

1. When we design our cars, we don't see sheet metal, we see the people who may one day drive them.

Cars don't have an inner life. No one expects a car to be sitting at its desk at 9 a.m. every morning. A car will never understand what it means to be a parent. And while a car might, on some level, be able to appreciate its own good looks, it's not the one who actually gets to accept the compliments.

When it comes right down to it, cars only really matter if there's someone behind the wheel.

That's why Saturn cars and trucks are designed for people. People who deserve to feel safe, who appreciate reliability, quick acceleration, style, and a lot of unexpected features. And who believe, like us, that a car can be smart, practical and beautiful, all at the same time.

It's a tall order. But there are a lot of reasons to believe it can be done—47 reasons, to be exact.

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SPECIFICATIONS

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> HIGH-STRENGTH STEEL SPACEFRAME > FRONT AND REAR CRUMPLE ZONES > DRIVER AND FRONT PASSENGER AIR BAGS1 > AVAILABLE HEAD CURTAIN SIDE AIR BAGS1 > LATCH SYSTEM > ENGINE-IMMOBILIZING ANTI-THEFT SYSTEM > AVAILABLE SATURN SECURITY SYSTEM > AVAILABLE ABS WITH TRACTION CONTROL > AVAILABLE ONSTAR COMMUNICATIONS SYSTEM²

7. Inside every Saturn is the soul of a protector.

Safety-conscious from the inside out. Saturn's high-strength steel spaceframe with front and rear crumple zones harnesses the laws of physics to help absorb crash energy before it gets to the passenger compartment. It's a feature normally found on more expensive cars, and at the heart of every Saturn we build. Of course, all our cars and trucks are equipped with a long list of safety features, each of which is designed to help protect you and your passengers, avoid collisions, or keep your Saturn out of the wrong hands.



¹A note about child safety: Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. Never place a rear-facing infant restraint in the front seat of any vehicle equipped with an active air bag. Head Curtain Side Air Bags are designed to help reduce the risk of head and neck injuries to front and rear seat occupants on the near side of certain side impact collisions. See the Owner's Handbook and child safety seat instructions for more safety information.

²Optional OnStar System includes one year Safe & Sound Service Plan. See the inside back cover for additional OnStar information.





11. We want you and your Saturn to be happy together. For more details, visit saturn.com/promise.

12. Because the best places to go are usually the hardest ones to find.

Peace of mind is just one reason to choose OnStar as an option. OnStar comes with a one-year subscription to the Safe & Sound Service Plan, so if you're locked out of your car, in an accident, or your Saturn gets stolen, you can get help around the clock. And, depending on which services you subscribe to, you'll also be able to push a single button and talk to an OnStar Advisor, who can direct you to the nearest ATM, gas station or restaurant; help you with hard-to-get reservations and tickets; and guide you straight to the front door of wherever you're headed.







15. A Web site that's just as user-friendly as our cars.

Compare model features, prices and performance to find which Saturn is right for you.

Financial tools help you sort through all your choices.

See the Saturn of your choice in the color of your choice from the angle of your choice. It's almost as good as visiting a Saturn showroom.



Peelaway cars let you look past the polymer panels to the technology inside.

Get an accurate MSRP that changes as you add or subtract options and accessories.

The news feature gives you updates about the model you're researching.

A lot of people like to fully research a car before they buy it—a practice we wholeheartedly endorse. So much so, in fact, that we redesigned saturn.com to make it even easier to find all the information you need.

16. The L300. There's a lot to love.

It's not just the automatic projector-beam headlights or the dent- and ding-resistant polymer panels. It's not just the flexible cargo space or the amenity-filled interior. It's everything put together. And the price tag? Even that's attractive.

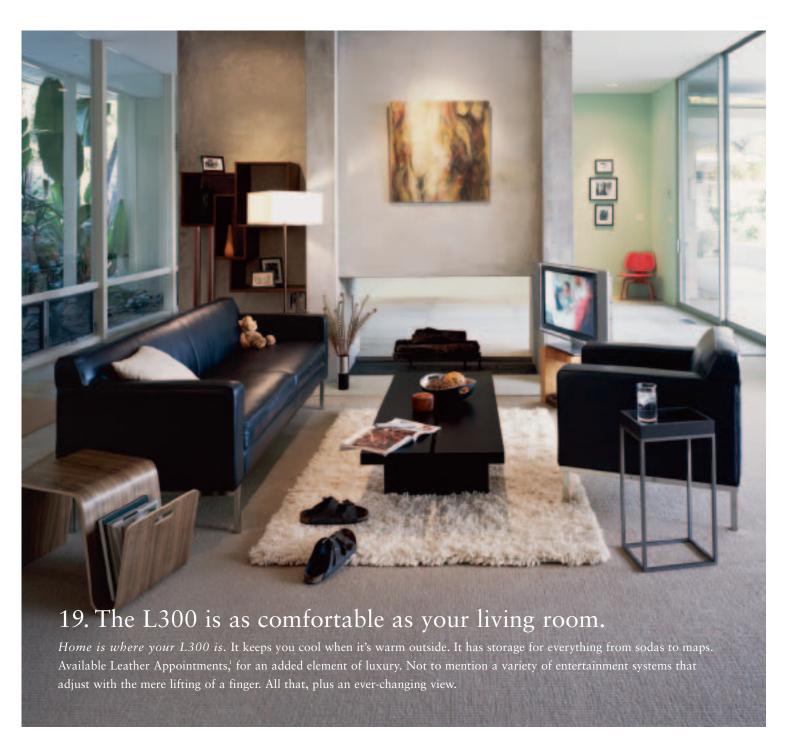


17. It takes care of the people you care about.

Every L300 is remarkably safety conscious, with driver and passenger front air bags', Head Curtain Side Air Bags', ABS with Traction Control, four-wheel disc brakes, precision-welded modified steel spaceframe, and the Saturn Security System.











20–25: Power, power and more power.

The L300 has plenty of features, both standard and optional. An in-dash six-CD changer with seven-speaker Advanced Audio System comes standard on the L300·3, optional on the L300·2. Heated front seats are another alluring option, as is the auto-dimming rearview mirror with compass display, which not only helps you keep your bearings, but also adjusts automatically to cut glare from other cars' headlights. Automatic precision-ground projector-beam headlights and remote keyless entry both come standard. Finally, there's an optional DVD player, to keep the peace in the back seat.¹

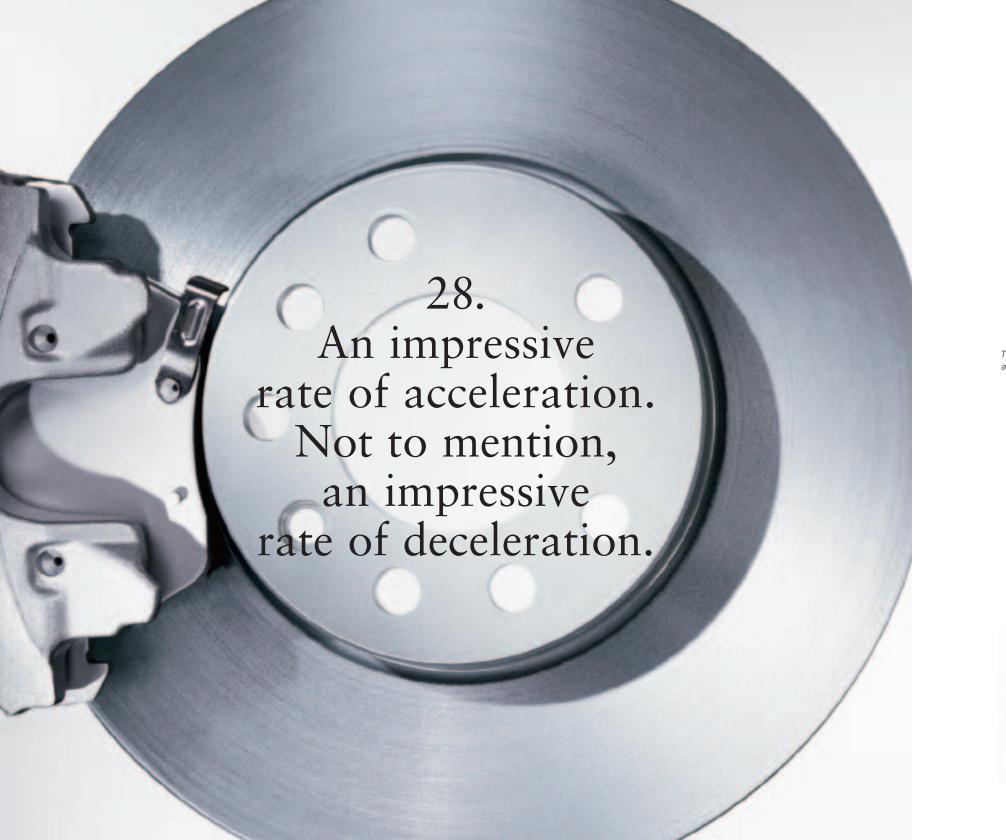




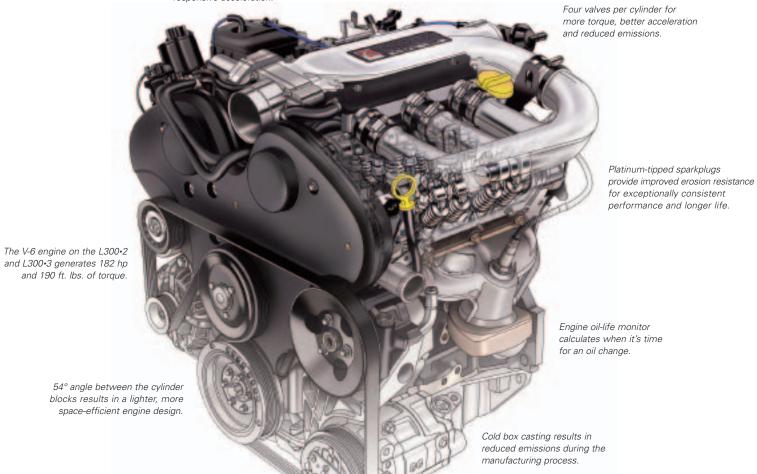
27. Birds, dings and corrosion don't get the last laugh.

Saturn's paint is designed to resist chips, corrosion, UV rays, tree sap and a lot of other things that might happen to land on your car. Meanwhile, Saturn's polymer doors and front fenders do their part to resist dents and dings. Together, they help keep your car looking sleek and your resale value high.





Electronic throttle control allows smooth and responsive acceleration.





The suspension on the L300•2 and L300•3 sedans and wagons is sport-tuned for precision driving that balances a comfortable ride with excellent handling.

The L300's four-speed automatic transmission monitors driving conditions and adjusts for optimum performance.

29. Room for all the necessities, with plenty of space left over for the not-so-necessities.

The L300 is designed with ample cargo space. The sedan has 17.5 cubic feet of trunk space, the most you'll find in a midsize sedan'; the wagon has a 79-cubic-foot cargo area with the rear seats folded down, and comes with standard roof rails to accommodate optional attachments for carrying bikes and other hard-to-fit items.' The cargo net keeps random items in place and is available as an accessory on the sedan. And to make loading and unloading easier, L300 trunks and liftgates can be unlocked with the remote key fob.









¹Comparison based on 2004 L300 sedan and latest available competitive information. ²Cargo and load capacity limited by weight and distribution.



30. The VUE.

Highlights

- > AVAILABLE 250-HP V-6 ENGINE
- > FOLD-FLAT FRONT PASSENGER SEAT
- > AVAILABLE ALL-WHEEL DRIVE
- > REFINED INTERIOR DESIGN
- > DENT- AND CORROSION-RESISTANT POLYMER PANELS
- > FLAT-TOWABLE DESIGN (4-CYLINDER MANUAL AND V-6 MODELS)



31. You can have as much fun running errands as avoiding them.

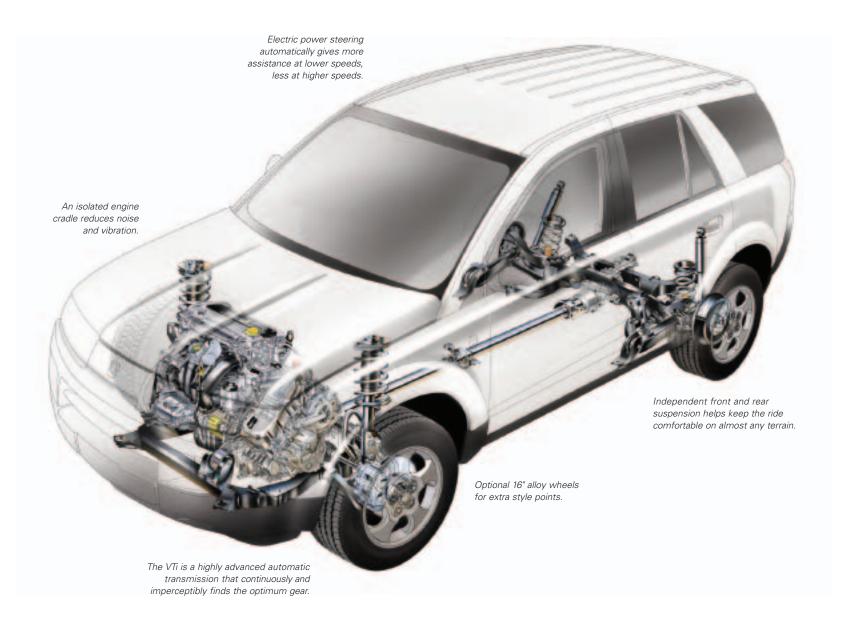
It defies most labels. But here are a couple that have stuck: adaptable, rugged, comfortable, cargo-friendly and, of course, fun-loving.





33. It's practically custom-made for the way you drive.

Do you want the efficient four-cylinder or the powerful V-6 engine? Front- or all-wheel drive? A manual, VTi continuously variable, or automatic transmission? Considering all your choices, it's highly likely that there's a VUE powertrain that's just right for where and how you drive.

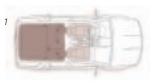


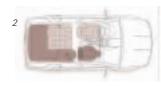


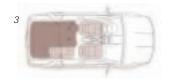


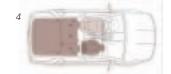
36. It's smart enough to be whatever you want it to be.

You can actually fold the 70/30-split rear seats and the fold-flat front passenger seat with one hand tied behind your back. But that's just one of its many civilized features. Consider the next-generation radio options: XM Satellite Radio² with 100 channels, and the CD player with MP3 capabilities. Combined with the optional Advanced Audio System, with eight-inch sub-woofer and 180-watt amplifier, practically anything will sound better. Leather Appointments are nicely luxurious, especially when paired with heated front seats, both optional.¹











10ptions shown not available on all models. All options listed require additional option(s) and/or option package(s). See VUE Features & Options page for details. 2Service fees extra. Not available in Alaska and Hawaii. Visit gm.xmradio.com for details.

37. Every inch of space does double duty. And, in some cases, triple duty.

The rear cargo organizer flips up to hold grocery bags steady, yet also makes a handy place to put an armload of disorderly baseballs. Water bottles slide right into the side storage bins, which could just as easily be used to contain a first-aid kit. The rear storage area might transport furniture one weekend and a couple of bikes the next. The VUE has bins, pockets, and other storage spaces throughout the interior to help keep it clutter-free. And, of course, the roof rack can be outfitted with a number of accessories that allow you to bring along almost anything, from surfboards and kayaks to skis and bikes. All told, the VUE has more than forty accessories to choose from. Visit saturn.com/vueaccessories to find out exactly what's available.

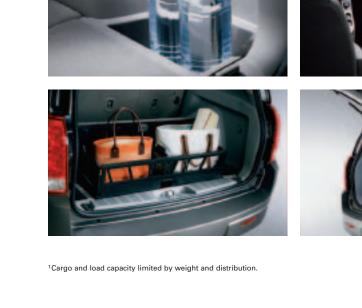














38. The ION. Designed and engineered for whatever's next.

Highlights

> OPTIONAL XM SATELLITE RADIO¹ AND MP3 PLAYER²

> DUAL REAR ACCESS DOORS ON THE QUAD COUPE

> AVAILABLE SUNROOF²

> CENTER-MOUNTED INSTRUMENTS

> GENEROUS HEADROOM

> HUGE TRUNK SPACE

> POWERFUL 140-HP ENGINE

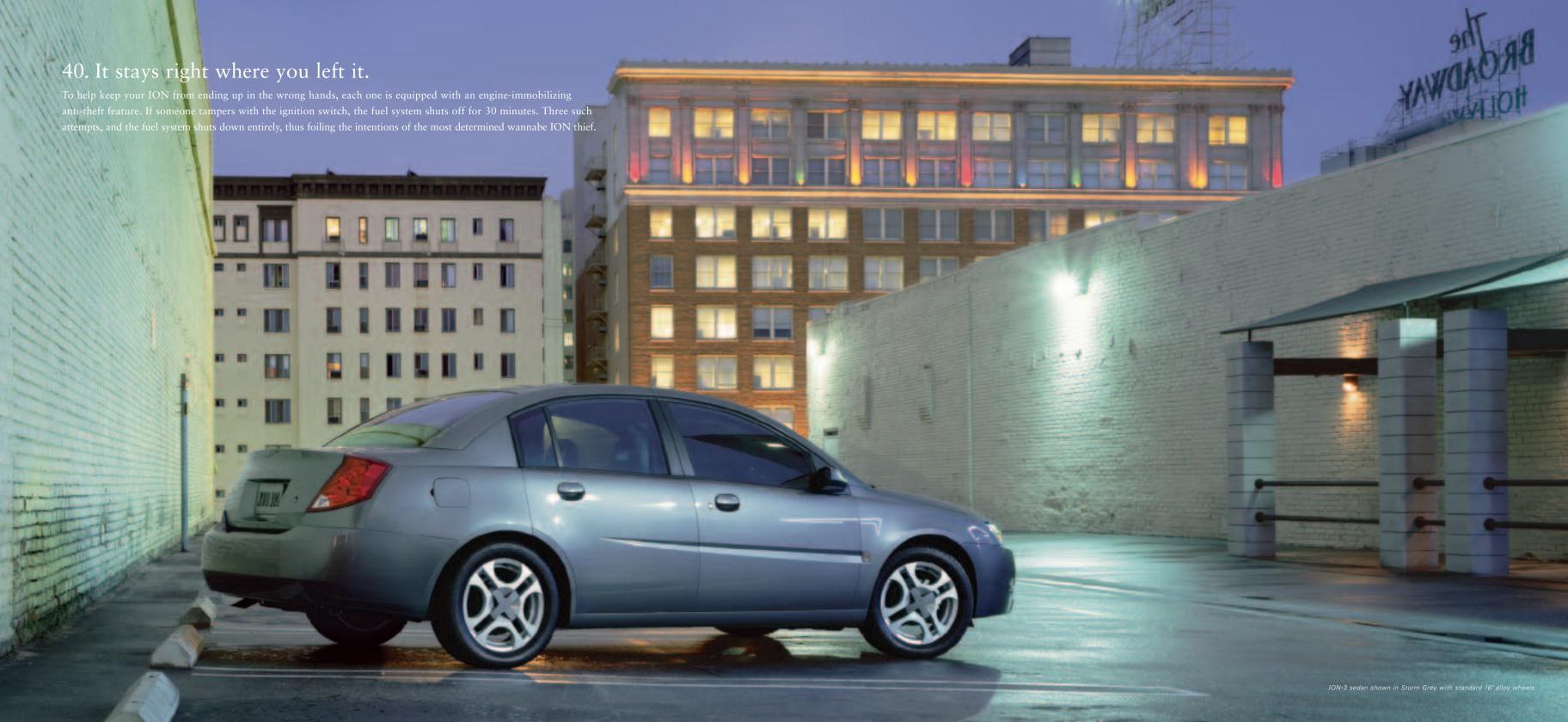
> AVAILABLE HEAD CURTAIN SIDE AIR BAGS³



¹Service fees extra. Not available in Alaska and Hawaii. Visit gm.xmradio.com for details.



²Options shown not available on all models. Some options may require additional option(s) and/or option package(s). See ION Features & Options page for details. ³See Reason #7 for important information about air bags.



ION·3 Interior Highlights > CENTER-MOUNTED INSTRUMENTS > A/C WITH DUST & POLLEN FILTER > THREE IN-DASH STORAGE BINS > FRONT AND REAR POWER OUTLETS > OIL-LIFE MONITOR > CRUISE CONTROL > OPTIONAL ADVANCED AUDIO SYSTEM > OPTIONAL XM SATELLITE RADIO1 > OPTIONAL LEATHER APPOINTMENTS > OPTIONAL ABS WITH TRACTION CONTROL 41. We didn't skimp on features.

42. The icing on the cake.

The ION is available with plenty of options, from exterior roof rails to a sporty rear spoiler. For true aficionados of driving fun, options for the ION•2² and ION•3 also include a power sunroof, XM Satellite Radio and Advanced Audio System with 160-watt external amplifier and six premium speakers.



¹Service fees extra. Not available in Alaska and Hawaii. Visit gm.xmradio.com for details. ²ION·2 options listed require additional option(s) and/or option package(s). See ION Features & Options page for details.



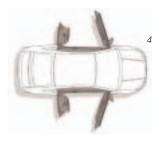
44. We re-invented car doors.

Saturn first combined sportiness with an unexpected degree of functionality when it introduced the three-door coupe. And now there's a new generation of innovation: the ION quad coupe. Thanks to two rear access doors and the easy-to-fold-flat front passenger seat, loading and unloading is even easier for people and cargo alike.









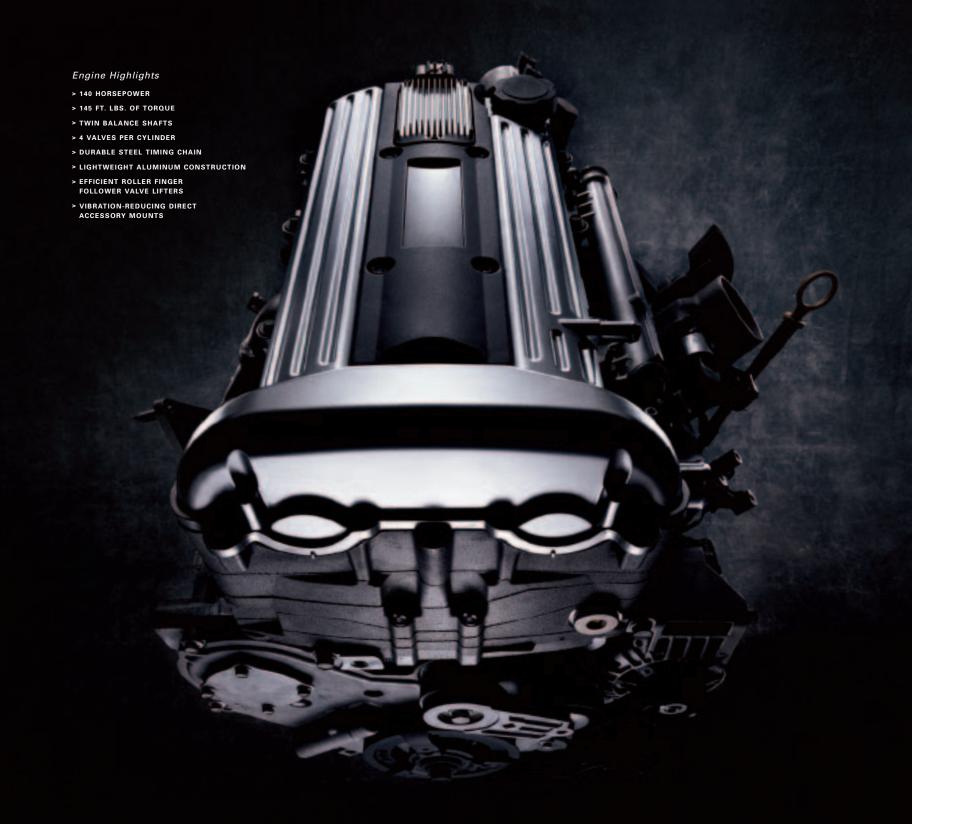


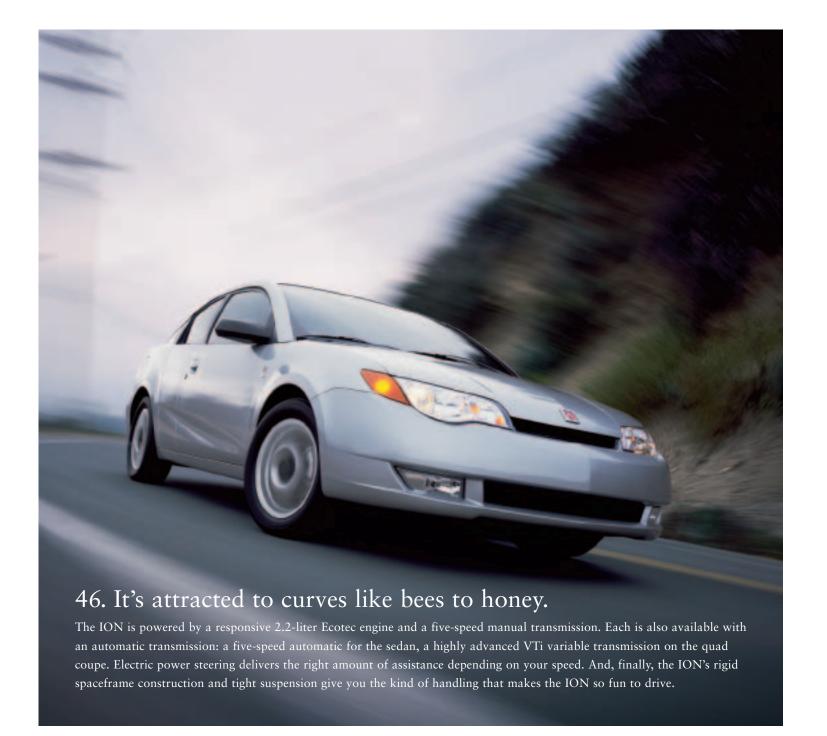


60/40-split rear seats and a trunk that's the out-and-out largest in its class.1

¹Comparison based on 2004 ION and latest available competitive information.

ION·3 shown with available Leather Appointments.





> EXTERIOR COLORS



> L300 INTERIOR COLORS











> VUE INTERIOR COLORS













> ION SEDAN INTERIOR COLORS















> ION QUAD COUPE INTERIOR COLORS













> L300 COLOR COMBINATIONS

EXTERIOR COLORS	L300∙1 CLOTH	L300•2/L300•3 CLOTH1	L300·2/L300·3 OPTIONAL LEATHER ¹
Berry Red	Grey, Light Tan	Grey	Black, Grey
Black Onyx	_	Black, Grey, Light Tan	Black, Grey, Light Tan
Cream White	Grey, Light Tan	Grey, Light Tan	Black, Grey, Light Tan
Deep Sea Blue	Grey, Light Tan	Grey, Light Tan	Grey, Light Tan
Golden Cashmere	_	Light Tan	Light Tan
Ice Blue	_	Black, Grey, Light Tan	Black, Grey, Light Tan
Sage Green	_	Light Tan	Black, Light Tan
Silver Platinum	Grey	Black, Grey	Black, Grey

> VUE COLOR COMBINATIONS

> VUE COLOR COMBINATIONS		ALL MODELS
EXTERIOR COLORS	ALL MODELS CLOTH	OPTIONAL LEATHER
Black Onyx	Grey, Tan	Grey, Tan
Chili Pepper Red	Grey, Tan	Grey, Tan
Electric Blue	Grey	Grey
Electric Lime	Grey, Tan	Grey, Tan
Polar White	Grey, Tan	Grey, Tan
Rain Forest Green	Tan	Tan
Silver Nickel	Grey	Grey

> ION SEDAN COLOR COMBINATIONS

	OPTIONAL			ION•3	
EXTERIOR COLORS	ROOF RAIL COLOR	ION·1 CLOTH	ION·2/ION·3 CLOTH	OPTIONAL LEATHER	
Berry Red	Charcoal Grey	Grey	Grey, Tan	Grey, Tan	
Black Onyx	Charcoal Grey	Grey	Grey, Tan	Grey, Tan	
Electric Blue	Silver Nickel	-	Grey, Tan	Grey, Tan	
Golden Wheat	Charcoal Grey	-	Tan	Tan	
Polar White	Silver Nickel	Grey	Grey, Tan	Grey, Tan	
Rain Forest Green	Charcoal Grey	-	Tan	Tan	
Silver Nickel	-	Grey	Grey	Grey	
Storm Grey ²	Silver Nickel	-	Grey	Grey	

> ION QUAD COUPE COLOR COMBINATIONS

> ION QUAD COUPE COLOR COMBINATIONS	OPTIONAL			ION∙3 OPTIONAL LEATHER	
EXTERIOR COLORS	ROOF RAIL COLOR	ION-2 CLOTH	ION-3 CLOTH		
Black Onyx	Silver Nickel	Dark Grey, Tan	Black, Tan	Black, Tan	
Chili Pepper Red	Silver Nickel	Tan	Black, Tan	Black, Tan	
Electric Blue	Silver Nickel	Dark Grey, Tan	Black, Tan	Black, Tan	
Electric Lime	Silver Nickel	Tan	Black, Tan	Black, Tan	
Polar White	Silver Nickel	Dark Grey, Tan	Black, Tan	Black, Tan	
Silver Nickel	-	Dark Grey	Black	Black	







> OPTIONAL ION ROOF RAIL COLORS

The ION comes with body color roof rails. However, optional roof rail accents are available in the colors shown here. Visit your retailer for details.

¹Black not available on wagons. ²Not available at start of production.

L300 Specifications

> FN	GINE	ΔND	TRA	NSM	ISSION

Engine

Horsepower Torque (ft. lbs.)

Transmission (standard)

> CHASSIS

Drivetrain

Body construction

Exterior panels

Front suspension

Rear suspension

Sport-tuned suspension

Steering

Brakes Exhaust

> WEIGHTS AND CAPACITIES

Curb weight (lbs.)

EPA passenger volume (cu. ft.)

EPA cargo-area volume with seatbacks up/down (cu. ft.)1

Fuel capacity (gal.)

Passenger seating

> EPA MILEAGE ESTIMATES (city/hwy mpg)²

Automatic transmission

> EXTERIOR DIMENSIONS (in.)

Length
Wheelbase
Width
Height
Track, front/rear

> INTERIOR DIMENSIONS (front/rear in.)

Legroom
Headroom
Shoulder room
Hip room





030

16" Standard Alloy L300•2



SEDAN

L300·2/L300·3

3.0-liter, DOHC,

182 @ 5,600 rpm

190 @ 3,600 rpm

4-speed automatic

Polymer front fenders, door panels and bumper fascias; galvanized steel hood, roof and quarter-panels;

Modified steel spaceframe with front and rear vibration-isolating subframes

Independent multi-link with gas-charged shock/spring module and stabilizer bar

L300·2/L300·3

3,237/3,269

96.9

15.7

20/28

190.4

106.5

68.5

56.4

59.8/59.4

42.3/35.4

39.3/38.0

55.7/56.1

51.7/54.0

17.5/—

galvanized steel trunklid (sedan); galvanized steel liftgate (wagon)

Independent MacPherson gas-charged strut and stabilizer bar

Four-wheel power-assisted ventilated front/solid rear disc

SEDAN

24-valve, V-6

L300·1

2.2-liter, DOHC, 16-valve,

inline-4, twin balance shafts

Front-engine / front-wheel drive

Specific spring rates (L300·2/L300·3)

Power assisted rack-and-pinion

Full stainless steel

L300·1

3,057

96.9

15.7

24/34

190.4

106.5

68.5

56.4

59.8 / 59.4

42.3/35.4

39.3/38.0

55.7/56.1

51.7/54.0

17.5/—

140 @ 5,600 rpm

150 @ 4,000 rpm

4-speed automatic

WAGON

WAGON

L300.2/L300.3

3.0-liter, DOHC,

182 @ 5,600 rpm

190 @ 3,600 rpm

4-speed automatic

L300·2/L300·3

3,307/3,316

98.0

15.7

20/28

190.4

106.5

68.5

57.3

59.8 / 59.4

42.3/35.4

39.3/39.6

55.7/56.1

51.7/54.0

33.5/79.0

24-valve, V-6

L300·1

L300·1

33.5/79.0

3,116

98.0

15.7

24/34

190.4

106.5

68.5

57.3

59.8 / 59.4

42.3/35.4

39.3/39.6

55.7/56.1

51.7/54.0

2.2-liter, DOHC, 16-valve,

140 @ 5,600 rpm

150 @ 4,000 rpm

4-speed automatic

inline-4, twin balance shafts

16" Chrome-Clad Alloy Standard L300·3 Optional L300·2

Visit saturn.com for complete specifications.

L300 Features and Options

L300 Features and Options		SEDAN		WAGON		
> COMFORT AND CONVENIENCE FEATURES	L300·1	L300·2	L300·3	L300·1	L300·2	L300·3
130-mph analog speedometer, 8,000-rpm analog tachometer, digital trip odometer, coolant-temperature and fuel-level gauges	•	•	•	•	•	•
60/40-split folding rear seatbacks	•	•	•	•	•	•
Air conditioning with dust and pollen filtration system	•	•	•	•	•	•
Auto-dimming rearview mirror with compass display	_	0	0	_	0	0
Cargo-area cover	_	_	_	•	•	•
Center console with cupholders, storage and armrest ³	•	•	•	•	•	•
Driver and passenger map lights and rear seat reading lamps	•	•	•	•	•	•
Driver's seat adjustable lumbar	•	•	•	•	•	•
Dual lit visor vanity mirrors	•	•	•	•	•	•
DVD entertainment system with seven-inch, flip-down LCD screen, remote control and dual wireless headphones ⁴	_	0	A	_	0	A
Electronic cruise control	•	•	•	•	•	•
Floor mats, carpeted front and rear	•	•	•	•	•	•
Foglamps with chrome bezel	_	_	•	_	_	•
Heated power exterior mirrors	•	•	•	•	•	•
Leather Appointments with heated front seats: leather-trimmed seats, door panel inserts, steering wheel, gearshift knob, and parking brake handle ⁵	_	0	0	_	0	0
Oil-life monitor	•	•	•	•	•	•
Power sunroof ⁴	_	0	A	_	_	_
Power windows with driver express-down and rear disable	•	•	•	•	•	•
Premium Choice: DVD entertainment system, OnStar, or power sunroof ^{6,7}	_	_	•	_	_	•
Rear seat folding armrest with cupholders	•	•	•	•	•	•
Rear window defogger with timer	•	•	•	•	•	•
Rear window washer/intermittent wiper	_	_	_	•	•	•
Six-way power driver's seat	_	0	•	_	0	•
> SAFETY AND SECURITY			_		_	
Automatic projector headlights	•	•	•	•	•	•
Daytime running lights	•	•	•	•	•	•
Driver and front passenger air bags 8	•	•	•	•	•	•
Engine-immobilizing anti-theft feature	•	•	•	•	•	•
Emergency trunk release handle	•	•	•			
Four-wheel disc brakes with ABS and Traction Control	•	•	•	•	•	•
Head Curtain Side Air Bags ⁸	•	•	•	•	•	•
Lower Anchorages and Top Tethers for Children (LATCH) in all rear seating positions	•	•	•	•	•	•
OnStar Communications System with one year Safe & Sound Service Plan ⁷		0	A		0	A
Saturn Security System: automatic power door locks with anti-lockout feature, remote keyless entry system with alarm activation, panic/alert button, and trunklid release/liftgate unlock	•	•	•	•	•	•

> AUDIO SYSTEMS

AM/FM stereo with CD/cassette player, Saturn Advanced Audio System with separate amplifier, sub-woofer, and six premium speakers	_	•	_	_	•	_
AM/FM stereo with six-disc, in-dash CD changer with cassette player; Saturn Advanced Audio System	_	0	•	_	0	•
with separate amplifier, sub-woofer, and six premium speakers						

^{• =} standard • = optional • = part of Premium Choice Package — = not available

³Armrest not available with DVD player. ⁴DVD and power sunroof not available together. DVD system requires six-disc CD changer. ⁵Requires six-way power driver's seat. ⁶Sunroof not available on wagon. ⁷OnStar system includes one year Safe & Sound Service Plan. See the inside back cover for additional information. ⁸Head Curtain Side Air Bags are designed to help reduce the risk of head and neck injuries to front and rear seat occupants on the near side of certain side impact collisions. Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Handbook for more safety information.

¹Cargo and load capacity limited by weight and distribution. ²Actual mileage may vary with driving conditions—use for comparison only.

VUE Specifications

> ENGINE AND T	RANSMISSION		FWD 4	AWD 4	FWD V6	AWD V6
Engine			2.2-liter, DOHC, 16-valve,	2.2-liter, DOHC, 16-valve,	3.5-liter, SOHC,	3.5-liter, SOHC,
Ü			inline-4; twin balance shafts	inline-4; twin balance shafts	24-valve, V-6	24-valve, V-6
Horsepower			143 @ 5,400 rpm	143 @ 5,400 rpm	250 @ 5,800 rpm	250 @ 5,800 rpm
Torque (ft. lbs.)			152 @ 4,000 rpm	152 @ 4,000 rpm	242 @ 4,500 rpm	242 @ 4,500 rpm
Transmission (standard)			5-speed manual	VTi variable	5-speed automatic	5-speed automatic
Transmission (optional)			VTi variable	_	_	_
> CHASSIS						
Drivetrain			Front-engine/front-wheel drive	e (FWD 4/FWD V6); Front-engine	/all-wheel drive (AWD 4 / AW	D V6)
Body construction				d rear crumple zones, side impact		,
,			and front and rear vibration-ise			
Exterior panels				nels, rear quarter-panels and bum	per fascias; galvanized steel ho	ood, roof and liftgate
Front suspension			Independent strut-type with co		, , ,	,
Rear suspension				three lateral locating links, stabili-	zer bar and coil springs	
Steering			Electric power steering with va	-		
Brakes			Power-assisted front vented dis			
> WEIGHTS AND	CAPACITIES					
Curb weight, manual/auto	omatic (lbs.)		3,246/3,299	— /3,430	—/3,478	— /3,631
EPA passenger volume (cu.			100.0	100.0	100.0	100.0
	th seatbacks up/down (cu. ft.)1		30.8 / 63.8	30.8/63.8	30.8/63.8	30.8/63.8
Fuel capacity (gal.)			16.5	16.5	16.5	16.5
Towing capacity (lbs.) ²			1,500	1,500	3,500	3,500
Passenger seating			5	5	5	5
> FPA MILFAGE I	ESTIMATES (city/hwy	mna)3				
Manual transmission	zormizi zo (ony, may		24/29	_	_	_
Automatic transmission			2472)			19/25
VTi variable transmission			22/28		20/28 —	_
> EXTERIOR DIM	ENCIONC (in)					
	ENSIONS (III.)		101.2	101.2	101.2	101.2
Length			181.3	181.3	181.3	181.3
Wheelbase			106.6	106.6	106.6	106.6
Width			71.5	71.5	71.5	71.5
Height			66.5	66.5	66.5	66.5
Track, front/rear			61.0	61.0	61.0	61.0
Ground clearance			8.0	8.0	8.0	8.0
Approach angle/Departure	e angle		23°/27°	23°/27°	23°/27°	23°/27°
	ENSIONS (front/rear in	1.)				
Legroom			41.2/36.8	41.2/36.8	41.2/36.8	41.2/36.8
Headroom			40.4/40.3	40.4/40.3	40.4/40.3	40.4/40.3
Shoulder room			55.4/55.3	55.4/55.3	55.4/55.3	55.4/55.3
Hip room			51.6/52.7	51.6/52.7	51.6/52.7	51.6/52.7
		0.00				
16" Standard Cover FWD 4/AWD 4	16" Optional Alloy FWD 4/AWD 4	16" Standard Alloy FWD V6	17" Alloy Standard AWD V6			

Visit saturn.com for complete specifications.

Optional FWD V6

VUE Features and Options

VOL Teatares and Options				
> COMFORT AND CONVENIENCE FEATURES	FWD 4	AWD 4	FWD V6	AWD V6
70/30-split folding rear seatbacks	•	•	•	•
Air conditioning with dust and pollen filtration system	•	•	•	•
Center console with cupholders, front and rear 12-volt power outlets and storage area	•	•	•	•
Comfort Package: six-way power driver's seat with adjustable lumbar support and heated front seats ⁴	0	0	0	0
DVD entertainment system with seven-inch, flip-down LCD screen, remote control and dual wireless headphones ⁵	0	0	0	0
Floor mats, carpeted front and rear	0	0	0	0
Fold-flat front passenger seatback with scuff-resistant back ⁶	•	•	•	•
Height-adjustable driver's seat	•	•	•	•
Leather Appointments: leather-trimmed seats, steering wheel and automatic gearshift knob ⁴	0	0	0	0
Liftgate loading lights	•	•	•	•
Power Package: power exterior mirrors, power windows, power door locks, remote keyless entry, automatic headlights, auto-dimming rearview mirrow with temperature and compass display,	0	0	•	•
driver and passenger map lights, cruise control and Saturn Security System				
Power sunroof ⁴	0	0	0	0
Rear cargo organizer	•	•	•	•
Rear window washer/intermittent wiper and defogger with timer	•	•	•	•
Reclining front bucket seats with adjustable head restraints and inboard fold-down armrests	•	•	•	•
Solar glass	•	•	•	•
Two-position reclining rear seats	•	•	•	•
Anti-lock brakes Anti-lock brakes with Traction Control	0	<u> </u>	•	
Daytime running lights	•	•	•	•
Dual-stage driver and front passenger air bags ⁷	•	•	•	•
Engine-immobilizing anti-theft feature	•	•	•	•
Foglamps	_	0	•	•
Head Curtain Side Air Bags ⁷	0	0	0	0
Height-adjustable front shoulder belts with pretensioners and energy-absorbing retractors	•	•	•	•
Integrated front and rear car-friendly height bumpers	•	•	•	•
Lower Anchorages and Top Tethers for Children (LATCH) in all rear seating positions	•	•	•	•
OnStar® Communications System with one year Safe & Sound Service Plan 4,8,9	0	0	0	0
Three-point manual lap/shoulder safety belts in all seating positions	•	•	•	•
> AUDIO SYSTEMS				
AM/FM stereo with CD player and and six coaxial speakers	•/o ¹⁰	•	•	•
AM/FM stereo with CD and MP3 player and six coaxial speakers	0	0	0	0
AM/FM stereo with six-disc, in-dash CD changer and MP3 player and six coaxial speakers	0	0	0	0
Saturn Advanced Audio System: 180-watt external amplifier, 8" sub-woofer; six premium speakers ^{4,9}	0	0	0	0
XM Satellite Radio ^{4,9,11}	0	0	0	0
> INSTRUMENTATION				
130-mph analog speedometer, 8,000-rpm analog tachometer, digital trip odometer, coolant-temperature and fuel-level gauges	•	•	•	•
Warning lights for low fuel, low brake fluid, driver-side air bag, driver safety belt, battery, oil pressure and check engine	•	•	•	•
marning ngms for fow fuct, fow brake fiding, driver-side an bag, driver safety ben, battery, on pressure and effect engine				

^{• =} standard • o = optional — = not available

4Requires Power Package. 5Available mid model-year 2004. Requires Power Package and CD/MP3 player. Not available with sunroof. 6Loads should be kept low, away from air bag and windshield area and should be properly secured. 7Head Curtain Side Air Bags are designed to help reduce the risk of head and neck injuries to front and rear seat occupants on the near side of certain side impact collisions. Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Handbook for more safety information. ⁹Requires CD/MP3 player or six-disc CD changer. ¹⁰Standard on FWD 4 VTI; optional on FWD 4 manual. AM/FM stereo with four extended-range speakers comes standard on FWD 4 manual. ¹¹Service fees extra. Not available in Alaska or Hawaii. Visit www.gm.xmradio.com for system limitations.

¹Cargo and load capacity limited by weight and distribution. ²Maximum trailer ratings are calculated assuming a properly equipped vehicle, except for any option(s) necessary to achieve the ratings, plus driver. The weight of other optional equipment, passengers and cargo will reduce the maximum trailer weight your vehicle can tow. See your retailer for details. 3Actual mileage may vary with driving conditions—use for comparison only.

ION Specifications

> ENGINE AND TRANSMISSION

Engine

Horsepower Torque (ft. lbs.)

145 @ 4,400 rpm Transmission (standard) 5-speed manual

Transmission (optional) 5-speed automatic (sedan) VTi variable (quad coupe)

> CHASSIS

Drivetrain

Body construction Steel spaceframe with front and rear crumple zones and side impact protection

Polymer front fenders, door panels, rear quarter-panels and bumper fascias; galvanized steel hood, roof and trunklid

10 N·3

93.0

14.7

13.5

26/35

23/32

184.5

103.2

67.2

57.4

58.8

58.4

42.2/33.3

40.0/37.0

53.7/52.8

49.5/49.6

2,764/2,830

QUAD COUPE

10 N·3

87.3

14.2

13.5

26/35

25/32

185.0

103.2

67.9

56.0

58.8

58.4

42.2/32.7

38.9/36.5

54.0/51.0

49.4/48.3

2,799/2,854

ION·2

87.3

14.2

13.5

26/35

25/32

185.0

103.2

67.9

56.0

58.8

58.4

42.2/32.7

38.9/36.5

54.0/51.0

49.4/48.3

2,775/2,831

Independent strut-type with stabilizer bar

Front-engine / front-wheel drive

140 @ 5,800 rpm

ION·1

93.0

14.7

13.5

26/35

23/32

184.5

103.2

67.2

57.4

58.8

58.4

42.2/33.3

40.0/37.0

53.7/52.8

49.5/49.6

2,690/2,755

Semi-independent torsion-beam with stabilizer bar

Specific strut valve tuning and larger diameter stabilizer bars (ION+3 quad coupe)

Electric power steering with variable assist, tuned for each model

SEDAN

10 N·2

93.0

14.7

13.5

26/35

23/32

184.5

103.2

67.2

57.4

58.8

58.4

42.2/33.3

40.0/37.0

53.7/52.8

49.5/49.6

2,741/2,808

2.2-liter, DOHC, 16-valve, inline-4 with twin balance shafts

Power-assisted front vented disc/rear drum

Exterior panels Front suspension Rear suspension Sport-tuned suspension

Steering Brakes

> WEIGHTS AND CAPACITIES
Curb weight, manual/automatic (lbs.)
EPA passenger volume (cu. ft.)
EPA cargo-area volume (cu. ft.)1
Fuel capacity (gal.)
Passenger seating

> EPA MILEAGE ESTIMATES (city/hwy mpg)²

ivianua	1 (141151111551011
Automa	atic transmission
VTi vai	riable transmission

> EXTERIOR DIMENSIONS (in.)

Length			
Wheelbase			
Width			
Height			
Track, front			
Track, rear			

> INTERIOR DIMENSIONS (front/rear in.)

Legroom	
Headroom	
Shoulder room	
Hip room	

14" Standard Cover

ION•1





ION•2









ION•3

Visit saturn.com for complete specifications.

ION Features and Ontions

ION Features and Options	SEDAN			QUAD COUPE	
> COMFORT AND CONVENIENCE FEATURES	ION·1	ION·2	10 N·3	ION·2	ION·3
60/40-split folding rear seatbacks	•	•	•	•	•
Adjustable steering column	•	•	•	•	•
Air conditioning with dust and pollen filtration system	0	•	•	•	•
Dual 12-volt power outlets	•	•	•	•	•
Dual visor vanity mirrors	•	•	•	•	•
Floor mats, carpeted front and rear	0	0	0	0	0
Fold-flat front passenger seatback with scuff-resistant back	_	_	_	•	•
Front console with adjustable armrest, enclosed storage, dual front cupholders	_	•	•	•	•
Height-adjustable driver's seat	_	•	•	•	•
Leather Appointments: leather-trimmed seats, steering wheel and gearshift knob	_		0		0
Power door locks with anti-lockout, delayed locking and programmable lock/unlock		•	•	•	•
Power Package: power windows and exterior mirrors, cruise control, remote keyless entry		•	•	•	
with alarm activation, panic/alert mode and power trunk release					
Power sunroof ³	_	0	0	0	0
Rear spoiler		0	0	0	0
Rear window defogger with manual shutoff and timed reset	•	•	•	•	•
Storage compartments: three bins in instrument panel, front and rear door map pockets, and glove box	•	•	•	•	•
Travel Package: auto-dimming rearview mirrow with outside temperature and compass display, driver and passenger map lights	_	0	0	0	0
> SAFETY AND SECURITY					
Anti-lock brakes with Traction Control	0	0	0	0	0
Automatic headlights			•		•
Battery run-down protection for interior lighting and cargo area	•	•	•	•	•
Child-security rear door locks	•	•	•		
Daytime running lights	•	•	•	•	•
Dual-stage driver and front passenger air bags ⁴	•	•	•	•	•
Emergency trunk release handle	•	•	•	•	•
Engine-immobilizing anti-theft feature	•	•	•	•	•
Foglamps	_	_	•	_	•
Front shoulder belts with pretensioners and energy-absorbing retractors	•	•	•	•	•
Head Curtain Side Air Bags ⁴	0	0	0	0	0
Lower Anchorages and Top Tethers for Children (LATCH) in all rear seating positions	•	•	•	•	•
OnStar® Communications System with one year Safe & Sound Service Plan ⁵	_	0	0	0	0
> AUDIO SYSTEMS					
AM/FM stereo with four extended-range speakers	•	_	_	_	_
AM/FM stereo with CD player and four extended-range speakers	0	•	_	•	_
AM/FM stereo with CD and MP3 player and four coaxial speakers	0	0	•	0	•
AM/FM stereo with six-disc, in-dash CD changer and MP3 player and four coaxial speakers	_	0	0	0	0
Saturn Advanced Audio System: 160-watt external amplifier and six premium speakers ⁶	_	0	0	0	0
XM Satellite Radio ^{6,7}	_	0	0	0	0
> INSTRUMENTATION					
120-mph analog speedometer, 8,000-rpm analog tachometer, coolant-temperature and fuel-level gauges	•	•	•	•	•
LCD message center including low-fuel indicator and oil-life monitor	•	•	•	•	•
	-	-	-		-

• = standard • = optional — = not available

3 Requires Power Package. 4 Head Curtain Side Air Bags are designed to help reduce the risk of head and neck injuries to front and rear seat occupants on the near side of certain side impact collisions. Always use safety belts and proper child restraints, even with air bags. Children are safer when properly secured in a rear seat. See the Owner's Handbook for more safety information. 5 Requires CD/MP3 player or six-disc CD changer and Power and Travel Packages. See the inside back cover for additional OnStar information. 6Requires CD/MP3 player or six-disc CD changer. 7Service fees extra. Not available in Alaska or Hawaii. Visit www.gm.xmradio.com for system limitations.

¹Cargo and load capacity limited by weight and distribution. ²Actual mileage may vary with driving conditions—use for comparison only.

> IMPORTANT WORDS ABOUT THIS CATALOG

We have tried to make this catalog comprehensive and factual. We reserve the right, however, to make changes at any time, without notice, in prices, colors, materials, equipment, specifications, models, and availability. Since some information may have been updated since the time of printing, please check with your Saturn retailer for complete details. Saturn reserves the right to lengthen or shorten the model year for any product for any reason or to start and end model years at different times.

> NEW VEHICLE LIMITED WARRANTY

This warranty is for GM vehicles registered in the USA. See your Saturn retailer for terms and conditions. *Covered for 3 years/36,000 miles (whichever comes first):* The complete vehicle; tires; towing to your nearest Saturn retailer; cosmetic corrosion resulting from defects; repairs made to correct any vehicle defect; no charge for most warranty repairs. *Covered for 6 years/100,000 miles (whichever comes first):* rust-through corrosion.

> CORROSION PROTECTION

Saturn vehicles are designed and built to resist corrosion. All body and sheet metal components are warranted against rust-through corrosion for six years or 100,000 miles, whichever comes first. Application of additional rust-inhibiting materials is not required under the corrosion coverage and none is recommended. See your Saturn retailer for terms of this limited warranty.

> UPDATED SERVICE INFORMATION

Saturn retailers receive useful service bulletins about Saturn products. See your retailer for more information.

> ASSEMBLY

Saturn vehicles and their components are assembled or produced by different operating units of General Motors, its subsidiaries or suppliers to GM worldwide. We sometimes find it necessary to produce Saturn vehicles with different or differently sourced components than originally scheduled. Since some options may be unavailable when your vehicle is assembled, we suggest that you verify your vehicle includes the equipment you ordered, or, if there are changes, that they are acceptable to you.

> ENGINES

Saturn products are equipped with engines produced by GM Powertrain or other suppliers to GM worldwide. The engines in Saturn products may also be used in other GM makes and models.

> ONSTAR INFORMATION

OnStar services require vehicle electrical system and analog wireless service to be available and operating for features to function properly. OnStar uses existing emergency service providers as well as analog wireless and satellite technologies and is subject to their limitations. The U.S. Federal Communications Commission (FCC) ruled that wireless carriers will no longer be required to support the analog wireless network after February 16, 2008. After that time, if the carriers for OnStar elect to only provide digital service, OnStar service will only be available through dual-mode hardware, which may require the purchase of a system upgrade. Call 1-888-40NSTAR (1-888-466-7827), see your OnStar Owner's Guide, or visit www.onstar.com for system information and details.

> VEHICLE EXCHANGE PROGRAM

Within the first 30 days or 1,500 miles of delivery, whichever comes first, the original purchaser may exchange his or her Saturn vehicle if not completely satisfied. In the event that an owner returns his or her vehicle, he or she will exchange it for another 2004 Saturn vehicle. See retailer for limitations and restrictions. All the same factory-supported initiatives will be included on the exchange vehicle that were in the original vehicle. The vehicle must be returned in the condition in which it was delivered, without damage or excessive wear and tear. If non-warranty repairs equal to or greater than \$300 have been performed or are necessary, the vehicle is not eligible to be returned. If less than \$300, the damage must be repaired or the estimate deducted from the the credit toward the exchange vehicle.





Saturn vehicles are built in partnership with the UAW.

Plush monkey courtesy of Omega Toy Corp. Sony Plasma WEGA flat panel television courtesy of Sony Electronics, Inc.

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