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# Alfa Romeo

IT HAS EARNED ITS PLACE AS ONE OF AUTOMOTIVE'S MOST REVERED NAMES FOR MORE THAN A CENTURY. THE ALFA ROMEO TRADITION WAS BORN FROM INNOVATIVE TECHNOLOGY, RACE-INSPIRED PERFORMANCE AND SEDUCTIVE ITALIAN DESIGN. FUELED BY PASSION, DARING INVENTION AND PROVEN TRACK RECORDS, ALFA ROMEO CONTINUES ITS EVOLUTIONARY JOURNEY.

WHAT TRULY SETS ALFA ROMEO APART IS A UNIQUE UNDERSTANDING OF HOW EMOTION DRIVES US. IT'S HOW OUR DESIGNERS AND ENGINEERS PRODUCE VEHICLES LIKE NOTHING YOU HAVE EVER SEEN, FELT OR HEARD. VEHICLES THAT PROVIDE A TRULY PERSONAL CONNECTION WITH THE ROAD. FOR THE PURE DRIVER IN YOU, BEHOLD THE ALFA ROMEO 4C COUPE AND 4C SPIDER.



**4C COUPE** With a captivating mix of progressive technology, race-inspired performance and seductive styling, the Alfa Romeo 4C Coupe thrills Alfa Romeo devotees, performance enthusiasts and car connoisseurs alike. The world's foremost racing chassis designers collaborated on its highly praised framework. Its carbon fiber monocoque chassis and other advanced lightweight technologies help put 4C performance into supercar territory — and reflect more than a century of Alfa Romeo innovation and racetrack wins. This is supreme performance that can be experienced first-hand instead of admired from afar.

# PASSION RUNS IN THE FAMILY

**4C SPIDER** The Alfa Romeo 4C Spider delivers the thrill of the 4C Coupe's sharp corners and quick turn-ins with open-air exhilaration. Beyond delivering outdoor splendor to its fullest, the open-air design of the 4C Spider turns glances into gazes with gleaming carbon fiber accents found inside and out. Carbon fiber also contributes to its overall performance: its rigid but ultralight carbon fiber monocoque chassis, windshield surround and halo are key reasons why its removable soft top adds only minimal weight.

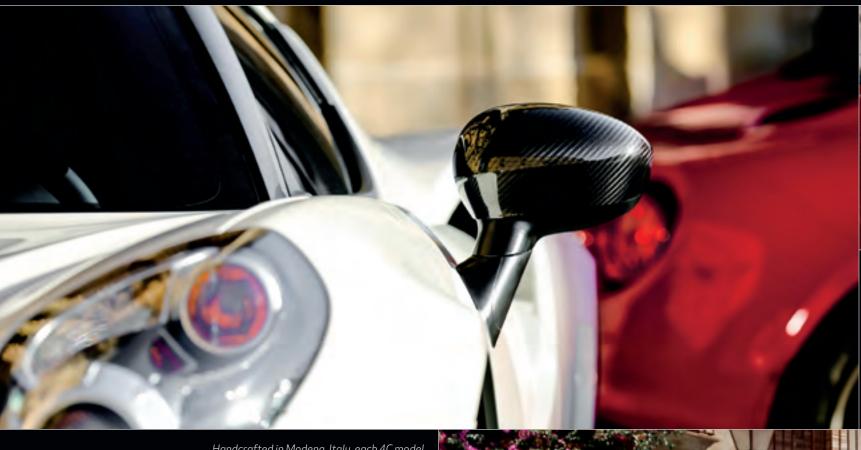
4 INTRODUCTION 5

# A POWERFUL BACKSTORY



HISTORY







The Alfa Romeo 4C with carbon fiber roof and spoiler. The spoiler is also available in body-color.

Beyond awe-inspiring mechanics and design, the distinctive choices offered by the 4C Coupe turn driving this Alfa Romeo into a personal affair. Absolutely everything expresses the racing spirit of Alfa Romeo — the finely crafted details are purposeful and carefully curated. Choose from six wheel designs, four caliper colors, available premium leather trim or microfiber seating, body-color or carbon fiber spoiler and mirror covers, and more.

Handcrafted in Modena, Italy, each 4C model features interior and exterior design elements that conspire to win you over, channeling the unique Alfa Romeo spirit. Ultralight and strong, carbon fiber is a key structural component as well as a distinctive embellishment, including the all-new carbon fiber roof, and as shown above on the mirror cover.



Making a powerful statement of their own, the available 19" dark alloy fan-spoke wheels give you a preview of the thrill ride to come.

10 4C COUPE









Distinctive interior fabrics and trims feature exterior color-matched contrasting stitching.

The race-inspired steering wheel is flat at the bottom. The instrument panel is made from a thermoformed shell, like those found on limited-edition supercars.



Personalize your 4C Spider with a choice of seven scene-stealing colors, along with six wheel choices and four brake caliper colors. Rich interior details include a premium leather instrument panel with accent stitching and unique carbon fiber-trimmed vents. Choose from Red, Black, Tobacco leather seats or the available Black leather/microfiber seats, all with accent stitching..



The upholstery, shown in premium leather trim, features pronounced bolstering to keep the driver firmly in place.





# REACTIVE ELEMENTS

Natural elements make up the most high-tech materials in automotive engineering — some of the same innovative materials and technology found in supercars and Formula One cars.

The success Alfa Romeo has enjoyed over the years can be attributed to our long dedication to making the most efficient use of both power and weight. This challenge underlies the design of every component of the car. The latest outcome is amazing: a curb weight of under 2,500 lb propelled by 237 hp, giving a weight-to-power ratio of 10.4:1. This is a figure that promises genuine supercar agility and performance. This impressively low weight has been achieved by using ultralight materials like carbon fiber, aluminum and composites, all chosen for maximum dynamic efficiency. Just over 13 feet in length, 6 feet in width and only 46.6 inches in height, the design choices of the 4C are just as bold as its dimensions. It truly is better driving through chemistry.

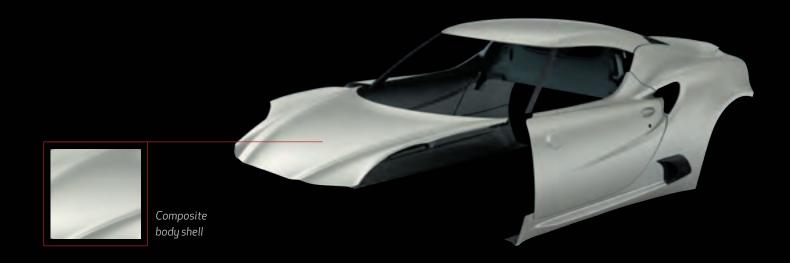
### SUPERCAR

CARBON FIBER MONOCOQUE ALUMINUM SUBFRAMES MID-ENGINE LAYOUT

# LIGHTWEIGHT STRENGTH

Designed in collaboration with the world's foremost racing chassis designers, the Alfa Romeo 4C Coupe and 4C Spider are innovative at their very core. Supercar DNA runs throughout, including a carbon fiber monocoque chassis, mid-engine design and aluminum subframes.

It begins with the solid foundation of a carbon fiber monocoque chassis. Laid by hand, this carbon fiber is three times stronger and seven times lighter than conventional steel. Front and rear aluminum subframes combine strength with weight-saving technologies. Sheet Molded Compound (SMC) is used for the outer body and is 20% lighter and more stable than steel — and also resists corrosion. The end result of these advanced technologies is incredible strength and remarkable weight-efficiency — the overall curb weight is just under 2,500 lb for both 4C Coupe and 4C Spider.





26.982

Aluminum engine frame

12.011

6

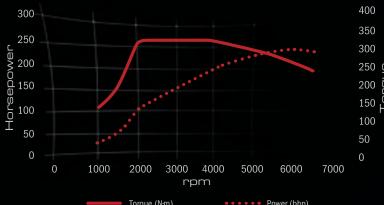
Carbo



# MASTER OF THE POWER AND WEIGHT EQUATION

If there's one thing Alfa Romeo has learned from years of victory on the racetracks, it's that balance is key. The mid-engine layout, rear-wheel drive and monocoque chassis give each 4C model ideal weight distribution, with amazing handling and control.

The groundbreaking, centrally mounted aluminum 4C engine significantly reduces weight as it eliminates the need for a driveshaft and optimizes weight distribution by concentrating mass near the center of the vehicle. With Rear-Wheel Drive (RWD) the 4C makes full use of the dynamic advantages afforded by this configuration. RWD allows better grip under acceleration when engine power throws weight toward the rear of the car. RWD also lets you enter curves at higher speeds, delivering a far more intense and rewarding driving experience. All of this means the Alfa Romeo 4C will accelerate (0-60 mph in 4.1 seconds) as quickly as cars boasting higher horsepower — yet will corner sharper, brake harder, turn in quicker and respond more readily. It's the kind of gratifying response that makes each and every trip something to look forward to.



2 Symmetry



# 28 PERFORMANCE

# POINT AND GO

OPTIMIZED AIRFLOW The advanced engine technology of the Alfa Romeo 4C maximizes torque at low engine speeds and delivers more power in response to driver input. The control unit determines the valve timing to encourage fresh airflow from the intake through to the exhaust during the overlap period. By improving the circulation in the combustion chamber, this direct flow increases combustion efficiency and turbine speed while reducing turbo lag.

TURBOCHARGER The engine is also equipped with a new-generation turbocharger, and a pulse converter exhaust manifold that uses pressure waves to boost torque at low engine speeds. The manifold and turbine are made from microcast steel and designed to operate at very high temperatures (over 1,000°F) — a prerequisite to low fuel consumption on medium/high-speed highway trips. The wastegate valve is another essential device for engine efficiency. This adjusts turbo pressure control logic to suit driving conditions, minimizing pumping losses.

AFTER-RUN PUMP The 4C uses an automatic cool-down system to protect its turbocharger. Switching off the engine would normally cause the immediate stoppage of oil circulation, leaving the oil in the turbocharger to stagnate at very high temperatures. The thermal stress suffered by the oil under these conditions causes a loss of lubricating capacity and also leads to the formation of residues that can damage the engine. To prevent this, Alfa Romeo has introduced an after-run pump. This electric pump is automatically controlled by the Electronic Control Unit (ECU) and keeps oil circulating through the turbocharger until it has cooled sufficiently.

ALFA TWIN CLUTCH TRANSMISSION (TCT) The 4C is equipped with an ALFA TCT 6-speed automatic transmission with a twin clutch and paddle shifters, a solution that combines the instant power of a sequential shift with all the convenience of an automatic. This system works like two gearboxes in parallel, each with its own clutch, minimizing discontinuity in power transmission. The ALFA TCT clutch has been specially modified for use on the Alfa Romeo 4C, and features control software that ensures the fastest possible gearshifts under all conditions — as quick as 130 milliseconds. Gearshifts are more aggressive in the dynamic and race modes, yet are completed in the smoothest way possible on bends to avoid reducing stability.

# FLAWLESS TRANSITIONS

Overall performance is superbly enhanced with numerous features designed to hone and improve each trip. The four-mode Alfa DNA Drive Mode Selector gives drivers the ability to create a customized vehicle experience according to driving conditions or desired vehicle responsiveness. Choose from its All-Weather, Natural, Dynamic or Race settings, which make changes in throttle response, shifting speeds and traction control for a driving experience tailored to any situation.



**RACE** This is the most extreme performance mode for 4C. By minimizing the interventions of electronic systems, it leaves the driver in complete command. Electronic Stability Control (ESC)<sup>1\*</sup> only intervenes during aggressive braking. Anti-Slip Regulation (ASR) is deactivated under acceleration and braking, while the Alfa Romeo Electronic Q2 differential control system remains active for fast exits from bends.

11D0

The 4C is also fitted with Launch Control for masterful, high-performance standing starts. Launch Control is activated by pressing the brake pedal while pushing the accelerator pedal all the way down and squeezing the paddle on the left of the steering wheel. As soon as you release the brake, the system automatically controls the transmission, traction and power to maximize acceleration.



**DYNAMIC** True to its name, this mode helps deliver great driving performance with near-instant accelerator response and reduced gearshift times of up to 25%. The ESC<sup>1</sup> system only intervenes when drift angles put the car at risk.





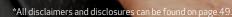
**NATURAL** Designed for everyday use, its gearshift parameters are configured for maximum comfort and smoothness. In Manual mode, Auto-Up and Auto-Down functions shift at just the right engine speed. The Alfa Romeo Electronic Q2 differential only cuts in during a significant loss of grip.





ALL-WEATHER This mode ensures maximum safety under adverse weather conditions with gentle accelerator response.
The ASR system prevents skidding by modifying power to match road speed during loss of grip.









A combination of sport suspensions, large self-ventilated cross-drilled brake discs and different-diameter tires: the 4C boasts an advanced ride control system, giving every driver extra street smarts.

The suspension adopts race-derived technical solutions to optimize performance and deliver unrivaled driving pleasure. At the front, the Alfa Romeo 4C features a double-wishbone configuration that gives direct and unfiltered feedback from the road. At the rear, the advanced MacPherson suspension ensures superb road-holding and driving fun, even in the most extreme maneuvers. Both front- and rear-suspension systems are made from aluminum and high-strength steel. The braking system is designed for high-performance racetrack use. The perforated, self-ventilated front discs and Brembo $^{\circ}$  calipers offer supreme stopping power. And to ensure maximum grip and prevent skidding under all conditions, the 4C is fitted with different-diameter tires, 17"-18" or 18"-19, with the larger size on the rear for the best possible handling.

# **BRILLIANT CONTROL**

Perforated, cross-drilled, self-ventilated discs, 12 x 1.10 in

Perforated, cross-drilled, rear suspension

Perforated, cross-drilled, self-ventilated discs, 11.5 x 0.87 in

34 PERFORMANCE 35



# HANDCRAFTED IN ITALY

In almost every aspect of the Alfa Romeo 4C, you can sense the touch of fine hand craftsmanship in each vehicle assembled in the Maserati workshop located in Modena, Italy. Impeccable standards and extensive inspections ensure utmost satisfaction.

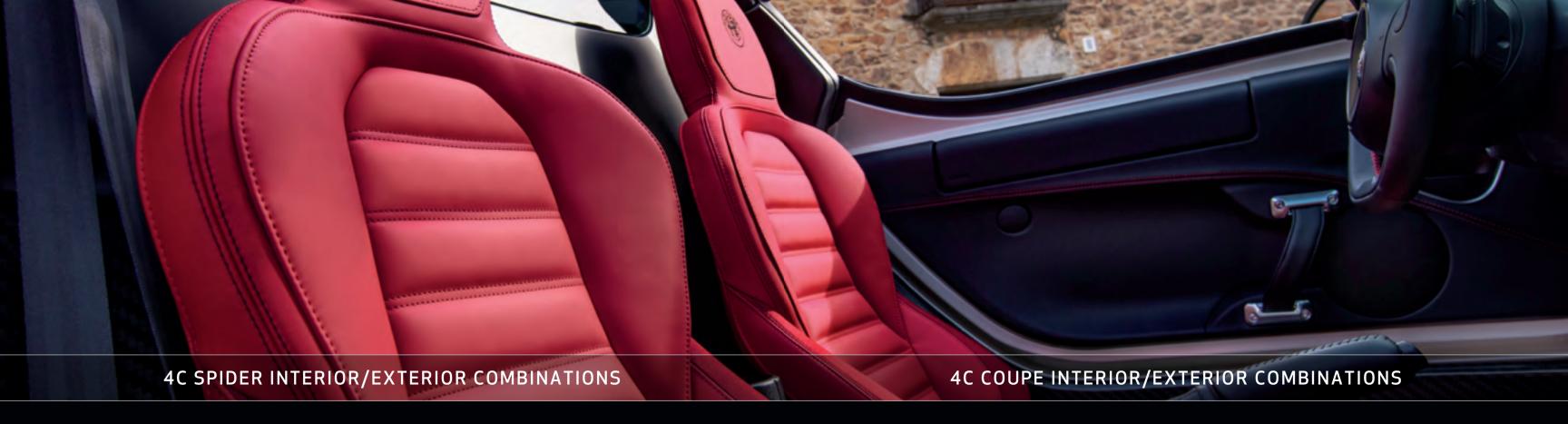
Here, the focus is always on evolved technology and top-quality craftsmanship, a combination that leads to the production of cars that are unique in technical solutions and attention to detail. No surprise that the build time for each Alfa Romeo 4C is a full six weeks. At the 4C workshop, people make the difference. The expert technicians dedicated to the production of this Alfa Romeo have each undergone 500 hours of special training. They all have an enviable level of in-depth technical knowledge as a result. Assembly technicians follow every phase of the process personally and, at the end of the line, perform rigorous quality control tests to ensure that all components function perfectly. The finished car is then handed over to expert test drivers for dynamic performance testing under a wide range of conditions. Only then is a new Alfa Romeo 4C declared ready to take to the road.

















**B** Black leather trim with Yellow accent stitching



**C**Black/Tobacco leather trim with
Dark Brown accent stitching



**D** Black leather and microfiber with Red accent stitching



Black leather and microfiber with Yellow accent stitching



**F** Red leather trim with Black accent stitching

	Α	В	С	D	E	F
PAINT COLOR						
Black	•	_	0	0	_	0
White	•	_	0	0	_	0
Rosso Alfa	•	_	0	0	_	0
Giallo Prototipo	_	•	_	_	0	_
METALLIC						
Basalt Gray	•	_	0	0	_	0
TRI-COAT PAINT						
Madreperla White	•	_	0	0	_	0
Rosso Competizione	•	_	0	0	_	_

Standard • Optional • Not available —



**G** Black fabric with Red accent stitching



**H** Black leather trim with Red accent stitching



I
Black leather trim with
Yellow accent stitching



Black leather and microfiber with Red accent stitching



**K**Black leather and microfiber
with Yellow accent stitching



Black/Tobacco leather trim with Dark Brown accent stitching



Red leather trim with Black accent stitching

	G	н	ı	J	К	L	М
PAINT COLOR							
Black	•	0	_	0	_	0	0
White	•	0	_	0	_	0	0
Rosso Alfa	•	0	_	0	_	0	0
Giallo Prototipo	_	_	0	_	0	_	_
METALLIC							
Basalt Gray	•	0	_	0	_	0	0
TRI-COAT PAINT							
Madreperla White	•	0	_	0	_	0	0
Rosso Competizione	•	0	_	0	_	0	_

Standard • Optional • Not available —

42 INTERIOR OPTIONS 43







17" – 18" dark alloy wheels



18" – 19" Silver 5-hole alloy wheels



17" – 18" alloy wheels



17" – 18" alloy wheels with Matte Black diamond finish



18" – 19" Silver 5-hole alloy wheels

## **4C SPIDER WHEELS**



18" – 19" dark 5-hole alloy wheels



18" – 19" light alloy fan-spoke wheels



18" – 19" dark alloy fan-spoke wheels

## 4C COUPE WHEELS



18" – 19" dark 5-hole alloy wheels



18" – 19" light alloy fan-spoke wheels



18" – 19" dark alloy fan-spoke wheels

### **4C CALIPER COLOR OPTIONS**



Silver brake calipers



Yellow brake calipers



Red brake calipers



Black brake calipers

44 WHEEL OPTIONS 45

### EQUIPMENT

	4C COUPE	4C SPIDER
EXTERIOR EQUIPMENT		
17" – 18" alloy wheels	•	•
17" – 18" alloy wheels with Matte Black diamond finish	o	_
17" – 18" dark alloy wheels	_	0
18" – 19" Silver 5-hole alloy wheels	0	0
18" – 19" dark 5-hole alloy wheels	0	0
18" – 19" Silver alloy fan-spoke wheels	0	0
18" – 19" dark alloy fan-spoke wheels	0	0
205/45R17 and 235/40R18 Pirelli $^\circ$ PZero AR Three-Season tires — Included with 17" – 18" alloy wheels with Matte Black diamond finish $^\circ$ on Coupe and 17" – 18"dark alloy wheels $^\circ$ on Spider	•/□	•/□
205/40R18 and $235/35R19$ Pirelli PZero AR Three-Season tires — Included with $18"-19"$ dark 5-hole alloy wheels, $18"-19"$ Silver 5-hole alloy wheels, $18"-19"$ Silver alloy fan-spoke wheels and $18"-19"$ dark alloy fan-spoke wheels		
205/40R18 and $235/35R19$ Pirelli PZero Performance AR Racing tires — Requires Coupe Track Package $1/2$ or Spider Track Package $3/4$	o	o
Silver brake calipers	•	•
Black brake calipers	o	0
Yellow brake calipers	o	0
Red brake calipers	o	0
Sport-tuned exhaust with double-exhaust tail pipe and chrome tips	o	o
Akrapovič dual-mode exhaust system featuring dual, center-mounted tips with carbon fiber surround	o	0
Rear parking sensors (included with Convenience Group)		
Carbon fiber roof	o	_
Carbon fiber halo	_	0
Carbon fiber spoiler (included with Coupe Track Package 1/2)		_
Spoiler in body-color	0	-
Body-color mirrors	•	•
Satin Titanium-finish mirrors	0	0
Carbon fiber mirror covers (requires Coupe Track Package 1/2 or Spider Track Package 3/4)		
Carbon fiber mirrors with Italian flag inlay (requires Coupe Track Package 1/2 or Spider Track Package 3/4)	°/ <sub>□</sub>	°/¤
Manual folding, power heated exterior mirrors	•	•
LIGHTING SYSTEM		
LED taillamps	•	•
Halogen projector headlamps	•	•
Bi-xenon projector headlamps	0	0
PERFORMANCE		
Normal-duty suspension	•	•
Racing suspension with unique front and rear sway bars and performance-tuned shock absorber (included with Coupe Track Package 1/2 and Spider Track Package 3/4)	-	-
SAFETY		
Electronic Stability Control (ESC) <sup>1</sup> with Electronic Q2	•	•
ABS, traction control, Brake Assist, daytime running lamps (DRLs), Hill Start Assist	•	•
Driver and front-passenger air bags,² driver's-side knee air bag,² door-mounted side thorax air bags²	•	•
Tire Pressure Monitoring System	•	•
Tire Service Kit	•	•
Engine immobilizer	•	•
PACKAGES		
Convenience Group — Includes cruise control, vehicle security alarm, ParkSense® Rear Park Assist³	o	o
Carbon Fiber Interior Trim Group — Includes carbon fiber instrument panel bezel, shift bezel, air vents and cluster bezel	o	0

\*Not available on 4C Spider. \*Not available on 4C Coupe.

Standard • Optional • Package □ Not available —



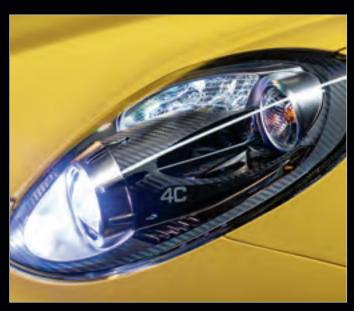
Akrapovič dual-mode center-mounted exhaust with carbon fiber surround



Satin Titanium-finish mirrors



Body-color spoiler



Bi-xenon projector headlamps



Carbon fiber mirror



Carbon fiber spoiler

46 4C FEATURES AND OPTIONS 47



Sport steering wheel in leather with microfiber insert and Red stitching



Red leather-trimmed bucket seats



Full-digital instrument cluster with Thin Film Transistor (TFT) display and carbon fiber cluster surround



Four-position, Alfa DNA Drive Mode Selector



Red car cover with Alfa Romeo 4C logo

### EQUIPMENT (CONTINUED)

	4C COUPE	4C SPIDER
PACKAGES (CONTINUED)		
Coupe Track Package $1-$ Includes carbon fiber rear spoiler, carbon fiber exterior mirrors or carbon fiber mirror with Italian flag inlay, performance flat-bottom steering wheel wrapped with Black leather and microfiber with accent stitching and race-tuned suspension	o	_
Coupe Track Package 2 — Includes carbon fiber rear spoiler, carbon fiber exterior mirrors or carbon fiber mirror with Italian flag inlay, and race-tuned suspension	o	-
Spider Track Package 3 — Includes performance flat-bottom steering wheel wrapped with Black leather and microfiber with accent stitching and race-tuned suspension	_	o
Spider Track Package 4 — Includes race-tuned suspension	_	0
INTERIOR EQUIPMENT		
Height- and reach-adjustable steering wheel in leather	•	•
Height- and reach-adjustable steering wheel in leather and microfiber — Included in Coupe Track Package 1 or Spider Track Package 3		п
Paddle gearshift controls	•	•
Cruise control (included with Convenience Group)		
Sport seats in Black fabric with accent stitching	•	_
Sport seats in Black leather trim with accent stitching	0	•
Sport seats in Red leather trim with accent stitching	0	0
Sport seats in Black/Tobacco leather trim with accent stitching	0	0
Sport seats in mixed leather and microfiber fabric with accent stitching	0	0
Aluminum pedals and footrest	•	•
Aluminum passenger footrest	•	•
Carpet kit with embroidered logo	•	•
Cup-holder insert	•	•
ELECTRICAL SYSTEM		
Remote keyless entry	•	•
Power windows	•	•
12-volt power outlet	•	•
AM/FM radio with iPod® control, USB and SD card connectivity, Bluetooth® for hands-free calling⁴ and music streaming	•	•
Premium speaker package	•	•
Alpine® Premium Audio System with subwoofer	0	0
INSTRUMENTATION		
4-position, Alfa DNA Drive Mode Selector	•	•
Full-digital 7.0-inch instrument cluster with TFT instrument cluster display	•	•
Air conditioning system	•	•
ACCESSORIES		
Red car cover with Alfa Romeo 4C logo	o	o
Battery charger	o	0
Car Care Kit	o	o

Standard • Optional • Package 

Not available —

<sup>1.</sup> No system, no matter how sophisticated, can repeal the laws of physics or overcome careless driving actions. Performance is limited by available traction, which snow, ice and other conditions can affect. When the ESC warning lamp flashes, the driver needs to use less throttle and adapt speed and driving behavior to prevailing road conditions. Always drive carefully, consistent with conditions. Always wear your seat belt. 2. Certified to federal regulations that allow less forceful air bags. Always wear seat belts. Rearward-facing child seats should never be used in front of an air bag. 3. Always look before proceeding, electronic drive aid is not a substitute for conscientious driving; always be aware of your surroundings. 4. Requires a mobile phone equipped with the Bluetooth Hands-Free Profile.

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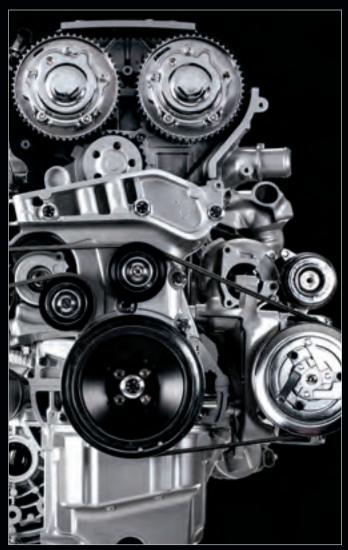
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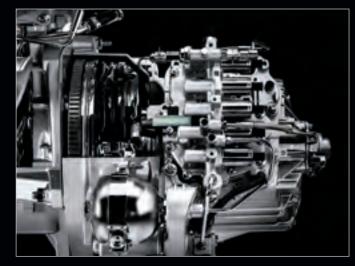
### TECHNICAL SPECIFICATIONS

ENGINE SPECIFICATION	
	1750
Type	1750 turbocharged, aluminum, 4-cylinder
Position	Mid-engine
Orientation Discharge (1.1)	Transverse
Displacement (cc)	1742 cc
Maximum power (hp at rpm)	237 hp @ 6,000 rpm
Maximum torque (lb-ft at rpm)	258 lb-ft between 2,200 – 4,250 rpm
DRIVING-MODE SELECTOR	NC DVA
Type	Alfa DNA
Positions	All-Weather, Natural, Dynamic, Alfa Race
TRANSMISSION	
Gearbox	ALFA TCT with dual dry clutch, paddle controls and Launch Control
Number of gears	6+R
Drive	Rear
Differential	Electronic Q2
CHASSIS	
Туре	Genuine carbon fiber monocoque
Front suspension	Double-wishbone
Rear suspension	MacPherson
Front brakes (mm)	Dual-cast, cross-drilled, self-ventilated 305 x 28 discs Brembo* fixed 4-piston calipers
Rear brakes (mm)	Cross-drilled, self-ventilated 292 x 22 discs
Standard front tires	205/45 R17 88Y XL Three-Season Performance
Standard rear tires	235/40 R18 95Y XL Three-Season Performance
STEERING	
Steering box	Rack and pinion
PERFORMANCE	
Acceleration 0 – 60 mph (secs)	4.1
Top speed (mph)	160
Maximum deceleration under braking (g)	1.25
Maximum lateral acceleration (g)	1.1
CAPACITIES — WEIGHTS	
Curb weight (EPA) (lb)	2,465 4C Coupe 2,487 4C Spider
Fuel tank (gal)	10.5
FUEL ECONOMY	
EPA est. city/hwy/combined (mpg)*	24/34/28
DIMENSIONS	
Number of seats	2
Length (inches)	157
Width (inches)	73.5
Height (inches)	46.6 4C Coupe 46.7 4C Spider
Wheelbase (inches)	93.7
Luggage compartment capacity (cu ft)	3.7
2000 compartment capacity (cart)	5.7

<sup>\*</sup>Based on 2016 EPA estimated ratings. Actual mileage may vary.



1750 turbocharged, aluminum, 4-cylinder engine



ALFA TCT gearbox with dual dry clutch, paddle controls and Launch Control



Dual-cast, cross-drilled, self-ventilated, 305- x 28-mm front discs with Brembo  $^{\! \bullet}$  fixed 4-piston calipers



Genuine carbon fiber monocoque chassis

50 4C FEATURES AND OPTIONS









### ALFA ROMEO MERCHANDISE

Bring legendary Alfa Romeo distinction to your personal lifestyle with sumptuous leather and carbon fiber accessories. The Alfa Romeo logo adorns an exclusive selection of professional, active, travel and home accessories, as well as apparel and gift cards for your favorite Alfa Romeo enthusiast. Shop the complete collection at **shopalfaromeousa.com** 







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