V6 All-wheel drive teamed up with a powerful 3.0-liter, 181-horsepower, V6 engine and a five-speed automatic transmission with a 2,500 pound towing capacity.** In addition to the traction capabilities of all-wheel drive, you get all the features of the FWD V6 described above, but you're upgraded to 16-inch alloy wheels.

^{*}FWD V6 not available at start of production. **Maximum trailer weight ratings are calculated assuming a base vehicle, except for any option(s) necessary to achieve the rating, plus the driver. The weight of other optional equipment, passengers and cargo will reduce the maximum trailer weight your vehicle can tow. See your Saturn retailer for details.



Rugged but with the heart of a Saturn. Saturn engineers worked hard to make the VUE a solid environmental citizen. Along with providing aggressive lines, every dent-resistant polymer bodyside panel is 100% recyclable. Each VUE is also painted with an advanced waterborne process that dramatically cuts manufacturing emissions. All of which means the VUE can help you enjoy more of our planet while using less of it. Of course, some of what you see was designed merely to beautify your own environment. Take a look at the roof rails; they blend smoothly into the roofline. And the clamshell hood covers the tops of the fenders to add to the VUE's unique appearance.







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No bending, stretching or contorting required. The VUE has a full eight inches of ground clearance to handle dirt roads or potholed streets yet provides a modest step-in height for you to easily negotiate. In fact, everything about the VUE has been designed to fit how and where you'll use it. For instance, the VUE's bumpers are rugged but set at a car-friendly height. The hood opens wide to offer full access to an engine compartment that has been equally well thought out. You'll find fluid containers positioned for easy reach and dipsticks that are color coded to lessen confusion. We've also chosen cartridge oil filters that are simpler to change than spin-on types. Smart ergonomics continue around the back where the entire cargo area is revealed by a rear liftgate that can be opened with one hand. Grab-style door handles and wide door openings welcome you into an interior that is both comfortable and practical. Switches, buttons and knobs are easy to see, understand and reach from the height-adjustable driver's seat. And there's plenty of hip room, shoulder room and headroom for everyone. The rear seats even recline for added comfort. While you're adding comfort, add Leather Appointments with heated front seats and lumbar support. You'll get leather-trimmed seats as well as a leather-wrapped automatic shifter and steering wheel. This option, which requires the available Power Package, is shown in the foldout photo across the page. As you see, this SUV was built around you.



















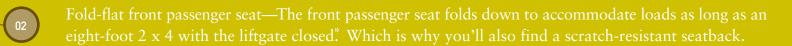














- Audio systems—An AM/FM stereo with CD player is standard on the VUE AWD V6 and FWD V6. A single CD/cassette system and six-disc in-dash CD changer/cassette system are optional on all models, and either can be upgraded with the Advanced Audio System, which includes a 180-watt amplifier and 8-inch sub-woofer.
- Door pockets—Roomy, expandable storage areas up front give you easy-to-reach, easy-to-see storage. There are also pockets in the back doors and a center storage area for your back seat passengers.

Cargo organizer—Paper or plastic? Either way, this cargo-floor-mounted bin simply lifts into place to secure grocery bags or other cargo and folds down when not in use.

Fold down the rear passenger seats, and you'll have 63.8 cubic feet of cargo volume. A 70/30 split still allows room for passengers who can help carry what you haul.*

Side storage bins—VUE designers made every cubic inch count, installing recessed side storage bins in the cargo compartment to make use of otherwise wasted space behind the rear wheels.

They're also handy places to stow items that would otherwise roll around.

Tie-down rings—Handy tie-down rings can be found throughout the cargo area to help secure loads.

*Loads should be kept low, away from the air bags and windshield area, and should be properly secured.

Cargo area—30.8 cubic feet of easy-to-load space, all thanks to a low liftover height. Of course, there's even more room with the rear seatbacks folded down. In addition, loading lights mounted on the liftgate help illuminate all that space.

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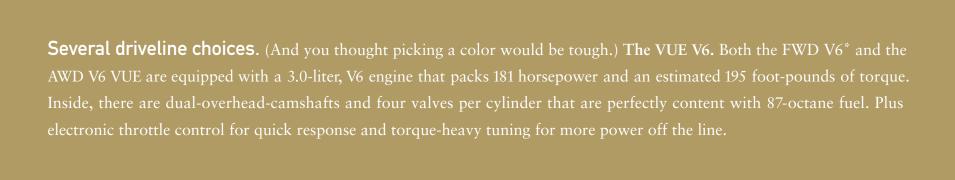


The Ecotec 4 engine delivers smooth power at all speeds thanks to twin balancing shafts that help cancel vibrations.



A five-speed automatic transmission is standard with both the FWD V6* and AWD V6. The close-step gear ratios mean smoother acceleration, especially when passing traffic. And since the shift points are matched with the engine torque curve, shifting is less noticeable. You'll also find an intermediate gear (the *I* in the P-R-N-D-I-L) in the gear-selector markings. The *I* setting acts as 2nd through 4th gears and is especially useful in long downhill runs or when towing. • The Ecotec 4. Another way to go is with the Ecotec 2.2-liter, four-cylinder, 143-horsepower engine. It has dual-overhead-camshafts and four valves per cylinder. The engine block, head and crankshaft are built with a lost-foam casting that reduces the number of parts and creates a more precise assembly. • A lively five-speed manual transmission is standard on our base model FWD 4. It adds a whole lot more sport to this sport-utility vehicle. • The revolutionary VTi variable transmission is standard on the AWD 4 and optional on the FWD 4. Turn the page to find out more.

*FWD V6 not available at start of production.



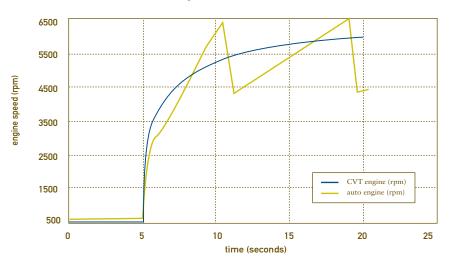




Smooth Shifting (Ratioing)

Wide Open Throttle Vehicle Acceleration vs. Time

Unlike the heavy rpm fluctuations of engines paired to traditional automatic transmissions, an engine with a variable transmission runs continuously at its most efficient speed. The result gives you smooth acceleration and fuel efficiency.

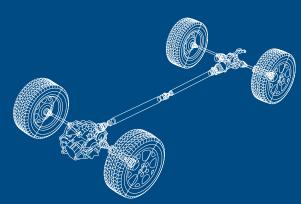


The VTi variable transmission. The next generation of transmission technology is standard on the VUE AWD 4 and optional on the FWD 4. Once the vehicle is put in Drive, the VTi's system of flexible steel belts and hydraulically controlled pulleys continuously adjusts the effective gear ratio for optimum performance regardless of your driving situation. Acceleration is seamless and smooth—no jumping between gears on hills. And most important, the variable transmission makes certain the engine operates in its most efficient range for fuel economy. Estimated mileage with the VTi is almost identical to that of the manual transmission—23 miles per gallon in the city, 28 on the highway for the FWD 4. And an EPA-estimated 21 miles per gallon in the city, 26 on the highway for the AWD 4. The VTi also offers the same intermediate *I* setting that's found on both the VUE FWD V6* and AWD V6 automatic transmissions. Located between Drive and Low on the shift selector, Intermediate gives you better performance in long downhill runs or when towing.





No road too winding. The VUE's backbone is a high-strength-steel spaceframe welded into a single solid structure. This design, combined with a hydroformed engine cradle, allowed Saturn engineers to tune the four-wheel independent suspension to isolate the driver and passengers from many of the road's imperfections. To make the VUE agile and responsive to driver input, we added electric power steering (EPS). With EPS, electronic sensors and computer controls measure and react to thousands of inputs a second, adjusting steering assistance to help the VUE operate smoothly over rugged terrain and during evasive maneuvers.



The VUE's all-wheel drive is fully automatic and seamless. On dry surfaces, the system sends power to the front wheels only. When there is slippage, the system is smart enough to balance the power between the front and rear wheels—so it flows where it's needed. For added support, an optional Anti-lock Braking System is also available on all-wheel-drive models. On VUE models with front-wheel drive,* an Anti-lock Braking System with Traction Control** option is available to help provide similar control.

FWD V6 not available at start of production

FWD 4 equipped with the optional VTi transmission requires Anti-lock Braking System with Traction Control.



Other standard safety features include driver and front passenger air bags;** attachments for LATCH child-safety seats on all three rear seating positions, three-point safety belts throughout and daytime running lamps. Beyond collision safety, we've also added a theft-deterrent system, child-safety door locks and battery run-down protection. • High-tech safety features are important, but nothing can replace sound engineering that helps protect you. For instance, take a look at the VUE's stance; it's wide and offers a low step-in height. Combine that stance with four-wheel independent suspension, and handling becomes even more predictable. Of course, most of the engineering feats on the VUE are a lot less noticeable. Lift the rear hatch inside the cargo area, and you'll find the spare tire is mounted at a slight angle. It's a small adjustment that actually helps the spaceframe crumple zone absorb energy and transfer momentum to minimize overall intrusion during a rear collision. • It would take hours to explain every engineering nuance. Not to mention how we tested the VUE for over 2.5 million miles, covering just about every kind of road you're likely to encounter in a lifetime of driving (and some unpaved terrain and environments you may never want to attempt). Regardless, our goal was simple: to test and refine the VUE to exceed the standards set by the government and, hopefully, you.

First on a long list of safety features and options: Head Curtain Side Air Bags.* Designed to help protect the driver and front and rear passengers in outboard seating positions from head and neck injuries in certain side-impact collisions. Optional Head Curtain Side Air Bags inflate in 1/20th of a second and drop down like curtains. They're the latest in a list of safety features and options that begin with the VUE's spaceframe. Its high-strength-steel stampings are welded into a single solid safety cage with crumple zones to help absorb front or rear collisions. And reinforced windshield pillars and bodyside structures to help shield occupants from side-impact collisions.



^{*}Always use safety belts and proper child restraints, even with air bags. Head Curtain Side Air Bags are designed to help reduce the risk of head and neck injuries to front and rear seat occupants on the near side of certain side-impact collisions. All Saturn models are equipped with driver and front passenger frontal-impact air bags. The primary benefit of any frontal air bag is to help protect occupants in certain collisions by supplementing the protection provided by safety belts. However, even with air bags, there remain fatal risks to infants in rear-facing restraints and to other children who are not properly secured when the air bag inflates. Children are safer when properly secured in a rear seat. Never secure an infant in a rear-facing restraint in the front seat of any vehicle with an active air bag. See the Owner's Handbook for more safety information.



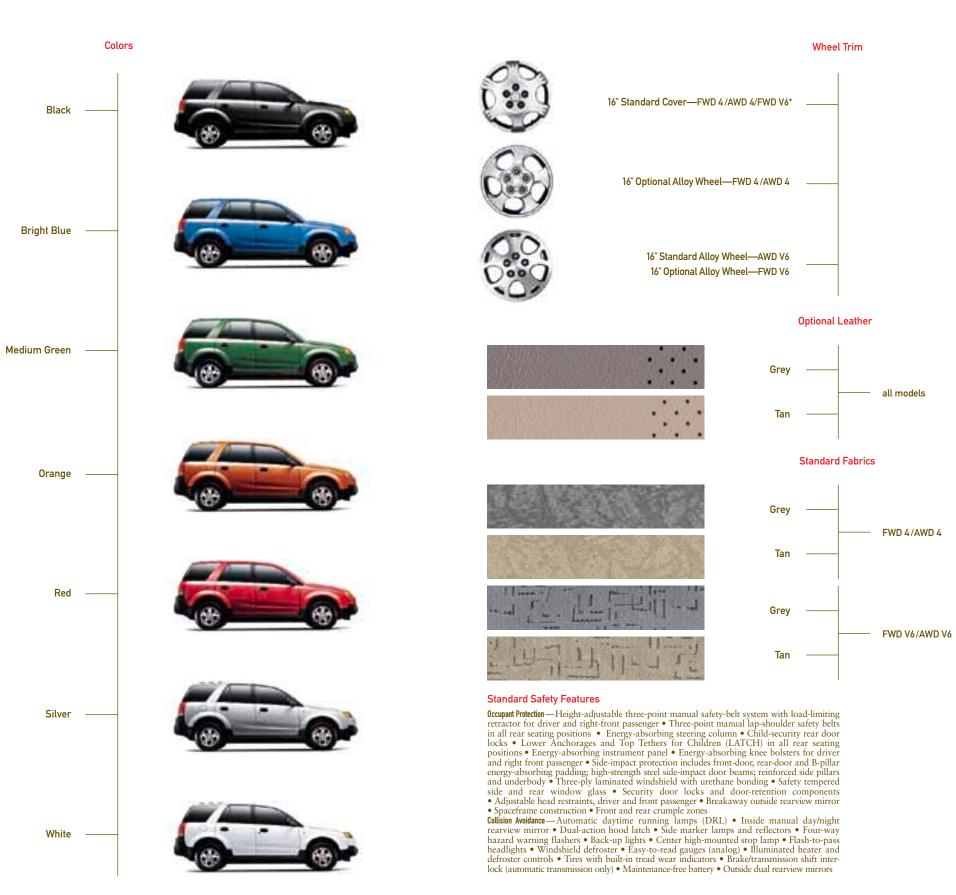


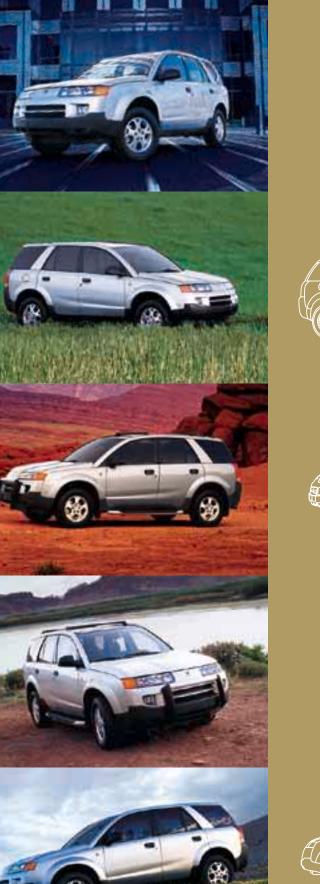
Optional OnStar* with a one-year Safe & Sound Plan. Just press the blue OnStar button on the rearview mirror, and an OnStar advisor is instantly ready to work for you, doing something as vital to your well-being as sending help in the event of a collision or mechanical failure. The OnStar Safe & Sound Plan includes a long list of safety and security features, including helping authorities locate your vehicle if it is stolen. Service upgrades are available at extra cost and can include everything from having OnStar arrange dinner reservations for you from the road to providing route support when you're lost. OnStar's available Personal Calling feature allows drivers to make and receive hands-free, voice-activated phone calls through a nationwide network. OnStar's available Virtual Advisor gives subscribers access to personalized Web-based information in a hands-free, voice-activated manner as well. The optional OnStar feature requires that your VUE is also equipped with an optional CD/cassette or CD changer audio system and optional Power Package (standard with both the FWD V6** and the AWD V6), which includes an auto-dimming mirror with outside temperature gauge and compass; remote keyless entry system; power windows, door locks and mirrors; and cruise control. Once you add the OnStar option, you'll have one year to experience the features included in the Safe & Sound Plan. Visit www.OnStar.com or talk to your Saturn retailer for more information.



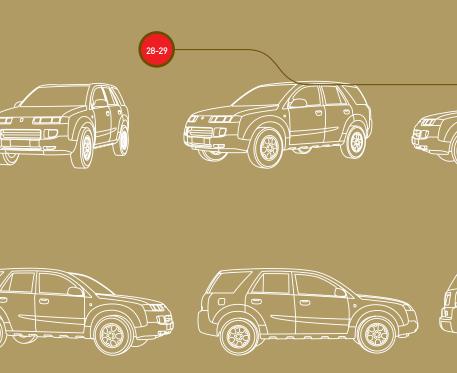
*OnStar services require vehicle electrical system and wireless service to be available and operating for features to function properly. OnStar Personal Calling–enabled vehicle requires existing OnStar service contract and prepaid calling minutes. Personal Calling required for Virtual Advisor. Personal Calling and Virtual Advisor not available in select markets. OnStar voice recognition system may not work with all voices. Call 1-800-ONSTAR-7 or visit www.onstar.com for system limitations and details. **FWD V6 not available at start of production.





























Features and Options

Exterior Features	FWD 4	AWD 4	FWD V6*	AWD V6
► Integrated roof rails	•	•	•	•
Halogen headlights	•	•	•	•
▶ Foglamps	·····	0	•	•
Exterior breakaway sideview mirrors	•	•	•	•
Solar glass	•	•	•	•
Intermittent windshield wipers	•	•	•	•
Rear window washer/intermittent wiper	•		•	•
• 16-inch steel wheels with covers	•		•	
• 16-inch after wireds wireds • 16-inch aflow wheels	0			•
▶ Power sunroof [†]	0	0	0	0
Comfort and Convenience Features	FWD 4	AWD 4	FWD V6*	
			LAAD AQ	AVVDV
► Variable transmission (VTi)	0	•	<u></u>	
► Air conditioning with dust and pollen filter	•	•	•	•
▶ Rear window defogger with timer	•	•	•	•
▶ Height-adjustable steering wheel	•	•	•	•
▶ Reclining front bucket seats with two-way adjustable head restraints and inboard, fold-down armrests	•	•	•	•
▶ Height-adjustable driver's seat	•	•	•	•
► Leather Appointments with heated front seats with lumbar support‡	0	0	0	0
► Center console with cupholders, front and rear 12-volt power outlets, and storage bin	•	•	•	•
▶Rear cargo organizer	•	•	•	•
▶ Dual visor vanity mirrors	•	•	•	•
▶ Fold-flat front passenger seatback with scuff-resistant back	•	•	•	•
▶70/30-split folding rear seatbacks	•	•	•	•
▶ Two-position reclining rear seats	•	•	•	•
► Cargo-area privacy glass	•	•	•	•
▶Liftgate loading lights	•	•	•	•
▶Door entry lamps	•	•	•	•
▶ Remote hood and liftgate release	•	•	•	•
Floor mats	0	0	0	0
Safety and Security	FWD 4	AWD 4	FWD V6*	AWD V
▶ Head Curtain Side Air Bags**	0	0	0	0
▶ Driver and front passenger air bags **	•	•	•	•
► Anti-lock Braking System with Traction Control††	0	_	····-	_
Anti-lock Braking System	——————————————————————————————————————	0	0	0
► OnStar® Communications System‡‡ (with one-year Safe & Sound Plan service)	0	0	0	0
▶ Engine-immobilizing anti-theft system	•	•	•	•
Audio Systems	FWD 4		FWD V6*	
► AM/FM stereo with four speakers	•		_	_
► AM/FM stereo with CD player and six speakers	0	0		
► AM/FM stereo with CD/cassette player and six speakers	0	0	0	0
► AM/FM stereo with six-disc, in-dash CD changer with cassette and six speakers	0	0	0	0
Advanced Audio System*** with 180-watt amplifier, 8-inch sub-woofer and six speakers	0	0	0	0
Option Package Option Package	FWD 4	AWD 4	FWD V6*	
▶ Power Package: power exterior mirrors, power windows with driver express-down and rear disable, power door locks, remote keyless entry system,	FWU 4	AWU 4	LMN A0	AWD VO
auto-dimming rearview mirror with temperature and compass display, driver and passenger map lights, cruise control and Saturn Security System	0		•	
Instrumentation	FWD 4	AWD /	FWD V6*	AWD V
	FWD 4	AWU 4	1 110 40	ATTU V
► Speedometer, tachometer, digital trip odometer and coolant-temperature and fuel-level gauges Cil life manifers	•	•	•	•
► Oil-life monitor				
► Warning lights for low fuel, low brake fluid, low washer fluid, air bags,** driver safety belt, liftgate ajar, battery, oil pressure and check engine	•	•	•	•
▶ Reminder chimes for headlights on, key in ignition, door open, driver safety belt, battery, oil pressure and check engine	•	•	•	•

• = Standard • = Optional — = Not Available

*FWD V6 not available at start of production. | †Requires optional Power Package. | ‡ Leather-trimmed seats, leather-wrapped automatic shifter and leather-wrapped steering wheel. Requires optional Power Package. | **Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. Head Curtain Side Air Bags are designed to help reduce the risk of head and neck injuries to front and rear seat occupants on the near side of certain side-impact collisions. For more Saturn safety information, see the Owner's Handbook. | ††FWD 4 equipped with the optional VTi transmission requires Anti-lock Braking System with Traction Control. | ‡‡Requires optional variable or automatic transmission, optional Power Package and optional CD/cassette player or six-disc, in-dash CD changer audio system. Call 1-800-ONSTAR-7 or visit www.onstar.com for system limitations and details. | ***Requires optional CD/cassette player or six-disc, in-dash CD changer audio system.

Owner Protection Plan

Moneyback Guarantee—Within the first 30 days or 1,500 miles of delivery, whichever comes first, the original purchaser may return his or her 2003 Saturn vehicle—for any reason—if not completely satisfied. In the event that an owner of a new Saturn warranty and owner assistance booklet in the Owner's Handbook. returns his or her car, he or she may select another one or ask for a full refund of the purchase price. Program provisions are detailed in our 2003 Owner Protection Plan Brochure. The vehicle must be returned in the condition in which it was delivered, without damage or excessive wear and tear. Any vehicle returned will be inspected for damage and excessive wear and tear. If non-warranty repairs equal to or greater than \$300 have been performed or are necessary, the vehicle is not eligible to be returned. If less than \$300, the damage repair estimate will be deducted from the refund/credit.

"Bumper to Bumper" Limited Warranty—Our "Bumper to Bumper" New Car Limited Warranty does precisely what the name implies—covers virtually everything on the vehicle from the front bumper to the rear for the first three years or 36,000 miles, whichever comes first. There is no deductible, and the warranty covers the cost of repairs to correct vehicle defects related to materials or workmanship during the line to Saturn by calling the Saturn Customer Assistance Center at 1-800-553-6000 warranty period. In the event that the vehicle is sold, the balance of the warranty or sending an e-mail by going to www.saturn.com.

24-Hour Roadside Assistance—From the moment of purchase throughout the term of the car's "Bumper to Bumper" Limited Warranty, every Saturn owner is enrolled in Saturn's 24-Hour Roadside Assistance Program. If a problem is experienced, the owner can dial toll-free 1-800-553-6000 and Saturn advisors will arrange towing service or other assistance that is needed. If the problem is due to a warrantycovered defect, Saturn will pay for the cost of the towing service. New Saturn owners receive an information package in the mail within a few weeks after vehicle delivery. This package describes the program and includes an ownership card.

Owner Assistance—If Saturn owners need help or just have questions about their cars, they can call their retailers and ask for the Customer Assistance Liaison, who personally handles the request. Or Saturn owners can take advantage of the direct



Engine and Drivetrain	FWD 4	AWD 4	FWD V6/AWD V6			
Engine	2,198-cc, DOHC,	2,198-cc, DOHC,	3,000-cc, DOHC,			
	16-valve, inline-4, alloy	16-valve, inline-4, alloy	24-valve, V6,			
	cylinder head and block	cylinder head and block	alloy cylinder head			
Horsepower	143 @ 5,400 rpm	143 @ 5,400 rpm	181 @ 6,000 rpm			
Torque (ft. lbs.)	152 @ 4,000 rpm	152 @ 4,000 rpm	195 @ 4,000 rpm			
Valvetrain	4 valves per cylinder, steel timing chain	4 valves per cylinder, steel timing chain	4 valves per cylinder, rubber timing belt			
Fuel	Unleaded 87-octane	Unleaded 87-octane	Unleaded 87-octane			
Transmission (standard)	5-speed manual	Variable (VTi)	5-speed automatic			
Transmission (optional)	Variable (VTi)	1 500 11-	2.500 lb-			
Towing capacity with trailer brakes	1,500 lbs.	1,500 lbs.	2,500 lbs.			
Chassis						
Drivetrain	Front engine/front-wheel drive (FWD 4/FWD V6); front engine/all-wheel drive (AWD 4/AWD V6)					
Body construction	Galvanized-steel spaceframe with front and rear vibration-isolating subframes					
Exterior panels	Polymer front fenders, door panels, rear quarter-panels and bumper fascias; galvanized-steel hood, roof and liftgate					
Bumpers	Integrated, front and rear, car-friendly height					
Front suspension	Independent, strut-type with coil springs and stabilizer bar					
Rear suspension	Independent, trailing arm with three lateral locating links, stabilizer bar and coil springs					
Steering	Electric power-assisted rack-and-pinion					
All-wheel drive	On-demand, actuated by speed differential between front and rear axles; two-piece driveshaft					
Brakes	Power-assisted, ventilated front disc/rear dr	um				
Anti-lock Braking System	Electrohydraulic control unit					
Traction Control	All-speed, using engine torque reduction (I	FWD 4 only)				
Exhaust	Full stainless steel					

Exterior Dimensions



Tires	FWD 4	AWD 4	FWD V6	AWD V6
Size	P215/70R16	P235/65R16	P235/65R16	P235/65R16
Type (all-season steel-belted radial)	Bridgestone Dueler H/T	Bridgestone Dueler H/T	Bridgestone Dueler H/T	Bridgestone Dueler H/T
Spare	T155/90D-16	T155/90D-16	T155/90D-16	T155/90D-16
Wheels	16" steel	16" steel	16" steel	16" aluminum alloy
Interior Dimensions Front/Rear (in.)				
Legroom	41.2/36.8	41.2/36.8	41.2/36.8	41.2/36.8
Headroom	40.4/40.3	40.4/40.3	40.4/40.3	40.4/40.3
Shoulder room	55.4/55.3	55.4/55.3	55.4/55.3	55.4/55.3
Hip room	51.6/52.7	51.6/52.7	51.6/52.7	51.6/52.7
Weights, Capacities and Technical Data				
Curb weight, manual/automatic (lbs.)	3,172/3,214	3,340	3,396	3,491
EPA passenger volume (cu. ft.)	99.8	99.8	99.8	99.8
EPA cargo-area volume, seatback up (cu. ft.)	30.8	30.8	30.8	30.8
seatback folded down (cu. ft.)	63.8	63.8	63.8	63.8
Fuel capacity (gal.)	15.5	15.5	15.5	15.5
Coefficient of drag (Cd)	0.383	0.383	0.395	0.395
Mileage Estimates (City/Highway mpg) †††				
Manual transmission	23/28	_	_	_
Variable transmission	22/25	21/26	-	_
Automatic transmission	_	_	19/25‡‡‡	19/25

^{†††}Actual mileage may vary with driving conditions—use for comparison only. | ‡‡‡ Official EPA estimates not yet available. Fuel economy based on GM testing.



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