







EXACTLY AS IT SHOULD BE.

Your expectations evolve, yet they always remain consistent with your core values. The same can be said of Buick. While Allure is a testament to Buick's advances in refinement, styling and technology, it also represents the latest expression of a Buick tradition that spans more than a hundred years. That means you can expect an unwavering dedication to quality, craftsmanship and dependability. In designing Allure, Buick's engineers have applied these guiding principles, while employing the latest technology and engineering advances to create an automobile that could only have been imagined in the past. Along the way, Allure establishes a new, elevated standard for quality. Crafted in Oshawa, Canada – at the highest ranked plant for quality in North or South America.*

The premium sedan that could only be a product of today's Buick. The 2006 Allure.

Every Buick is built with exquisite care to exceptionally high standards, achieving a level of quality that ranks Buick among the elite. Every Buick is also equipped with the enhanced safety and security of OnStar, and employs QuietTuning for a supremely quiet ride. And now, for 2006, every Buick is backed by a new comprehensive four-year/80,000 km warranty** that solidifies Buick's position as one of the world's premium automakers.

*General Motors Corporation - Oshawa #2 (Ontario - Car) received the Gold Plant Quality Award, Oshawa #1 (Ontario) received the Silver Plant Quality Award and Hamtramck, MI received the Bronze Plant Quality Award in North/South America among plants producing vehicles for the U.S. market in J.D Power and Associates 2005 U.S. Initial Quality StudySM. Study based on a total of 62,251 U.S. consumer responses indicating owner reported problems during the first 90 days of ownership. www.jdpower.com
**Whichever comes first.



For more information about Allure visit our Web site at allure.gmcanada.com



Allure CXS, shown in Black Onyx with available equipment.





ALLURE CX, CXL, CXS

THREE DISTINCT FORMS OF EXPRESSION. ONE UNWAVERING COMMITMENT TO QUALITY.

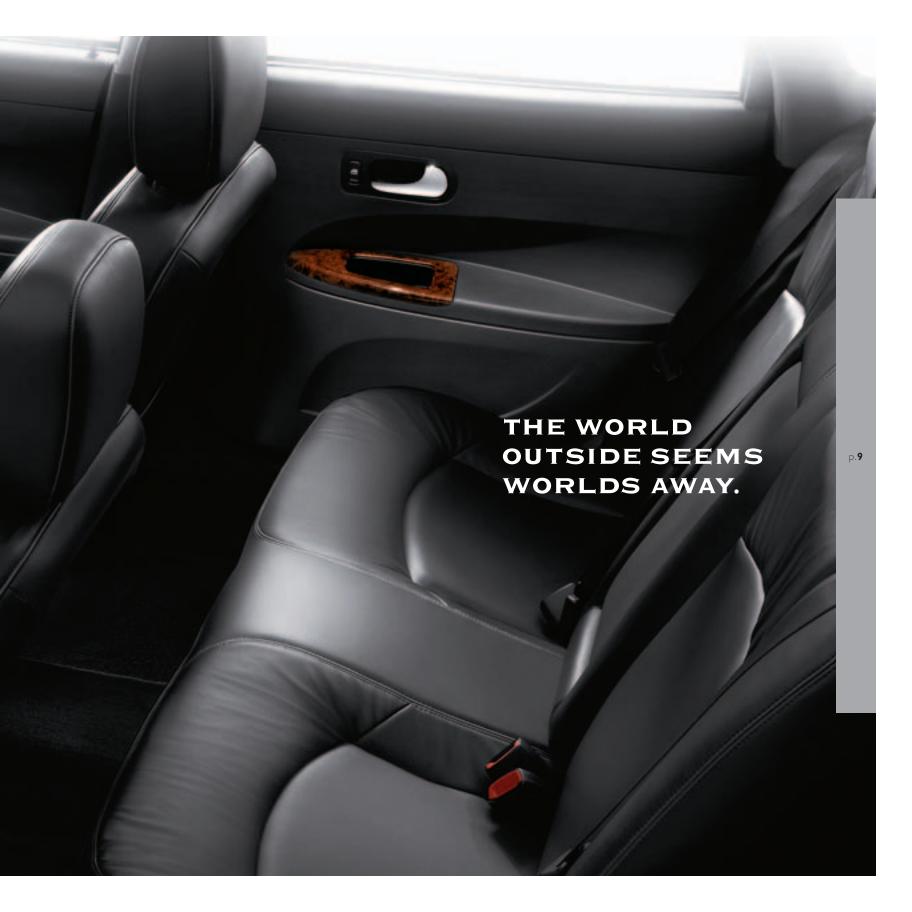
The Allure CX, CXL and CXS are exceptionally well-built automobiles, with a lengthy list of standard features.

The CX features the refined power of the award-winning 200 horsepower 3800 Series III V6 engine. Amenities such as programmable power door locks, power mirrors and windows, cruise control, and a six-speaker sound system with a CD player enhance the Allure CX experience.

The CXL adds the comprehensive Driver Information Centre, in addition to the enhanced convenience of a remote vehicle starter that functions from a distance of up to 60 m (200 ft.). And the automatic dual-zone climate control system enables the driver and front passenger to individually tailor their comfort.

The CXS was engineered with performance in mind, powered by the 240 horsepower 3.6L V6 VVT engine. CXS also features 17-inch aluminum wheels, and incorporates such advanced technology as Magnasteer magnetic speed-sensitive variable-assist steering.

The Allure CX, CXL and CXS – as distinct as they are from one another, they share a commitment to quality that is the hallmark of every Buick.



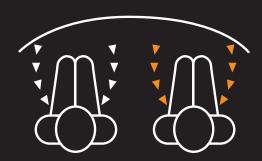
THE INTEGRATION OF INTUITION AND INFORMATION.



INTERIOR DETAILS ...

YOU'VE FOUND YOUR OASIS.

Buick's engineers take extraordinary measures to make Allure a truly welcoming environment that is certain to become your respite from a frenetic world. The key is QuietTuning. QuietTuning combines a series of sound-absorbing acoustical features to produce a cabin that is distinguished by its unparalleled level of interior quiet. This is accomplished by incorporating everything from sound-absorbing interior carpet backing and an acoustical engine cover to foam inserts, laminated steel and acoustic glass. The results make a statement about Buick quality – without saying a word. Of course, quality is best appreciated from first-hand experience – consider a test drive.



RIGHT: Integral to the six-passenger seating configuration is the handy flip-and-fold storage system for CDs and other small items. The top of the storage system acts as an armrest, or, when raised, it becomes the centre front seatback cushion. This seating configuration is available on CX and CXL.

LEFT: Automatic dual-zone climate control enables the driver and front passenger to select individual temperature settings. Standard on CXL and CXS, available on CX.

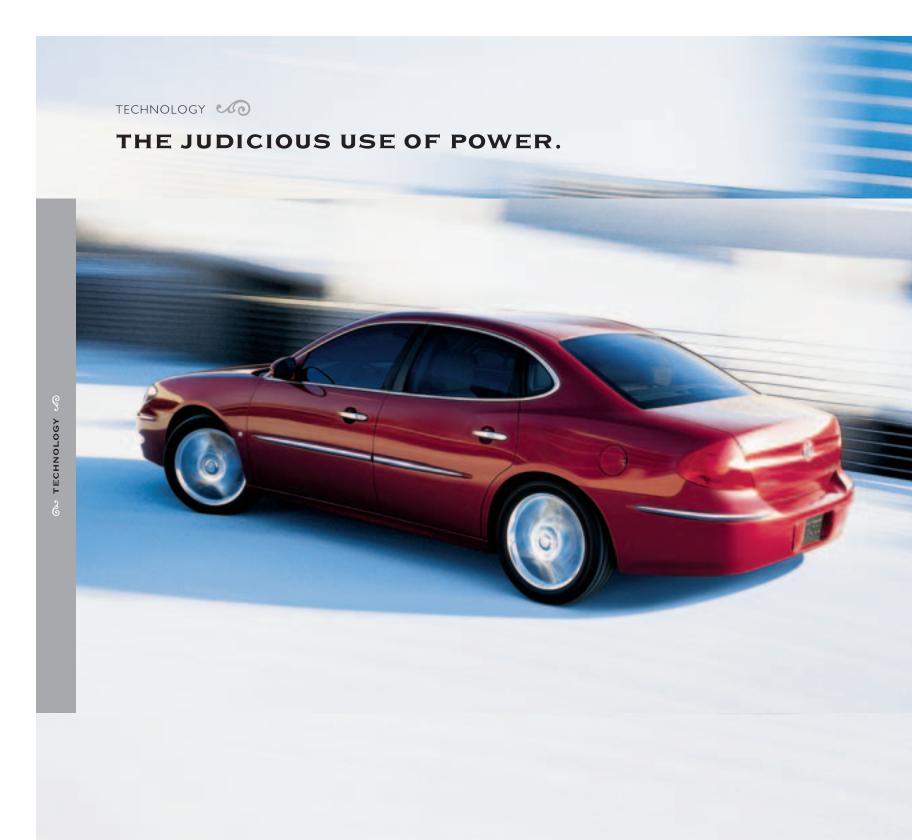


Speed-compensated volume control and auto tone control enhance the listening experience inside Allure. The six-disc CD changer shown here and a single disc MP3-compatible CD player are available.



The 3.6L V6 VVT engine in the CXS is not only powerful, it is also very quiet, thanks in part to the sound-absorbing acoustical engine cover.

Even the Allure's glass is designed to reduce noise: the windshield and front side-window glass are laminated for additional acoustic insulation.

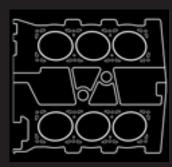


Allure's V6 engines offer abundant power – but that is only half the story. An exemplary engine offers more than quick response off the line. With Allure, both engines in its lineup are noted for their smooth and quiet power delivery across the operating range, as well as for their impressive durability.

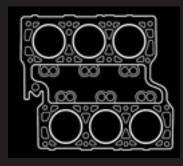
The most powerful of the engines is found under the hood of the CXS: the 3.6L V6 with variable valve timing (VVT). It features dual overhead camshafts, four valves per cylinder, an aluminum block and aluminum cylinder heads. Variable valve timing ensures optimal combustion timing to maximize both power and efficiency.

Standard with Allure CX and CXL is the much-heralded 3.8L 3800 Series III V6. This highly dependable engine features electronic throttle control for more precise response to driver input.

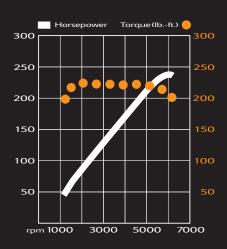
Allure's V6 engines – they are as technologically sophisticated as they are powerful.



The 3.6L V6 VVT produces 240 hp and 225 lb.-ft. of torque.



The 3.8L 3800 Series III V6 engine delivers 200 hp and 230 lb.-ft. of torque.



The 3.6L V6 VVT generates 90 percent of its peak torque across a broad range: 1600–5800 rpm.

3.6L V6 VVT



TECHNOLOGY WO

RIDE QUALITY.

The quality of Allure reveals itself in many different ways. Your ears will hear the difference that QuietTuning makes. You will feel the exceptionally refined ride of the four-wheel independent suspension. You will also feel a sense of real assurance that is produced by the standard four-wheel disc brakes with ABS, and further enhanced by the StabiliTrak dynamic chassis control system that is available on CXS models. It counters the forces that contribute to a lateral skid. Sure-footed handling and solid braking – they are fundamental qualities that define Allure's confident road manners.



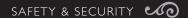




The Magnasteer power steering system uses computer-controlled electromagnets to adjust steering effort, depending on vehicle speed. The lower the speed, the more assist it provides. Standard on CXS.



StabiliTrak continuously monitors steering angle, wheel speeds, brake pressure and lateral acceleration. If the system detects a lateral skid, StabiliTrak intervenes by adjusting brake pressure and engine power to help return Allure to its intended driving line. Available on CXS.



A SOPHISTICATED BACKUP SYSTEM.

Safety is the essential starting point for Allure's engineering. This is an automobile that is designed to help you avoid an accident, but if the unavoidable does happen, you're very well protected: a full complement of the latest in safety and security features are standard. Your safety is enhanced by a dual-stage frontal air bag system that works with the safety belts to provide increased protection for both driver and front passenger(s).* Your security and peace of mind are bolstered by the presence of the standard OnStar System. It provides assistance 24 hours a day, 365 days a year. Because in a Buick, nothing less will suffice.

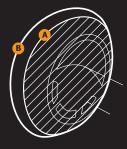
*A NOTE ON CHILD SAFETY: Always use safety belts and proper child restraints, even in vehicles equipped with air bags. Even with the Passenger Sensing System, children are safer when properly secured in a rear seat. Never place a rear-facing infant restraint the front seat of any vehicle equipped with an active air bag. Refer to the vehicle Owner's Manual and child safety seat instructions for more information.



The remote vehicle start feature allows you to start your Allure from up to 60 m (200 ft.) away, enabling you to warm or cool the interior before entering. Standard on CXL and CXS, available on CX.



The ultrasonic rear parking assist detects any object over 25 cm (10 in.) in height when the vehicle is in 'Reverse' at low speeds. When an object is detected the audio and LED warning indicators will activate the alarm. Available on CXL and CXS.



Dual-stage frontal air bag deployment is calibrated to match the force of an impact. In the event of a slower-speed front impact, a lower-power stage (A) is activated. In a higher-speed frontal collision, a high-power stage (B) is activated for full deployment.



In the event of a side impact, standard head curtain side air bags add protection for people positioned in the outboard seating positions.

A FITTING ADDITION TO YOUR ALLURE.



Allure is designed and manufactured with you in mind. Yet you can make your Allure truly unique – a personal statement of your style and sensibilities – through the addition of selected GM Accessories. They are the only accessories that are integrated into the process of designing your vehicle, ensuring excellent fit, finish and functionality. And only GM Accessories are backed by Buick's 4-year/80,000 km New Vehicle Limited Warranty.* They can also be included in your new-vehicle lease or finance agreement through GMAC. Ask your dealer for a complete list of the GM Accessories available for Allure, or visit gmcanada.com

*Whichever comes first, when permanently installed by the dealer at the time you purchase or lease your new vehicle.











GM Accessories available for Allure include:

- Front cover
- Roof-mounted hard cargo carrier
- Pet Restraint Package
- Mobile office organizer
- Cargo organizer
- Highway emergency kit.



Every Buick is defined by a host of complementary qualities. Among them is the unparalleled combination of safety, security, and convenience provided by OnStar.* OnStar uses advanced communications technology to enhance your peace of mind whenever you're in your Allure. All it takes is a single push of the blue OnStar button usually located on the interior rear-view mirror, in the overhead console, or near the radio display – the button connects you with one of our specially trained OnStar Advisors. They are standing by, ready to provide support 24 hours a day, 365 days a year.

What can OnStar Advisors do for you? They can provide a wealth of information and perform a variety of services, including a remote diagnostic check of your vehicle's engine and electrical components. In an emergency, an Advisor will attempt to locate your vehicle, find out what assistance you need, and notify nearby emergency service providers. And if air bags are deployed in your vehicle, an Advisor will contact you to determine if you are in need of assistance.

Another convenient feature is OnStar Hands-Free Calling, a hands-free, voice-activated wireless technology integrated into your vehicle. It's there in case your hand-held phone is lost, forgotten or has a low battery. Even better, there are no additional monthly fees, or additional long distance and roaming charges. And as a new customer, you will receive 30 complimentary minutes good for two months after activation.

Now you can enjoy the peace of mind that comes with knowing you're doing all you can to help keep you, your family, and your vehicle safe. Just ask the almost 150,000 people who have become OnStar subscribers in Canada. How hard does OnStar work for you? The facts speak for themselves: every month in Canada OnStar Advisors handle an average of 9100 routing calls, 2500 emergency calls, 2600 door unlocks, and 625 Roadside Assistance dispatches.

OnStar offers two different service plans, allowing you to select the services that are most convenient for you. The Safe & Sound Plan is included for the first year on Allure. In addition, the available Directions & Connections Plan offers all the safety and security services included in the Safe & Sound Plan, plus you'll have access to driving directions, information and convenience services and RideAssist. See your dealer for more information on plans and services.

*OnStar services require vehicle electrical system (including battery), wireless service, and GPS satellite signals to be available and operating for features to function properly. Not all OnStar features are available on all vehicles. OnStar Hands-Free Calling requires a Hands-Free enabled vehicle, existing OnStar service contract, and prepaid calling minutes, and is not available in Alaska and some other markets. Calls may be made to the U.S. and Canada only. OnStar voice recognition system may not work with some voices. OnStar acts as a link to existing emergency service providers. Subscription Service Agreement required. Due to the transition of the wireless industry from analogue to digital technology, as of January 1, 2008, OnStar plans to offer service only through equipment that operates on the digital network, which may require the purchase of a system upgrade for eligible vehicles. Call 1.888.4.ONSTAR (1.888.466.7827), TTY 1.877.248.2080 or visit onstar.ca for OnStar's Terms & Conditions, Privacy Policy, and system limitations and details.

COMMITMENT:

We're committed to engineering and manufacturing Buick Allure so that it is an absolute pleasure to drive. And that's just the beginning. We're also committed to making the ownership experience just as responsive to your specific needs. You'll find that our comprehensive support programs make it easier to purchase or lease a Buick. They also help to protect you and your vehicle down the road. A powerful example of the level of protection you can expect is the Buick New Vehicle Limited Warranty. It's so thorough it covers your vehicle from the roof right down to the tires. So when you drive off the lot of your Buick dealership, you can do so with total confidence. Peace of mind is knowing that your vehicle is built for the long haul, and is backed by a comprehensive warranty.

THE BUICK NEW VEHICLE LIMITED WARRANTY:

The Buick New Vehicle Limited Warranty is your promise of total warranty protection. It covers every new Buick Allure for four years or 80,000 km.* Complete vehicle repairs are covered,** including parts and labour, with no deductible. The warranty includes:

- 4-year/80,000 km* complete vehicle repair coverage
- 6-year/unlimited km corrosion perforation coverage
- 8-year/130,000 km* coverage on catalytic converters and powertrain control modules (PCMs).
- *Whichever comes first.
- **To correct any defects in material or workmanship occurring during the warranty period.

 Regular maintenance is not included, nor is excessive wear and tear caused by reckless or negligent driving.

OTHER OWNERSHIP PRIVILEGES AND PROGRAMS:

- Roadside Assistance 24/7 service via toll-free number during your warranty period, anywhere in Canada or the United States
- Courtesy Transportation may be offered during the warranty period
- GM Protection Plan (GMPP) the only extended services contract backed by the resources and commitment of General Motors, GMPP may be purchased at the time of your sale or lease, or subsequently
- GM Mobility Program you may be eligible for reimbursement of up to \$1000 (taxes included) for adaptive equipment for your GM vehicle
- GM Accessories personalize your vehicle with GM Accessories, specifically engineered for your new GM vehicle
- GM Goodwrench Service with GM-certified technicians and GM-approved parts, nobody knows your GM vehicle better.

TO HELP YOU PURCHASE OR LEASE A NEW VEHICLE:

- GMAC Financing on the spot financing at your GM dealership^{††}
- GMAC SMARTLEASE a smart alternative to traditional financing
- The GM Card eligible cardholders may be able to redeem up to \$3500 on GM Card® Earnings toward the total purchase price or lease down payment on selected vehicles.
 For more information on The GM Card please call 1-800-461-3279.[†]

INFORMATION RESOURCES:

You can find more information about these programs from your GM dealer, or at these information centres:

- The GM Web site at gmcanada.com
- The GM Customer Communication Marketing Centre at 1-800-GM-DRIVE (1-800-463-7483 or 1-800-263-3830 for TDD users) – for information about any GM product or service, including The GM Card and the GM Mobility Program
- For information about GMAC, visit gmcanada.com or call 1-800-616-4622.

†Conditions and limitations apply.

^{††}Subject to eligibility.

ALLURE STANDARD & OPTIONAL FEATURES

SAFETY AND SECURITY	СХ	CXL	CXS
Air bags – dual-stage, driver and front-passenger, frontal with Passenger Sensing System	S	S	S
Air bags – front to rear, side head curtain	S	S	S
Brake/transmission shift interlock	S	S	S
Door locks – automatic power, programmable with lock-out protection and delayed locking features	S	S	S
Headlights – Daytime Running Lights with automatic light control (includes Twilight Sentinel with delay feature)	S	S	S
Keyless entry system – remote (includes Panic feature and perimeter lighting)	S	S	S
OnStar In-Vehicle Communications and Assistance Service – includes one-year Safe & Sound Plan	S	S	S
Safety restraints – LATCH (Lower Anchors and top Tethers for Children), rear seats	S	S	S
Theft-deterrent system – audible/visible content theft alarm	O¹	S	S
Theft-deterrent system – PASS-Key III+ with immobilizer	S	S	S
Traction assist – Enhanced Traction System (ETS)	S	S	-
Traction control – electronic, full-function, all-speed	-	-	S
Trunk – internal manual trunk entrapment release handle	-	-	S

^{1 -} Included with available Silver Package.

MECHANICAL	CX	CXL	CXS
Battery – ACDelco with run-down protection	S	S	S
Brakes – power, 4-wheel disc	S	S	S
Brakes – 4-wheel anti-lock braking system (ABS)	S	S	S
Drive – front-wheel	S	S	S
Engine – 3.8L 3800 Series III V6 with SFI Horsepower – 200 @ 5200 rpm, Torque – 230 lbft. @ 4000 rpm	S	S	· · · · · · · · · · · · · · · · · · ·
Engine – 3.6L DOHC V6 VVT with SFI Horsepower – 240 @ 6000 rpm, Torque – 225 lbft. @ 2000 rpm	-	_	S
Engine block heater	S	S	S
Exhaust system – aluminized stainless steel	S	S	S
Exhaust system – split with dual outlets	-	-	S
StabiliTrak – vehicle dynamic control, integrated chassis control system	-	-	0
Steering – power, rack-and-pinion	S	S	-
Steering – power, Magnasteer magnetic speed-sensitive variable-assist, rack-and-pinion	-	-	S
Suspension – 4-wheel independent, Premium Ride	S	S	-
Suspension – 4-wheel independent, Gran Touring	-	-	S
Transmission – 4-speed automatic with overdrive	S	S	S
Vehicle starter system – remote	O ²	S	S

^{2 -} Requires Driver Information Centre.

EXTERIOR	CX	CXL	CXS
Antenna – rear-window integrated	S	S	S
Body panels – 2-sided galvanized steel (except roof)	S	S	S
Fog lights	-	-	S
Glass – Solar-Ray, tinted	S	S	S
Mirrors – power remote control, body-colour	S	S	S
Mouldings – bodyside, body-colour	S	S	S
Spoiler – rear, deck-lid ³	0	0	0
Sunroof – power, sliding glass panel with express-open feature	O ⁴	0	0

EXTERIOR (continued)	CX	CXL	CXS
Tires – P225/60R16 all-season blackwalls	S	S	-
Tires – P225/55R17 all-season touring blackwalls	-	-	S
Wheels − 16" x 6.5" steel with bolt-on wheel covers (A) ⁵	S	-	-
Wheels – 16" x 6.5" painted 8-spoke aluminum (B) ⁵	0	S	-
Wheels – 16" x 6.5" Chrome-Tech 8-spoke aluminum (C)⁵	-	0	-
Wheels – 17" x 6.5" painted 8-spoke flangless aluminum (D) ⁵	-	-	S
Wheels – 17" x 6.5" chrome-plated 8-spoke flangless aluminum (E) ⁵	-	-	0
Windshield wipers – 2-speed with variable delay (intermittent)	S	S	S
Chrome Package – includes front and rear fascia and bodyside moulding chrome inserts	-	0	0

- 3 Regular production accessory, dealer installed.
 4 Includes LH and RH padded sunshades with extensions, illuminated vanity mirrors.
- 5 Wheels shown on page 22.

INTERIOR	CX	CXL	CXS
Air conditioning – manual	S	-	-
Air conditioning – automatic, dual-zone	O¹	S	S
Air filtration system – pollen filter	S	S	S
Cargo convenience net	O¹	S	S
Console – front floor with dual cupholders and storage	S	S	S
Cruise control – electronic with resume, and decelerate/accelerate features	S	S	S
Defogger – electric rear-window	S	S	S
Floor mats – front and rear, carpeted	S	S	S
Heat ducts – rear-seat, floor	S	S	S
Instrumentation – analogue cluster (includes speedometer, tachometer, coolant temperature and fuel gauges – low washer fluid level indicator and GM Oil Life System)	S	S	S
Instrumentation – Driver Information Centre, reconfigurable, 5-button with language selection (includes fuel data centre and Personalization features)	0	S	S
Lights – courtesy with delayed entry/exit, theatre dimming, front map lights, glovebox and trunk	S	S	S
Retained accessory power	S	S	S
Steering column – tilt adjustable	S	S	-
Steering column – tilt and telescopic adjustable	O¹	O ₆	S
Steering wheel – leather-wrapped with sound system and climate controls	O¹	O ₆	S
Sunshades – LH and RH padded; with extensions, vanity mirrors	S	-	-
Sunshades – LH and RH padded; with extensions, illuminated vanity mirrors	0	S	S
Trunk – release, power remote	S	S	S
Windows – power, driver's express-down and passenger window lock-out features	S	S	S
Silver Package – includes dual-zone automatic air conditioning, leather-wrapped steering wheel with sound system and climate controls, tilt and telescopic adjustable steering column, Driver Information Centre, LH and RH padded sunshades with extensions and illuminated vanity mirrors, content theft alarm and cargo convenience net	0		_
Gold Package – includes universal 3-channel programmable remote, interior rear-view electrochromic auto-dimming mirror, rear passenger reading lights, heated exterior rear-view mirrors and Ultrasonic Rear Parking Assist	-	0	_
Platinum Package – includes Gold Package, Chrome Package and 17" x 6.5" chrome-plated 8-spoke flangless aluminum wheels (E) ^s	-	<u> </u>	0
1 Instruded with evailable Cities Destroys			

- 1 Included with available Silver Package.
- 5 Wheels shown on page 22.
- 6 Included with reclining front bucket seats and available leather-appointed seating.

SEATS	CX	CXL	CXS
Cloth reclining front bucket seats	S	S	-
Reclining front bucket seats with leather-appointed seating (includes heated driver and front-passenger seats)	-	O ⁷	S
55/45 divided front seat – includes column shift, flip-and-fold cushion/console with dual cupholders, auxiliary power outlet and storage (6-passenger)	0	0	-
55/45 divided front seat with leather-appointed seating includes heated driver and front passenger seats, column shift, flip-and-fold cushion/console with dual cupholders, auxiliary power outlet and storage (6-passenger)	· · ·	0	-
Power 6-way driver adjuster	S	S	S
Power 6-way front-passenger adjuster	-	O ⁶	S
Power 2-way driver lumbar adjuster	0	0	S
Seatbacks – rear-seat centre folding armrest with dual cupholders	S	S	S
Seatbacks – rear, 60/40 split-folding	0	S	S

- 6 Included with reclining front bucket seats and available leather-appointed seating.
- 7 Includes power 2-way driver lumbar adjuster, power 6-way front-passenger seat adjuster, tilt and telescopic adjustable steering column and leather-wrapped steering wheel with sound system and climate controls.

SOUND SYSTEMS	СХ	CXL	CXS
All Allure sound systems include an electronically tuned Delco AM/FM stereo with seek, scan, speed-compensated volume control, auto tone control, digital clock and TheftLock			
AM/FM stereo with CD player, includes 6-speaker extended range sound system	S	S	S
AM/FM stereo with 6-disc in-dash CD changer, includes 9-speaker amplified Concert Sound III System	-	0	0
AM/FM stereo with CD/MP3 playback, includes 9-speaker amplified Concert Sound III System	-	0	0

A word about this brochure

Some of the equipment shown or described throughout this brochure may be available at extra cost. We have tried to make this brochure comprehensive and factual. We reserve the right, however, to make changes at any time, without notice, in prices, colours, materials, equipment, specifications, models and availability. Specifications, dimensions, measurements, ratings and other numbers in this brochure and other printed materials provided at the dealership or affixed to vehicles are approximates based upon design and engineering drawings and prototypes and laboratory tests. Your vehicle may differ due to variations in manufacture and equipment. Since some information may have been adapted since the time of the printing, please check with your Buick dealer for complete details. General Motors of Canada Limited reserves the right to lengthen or shorten the model year for any product, for any reason, or to start and end model years at different times.

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A word about assembly

Buicks are equipped with engines and components produced and assembled by different operating units of General Motors, its subsidiaries and suppliers and these engines and components may change or be obtained from different sources from time to time. All such engines and components are approved for use in Buicks. Certain equipment ordered may be unavailable at the time of assembly and we suggest that you verify that your vehicle includes the equipment you ordered, or if there are changes, that they are acceptable to you.

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GMAC is a registered trademark of the General Motors Acceptance Corporation.

OnStar, the OnStar logo and the OnStar button are registered trademarks of the OnStar Corporation.

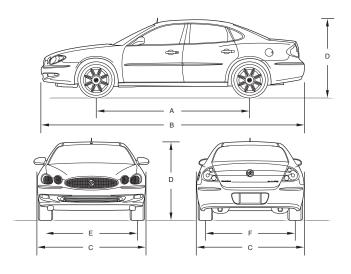
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Printed in Canada, July 2005.

DIMENSIONS



EXTERIOR. MM (IN.)

EXTERIOR, MIM CIN.)	
Wheelbase (A)	2807 (110.5)
Length (B)	5032 (198.1)
Width (C)	1854 (73.0)
Height (D)	1458 (57.4)
Front tread (E)	1567 (61.7)
Rear tread (F)	1562 (61.5)

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INTERIOR, MM (IN.) FRONT/REAR

Headroom	1001/945 (39.4/37.2)
Legroom	1074/955 (42.3/37.6)
Shoulder room	1453/1448 (57.2/57.0)
Hip room	1405/1387 (55.3/54.6)

CAPACITIES/WEIGHT

Trunk, L (cu. ft.)	453 (16.0)
Fuel tank, L (imp. gal.)	64 (14.1)
Curb weight (est.), kg (lb.) - CX	1585 (3495)
- CXL	1589 (3502)
- CXS	1619 (3568)

TOWING

3.8L 3800 Series III V6; 2.86 final drive ratio; 454 kg (1000 lb.) maximum gross trailer weight* 3.6L DOHC V6 VVT; 3.69 final drive ratio; 454 kg (1000 lb.) maximum gross trailer weight*

^{*}When properly equipped. Includes weight of trailer, cargo, passengers and equipment. All towing recommendations are subject to change. Trailer tongue load should be 10% of the maximum trailer weight but should not exceed the load rating specified for that vehicle, engine or hitch combination. See your dealer or refer to the Allure Owner's Manual for details.



A – 16" bolt-on wheel covers



B – 16" painted 8-spoke aluminum wheel



C – 16" Chrome-Tech 8-spoke aluminum wheel



D – 17" painted 8-spoke aluminum wheel



E – 17" chrome-plated 8-spoke aluminum wheel



Light Steel Gray Cloth



Taupe Cloth



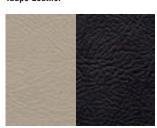
Ebony Leather



Light Steel Gray Leather



Taupe Leather



Taupe Leather with Ebony Accents*

*Available on Allure CXS only.

EXTERIOR/INTERIOR COLOUR COMPATIBILITY

		INTERI	0R	
EXTERIOR	Ebony	Light Steel Gray	Taupe	Taupe/Ebony
22 – Deep Sapphire Metallic	•	•	•	•
40 – White Opal	•	•	•	•
41 – Black Onyx	•	•	•	•
46 – Slatestone Metallic	•	•	•	•
53 – Sandstone Metallic	•		•	•
63 – Cardinal Red Metallic	•	•	•	•
67 – Platinum Metallic	•	•	•	•
68 – Glacier Blue Metallic	•	•	•	•

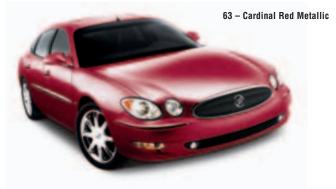
















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A STORY ONLY GENERAL MOTORS CAN TELL.

General Motors' commitment to setting the highest standards in quality, safety, innovation, and fuel efficiency are matched by an equally strong commitment to the community.



DID YOU KNOW?

QUALITY: GM plants swept the J.D. Power Initial Quality Study^{SM*} rankings for North and South America: Gold and Silver Plant Quality Awards for the Canadian Oshawa #2 and #1 car plants, in addition to the Bronze Plant Quality Award for the Hamtramck, Michigan plant.

SAFETY: General Motors is the only automotive manufacturer committed to offering a full range of cars, trucks, and SUVs that provide safety protection before, during and after a collision.

GM vehicles are equipped with a range of features and technologies that help drivers

avoid collisions, reduce the risk of injury should a collision prove unavoidable, and help you get the assistance you need after a collision.

INNOVATION: GM is at the forefront of automotive technology with breakthrough features such as OnStar and XM Satellite Radio.

FUEL EFFICIENCY: GM offers more cars than any other automaker in Canada that get better than 7.0 L/100 km in highway driving. GM has also won more EnerGuide fuel-efficiency awards than any other car company.

GM IS COMMITTED TO CANADA

INVESTMENT: GM invests more in Canada than any other car company: The \$2.5 billion Beacon Project represents the largest automotive investment in Canadian history.

EMPLOYMENT: GM directly employs over 20,000 people in Canada – more than any other car company.

DESIGN: GM is the only car company that designs, engineers and builds cars in Canada.

GM IS BEHIND YOU AND YOUR VEHICLE

GM is equally comprehensive in the way it backs its Buick vehicles. All Buick models include:

- 4-year/80,000 km** complete vehicle repair coverage
- 6-year/unlimited km corrosion perforation coverage
- 8-year/130,000 km** coverage on catalytic converters and powertrain control modules (PCMs)
- 4-year/80,000 km** 24-hour Roadside Assistance.

"General Motors Corporation — Oshawa #2 (Ontario — Car) was the highest ranked plant, Oshawa #1 (Ontario) was the second ranked plant and Hamtramck, Mi was the third ranked plant in North/South America among plants producing vehicles for the U.S. market in J.D Power and Associates 2005 U.S. Initial Quality Study". Study based on a total of 62,251 U.S. consumer responses indicating owner reported problems during the first 90 days of ownership, www.jdpower.com
"Whitchever comes first



CHEVROLET PONTIAC BUICK GMC CADILLAC SATURN SAAB HUMMER

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