1964



RAMBLER
Special Service Tools



1964 RAMBLER ESSENTIAL SERVICE TOOLS

J 6217 VALVE CONNECTOR SEAT INSTALLER



This tool is used to install new connector seats. Tool is designed to insure that connector seat is properly installed without damage to seat or check valve.



J 6221 ADJUSTER PLUG BEARING REMOVER
AND INSTALLER 64:01-10-80



Designed to drive the end cover bearing on its outer race thereby preventing damage to bearing.

J 6222 ADJUSTER PLUG SEAL PROTECTOR



Use J 6222 Adjuster Plug Seal Protector to protect the stub shaft neoprene seal from damage when placing the adjuster plug over the steering shaft.



J 21179 PIVOT PIN REMOVER AND SNAP RING INSTALLER 64:10-80



pins on 1964 models equipped with the Adjust-O-Tilt steering wheel. Tool is also used to install the retainer ring and gauges the exact amount to collapse the spacer.





The pitman shaft end play as well as the thrust bearing preload adjustment must be closely held to insure satisfactory operation of the Road Control power steering gear. The J 7754 Torque Wrench is graduated in one inch pound increments so that precise adjustments can be made.







Adjusting Pitman Shaft end play

J 21180 SHIFT TUBE REMOVER 64:10-80



J 21181 TILT WHEEL SPRING INSTALLER 64:10-80



A simple means for hooking up Adjust-O-Tilt steering wheel return springs when the actuator assembly is being re-installed.

J 21486 DIRECTIONAL SIGNAL COVER REMOVER



This tool makes removal of the directional signal cover on Adjust-O-Tilt steering wheels columns an easy task. J21486 is designed for use with J 5658-1 Slide Hammer Assembly. However, if you have previously purchased a pair of J 6125-01 Slide Hammers you may adapt one of them for use with J21486.

J 21551 PITMAN SHAFT BEARING REMOVER AND INSTALLER 64:01-10-80





Tool removes and replaces the pitman shaft bearing in its proper location by driving on the tapered portion of the bearing to prevent damage. Use with previously released J 8092 Driver Handle.

J 21552 RACK-PISTON ARBOR 64:01-10-80



The J 21552 Arbor is used when installing or removing the rack-piston from the Road Control power steering gear housing. It is inserted into rack-piston to prevent the balls from falling out of their groove.





Installing Rack-Piston Arbor Tool in End of Worm

Installing Back Up "O" Ring and Piston Ring



J 21553 PITMAN SHAFT SEAL INSTALLER 64:01-10-80



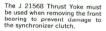
The J 21553 installs pitman shaft seal evenly without damage to seal.

J 21554 ADJUSTER PLUG SEAL INSTALLER 64:01-10-80



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J 21568 THRUST YOKE 63-64 10 Series V-8







J 21581 PINION HOLDING WRENCH



This tool is used to check pinion bearing preload and to hold the pinion when torquing the pinion nut. New rolled splines used on the 64:01 and 10 Series requires the use of J 21581 in place of previously released J 8715. Tool has 1:2 sq. drive for use with breaker bar or torque wench.



J 21628 7/16 x 20 BALL STUD REMOVER



The thread size of the ball joints on the 1964-01 series has been changed. Therefore, a new Ball Stud Remover is required.



Refer to your Rambler Technical Service Manual for complete operating instructions and specifications.

1964 RAMBLER ESSENTIAL SERVICE TOOLS (Previously Released)

TRUARC PLIERS

J 4245 (#23 Internal) 64:10-20-80

J 6083 (#24 External) All

The use of truarc retaining rings on automotive components is becoming increasingly more popular. The correct truarc pliers should be used on all retaining rings. Tools illustrated here have application to the 1964 Rambler. Make sure you have them on hand. See special group price offered on 1964 tool order, blank.

J 6585-1 SLIDE HAMMER (2 required) 64:10-80

This slide hammer is used with J 21180 and J 21486 for servicing 1964 Ramblers with Adjust-0-Tilt steering wheel. J 6125-01 can also be used; if you have not previously purchased J 6125-01 take advantage of the special group price on J 6585-1.

RECOMMENDED SPECIAL SERVICE TOOLS

J 5569 PISTON RING COMPRESSOR (4")

J 5601 PISTON RING COMPRESSOR (3¾")



To insure that piston rings are properly compressed when installing piston assembly in engine bore. These tools will accommodate oversize as well as standard size pistons.



J 7595 #2 PHILLIPS SCREW DRIVER BIT



Torquing of shift lever lock plate screws in the Adjust-O-Tilt steering column is made possible through use of this adapter. Use the adapter with J 5853 Torque Wrench.

J 6448-01

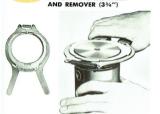
POWER STEERING GEAR HOLDING FIXTURE 64:01-10-80



This tool is used in connection with J 3289-20 Base to hold Road Control power steering gear. The gear can be rotated 360° allowing the mechanic to work on gear in any desired position without removing it from fixture.



18032 PISTON PING INSTALLED AND REMOVER (4") J 8028 PISTON RING INSTALLER



Use of these tools facilitate removal and installation of piston rings eliminating possibility of breakage or excessive distortion of rings during installation

1 21567 PRESSURE GAUGE 64-01-10-80

This Pressure Gauge is a most helpful diagnosis tool. By connecting it in the pressure side of the Road Control power steering oil circuit and taking pressure reading, the mechanic can readily determine if the power steering oil pump is defective or if the power steering gear unit itself has a malfunction.

J 21617 CLUTCH ALIGNING ARBOR 63-64-01-10



This tool properly aligns the clutch disc prior to assembly of the pressure plate so that when the transmission is installed the clutch shaft will index properly with the clutch disc splines.

SERVICE TOOL DIVISION

KENT-MOORE ORGANIZATION, INC.

28635 Mound Road . Warren, Michigan

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FORM NO. 43-32

LITHO U.S.A.

SERV. REP.	
DEALER No.	



Charge and Ship To

ERICAN MOTORS (CANADA) LIMITED

BRAMPTON, ONTARIO.

Technical Service Tools

Direct Order To:

AMERICAN MOTORS (CANADA) LIMITED KENNEDY ROAD SOUTH, BRAMPTON, ONTARIO.

Tools Co. Invoice No.

AuthorizedDate			
TOOL NUMBER	DESCRIPTION	QUANTITY	ORDERED
J6217	Valve Connector Seat Installer	1	\$ 2.50
J6221	Adjuster Plug Bearing Remover and Installer	1	4.65
J6222	Adjuster Plug Seal Protector	1	6.90
J21551	Pitman Shaft Bearing Remover and Installer	1	7.65
J21552	Rack Piston Arbour	1	8.50
J21553	Pitman Shaft Seal Installer	1	3.95
J21568	Thrust Yoke	1	12.80
J21581	Pinion Holding Wrench	1	18.30
J21628	Ball Stud Remover	1	5.65
J21554	Adjuster Plug Seal Installer	1	3.95
J7754	Torque Wrench (0-25 inch-pound)	1	26.20
J762L	Adjusting Spanner Wrench	1	3.00
J6083	Truarc Pliers	1	5.60
1	ABOVE PRICES SUBJECT TO CHANGE WITHOUT NOTICE.		
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