

MILWAUKEE, WIS.

#### JUNE, 1920

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This Twin Typefor Front and Reas of Ford Se dans.

This Twin Type for Front and Rear of Ford Com-merctal Cars.

This Twin Typefor Front and Rear of Fordi-Ton Trucks.

# Svery Owner is writing a -Testimonial Book for Hasslers

NATIONAL SAVINGS BANK IN ADEQUAT WITH Hassler Cuner

Hassler owners everywhere are writing testimonial books for Hassler Shock Absorbers. These books are their Savings Bank Books. A saving of one-third in repair and tire expense and in de-preciation shows in your savings bank account. And in addition to the savings you have much greater comfort.

A type for every model of Ford Car or Truck. Let the Hassler dealer equip your Ford on ten days' trial. If you do not know who sells Hasslers in your neighborhood, write us.

ROBERT H. HASSLER, Inc., Naomi St., Indianapolis, Ind. CANADIAN FACTORY, HAMILTON, ONTARIO

The Hassler Guarantee: "Absolute Satisfaction or Your Money Back.", A Standard Quality Product-Worth the Price.

Good territory still open. Write. Opportunities now for exclusive distributors in many foreign countries.



The conical springs set at the angle shown prevent sidesway and allow for the most resilient downward action. The springs compress on either upward or downward movements -do not stretch out of shape-do not allow up-throw. Hasslers last as long as the Ford and make it last.

## A Knock-Out!

## This Two-Piece Bushing Remover 1. Officient and Detter

NOT merely a single piece of spring steel, but a carefully designed high grade nickel steel tool, in two parts with stout driving handle. Rightly constructed to do the work without injuring the bushing or scratching the bushing-seat. This makes reinsertion of bushing easy.

## **J&B BUSHING REMOVER**

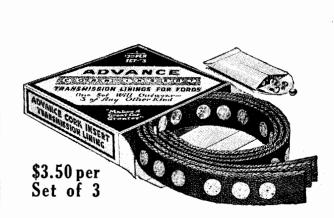
may be used on the car without removing wheel. You simply insert lower piece of tool in spindle-body, hold same at greatest spread by applying upper part of tool, and drive out bushing. Strain does not come upon rivet, but on the solid upper end of the tool.

Thousands in daily use by men who KNOW. Used on Ford, Dodge, Overland, Chevrolet, Saxon and all cars using half-inch spindle bolt. You will find the J & B Bushing Remover a quick and heavy seller in constant demand.

Send Your Jobber a Trial Order or Write Us.

Ford Switch Keys: This key may be used as a wrench to adjust coil units; also to gauge the gap between the points of the spark plug and the points of the coil units. Twenty keys mounted on attractive easel-back counter card, 10''x1234''. Retail 15 cents apiece.

J & B MANUFACTURING CO. Pittefield Massachusetts



## It Costs You Money Every Time Your Ford Chatters

That jerk and jar costs you money. It racks the rear end, causes repair bills—shortens the life of your car.

Advance Cork Insert will stop the annoying chatter and save you money.

Advance Cork Insert grips with a velvety smoothness---brings your car to a quick, quiet stop. Ordinary linings get hard, slick surfaces from wear in heat and coil. A slick surface hasn't any grip. It grabs and slips---grabs and slips, and makes the chatter.

Advance Cork Insert is the only lining made that will stay soft in the Ford transmission and always grip smooth and sure.

Advance Cork Insert out-wears three sets of ordinary lining—saves you expense and inconvenience of frequent re-linings.

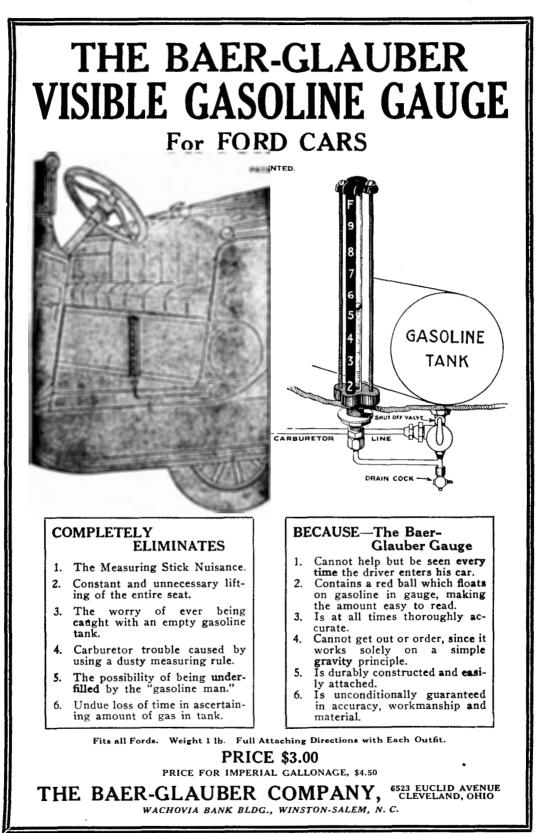
Makes this great car greater.

Your jobber will quote you, or write us direct.

## Advance Automobile Accessories Corporation

1603 So. Michigan Blvd., Chicago '

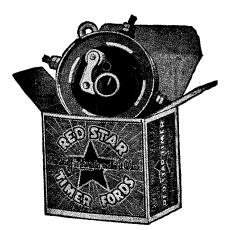
THE cork Insert Patent has been upheld by Federal Court. Protect yourself from liability by handling only GENUINE AD-VANCE CORK INSERT—sold only in the RED and BLACK BOX.





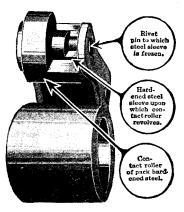
# **RED STAR TIMER**

Used Wherever Ford Cars Are Run



Insist on the Red Star Trade Mark stamped on the shell. Sold only in the Red and Blue Box.





Study the construction of the Red Star Roller.

\$2.25 in United States in Canada, \$3.00 Ford owners everywhere have learned that the best Ford timer bears the Red Star trademark. It keeps his motor hitting on all four —gives it power and pep.

The roller-on-a-roller, a special Red Star feature, keeps the roller rolling all of the time. This construction prevents it from dragging or wearing angular.

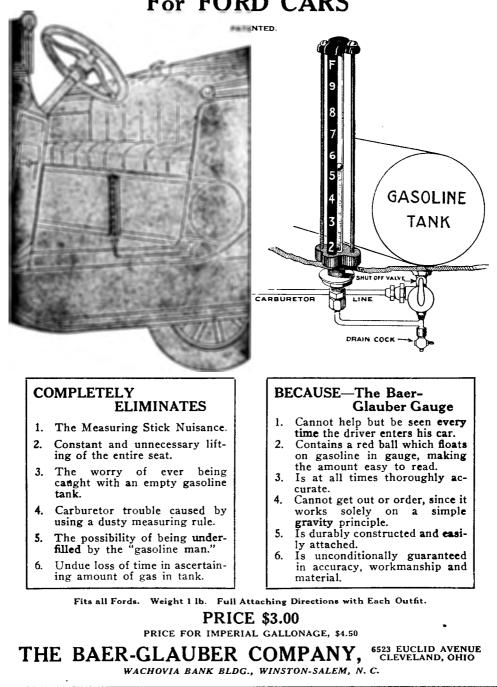
The specially curved fibre race is as smooth and hard as the steel segments which are mortised into the race. The Y whole race wears evenly and smoothly—no pits, furrows, bumps, but a smooth race throughout the exceptionally long life of the Red Star Timer.

If you want your Ford to run evenly and smoothly, with a powerful, flexible motor --get a Red Star Timer.

All jobbers and the best dealers recommend and sell Red Stars. If you can't get one quickly, remit \$2.25 and we will \*supply you direct.

Auto Components, Inc. 56 E. Randolph St. CHICAGO

# THE BAER-GLAUBER VISIBLE GASOLINE GAUGE For FORD CARS



When writing advertisers-Just say FORD OWNER and DEALER



## Compare Advance White Stripe

COMPARE Advance White Stripe with any fabric lining for Fords you ever saw.

Note the points of superiority in White Stripe.

Note the difference between the special White Stripe made-to-wear weave and the ordinary weave.

Cut and ravel the linings. Count the threads in each. White Stripe has more and better cotton to the inch than any other lining. Test the treatments. See how heat softens the White Stripe treatment. It cannot cook or bake.

Twist the linings. See how soft and pliable White Stripe is.

Make these tests and you will know why White Stripe is the softest and wears the longest of any plain fabric lining ever made.

Order from your jobber---or write us direct.

Advance White Stripe is sold in Sets or Rolls— Sets in Cartons, \$2.25; in Rolls, per foot, 36c

Advance Automobile Accessories Corp. 1603 South Michigan Blvd. Chicago, Ill. FORD OWNER and DEALER

F-B Battery Charger.



F-B Test Stand.



**One** Source

F-B Battery Charging Panel.

OU will find all the necessary electrical equipment for your service station here under one roof.

A Battery Charging Outfit that will charge sixteen 6-volt batteries or one that charges FIVE SETS of sixteen 6-volt batteries.

Test Stands which test starting and lighting systems under conditions identical with those in actual use on the car, easily and quickly locating any troubles.

Armature and wiring circuit testers used to locate "shorts," "open circuits" and "grounds."

Battery Covers which protect the batteries on Ford cars from dust and mud.

Whether you buy a complete Battery Charging Outfit or a Battery Cover, it is backed by a single guarantee—the "Fairbanks O.K."

The entire Fairbanks line of Service Station Equipment, the largest and most complete in the world, is backed by this guarantee. It means that Fairbanks products are—O.K. in quality, O.K. in price, and O.K. in service.



## FORD OWNER and DEALER



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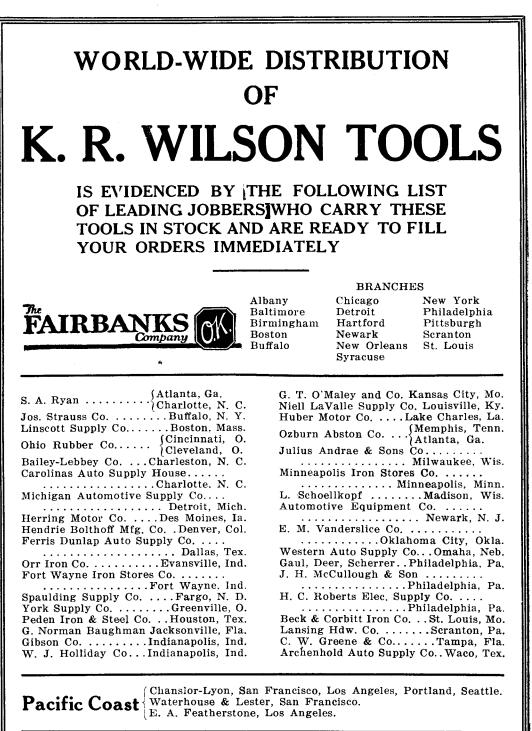


When writing advertisers-Jusav Ford Owner and Dealer

FORD OWNER and DEALER

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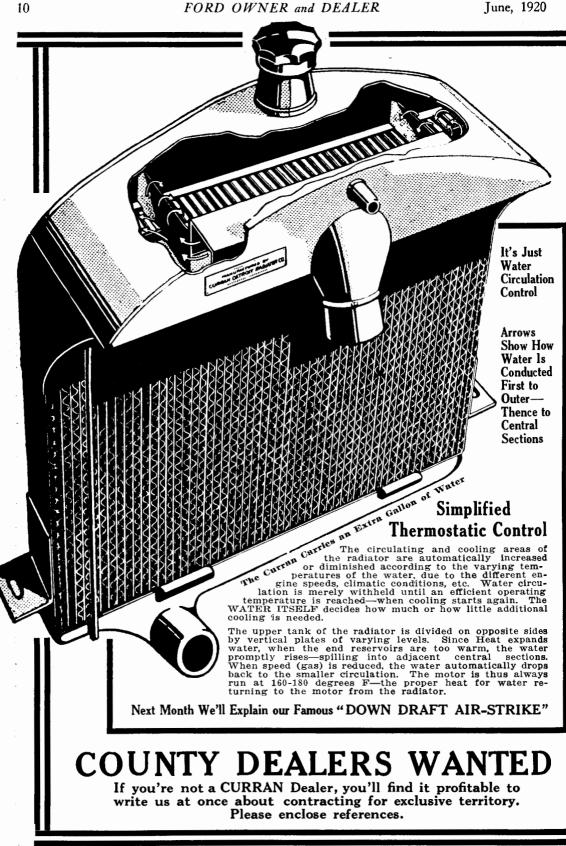


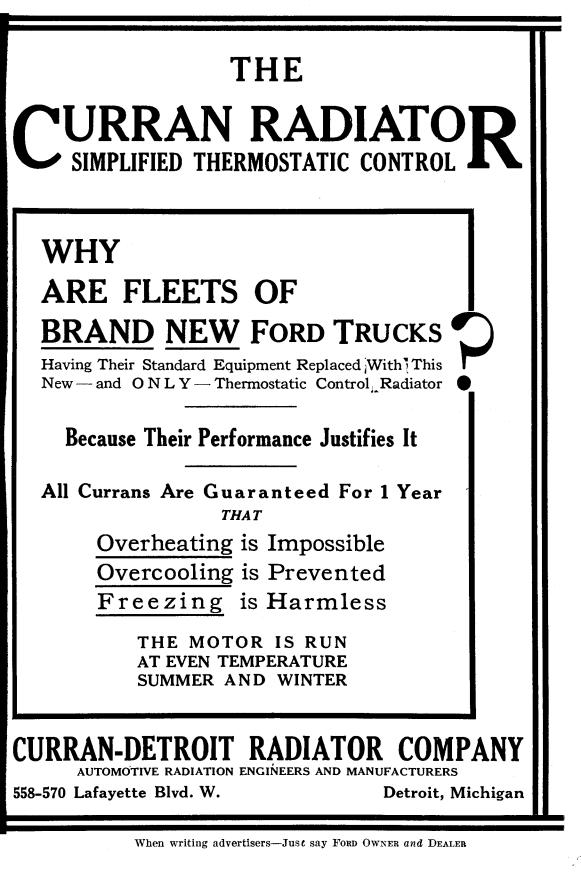


Canada {Canadian Fairbanks Morse Co., Saskatoon, Toronto, Montreal, Vancouver, Calgary, Winnipeg

**Export**—Vanem Sales Co., 98 Park Place, New York

9







# The Perfectly Balanced Trailer



THE Van Briggle Adjustable Trailer—the two-wheel trailer with the *adjustable* axle —was the natural outgrowth of two interesting experiences with a two-wheel trailer of the fixed axle type. Here are the incidents as told by the inventor:

"I was using a two-wheel trailer with a fixed axle carrying the wheels under the center of the body. One day I started to deliver a cow to a buyer thirty miles away. A steep hill showed up ahead. I knew my car could pull it—but when only a few yards up, my car suddenly stopped. The engine was racing. No trouble there! A glance behind showed the trouble. The rear wheels were *spinning* on the road. The grade had thrown the weight of the cow to the rear of the trailer, and the trailer's tongue, acting as a lever, had raised the weight from the rear wheels of my car until they had lost traction. I solved this problem at the time by having a passerby ride in the rear seat of my car.

"Next day I moved the axle to the rear of the trailer. This worked fine until I took on a load of sacked cement, which filled the entire bed of the trailer. Practically all the weight wasthrownon the rear of my car—and at the first hard bump the tongue broke. These two experiences gave me the *right* 





# -and How It Was Conceived

idea. I needed to carry the load with the axle sometimes at the center of the trailer's body and sometimes at the rear-for no two loads are exactly alike. Therefore, the axle must beadjustable, in order that any load can be perfectly balanced."

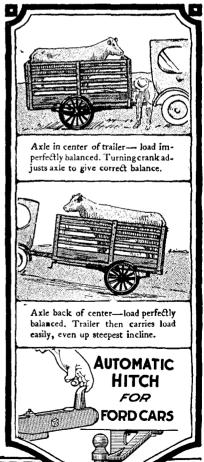
The VanBriggle Trailer has this *adjustable* axle, which enables you to haul any load in complete balance. This axle can be instantly shifted to the correct position under the load before starting. By turning the crank at the front of the trailer bed you can shift the axle forward or back, without disturbing the load.

Every farmer should own a VanBriggle Adjustable Trailer. It is light, practical, economical. Its perfect balance insures a straight, direct, steady pull, giving your car even better traction than when running alone—eliminates the side-sway that wears out your car and its tires—permits you to haul a full load, at high speed, and hardly know you are pulling it. Stated capacity 1500 pounds. Two special bodies. We shall be glad to tell you more about this splendid trailer.

> Write today for illustrated folder giving ] further facts and complete specifications

VAN BRIGGLE MANUFACTURING COMPANY Indianapolis, U. S. A.





When writing advertisers-Just: say FORD OWNER and DEALER

# NOBODY LOVES A TATTLE-TALE—

—but suppose that tattle-tale tattled every time your cylinders missed fire, told you instantly when your ignition system or carburetor wasn't working properly. How would you feel about it then? You can have a faithful little tattle-tale like that on your Ford if you'll equip it with a

## **ROBERTS** CUT-OUT AND SAFETY VALVE

When raw gases escape from the cylinders into the exhaust line and muffler and are ignited there, the spring-controlled safety valve provides a quick escape for the force of the explosion, eliminating all danger of the muffler being burst. The "pop-bang" report tells you immediately that there's something wrong.

Besides eliminating the danger of bursted mufflers, the Roberts prevents the loss of power through back pressure or through carbon clogging the muffler.

The Roberts Cut-Out and Safety Valve also is an effective cut-out which can be operated at the will of the driver by a convenient hand control.

## EASILY ATTACHED

The Roberts Cut-Out and Safety Valve can be installed in a few minutes. No cutting or drilling or other laborious mechanical operations are necessary. Any Ford owner can install it quickly and easily.



## DEALERS—JOBBERS

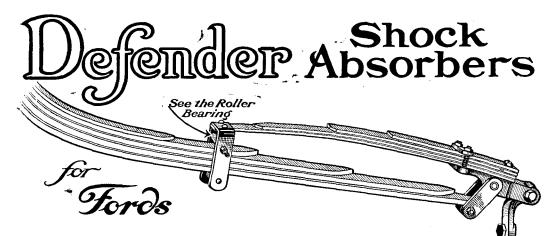
ERTS 17

There's a real demand for this new accessory in your territory. Our trade prices make it worth while handling this proposition. Write us today.

## FORD OWNERS

If your dealer has not yet stocked with the Roberts, we will send you one complete. consisting of the Roberts Cut-Out and Safety Valve, Hand Control and Cable ready to install, on receipt of **\$4.00**.

## The G.E. Roberts Co., <u>172-5th St., Milwaukee, Wis.</u>



# Gain Always By Comparison

DEFENDER dealers are authorized to install Defender Shock Absorbers on your Ford car under a—<u>Money Back</u> If You Want It—trial test of merit.

That enables you to determine for yourself on your own Ford, in your own way, without risk, the true value of Defender Shock Absorbers, and at the end of the trial period, if you are willing to part with them, your money will be instantly refunded.

Because of their superior mechanical principle, Defender Shock Absorbers are the choice of experts. In reality they are both—shock absorbers and snubbers—built tremendously strong to give satisfactory service for the life of your car and to stand up under gruelling road work.

In a single season they will pay for themselves in increased operating efficiency of your Ford—in the riding and driving comfort and freedom from shocks and jars, and, in the end return a big cash profit through enhanced re-sale car value.

Ask your dealer, or write us for the new Defender Shock Absorber folder.

DEFENDER AUTO-LOCKCOMPANY5th FLOOR MARQUETTE BLDG.DETROIT, MICH

## Dealers

Defender Shock Absorbers are best for owners obviously best for you.

A new illustrated folder describing the mechanical superiority and operating advantage of the Defender Shock Absorbers for Ford cars, is just off the press —it, as well as our dealer proposition, will prove interesting to you—send for them.

We want every dealer and garageman to test the merit of Defender Shock Absorbers on their own Ford cars for a period of thirty days at our risk. May we send you details?

"Defender service and dealer treatment have always set the pace."



When writing advertisers-Just say FORD OWNER and DEALER

# VICTOR Steering Wheel Locks Fit Any Ford Car



FOOLPROOF.

EASY TO OPERATE. EASY TO INSTALL. Made of HAVENITE metal, highly finished.

## Model H

A RIGID wheel lock with eight locking positions.

## PREVENTS CAR FROM BEING TOWED.

It complies with all parking ordinances, as the front wheels can be locked at any angle.

A full one-inch bearing insures good solid steering service, as well as the best of locking service.

You can leave your car on the street as long as you like. It will be there when you come back when equipped with a Model "H."

## Model J

A LOOSE wheel lock without springs. When locked the heat-treated steel shuttle plate fits under pinion gear which absolutely prevents the gear from being hammered into mesh.

There is no danger of the pinion gear jumping out of mesh when driving, as the key cannot be removed until the pinion gear is locked into mesh. The car cannot be driven with the key in the lock.

The heavy bearing prevents the steering wheel from becoming loose and sloppy after a few months of service.

This special Underwriters' label is on all Victor Locks. This gives the car owner the benefit of all Insurance Discounts.



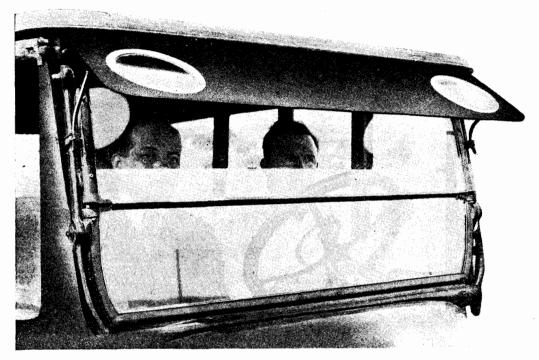
The 17-inch Victor Ford replacement wheel with aluminum spider is highly finished to match Victor Locks.

VICTOR AUTO-LOCK CO. 80 Fort Street, Detroit, Mich.

June, 1920

# The Protecto Windshield Awning

## The Perfect Adjustable LIGHT and STORM SHADE



## Fits FORD SEDAN and COUPE

and all other makes of OPEN or CLOSED Cars.

THE PROTECTO AWNING is a combination light and storm protector. The device is made adjustable, so that the shadow will fall just below the driver's eyes.

The driver ordinarily is subjected to the continuous glare of reflected light. During the day the sun's rays strike the glass wind shield and are reflected into the driver's eyes. The PROTECTO AWNING eliminates this glare, as well as the direct, blinding light of the morning and evening sun.

Every driver has voiced his indignation against the glare of the arc lights at night. Accidents occur every night because of the blinding effect of approaching headlights. The PRO-TECTO AWNING keeps these lights from the driver's eyes to within twenty-five feet of the approaching car.

The two awning side lights have a purpose. These windows enable the driver to see, when climbing or when going down a hill.

The PROTECTO AWNING prevents rain, snow or sleet from obstructing the driver's view. During bad storms, however, rain will blow under the awning and adhere to the shield in the form of drops. It is not the water which prevents a clear vision, but the light refraction in the drops of water on the shield. The PROTECTO AWNING casts a shadow over the windshield, which renders these particles of water transparent. Only users of this awning can appreciate the value of this device. The awning folds back with the top.

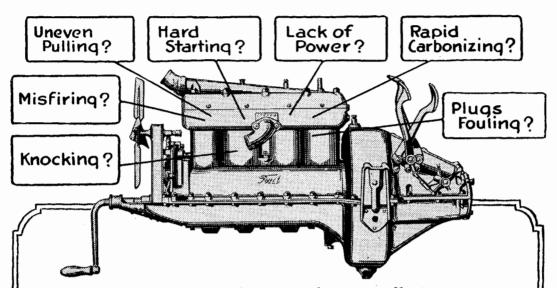
Black Leatherette, Bevel Plate Glass, Nickel rims, black braces ...... 13.75

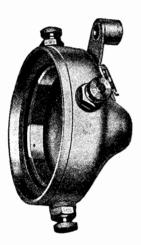
## The Felly Sales Corporation

Dealers: Write for full information on our attractive dealer proposition. Act now before some other live one gets it first. It's a sure, quick, turn over.

Order a PRO-TECTO WIND-SHIELD AWNING today. Put it on. use it ten days. If n ot satisfactory return to us and money will be refunded.

> 122 S. Pinckney St. Madison, Wis. When writing advertisers—Just t say FORD OWNER and DEALER





## Is Anything Wrong With Your Ford's Engine?

Has your Ford any of the above ailments? Install a MILWAUKEE TIMER and see if it doesn't remedy the trouble. Don't run up a big bill for needless repairs—nine out of ten ignition troubles are due to a faulty timer.

The MILWAUKEE TIMER, with its standard design and precise finish, is universally accepted as the standard replacement timer for Fords. Not only will it keep your Ford running sweetly and smoothly for many months, but it saves wear and tear on the engine bearings and all parts of the chassis, by causing the engine to run more evenly.

MILWAUKEE TIMER FORDS



BRUSH ASSEMBLY guaranteed to outwear any other made. Made of fine bronze, with tool-steel roller, finished like a ball bearing. Spring is high-grade piano wire. RETAIL PRICE, \$2.25 500,000 MILWAUKEE TIMERS were sold in 1919. Over 1,000,000 must be made to fill the 1920 demand. Fits all Ford models--also Fordson Tractor.

#### DEALERS:

Nine out of ten Ford owners are "sold" on this timer. Concentrate on the MILWAUKEE TIMER. Reduce the High Cost of Doing Business by eliminating the slowerselling makes.

The MILWAUKEE TIMER is sold by 75% of all Automotive Supply Jobbers and by most good dealers.

Milwaukee Auto Engine & Supply Co. MILWAUKEE, WISCONSIN

(Also Manufacturers of Guardian Bumpers.)

When writing advertisers-Just say FORD OWNER and DEALER

## This Is Easily Avoided On Your Ford

When you put a SPIREX on your Ford you have put an end to all overheating troubles. No longer will you be bothered with a steaming, pounding radiator—a hot, balky motor—scored cylinders or burnt out bearings.

You get a radiator with greater strength—greater durability and a 42% greater cooling capacity. There is also a special SPIREX for Fords with a 67% increase in cooling capacity.

Don't tolerate that old leaky radiator another day. Ask a dealer for a SPIREX radiator or write direct.

MODINE MANUFACTURING CO. Racine, Wisconsin THE ZINKE COMPANY General Sales Agents 1323 S. Michigan Avenue, Chicago





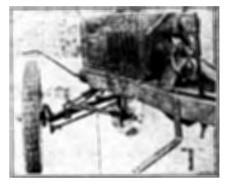
## Adjustable Torque Radius for Ford Passenger Cars and Trucks

Eliminates the Ford Radius Rod entirely and completely does away with your steering troubles—Prevents cracking and breaking of Crank Case and Crank Case Arms and adds to the life of your Car.

Adjustable and easy to attach.

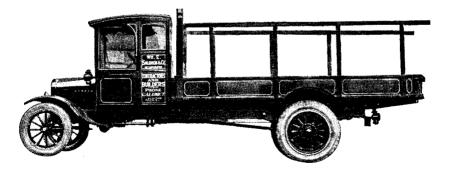
Makes your Ford steer like any high priced Car or Truck. The most value ever offered in a machined product. Weight 30 lbs. Includes bolts to attach. Price \$18.00 per pair.

WRITE FOR FULL INFORMATION.



## A Real Truck Made Out of Your Ford

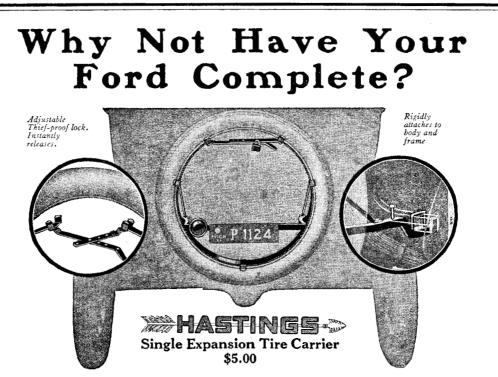
14 to 2 Ton. FOR OTHER MAKES OF CARS 14 to 4 Ton. Three different wheel base lengths carried in stock. Special lengths if desired. The HUDFORD COMPANY OF CHICAGO has thoroughly mastered the reconstructing of passenger cars into trucks. No matter what make of car you have, by attaching a "FITZALL" INTERNAL GEAR DRIVEN TRUCK UNIT you will have a truck, equal in service to any \$2500 to \$3000 truck on the market.



Write today for all particulars and dealer's proposition.

Hudford Company of Chicago, 1446-48 South Wabash Ave. Chicago, Illinois.

We also handle full line of bodies and cabs for Ford Trucks.



THIS Hastings Expansion Tire Carrier gives a completeness and smart look to your Ford. Fits the Ford Touring Car, Roadster, Sedan and Coupe, both *old* and *new* models. It is instantly adjustable to any size of unflated tire or rim used; grips tightly from inside and is instantly removed by easy pull of lever; equipped with our exclusive locking device.



This carrier can be attached without raising the body or drilling holes. The two mounting arms are fastened to the rear cross member of the frame with "U" bolts also bolted to the bottom of the rear of the body. This fastening is absolutely secure and the mounting arms are so rigid that two men can put their entire weight on them without bending. No chance to crystalize and break off.

Ask for the Hastings Expansion Tire Carrier at your dealer's. Or, if he cannot supply you immediately we will send you one prepaid on receipt of price.





# What will gasoline cost 6 months from now?

Do you know? This subject is creating a great deal of comment throughout the country. The president of a large Texas oil company said that he expected to see gasoline selling from 60c to \$1 per gallon a few months from now, unless there was a decided increase in production.

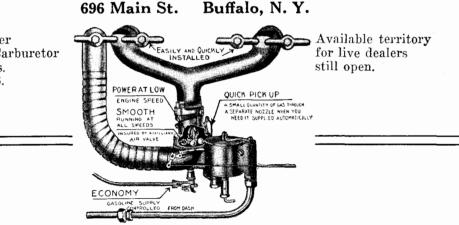
## Save money with the Mayer

You'll save money by installing a Mayer carburetor on your Ford. The Mayer special carburetor for Fords is not only more economical, giving you more miles per gallon of gas, but will give you an easier starting car, a quicker and smoother get-away, and more power. Large companies are equipping their fleets with Mayers. Don't miss this opportunity.

## Read our money back guarantee

If, after using this Carburetor for thirty days, you do not find that it works better in every respect than any other Carburetor you have ever used, return it and your money will be refunded.

Famasco Distributing Co.



The Mayer Special Carburetor for Fords. Price \$18.

When writing advertisers-Just say FORD OWNER and DEALER



It is an expensive fallacy to think that ANY soap is good enough to wash your car.

Most soaps and cleaners are unfit for this purpose. To cheapen them they are made of inferior materials, contain a high percentage of alkali and other injurious materials, and are deficient in true soap element.

The result is clouding, checking and peeling of the enameled surface of the car-destroying the finish and requiring frequent repainting.

You can save 60% of the cost of car repainting through using

## Amber Brand Pure Linseed Oil Soap

AMBER BRAND PURE LINSEED OIL SOAP is a combination of common sense, plain facts and scientific results. It is made only from pure, raw linseed oil and contains no injurious elements.

AMBER BRAND PURE LINSEED OIL SOAP is a natural varnish food. While it CLEANS the car surface and adds a rich lustre, it preserves the surface, keeping it fresh and intact, reducing the need of repainting. It furnishes protection against air, sun, rain, motor oils and heat.

Its use is a BIG ECONOMY.

As a matter of saving—write today for full information regarding this "Soap that Saves."

Dealers: If your jobber cannot supply you with Amber Brand Pure Linseed Oil Soap, write us. Big sales are sure.

Jobbers: Write today for prices and information on Amber Brand Products.

NATIONAL SOAP & PRODUCTS CO., INC. 257 EIGHTH STREET MILWAUKEE, WIS.



Vol. 13

JUNE, 1920

No. 3

## TOURING TIME

D<sup>ID</sup> you ever look through a microscope at a drop of water and note numerous tiny life cells darting to and fro-resting a moment, then speeding across the field of vision, here-there?

Scientists tell us that such were we in Paleozoic antiquity; tiny, restless, ever-moving atoms our ancestry.

Archaelogists will tell you about what date thereafter, when ages had developed those cells into humans, a grizzled, pre-historic "cave-man" climbed a crag and looked over distances which he had not explored. And armed with his stone axe he ventured toward the places which lured, because they were unconquered and unknown.

Phoenicians, Egyptians, Greeks built their rule galleys and braved uncharted seas.

A mariner from Genoa put forth to unknown shores and found the western hemisphere.

American emigrants dared chance and conquered the west.

Sighing for more worlds to conquer, we leave this earth and signal distant glittering Mars.

Thus through acons we have lived, ever actuated by the instinct to travel; always urged by the thought that "distant shores are ever greenest."

Know then, when seductive June arrives and you feel the lure to leave to travel—to move from here to there—that the urge is age-old, instinctive, natural.

Take your Ford—or more properly, let it take you—and go.

Telling When Each Car, Ford Truck, and Fordson Tractor Was Born, Including Canadian Fords, and Bringing Lists Up to Date.

> By MURRAY FAHNESTOCK

"Well, here's the same old bunch!" exclaimed Tommy True.

"But, we've got a few new acts to put on," remarked Johnny Jump-Up. "Including the Canadian Fords, and the Fordson Tractor motor numbers. So let's get busy right away. It was on page 62, of the June 1919 issue, that we last gave a list of Ford motor numbers. And the readers of the Fordowner have been holding thir breaths, and waiting for the new list ever since."

"I'm not so sure about them holding their breaths," sighed Tommy. "I was watching one fellow fixing a tire yesterday—and he wasn't holding his breath at all. But, my June, 1919, issue was stolen. And the magazine has added a lot of new subscribers since then. Don't you think that it would be better to give the complete list, for the convenience of car owners, of insurance men, and dealers and agents who buy or sell used Fords; so that they will have all the information together?"

"There you go again," said Johnny. "If it were not for you car owners, life would be easy for me. I wouldn't have any work to do—no job, no pay, no nothing. As soon as we had published our list last year, readers wrote in and asked about this and that, about the B-numbers, and about the Canadian motor numbers; so I am just going to put it all in this time. I guess our subscribers like this magazine because they write practically all of it themselves."

"While I think of it," said Tommy True, "have these numbers always been put on the same part of the engine?"

"No," replied Johnny. "On some of the very early Fords, the motor numbers were stamped on down near the breather, or oil filler pipe. But nearly all these old Fords have had their cylinder blocks replaced by this time. And practicaly each and every Ford, now in use, carries the motor number in the same place. And that is stamped on the cylinder block, right over the side water inlet hose connection."

"If a new cylinder block is put on an old Ford engine, that makes it practically a new engine, doesn't it? So doesn't it get a new motor number?" asked Tommy True.

"No," answered Johnny. "We would soon have confusion worse confounded, if we tried that. Besides, the engine is only a **part** of the car. And the motor number is now really the car number, for the complete Ford car. So the same motor number, that was stamped on the old cylinder block, should be stamped on the new cylinder block which replaces it. A car should **always** keep the same motor number."

"And that makes the date, on which the cylinder block was made, which is cast on the cylinder block, of no value, as an indication of the age of the car—but only as an indication of the age of the cylinder block itself," added Tommy thoughtfully.

"The motor number is important, as it is impossible to obtain a car license, in many states, unless the owner can give the correct motor number of the car. If he makes up a fictitious motor number, he is apt to get into trouble with the police. And, as a fact, the motor number is one of the most used methods of identifying a stolen Ford. And so is one of the Bertillion measurements of the car. An altered motor number makes the car an outlaw, and an object of suspicion. Never buy a car on which there is a suspicion that the motor number may have been altered.

		Mot	or	Number	Cars Built
<b>1908</b> –	-October 1 to October 31		to	11	
	November 1 to November 30		to	$\begin{array}{c} 101 \\ 309 \end{array}$	90 208
1000	December 1 to December 31	101			
1909	-January 1 to January 31 February 1 to February 28	$309 \\ 646$		$646 \\ 1052$	$\begin{array}{c} 335\\ 406\end{array}$
	March 1 to March 31	1052		2025	973
	April 1 to April 30	2025		2691	666
	May 1 to May 31	2691		4036	1345
	June 1 to June 30 July 1 to July 31	$4036 \\ 5980$		$5980 \\ 8107$	$\begin{array}{c} 1944 \\ 2127 \end{array}$
	August 1 to August 31	8107		9840	1733
	September 1 to September 30	9840	to	11148	1308
	October 1 to October 31	11148		12405	1257
	November 1 to November 30 December 1 to December 31	$12405 \\ 13132$	to to	$\begin{array}{r}13132\\14161\end{array}$	$\begin{array}{r} 727 \\ 1029 \end{array}$
1010		13152 $14161$		15500	1339
1910	-January 1 to January 31 February 1 to February 28	$14101 \\ 15500$		16600	1100
	March 1 to March 31	16600		19700	3100
	April 1 to April 30	19700		23100	3400
	May 1 to May 31	23100		26500	3400
	June 1 to June 30 July 1 to July 31	$\begin{array}{r} 26500 \\ 29500 \end{array}$		$29500 \\ 30200$	$\begin{array}{r} 3000 \\ 700 \end{array}$
	August 1 to August 31	30200		31000	800
	September 1 to September 30	31000	to	31900	900
	October 1 to October 31	31900		32500	600
	November 1 to November 30	$\begin{array}{r} 32500\\ 33700 \end{array}$		$33700 \\ 34900$	$\begin{array}{c} 1200 \\ 1200 \end{array}$
4044	December 1 to December 31			37000	2100
1911	-January 1 to January 31 February 1 to February 28	$34900 \\ 37000$		40000	3000
	March 1 to March 31	40000		45000	5000
	April 1 to April 30	45000		50800	5800
	May 1 to May 31	50800		57200	6400
	June 1 to June 30 July 1 to July 31	$\begin{array}{c} 57200 \\ 60500 \end{array}$		$\begin{array}{r} 60500\\ 62100 \end{array}$	$\begin{array}{c} 3300 \\ 1600 \end{array}$
	August 1 to August 31	62100		66700	4100
	September 1 to September 30	66700	to	70500	3800
	October 1 to October 31	70500		83100	12600
	November 1 to November 30 December 1 to December 31	83100 86300		86300 88900	$\begin{array}{r} 3200\\ 2600\end{array}$
4010		88900	to	92000	3100
1912	-January 1 to January 31 February 1 to February 29	92000		95900	3900
	March 1 to March 31	95900		103800	7900
	April 1 to April 30	103800		112900	9100
	May 1 to May 31	$112900 \\ 123800$	to to	$123800 \\ 132000$	$\begin{array}{r} 10900 \\ 8200 \end{array}$
	June 1 to June 30 July 1 to July 31	132000		132000	7700
	August 1 to August 31	139700	to	144500	4800
	September 1 to September 30	144500	to	147300	2800
	October 1 to October 31	147300		$156300 \\ 161200$	9000 4900
	November 1 to November 30 December 1 to December 31	$156300 \\ 161200$		171300	10100
1019	-January 1 to January 31	171300		186900	15600
1910-	February 1 to February 28	186900		203300	16400
	March 1 to March 31	203300	to	218900	15600
	April 1 to April 30	218900		242300	23400
	May 1 to May 31 June 1 to June 30	$242300 \\ 260000$		$260000 \\ 282700$	$\begin{array}{r} 17700\\ 22700\end{array}$
	July 1 to July 31	282700		298200	5500
	August 1 to August 31	298200	to	306800	8600
	September 1 to September 30	306800		314800	8000
	October 1 to October 31 November 1 to November 30	314800 324900		324900 344900	$\begin{array}{c} 10100 \\ 20000 \end{array}$
	December 1 to December 31	344900		370400	25500
1014	-January 1 to January 31	370400	to	395500	25100
1011-	February 1 to February 28	<b>49550</b>	to	419500	24000
	March 1 to March 31	419500		447600	28100
	April 1 to April 30 May 1 to May 31	447600 473200		473200 490920	25600 17720
	June 1 to June 30			507102	$\begin{array}{r} 17720\\ 16182 \end{array}$
н - А	July 1 to July 31	507102	to	517800	10698
4	- · · · · · · · · · · · · · · · · · · ·				

June, 1920

			F00000	00400
	August 1 to August 31 517800	to	538200	20400
	September 1 to September 30 538200	to	558300	20100
	October 1 to October 31 558300		583400	25100
	November 1 to November 30 583400	to	599100	15700
	December 1 to December 31 599100	to	611100	21000
1915	-January 1 to January 31	to	614200	3100
	February 1 to February 28 614200	to	630500	16300
	March 1 to March 31 630500	to	682400	51900
	April 1 to April 30 682400	to	723500	41100
	May 1 to May 31 723500	τo	805500	82000
	June 1 to June 30 805500	to	839700	34200
	July 1 to July 31 839700		855500	15800
	August 1 to August 31 881000	to	913000	32000
	September 1 to September 30 881000		913000	32000
	October 1 to October 31	to	949000	36000
	November 1 to November 30 949000			
		ιο	985400	36000
	December 1 to December 31 985400	to	1029200	43800
1010				
1910-	-January 1 to January 31	to	1071800	42600
	February 1 to February 29	to	1119000	47200
	March 1 to March 311119000			48900
	April 1 to April 30	to	1219400	51500
	May 1 to May 31			52600
	June 1 to June 30	to	1326900	54900
	July 1 to July 31	to	1262212	35313
		.0	1002210	
	August 1 to August 31	to	1400900	38687
	September 1 to September 301400900	to	1452200	51300
	October 1 to October 311452200			58300
	November 1 to November 30	to	1570700	60200
	December 1 to December 311570700	to	1614600	
	December 1 to December 91	ιυ	1014000	43900
1917-	-January 1 to January 311614600	to	1680000	65400
		,0	17000000	
	February 1 to February 28	to	1739900	49900
	March 1 to March 31	to	1812000	72100
	April 1 to April 301812000	+0	1000000	
		iu	1000000	76000
	May 1 to May 31			80629
	June 1 to June 301968629	to	2044100	75471
	July 1 to July 31			69400
	August 1 to August 31	to	2162800	49300
	September 1 to September 30	4	0001000	
				68200
	October 1 to October 31	to	2310400	79400
	November 1 to November 30	to	9989000	
				73500
	December 1 to December 31	to	2449100	65200
1018	-January 1 to January 31	+ ~	9509900	F / 1 0 0
1010-				
	February 1 to February 28	to	2558200	55000
	March 1 to March 31	to	9611400	53200
	April 1 to April 30	to	2657500	46100
	May 1 to May 31	to	2700200	
				43300
				43300
	June 1 to June 30	to	2735700	34900
		to	2735700	
	June 1 to June 30	to to	$2735700 \\ 2756251$	$\begin{array}{r} 34900 \\ 55451 \end{array}$
	June 1 to June 30	to to to	$\begin{array}{r} 2735700\\ 2756251\\ 2774600\end{array}$	$34900 \\ 55451 \\ 18349$
	June 1 to June 30	to to to to	$\begin{array}{r} 2735700\\ 2756251\\ 2774600\\ 2787800\end{array}$	$\begin{array}{r} 34900 \\ 55451 \end{array}$
	June 1 to June 30	to to to to	$\begin{array}{r} 2735700\\ 2756251\\ 2774600\\ 2787800\end{array}$	$34900 \\ 55451 \\ 18349 \\ 13200$
	June 1 to June 30	to to to to to	$\begin{array}{r} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\end{array}$	$34900 \\ 55451 \\ 18349 \\ 13200 \\ 4500$
	June 1 to June 30	to to to to to	$\begin{array}{r} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100 \end{array}$	$\begin{array}{r} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 12800\end{array}$
	June 1 to June 30	to to to to to	$\begin{array}{r} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100 \end{array}$	$34900 \\ 55451 \\ 18349 \\ 13200 \\ 4500$
	June 1 to June 30	to to to to to to	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2831400 \end{array}$	$\begin{array}{r} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 12800\end{array}$
1919-	June 1 to June 30	to to to to to to	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2831400 \end{array}$	$\begin{array}{r} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 12800\\ 26300 \end{array}$
1919-	June 1 to June 30	to to to to to to	2735700 2756251 2774600 2787800 2792300 2805100 2831400 2880170	$\begin{array}{r} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 12800\\ 26300\\ 48770\\ \end{array}$
1919	June 1 to June 30	to to to to to to to	2735700 2756251 2774600 2787800 2792300 2805100 2831400 2880170 2933000	$\begin{array}{r} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 12800\\ 26300 \end{array}$
1919-	June 1 to June 30	to to to to to to to	2735700 2756251 2774600 2787800 2792300 2805100 2831400 2880170 2933000	$\begin{array}{r} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 26300\\ 26300\\ 48770\\ 52830\\ \end{array}$
1919	June 1 to June 30	to to to to to to to	2735700 2756251 2774600 2787800 2792300 2805100 2831400 2880170 2933000 2997100	$\begin{array}{c} 34900 \\ 55451 \\ 18349 \\ 13200 \\ 4500 \\ 12800 \\ 26300 \\ 48770 \\ 52830 \\ 64100 \end{array}$
1919-	June 1 to June 30	to to to to to to to to to to	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2831400\\ 2880170\\ 2933000\\ 2997100\\ 3967700\\ \end{array}$	$\begin{array}{r} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 26300\\ 26300\\ 48770\\ 52830\\ \end{array}$
1919	June 1 to June 30	to to to to to to to to to to to	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2792300\\ 2805100\\ 2831400\\ 2831400\\ 2933000\\ 2997100\\ 3067700\\ 3140000\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 26300\\ \end{array}$
1919	June 1 to June 30	to to to to to to to to to to to	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2792300\\ 2805100\\ 2831400\\ 2831400\\ 2933000\\ 2997100\\ 3067700\\ 3140000\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 26300\\ 26300\\ 48770\\ 52830\\ 64100\\ 70600\\ 72300\\ \end{array}$
1919	June 1 to June 30	to to to to to to to to to	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2831400\\ 2880170\\ 2933000\\ 2997100\\ 3067700\\ 3140000\\ 3210800\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 12800\\ 26300\\ 48770\\ 52830\\ 64100\\ 70600\\ 72300\\ 70800\\ \end{array}$
1919-	June 1 to June 30	to to to to to to to to to	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2831400\\ 2831400\\ 2933000\\ 2997100\\ 3067700\\ 3140000\\ 3217850\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 26300\\ 26300\\ 48770\\ 52830\\ 64100\\ 70600\\ 72300\\ \end{array}$
1919	June 1 to June 30	to	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2831400\\ 2831400\\ 2933000\\ 2997100\\ 3067700\\ 3140000\\ 3210800\\ 3277850\\ 3346900\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 12800\\ 26300\\ 48770\\ 52830\\ 64100\\ 70600\\ 72300\\ 70800\\ 67050\\ \end{array}$
1919	June 1 to June 30	to	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2831400\\ 2831400\\ 2933000\\ 2997100\\ 3067700\\ 3140000\\ 3210800\\ 3277850\\ 3346900\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 12800\\ 26300\\ \hline \\ 48770\\ 52830\\ 64100\\ 70600\\ 70600\\ 72300\\ 70800\\ 67050\\ 69050\\ \end{array}$
1919	June 1 to June 30	to	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2831400\\ 2831400\\ 2997100\\ 3067700\\ 3140000\\ 3210800\\ 3277850\\ 3346900\\ 3429400\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 12800\\ 26300\\ 48770\\ 52830\\ 64100\\ 70600\\ 72300\\ 70800\\ 67050\\ \end{array}$
1919	June 1 to June 30	to	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2805100\\ 2831400\\ 2831400\\ 2933000\\ 2997100\\ 3067700\\ 3140000\\ 3210800\\ 3277850\\ 3346900\\ 3429400\\ 3515430\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 26300\\ \end{array}\\ \begin{array}{c} 48770\\ 52830\\ 64100\\ 70600\\ 72300\\ 70800\\ 67080\\ 67050\\ 69050\\ 82500\\ \end{array}$
1919	June 1 to June 30	to	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2805100\\ 2831400\\ 2831400\\ 2933000\\ 2997100\\ 3067700\\ 3140000\\ 3210800\\ 3277850\\ 3346900\\ 3429400\\ 3515430\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 12800\\ 26300\\ \end{array}\\ \begin{array}{c} 48770\\ 52830\\ 64100\\ 70600\\ 72300\\ 70800\\ 67050\\ 69050\\ 82500\\ 86030\\ \end{array}$
1919	June 1 to June 30	to t	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2805100\\ 2831400\\ 2831400\\ 2933000\\ 2997100\\ 3067700\\ 3140000\\ 32977850\\ 3246900\\ 3429400\\ 3515430\\ 3588000\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 26300\\ \\ 48770\\ 52830\\ 64100\\ 70600\\ 72300\\ 70800\\ 67050\\ 69050\\ 82500\\ 86030\\ 72570\\ \end{array}$
1919	June 1 to June 30	to t	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2805100\\ 2831400\\ 2831400\\ 2933000\\ 2997100\\ 3067700\\ 3140000\\ 32977850\\ 3246900\\ 3429400\\ 3515430\\ 3588000\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 26300\\ \\ 48770\\ 52830\\ 64100\\ 70600\\ 72300\\ 70800\\ 67050\\ 69050\\ 82500\\ 86030\\ 72570\\ \end{array}$
	June 1 to June 30	to t	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2805100\\ 2831400\\ 2880170\\ 2933000\\ 2997100\\ 3067700\\ 3140000\\ 3210800\\ 3277850\\ 3346900\\ 3429400\\ 3515430\\ 3588000\\ 3659970\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 12800\\ 26300\\ \end{array}\\ \begin{array}{c} 48770\\ 52830\\ 64100\\ 70600\\ 72300\\ 70800\\ 67050\\ 69050\\ 82500\\ 86030\\ \end{array}$
	June 1 to June 30	to t	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2805100\\ 2831400\\ 2880170\\ 2933000\\ 2997100\\ 3067700\\ 3140000\\ 3210800\\ 3277850\\ 3346900\\ 3429400\\ 3515430\\ 3588000\\ 3659970\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 26300\\ 26300\\ 48770\\ 52830\\ 64100\\ 70600\\ 72300\\ 70600\\ 67050\\ 69050\\ 82500\\ 82500\\ 86030\\ 72570\\ 71970\\ \end{array}$
	June 1 to June 30	to t	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2805100\\ 2831400\\ 2831400\\ 283000\\ 2997100\\ 3067700\\ 3140000\\ 3210800\\ 3277850\\ 3346900\\ 3346900\\ 3429400\\ 3515430\\ 3588000\\ 3659970\\ 3743075\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 26300\\ \\ 48770\\ 52830\\ 64100\\ 70600\\ 72300\\ 70800\\ 67050\\ 69050\\ 82500\\ 86030\\ 72570\\ \end{array}$
	June 1 to June 30	to t	$\begin{array}{c} 2735700\\ 2756251\\ 2774600\\ 2787800\\ 2792300\\ 2805100\\ 2805100\\ 2831400\\ 2831400\\ 283000\\ 2997100\\ 3067700\\ 3140000\\ 3210800\\ 3277850\\ 3346900\\ 3346900\\ 3429400\\ 3515430\\ 3588000\\ 3659970\\ 3743075\\ \end{array}$	$\begin{array}{c} 34900\\ 55451\\ 18349\\ 13200\\ 4500\\ 26300\\ 26300\\ 48770\\ 52830\\ 64100\\ 70600\\ 72300\\ 70600\\ 67050\\ 69050\\ 82500\\ 82500\\ 86030\\ 72570\\ 71970\\ \end{array}$

"Didn't you mention something about Bnumbers?" asked Tommy.

"Yes," answered Johnny Jump-up. "In the year, from October 1, 1912 to October 1, 1913, there was some switching around of the motor numbers and, at this time B-numbers, from B-1 to B-12,247, were used. So, if you have a B-numbered engine, you know that it was made at some time between October 1, 1912, and October 1, 1913." "And the C-numbers?" asked Tommy True.

"And the C-numbers?" asked Tommy True. "The C-numbers apply to the Canadian

Fords. And we will give a list of them," replied Johnny.

"Another thing is that these motor numbers apply to Model T Fords, as made by the Ford Motor Company after October 1, 1908. There was a 'whole alphabet' of Fords, made before the successful Model T was finally designed. Though there may have been only a half a dozen or so, of some of the earlier models, placed on the road."

"Yes, Fords were made long before 1908," said Tommy. "I know that, in 1903-1904, there were 1,708 Ford cars built and sold. Also, I can remember some of the earlier models such as Models N, S, and R; for which it is still possible to purchase parts. That's service! The early buyers haven't been forgotten, even though production is up in the millions now."

"That reminds me," said Johnny, "that Ford car, with motor number 1,000,000, was built on December 10, 1915. And that Ford with motor number 2,000,000, was built on June 14, 1917. And that Ford, with engine number 3,000,000, hit the road in the early part of April, 1919."

"Another thing is that, if any radical discrepancies arise, between the motor numbers of the list, and those of a car; it is possible that the motor number of the car has been raised, by adding a figure "1," in front of the true motor number, and thus making the car appear to be of much later make than it really is. Sometimes, numbers are erased and new numbers stamped on, or a "6" is changed to an "8," and so on."

### CANADIAN FORD MOTOR NUMBERS

The Canadian Ford, made by the Ford Motor Company of Canada, Ltd.; located at Ford, Ontario, Dominion of Canada, have their motor numbers prefixed by the letter "C."

These Canadian Fords are manufactured in Canada, not being merely assembled here. Now these Canadian Ford cars, being made within the limits of the British Empire, can be sold to other parts of the British Empire, without having to pay as high import duties as cars that are manufactured in the United States.

As a result of this, Fords in Australia, in New Zealand, and other parts of the British Empire, are very apt to be of Canadian origin, and to have "C" motor numbers.

For the convenience of our far-distant readers, who live so far from the source of manufacture, that it takes a letter a month or two to make the round trip, we are giving the motor numbers of Ford cars made in Canada.

### CANADIAN FORD MOTOR NUMBERS

Year		Motor numbers
May 1, 1913 to July	31, 1913	.C-1 to C-1500
	31, 1914	
	31, 1915	
Aug. 1, 1915 to July	31, 1916	.C-37501 to C-70000
Aug. 1, 1916 to July	31, 1917	.C-70001 to C-121000
Aug. 1, 1917 to July	31, 1918	.C-121001 to C-170000
Aug. 1, 1918 to July	31, 1919	.C-170001 to C-208500
Monthly List		
Aug. 1, 1919 to Aug.	31, 1919	C-208501 to C-212500
	30, 1919	
Oct. 1, 1919 to Oct.	31, 1919	.C-216501 to C-222500
Nov. 1, 1918 to Nov.	30, 1919	.C-222501 to C-227500
Dec. 1, 1919 to Dec.	31, 1919	.C-227501 to C-230250

### FORDSON TRACTOR SERIAL NUMBERS

### From October 1, 1917 to December 31, 1919

1917—October 1 to November 30 December 1 to December 31	1 76		$\begin{array}{c} 75\\ 259 \end{array}$
	60	to	616
February 1 to February 28 6	17	to	1731
Monola 1 to Monola 91	32	to	3082
March 1 to March 31       17         April 1 to April 30	<b>01</b>	to	7608
April 1 to April 30	83	to	3900
May 1 to May 31	09	to	9580
June 1 to June 30 95	81	to	11937
July 1 to July 31 119	38	to	15225
August 1 to August 31 152	26	to	18637
September 1 to September 30 186	38	to	22246
October 1 to October 31 222	47	to	26287
November 1 to November 30	88	to	29978
December 1 to December 31 299	79	to	34426

191	Marc April May June July Augu Septe Octob Nove Decer	uary 1 h 1 to 1 to A 1 to Ju 1 to Ju 1 to Ju st 1 to mber 1 nber 1 nber 1	to Febr March 30. by 31 une 30. ly 31 August to Sep Octobe to Nove to Deco	uary 2 31 31 31 tember ar 31 ember ember	8					39555 44783 50962 53080 53111 55305 60865 60865 68056 74809 81363 88087	to 447 to 509 to 530 to 531 to 553 to 608 to 580 to 748 to 813 to 880 to 921	82 61 79 10 04 64 55 09 62 87 13
		CAR W	EIGHT		-					tanks fi		
				-	ounds					· · · · · · ·		
DescriptionPorTouring car, without starter, tanks emptyemptyTouring car, without starter, tanks filledTouring car front wheel weight, tanks filledTouring car rear wheel weight, tanks filledfilled, tanks filled, tanks filledTouring car with starter, tanks filled, front wheelsfilled, tanks filled, tanks filled, tanks filled, tanks filled, tanks						Cou Cou Sed Sed Sed Cha	ipe wit ipe wit ipe bod an wit an wit an bod issis . -Truck	h star h star y h star y y Chas	ter, tan ter, tan ter, tan ter, tan ter, tan	hks emp hks filled hks filled hks filled	ty d ty 1	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
Touring ca	eels				$820 \\ 415$	N	lodel	Ŧ	leight	Width	h	Length
Roadster,	without	starter	. tanks	empty	1420		ring		7'-0"	5'-74	-	11'-2 ½"
Roadster,	without	starter.	tanks f	illed	1480		nabout		6'-9"	5'-7 1		11'-2 1/2"
Roadster f	ront whe	el weig	ht, tank	s filled	760	Sed			6'-9"	5'-7 3		$11' - 2\frac{\sqrt{2}}{2}''$
Roadster 1	ear whe	el weigl	ht, tank	s filled	720		pelet		6'-9"	5'-7 1	~	$11' - 2\frac{1}{2}''$
Roadster with starter, tanks filled, front Chassis $5'-7\frac{1}{2}''$ 10								10'-8 "				
wheels					810	Tru	ck Cha	ssis		5′-7 ½	2″	12'-9 "
				CAR	PRICE	СН	ANGES	5				
Touring	Aug. 1909	Aug. 1910 \$ 050	Aug. 1911 \$680	Aug. 1912 \$690	Aug. 1913	Aug. 1914	Aug. 1915	Aug. 1916	1; Aug. 1; 1917 \$360	1918	Aug. 1919 \$595	Mar. 1920 \$575

	1909	1910	1911	1912	1913	1914	1915	1916	1917	1918	1919	1920
Touring	<b>\$85</b> 0	\$950	<b>\$68</b> 0	\$690		<b>\$49</b> 0	•	\$360	\$360	\$525	\$525	\$575
Runabout	825	900	780	590	525	<b>\$44</b> 0		345	345	500	500	550
Chassis							360	325	325	475	475	525
Sedan						975	740	640	645	775	775	975
Coupelet	950	1050	1050			750	590	505	505	650	650	850
Truck									600	550	550	600
Town Car	1000	1200	1200	900	740	690	640	595				

The increase, from the August, 1919, to the March, 1920, prices, is \$50, for the open cars, The and \$100, on the closed car models. reason that there seems to be \$200. increase,

in the prices of the Coupelet and Sedan, lies in the fact that the other \$100. is for the electric starter and demountable rims, which were formerly considered as an extra.

## The Open Road; "Fording" It Both Ways

By Lillian Taylor

### "A-foot and light-hearted I take to the open road.

Thus sang Whitman in blithesome mood. But that was long before the automobile was heard of. Now, the road invariably leads to California, and both "Henry" and "Lizzie" are ably keeping up the reputation of the Ford family in landing travelers at their detsination.

Miss Ruby L.Hawn, hit the "long, long trail" for the second time last summer. In writing of her trip she says:

"Five hours was the longest stop for repairs. Since Dad and my uncle are both A-1 mechanics, at least, as far as "Lizzies" are concerned, we were independent of the garages. Dad has owned five or six Fords, and the first one is still running, affording its owner many a 'rattling good time.""

On the theory that all play and no work is a bad plan, Miss Hawn, who graduated from the College of Agriculture at the University of Wisconsin last year, applied for the job of landscape gardener at the Hotel Raymond, Pasadena-and got it.

And, because skirts are taboo, this enterprising Badger girl (she lives at Ruby, Wisconsin) quietly donned riding breeches, high boots, khaki blouse, and beaver hat, and literally became the "woman with the hoe." Seeing her and her assistant in their garden togs, Gen-eral Pershing, who visited Pasadena in Janu-ary, accorded the young women a special salute.

Gardening in the Golden West is fine, asserts Miss Hawn, who expects to "Ford" it back to Wisconsin later in the year.



Bv FUNNYMURRYSTALK

Sometimes-the Ford fan belt rides smoothly and nicely on the pulleys, for miles and miles of smiles-and all goes as evenly as married life. Again, one has as much trouble keeping the wabbly strap on the pulleys, as one does in keeping an arm around a pretty girl.

However, there are 'accessories before the fact,' which tend to make the task easier. For keeping the fan belt in position, there are several effective belt holders. For arm holders; boxes of candy, and stories of rich relations, about-to-die-and-leave-you-money, are useful.

As to fan belts, some are made crooked, some become crooked, and some are pulled crooked by pulleys that are out of line. At least that's what Bill Shakespeare said, and he was right, as often as he was wrong.

If the fan belt is cheaply and carelessly made, it may be woven somewhat crooked— and then the owner will have a weary time trying to keep the crooked belt on the pulleysas the belt will tend to go 'everywhere but there.' Buy good belts, either of leather, or of woven fabric. Both kinds of belts will give splendid results, if well made, and of good material.

#### Two Belt Sizes

The earlier Ford cars, from 1909 to 1916. had a shorter fan belt than the fan belt used on the 1917-1920 models. Keep this in mind, when buying fan belts, and then you will have a fan belt of the correct length, when you go to put it on your car. The longer belt lasts longer, because each individual part of the belt does not hit the pulleys quite so frequently.

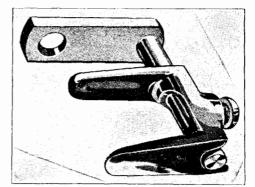
#### Leather Belts

When leather was less expensive than it is now, most owners preferred leather fan belts. But, at the present time, leather is so high in price that it is generally more economical to buy belts of fabric, or other woven material. However, many car owners prefer leather belts, even at the present prices, and so it will be well to consider the methods of obtaining the most service from these leather fan belts.

It will be noticed that the ends of the belt are joined together with a splice. Now this splice is the weakest part of the belt, and invariably gives the most trouble. In order to obtain the best results from the belt, attention is to be paid in putting the leather belt on the

pulleys in the proper manner, by arranging the direction of motion of the belt so that the tendency is to close this joint, or splice, as the belt goes over the pulleys. This will make the belt last much longer, and less trouble will be experienced.

It will be noticed that this joint, or splice, is generally cut diagonally, and the belt should



Fan Belt Guide.

be so placed on the pulleys that the thin edge of the belt on the inside of the belt should be in a trailing direction, in regard to the direction of rotation of the pulleys. Belt Coupling

One of the advantages, of a leather belt, is that this type of belt can be made with a coupling. Such couplings are usually made of metal, and so arranged that the couplings, on the end of the belt, can be hooked together, after the belt has been placed in position. This makes it much easier to place a new belt on the pulleys, when the breakage of the old belt occurs.

In order to obtain greater service from the belt, the belt leather should be kept soft and pliable. The best method, of doing this, is to dress the belt with Neatsfoot oil, which is the natural oil obtained from leather. A small application of this oil, about once a month, will keep the belt soft and pliable, so that it will cling to the pulley surface, and drive the fan without slipping.

If a leather belt is not taken care of, the heat from the engine, together with the water from the radiator, and the oil from the breath-

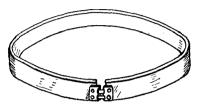
June, 1920

er, are apt to bake the leather into a hard, brittle condition. This will cause the belt to slip, and to break very easily.

#### **\_\_Cork Insert Belts**

A recent improvement in fan belts, which tends to eliminate slippage of the belt, is the use of cork-insert fan belts. These belts are made with cork inserts, which grip the pulleys and insure long wear, together with freedom from slipping.

When the average car owner drives his car into the garage, and tells the repairman that the car is giving trouble with over-heating, the first thing, that the repairman usually



Coupling on Belt.

does, is to make sure that the fan belt is not slipping, as this is probably the most frequent of all the usual—and—unusual causes of Ford car over-heating.

### Fabric Belts

Many makes of good fabric fan belts are now on the market. These fabric belts are of woven cotton and, in some designs, are woven endless, so that they are all-in-one-piece. Then there is no joint, or lap, to cause trouble. Sometimes, these fabric belts are impregnated with a compound, or preparation, to keep them from becoming oil or water-soaked; due to their exposed position at the front end of the engine.

### R.Č.S.-4-27-1920

These fabric belts are placed in position, by lowering the fan bracket arm and dropping the fan as low as it will go. Then slip the belt over the fan, but do not place the belt on the fan pulley. Now slip the lower end of the belt between the starting crank ratchet and the crank shaft pulley. It is usually necessary to turn the starting crank, to work the belt into position.

After the fan belt has been slipped over the crank shaft pulley, the belt can be placed over the fan pulley, and then the set screw, which moves the fan bracket, can be tightened up. After adjusting the tension of the fan belt; the lock nut, on the fan bracket adjusting screw, should be securely tightened.

#### **Belt Tension**

The adjustment of the belt tension should be so made that, when one rests one finger on the end of a fan blade; the tension of the belt is just enough to keep the fan pulley from slipping.

Another excellent test, for fan belt tension, is to notice whether the fan stops spinning promptly, when the engine stops. If the fan belt is too loose, the fan will usually revolve for a number of revolutions, after the engine stops.

The importance of proper fan belt tension is here emphasized, as the life of the Ford fan belt can be easily **doubled** by keeping the belt tension properly adjusted. There is more to adjusting fan belt tension

There is more to adjusting fan belt tension than just adjusting belt and expecting the tenison to remain the same, until the belt wears out. The fan belt tension should be adjusted 'whenever it needs it.' This is apt to be more frequently, when the belt is new-and-stretchy than after the belt has become well stretched.

If the fan belt is too tight, the excess strain and friction will cause the fibers of the belt to rub over each other and this will cut the belt to pieces through internal friction—even if it does not actually tear the belt apart.

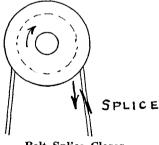
In adjusting belts which have a lumpy joint, the belt should not be so tightly adjusted, as belts which have a smooth, even joint. As a lumpy joint in the belt will cause a jerk, every time the joint passes over the pulley.

If the fan belt is too loose, not only is the belt apt to slip off the pulleys, but also the slipping of the pulleys in the belt will cause much more rapid wear of the belt surface.

In order to keep the belt always adjusted, at the proper tension, belt tension springs are made. These keep a firm-but-constant spring tension on the fan bracket arm. The upper end, of such a spring-tension adjuster, is fastened to a special stut bolt, replacing one of the cap screws which hold the top water inlet hose connection to the front end of the cylinder head. The lower end of the spring is hooked around the fan bracket arm.

Such spring-tension belt adjusters prolong the life of the belt in two ways. One way is by always keeping the fan belt adjusted to the proper tension, so that there is very little slipping of the fan belt on the pulleys. The second manner, in which these fan belt adjusters prolong the life of the belt, is by allowing a certain amount of spring, or give, when the belt joint passes over the pulleys, thus relieving the bolt of much jerk and jar.

Some owners buy separate belt couplings

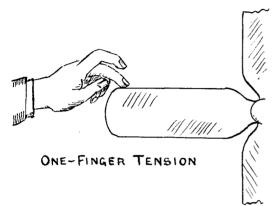


#### Belt Splice Closes.

and carry these in the tool box, to attach to the ends of a broken belt, and thus make it possible to repair the belt if it should break. However, by the time the average belt wears out and breaks, it is hardly worth repairing and the frayed ends are very difficult to repair effectually.

#### Mechanical Belts

A fan belt which is practically all couplings, is the Crow mechanical fan belt. This fan belt is a combination of metal links and leather pads. As these leather pads are made of sole leather, and are rather thick, they will wear almost indefinitely. This mechanical fan belt is always well lubricated by the oil vapor from the breather pipe, so such a fan belt requires practically no attention or lubrication, and can be left to take care of itself for long periods of use.



### Belt Tension.

If this belt becomes longer, due to wear, one of the links can be taken out and the belt adjusted to the proper length. As such belts are very flexible, they conform very well to the shape of the pulleys, and but little power is wasted.

#### Keeping Belt Pulleys

In order to keep the fan belt on the pulleys where it belongs, there are several requirements which must be observed. In the first place, the fan pulley and the crank shaft pulley must be in alignment with each other. These pulleys can be out of alignment with each other in two different directions.

The fan belt is sometimes too far forward, with relation to the pulley of the crank shaft. When this occurs, it is natural that the belt should run off the crank shaft pulley, or else run up on one of the flanges of the fan pulley, thus causing excessive strain on the belt and often breaking the belt.

The pulleys can also be out of alignment with each other in that the fan pulley shaft may not be parallel with the crank shaft. This trouble is not so frequent, however, as is the trouble due to the fan pulley being too far forward.

To test, whether the fan pulley is parallel with the crank shaft pulley, one can sight along the flange of the fan pulley, and along the edges of the crank shaft pulley. Or else a steel straight edge can be used, to make sure that the two pulleys are even with each other—this straight edge being placed along the flange of the fan pulley.

In order to test whether the fan pulley is too far forward with regard to the crank shaft pulley, one can also use a straight edge, or try-square.

If the fan pulley is too far forward, the best method of moving it to the correct position is to remove the fan bracket arm, and to place the bracket in a heavy vise. Then use a large monkey wrench to bend the fan bracket and bring the fan pulley to the proper position.

Another method, of achieving this same result, is to place one or more thin washers on the bolt which holds the fan bracket arm, placing these washers between the fan bracket arm and the cylinder front cover plate.

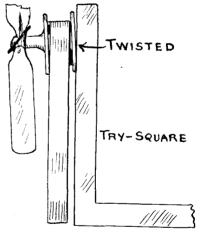
Hay on the cylinder front cover plate. Having thus taken care of the pulley alignment, whether it is forward-and-back, or twisted; we will now take the case when the pulley on the crank shaft is loose or wobbly. Sometimes, these crank shaft pulleys are not bored true. Then the only way that the belt can be kept on the pulley is by the use of a fan belt guide, or retainer.

Sometimes those crank shaft pulleys become loose on the crank shaft, due to long wear. In such cases, the most effective repair is to replace the pulley. These pulleys are so low in cost that it would not justify the trouble and expense, to place shims inside the pulley, to make it a tight fit on the crank shaft.

#### **Rough Pulley Surface**

One of the simplest little tricks, for keeping a fan belt on the pulleys, is to roughen the crank shaft pulley.

When the writer first worked in a machine shop, and was turning a small pulley on a lathe, he thought to do an extra good job by smoothing and polishing the surface of the pulley which he was turning. The bawlingout, which he got from an old mechanic standing near, was one of the high spots—though not one of the bright spots—in a long and stormy career.

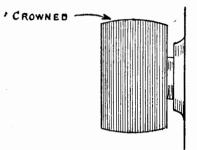


#### Not Parallel.

It was then that he most vividly realized that a belt will slip right off a smooth or pollished pulley. It is necessary that the pulley surface be rough, with a 'machine-finish', in order that the belt may get sufficient grip on the surface of the pulley to enable the belt to climb up to the high, crowned surface of the pulley and stay where it belongs.

After the Ford car has been in use for some time, the fan pulley gradually becomes smooth, due to the slight, inevitable slippage of the belt. When this occurs, the pulley surface can be roughened, by the use of the **coarsest** grade of sand-paper or emery cloth. A piece of this coarse sand-paper should be tacked on a board, and pressed against the crank shaft pulley while the engine is running slowly.

We do hereby warn the amateur mechanic against trying to hold sand-paper against the surface of the revolving crank shaft pulley



Crowned Pulley.

with his fingers as there is very great danger that the sand-paper may catch in the holes in the pulley, and pull his fingers down in between the crank shaft pulley and the front end of the crank case. Unless you have more than ten fingers and can spare a few, do not try the trick.

Skilled mechanics often use a rough file, to roughen up the surface of the crank shaft pulley. And this method is all right, for those who can do it. We wish to warn you, however, to use a handle on the file, so that the sharp tang of the file will not be driven up into your hand, if the end of the file should catch in one of the holes of the pulley.

In filing, file from the left-hand side of the engine with the top side of the pulley running toward you, so that there will be no danger of the file being drawn down between the crank shaft pulley and the crank case, and perhaps breaking the front end of the crank case, or causing other serious trouble.

If you will examine a crank shaft pulley, you will notice that it is slightly crowned or curved. That is, the pulley is larger in diameter, at the middle, than at the two edges. This is done in order that the belt may tend to run to the center of the pulley when the engine is running, as a belt always tends to run towards the highest part of the pulley.

The fan belt pulley is also crowned. But it is not necessary to keep the fan pulley rough, to the same extent; as the fan pulley is flanged and the two flanges tend to hold the belt in position on the pulley.

When the two pulleys are in correct alignment with each other, the fan belt should run without touching the flanges on the fan pulley.

When the fan belt rubs against these flanges, this tends to fray and wear the edges of the belt, and will cause the belt to wear out much more rapidly. We might also mention that sometimes the belt itself is crooked. When this is the case, one may have difficulty in keeping the belt running, without contact with the flanges of the pulleys.

### Fan Shaft Lubrication

Another cause, of the belt slipping off the pulleys, is the friction or jamming of the fan pulleybearing. If this bearing is not properly, oiled, and is allowed to become rusted and jammed, the belt will be thrown from the pulleys. Always test the fan to see that it spins freely and easily, in case the belt gives trouble.

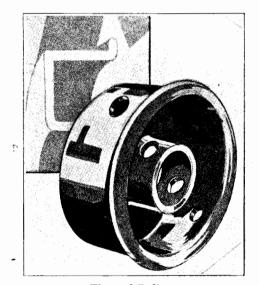
In order to make the lubrication of the fan pulley more easy, a special elbow grease cup is made, which replaces the straight grease cup generally used. This makes a grease cup much more accessible.

Another cause of noise-and-rattle in the fan, and also a possible cause of fan belt trouble, is the fan pulley being too loose in a forwardand-backward direction, on the fan axle.

If too loose, this end-play can be eliminated by removing the fan from the bracket, and filing a small amount of material or metal from the flange on the end of the fan axle, thus allowing the axle to be drawn farther into the bracket, and eliminating the end-play. Thin steel washers, or shims, made of tin, can be used to eliminate this end-play, and thus eliminate this possible source of noise and rattle.

### Flanged Crank Shaft Pulley

One accessory manufacturer is now making a crank shaft pulley, which has a flange, or rim, on the forward edge, which is very convenient for holding the fan belt in place. Such a pulley replaces the regular Ford crank shaft pulley, and is installed in the same manner,



Flanged Pulley.

with a straight pin through both the pulley and crank shaft.

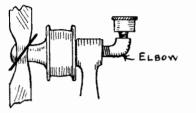
### Casco Belt Guide

A stationary fan belt guide is the Casco, which is a piece of heavy sheet metal, which acts as a stationary rim in front of the crank shaft pulley, and keeps the fan belt from slipping forward. The ends, of this metal strip, are hooked over, so that they can be clamped onto the edges of the front of the crank case, thus holding this bracket securely in place.

No trouble is experienced with the fan belt slipping off the crank shaft pulley backwards, as the front part of the cylinder block acts as a flange, and holds the belt in position. One of the chief advantages, of this Casco fan belt guide, is the ease with which it can be placed in position.

#### Fan Belt Holders

Another type, of fan belt guide, consists of a small metal bracket, which is fastened to one of the bolts holding the cylinder front



### Elbow Grease Cup.

cover plate in position. This guide has a malleable iron bracket, which can be adjusted forward or backward, to guide the belt and hold it in the proper position on the crank shaft pulley.

Such fan belt guides should be attached on the left-hand side of the engine, as this is the side on which the fan belt is running down onto the crank shaft pulley. And the guide is used to guide the belt onto the crank shaft pulley, as the flanged pulley of the fan does not need the assistance of a guide.

### **Regular** Ford Fan

Now the fan and the fan belt are simply a means to an end, in that their function is to draw a sufficient amount of air through the radiator, that the engine may be kept sufficiently cool to function properly, even in the hottest weather. And, since we have now considered the subject of fan belts in detail, let us glance at the fan.

We have often made the suggestion that the fan blades be bent to a slightly greater angle; if the engine suffers from overheating, in order that more air be drawn through the radiator. And, though such advice seems to listen well—it does not always prove of practical value.

It is reasonable to assume that the Ford Motor Company knows enough to set the fan blades at the factory, at such an angle that the fan will work most efficiently, for all year use.

If the fan blades are bent too much, then they will simply churn the air, without drawing it through the radiator. This will simply waste power, without doing any good—just as some swimmers churn the water into foam without making appreciable speed.

If the fan blades are not bent enough—then they will simply cut their way through the air, like the sharpe edge of a knife, but without moving the air to any appreciable extent.

To ascertain the 'happy medium,' it seems

reasonable to study a new Ford fan, which is as Henry made it. For very hot weather, it is possible that some slight increase, in the amount of air propelled by the fan, can be obtained by bending the Ford fan blades to a slightly greater angle. But be careful not to over do this.

In bending the blades of the fan, be careful to get all four blades to the same angle, so as to lessen vibration, and make the fan work more efficiently. Also, try spinning the fan, and see that all four blades revolve in the same circle, in a forward-and-backward direction.

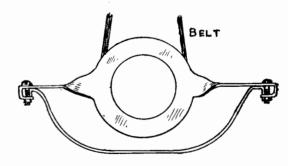
### Patent Progress in Cooling Radiator

A recent patent, granted to Clyde Hayden, shows a crank shaft pulley with flanges at both front and rear sides of the pulley, in order to assist in keeping the fan belt on the pulleys.

It will be noticed that the ratchet crank pin does not go altogether through the rim of the pulley at the top. The pin only goes about half-way through the metal, and is seated solidly, at the top. In order to keep this ratchet crank pin from dropping out through the bottom, a cotter pin can be slipped through the bottom end of the ratchet crank pin.

A new type of belt guide, which is fastened to the lower edge of the cylinder block, has been patented by Algy Craddock. This is made of sheet metal and is bent to form a rigid connection with the crank case. Where the belt edge rubs against the guide, the metal is rounded over, to reduce the abrasion of the belt.

A crank shaft pulley, for the Ford fan belt, has been patented by Robert Poteet, and is described thusly. "Mounted thereon, said belt wheel having a central hub portion, with a closed outer end portion, the peripheral face of the pulley being formed with a circumferential groove terminating at adjacent points—



Casco Guide.

disposed traversely—" It seems that the patent attorney swallowed the dictionary—and that it did not digest—though some few of the words are in English.

In order to secure greater cooling efficiency, when the Ford engine is used for truck or tractor use, or for use as a stationary engine, giving power to saw mills, etc., the Electric Wheel Co., has secured a patent on an arrangement for mounting an auxilliary fan, in front of the Ford radiator, and operating in addition to the regular Ford fan. This plan is more useful than ornamental, and might prove of utility on hard-worked, Ford Ton-Trucks, and for other commercial use, though hardly stylish enough for use on Ford passenger cars.

#### Fan Housings

On some of the Ford cars, made about 1917, a sheet metal shield, or fan housing, was placed in back of the radiator, and surrounding the fan; with the idea of concentrating the air, drawn through the radiator, through the fan, and thus increasing the air flow.

This fan housing did not prove effective, because the edges of the fan housing came too far in back of the fan. The fan was too close to the radiator, and so entirely enclosed by the housing, that the air was blown directly back from the middle of the radiator, and but little air flow was secured through the edges of the Ford radiator.

These fan housings are no longer fitted to Ford cars. And any owners, who still have them on their cars, are advised to remove them, as better cooling results will be obtained without the use of these housings.

Another reason, why the fan housings were not a success, on the Ford car, lies in the fact that the fan only draws air through the radiator at speeds of up to 10 or 15 miles an hour. At higher speeds than this, the air tends to flow through the radiator faster than the fan can draw the air through. So anything, which impedes the free flow of the air through the radiator, is a detriment, rather than a help.

### Air Propellors

As the ability of the modern aeroplane is so largely dependent upon the propellor which it employs, great care and skill has been taken in devolping a most efficient type of propellor, as most of us well know the majority of aeroplanes are fitted with propellors of the twobladed type.

Acting on this hint, from the science of aviation, the Juelson two-bladed fan is designed with two wide blades, of special shape and slant, which are intended to draw the air through the Ford radiator with greater velocity.

city. This type of air propeller is also designed to concentrate the air flow onto the cylinder block, and thus aid in cooling the cylinders directly, as well as by cooling the radiator. Also, the two-bladed fan is less in the way, when making engine repairs or adjustments.

### Multi Blade Fans

Another plan, for increasing the power and efficiency of the fan, is by the use of a fan of the multi-blade type, in which three blades are set tandem with each other. Thus the fan has total of twelve blades, instead of the usual four.

While this does increase the amount of air drawn through, this does not mean that the three blades in a row will draw through three times as much air. The middle, and rear, rows of blades are somewhat shielded or 'shadowed' by the first row of blades, and do not operate at full efficiency. But, even a 50 per cent increase of air, drawn through the radiator, should be of considerable value in reducing Ford radiator overheating.



### MOTORING WITH MOLLY

Motoring with Molly It's a joy itself to go,

- Whichever road you choose to take
- The wind and sunbeams know.
- And should a sudden storm arise, It's over in a minute,
- And there are radiant linings And rainbows hidden in it.
- Motoring with Molly,
- You find the sweetest things-A meadowful of boblinks,
- A brook that laughs and sings. The happiest earth about you lies,
- The happiest skies bend over,
- And everywhere is color, And everywhere is clover.

- Motoring with Molly, Now, up the wooded ridges,
  Now through a quiet valley, where You cross a dozen bridges.
  Through morning, noon, and afternoon, Into the sunset glowing,
  Until above the mountain, One golden star is showing.
  Motoring with Molly, — The daylight may be gone,
  There is no darkness, when one's heart Is flooded with the dawn.
  And what if autumn leaves drift by? And what if summer closes?
- Where'er she goes, she takes with her The morning, June and roses!



Tire companies are very liberal with the advice to keep tires fully inflated, in order that greater mileage may be secured. But this is one of those things that is more easily said than done. And, when it comes to pumping up a tire on a warm day, the average driver is apt to feel that 'enough-is-sufficient' and to let the car run on tires which do not contain as much air as they should.

Of course, if one is provided with a really adequate tire pump—and there are pumps of this nature—though they are more expensive than the average pump; then such a pump should inflate a tire in from fifteen to twentyfive strokes. By thus making the work easier for the driver, it is dollars-to-doughnuts that the work is much more apt to be done.

There are several forms of hand-operated pumps, and they may be roughly divided into the single cylinder, the compound or two-cylinder pumps, and the triple compression or threecylinder tire pumps. We are speaking now of the straight cylinder pumps, which are directly operated by an up-and-down motion. There is also a different class of pumps,

There is also a different class of pumps, having a single, large cylinder, but of comparatively short length. These pumps are fastened to the running board, and are operated by a compound control linkage, which multiplies the pressure exerted by the driver. Such pumps usually include a toggle-joint arrangement, which multiplies the power applied to the handle, as the end of the stroke is reached, and as the compression and resistance increases.

By fastening such a pump to the running board, the action of pumping up a tire is made much easier, and it is not necessary for the driver to stand in any particular position. This is especially for drivers of ample waist measure, who find difficulty in doubling up over the usual tire pump.

As to which type of regular tire pump is

preferable, opinions differ. A single cylinder pump can be made to give high air pressure if the pump cylinder is small enough in diameter. The smaller the pump cylinder, the greater the air pressure which can be pumped into the tires, with a given amount of pressure applied to the pump handle.

However, the smaller the pump cylinder is, the less air will be pumped into the tire per stroke, and so a larger number of strokes may be necessary.

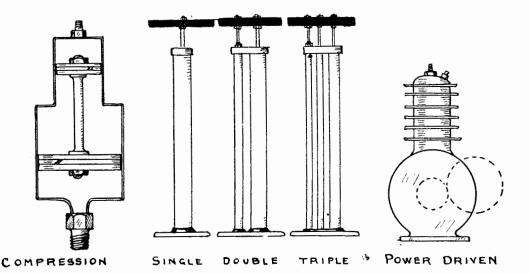
For this reason, it is necessary that a 'happy medium,' between small pump diameter and easy action, and large pump diameter and faster but harder action, be secured.

One of the most vital features of a tire pump is the washer, or means of preventing the leakage past the piston of the pump.

the leakage past the piston of the pump. In order to prevent leakage past the pump piston, it is also necessary that the inside of the pump cylinder be round and smooth. Consequently, some manufacturers advocate the use of steel cylinders as less apt to be bent and dinged when the tire pump is carelessly carried in the tool box. Other manufacturers advocate the use of brass cylinders as less liable to rust and as giving easier and smoother action.

In the double-cylinder tire pumps, one cylinder is usually much larger than the other. This larger, or primary, cylinder affects the initial compression of the air. Then this air, which has been already compressed, is still further compressed in the smaller cylinder. The same action is carried on, to a still greater extent, in the triple-cylinder pumps.

The same action is carried on, to a still greater extent, in the triple-cylinder pumps. The disadvantage, of the single and doublecylinder pumps, is that pumps of this kind must have a packing box, around the pump piston, for one of the cylinders. This joint, around the piston rod, is a frequent source of trouble; though, if the piston rod is round and smooth, and, if this compression packing



is kept well lubricated; it is possible to secure an easy running, yet air-tight joint, that will not leak air. However, if the piston rod gets bent, or is scratched or rough, trouble with air-leakage is apt to be experienced.

In making this packing around the piston rod, cotton string, saturated with grease and graphite makes a smooth running and air-tight packing.

Another type of tire pump, which can be used in this car, is the spark plug or compression type of pump, which consists of two superimposed cylinders of unequal diameter.

This type of tire pump replaces one of the spark plugs, and the engine is run on the other three cylinders, while the tire is being pumped up.

As there is a compression, of thirty or forty pounds, in the front cylinder of the engine; this compression flows up into the lower-andlarger cylinder of the compression tire pump. This larger cylinder piston is directly connected to the upper-and-smaller piston, of about half the area, which pumps the air into the tires.

The necessity, of using this double cylinder arrangement, becomes evident when we realize that we only have an available pressure of thirty pounds, or so, in the engine cylinder. And it is necessary to have a pressure of sixty pounds, or more, for pumping up the tires. The only way that we can obtain this increase in pressure, is by the use of the two cylinders of unequal size.

If the lower cylinder is about three times as large as the upper cylinder, in regard to superficial area of the piston head; then it is evident that we can get about three times the available pressure in the upper cylinder—neglecting frictional losses and leakage. And there will always be some loss, due to friction and leakage.

This means that, with the lower cylinder about three times as large as the upper one, we can get a pressure of about sixty pounds in the upper cylinder, which is sufficient for the purpose.

Sometimes, a tire gauge is incorporated

with the compression pump, so that one may measure the air pressure as the air is admitted to the tires. But, it seems preferable to apply the tire gauge directly to the tire valve. For, if the tire gauge is at one end of an eight-foot hose, the gauge may measure the amount of air pressure existing in the pump hose, and yet the air pressure actually in the tire may be fifteen or twenty pounds less. So it would seem that the most desirable location for the air pressure gauge would be as close to the tire valve as possible.

be as close to the tire valve as possible. Another type of tire pump is operated by engine power. This drive is usually by gears, or sprockets, fitted at the front end of the crank shaft. Sometimes, the sprocket drives both the fan and pump, through a single chain. And, in such cases, the pump can be thrown out of action, by moving a lever, though the pump always remains attached to its bracket at the front of the engine.

Other manufacturers make a small divided gear, which fits between the crank shaft pulley, and the cylinder block. This gear is bolted into place and always remains in position. The pump itself is fastened to a bracket, on the side of the cylinder block.

When one desires to pump up a tire, then the pump is shifted so that the gears are brought into mesh, and the pump is then driven by the engine. It is advisable to run the engine at a moderate speed, and too great engine speed should not be used, as this is apt to cause the pump values to work inaccurately.

In some of the 1919, and in all the 1920 and later cylinder blocks, the cylinder blocks are provided with an extension gear case, to provide for the installation of the electric generator, for charging the storage battery of the electric starting and lighting system. For use on such cylinder blocks, a patent has recently been granted for a tire pump which can be bolted to this generator housing plate. then the tire pump gear can be easily meshed with the engine. This makes a very easy and effectual method of running the tire pump, and one that has much to recommend it.

A still different variation, in the method of

driving the tire power pump, is in the use of a friction wheel making contact with the fan belt, and being driven by the fan belts. Such a tire pump is easily installed and, as this friction pulley is of considerable size, enough power can be transmitted to work the tire pump.

### HOSE CONNECTIONS TIGHT

If a small leak will sink a great ship, it is equally certain that a small leak in the rubber hose, connecting the pump and tire valve, will increase the labor, of pumping up the tire, to an amazing extent.

And the points, at which the pump hose usually leaks, are around the connections, at the ends of the rubber hose. As the rubber and fabric gradually shrink, as time passes, it is necessary to tighten up these couplings, at the pump hose connections, now and then.

The first ten or twenty pounds, with any pump is easy—it is the last ten pounds, which tell the tale, and cause the swear words; especially if the pumping is done in the good old summer time, or just after one has eaten a hearty meal.

By testing the pump hose under water, just as one would test a suspected inner tube, any small leaks, or incipient defects, can be detected and eliminated, before giving trouble in actual use.

In considering the purchase of any power driven tire pump, it is advisable to note the care which has been taken to eliminate the possibility of oily vapor being forced into the tires.

Oil rots rubber. And we do not want oily vapor inside of the tires. But, ample pro-vision has been made in some of the power pumps, to take care of this feature. And many of these pumps supply air that is more free from oil mist, than many of the sources of free air at public garages.

### **Tire Pressures**

When inflating the tires, it is best to follow the instructions of the manufacturers of the

START.

tires. It is reasonable to assume that they know their own babies best. And many tires have to be 'babied,' if they are to give reasonable service.

As a general rule, about 20 pounds air pressure, for each inch in cross sectional diameter of the tire, is a good rule to follow. By this rule, the 3 inch front tires should have 3 times 20, or 60 pounds. And the 3½ inch rear tires should have 70 pounds.

However, the writer believes that such tire pressures are unreasonably high, and 50 pounds for the front tires, and 60 pounds for the rear tires will usually be found to give good results on the Ford touring car or roadster.

As the Sedan and Coupelet are heavier, it stands to reason that their tires should be inflated to a somewhat higher pressure, and about 55 pounds front, and 60 or 65 pounds rear is usually recommended for them.

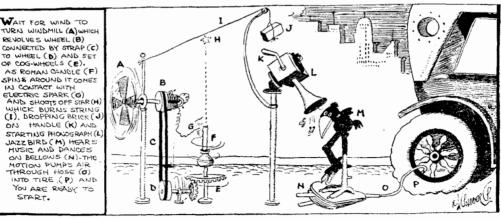
### Tire Guages

Many drivers think that they can determine tire pressures by looking at the tires-but wise drivers know that there is no use kidding themselves in this manner. While one can usually tell a punctured tire by looking at it; still there are few drivers who can tell whether **a** tire contains 40 or 60 pounds air pressure, by a glance or casual kick.

If the tires rim cut, and blow out from stone bruises, it is probable that you have not been carrying sufficient air pressure. If the tread of the tire wears off evenly and the tire wears out slowly and gives good long mileage, then it is probable that the air pressure has been sufficient.

Old tires do not need to have as much air pressure as new tires. Old tires are worn thin and flexible. New tires are thick and stiff.

A pocket tire gauge should be part of the equipment of every car owner. Don't count on borrowing one at the garage. It is better to carry your own tire gauge, and then you can get the same pressure each time.



Rube Goldberg (New York Evening Mail).

Easy Way to Pump Up a Tire When in a Hurry



## Fording in the Great Southwest

**By** Raymond E. King

HEN starting on a long trip through a country where there are not any too many garages, it is best to have a car that is not subject to repairs or one for which you can get repair parts at every grocery store.

Mrs. K. and I left San Francisco the latter part of May on a two thousand mile trip through this country, the Ford being our trusty steed. "Lizzie" as she is known in our family, is just a standard 1918 Ford Roadster with the exception of a high tension magneto ignition system, shock absorbers, spot light and the like for extra equipment.

We left San Francisco about eight o'clock on the morning of May 24, 1919, by the coast route for Los Angeles. That evening found us in Santa Barbara, a distance of three hundred and forty-six miles from San Francisco. Only the splendid roads of California make such mileage possible. We were only about fourteen hours driving this distance.

Another hundred miles the next morning found us in Los Angeles where we spent the remainder of the day. The next day, we left Los Angeles for Riverside, The Automobile Club told us that it was impossible to cross the sand hills of Imperial Valley at this time of the year, so we heeded their warning and went by the way of Riverside, Banning, Palm, Springs, Indian Wells, Thermal, Milelands and into Yuma. This is far from being as good as the Northern route, but we had to go to one of Arizona's southmost towns so did not have the choice of the better route.

After leaving Riverside we soon left the paved Roads behind. After leaving Palm Springs we began to find bad roads. We did not have any trouble in getting through, but they were either rough or dusty, or both and most of the time both. It was after passing through one of these trying stretches that we found a friend to the wayfarer. Here a little dried up old gentleman had a palm date ranch. We stopped here for water and to rest. It was very warm to us after being used to the northern climate and we suffered a great deal on this trip from the heat. This little dried up old gentleman gave us the coolest and purest water to drink that we had ever tasted, the water coming out of an artesian well. From here for a ways we traveled very near the Great Sultan Sea, then the road led us away from its sight and nothing but the desert with a few mountains in the distance to break the view. Night soon overtook us so we could not tell much of the road on into Brawley where we arrived about midnight. There was one short stretch of paved road just before we reached Brawley. I understand now that they are going to have paved roads all the way to Los Angeles from Brawley. This will be a wonderful thing to the motorist to Arizona.

We got a late start for Yuma the next morning. A few hours ride brought us to Nilelands. This was the last place we were able to get gasoline till we were on the Arizona side of the Colorado River. We were now on the California Desert proper. From Nilelands we did not expect to find any more water. But the railroad now has two water tanks where you can buy water at five cents per gallon. Here we were able to get nice cold drinking water. On the desert cold drinking water is a very important thing.

This road runs along the railroad most of the way and is a very good desert road, sometimes a little rough or sandy but not bad. About seven or eight miles before we got to Yuma there was a pretty bad sandy stretch but we did not have any trouble in getting through.

After leaving this sandy stretch we came into a nice little farming district, and from there we ran along the canals that carry the water supply to the Imperial Valley from the Colorado River. Along here we saw the first animal life that we had seen all day. There were a good many rabbits and at every turn in the road two or three would scamper out of sight into the brush. We soon came out on the Great Colorado River where we stopped to take some pictures then crossed on 'nto Yuma. Yuma is a very busy little town and a very warm little town at this time of the year. We had a very good night's rest in spite of the heat. This may be because *ve* were worn out by the long hot trip from Brawley and that we did not get any rest there, to speak of.

The next morning we left Yuma for Sentinel,

a distance of one hundred and six miles and only thirty-six miles are charted. The rest being guess, hit and miss roads and more often miss. Any one that has ever been in this country knows the kind of roads that I mean.

About twenty-five miles from Yuma on a turn of the road, a life size road sign warned us not to speed over twenty miles an hour. We took this as a huge joke at first because on the roads we had so far encountered there was not any danger of exceeding the speed limit but to our surprise we came out on a nicely graded road. Mrs. K. had to warn me the United States and had not even had to change a tire or had the least bit of trouble from Lizzie. We made a wonderful mileage for gasoline and oil considering the long stretches of bad road. Our average was 20% miles per gallon of gasoline and we used about five and a half quarts of oil. We did not make an adjustment of any kind on the machine. We stayed in this little mining town about five weeks as it took me that long to complete the business I was sent there to do.

business I was sent there to do. Early on the 4th day of July we left this little mining town for Northern Arizona where



Montezuma's Well

several times about the twenty mile speed limit but I am afraid that it did not do much good and we made the next few miles in less than nothing.

We soon left this good road behind and found the worst we had so far encountered. Here we had our first trouble. We were running in deep sand, in fact I think that this sand was so deep that there is a sandy spot on the other side of the earth, just opposite this one. We were stuck three times in two miles and each time had to climb out and gather brush and put under the wheels. Here Lizzie boiled water for the first and last time on this trip. And here Mrs. K. got her first introduction to the large lizards that Arizona produces. It is the only time that I ever heard Mrs. K. scream, but she made up for all other times. "Oh! He is right behind you." I was pumping up the tires as I had let the air out of them to pull through the sand. I looked around and saw Mr. Lizard and tried to explain to Mrs. K. that he only wanted to offer his assistance. Mrs. K. would not let me accept, so I had to persuade him to leave before there could be any peace in the K. family. We arrived in Sentinel about five that evening.

The next morning we left the beloved Sentinel. We had only a short trip to make that day. We expected to make the distance to Ajo, a small mining town in two hours as it was forty-six miles away. It took us four hours to make the trip, arriving there just in time for lunch. There was not any road to speak of on this forty-six miles, just merely a trail across the desert and mountains. This was the end of our trip for a while. We had traveled a distance of nine hundred and fourteen miles over the best and worst roads in

the company that I was traveling for, sent me. From Ajo to Phoenix is only a little over a hundred miles, but storms had swollen the Gila River and we had to go one hundred miles out of our way to cross. This took us by the way of Florence where there is a bridge. The roads were fairly good to Gilabend, where we came to railroad again. The railroad is a great comfort to the traveler in a desolate country. It is generally the only civilized object to look on and it is restful to the eyes after looking at nothing but giant cactus and mesquite. After leaving Gilabend we found some of the worst roads that we have on any of our long trips. For twelve miles we had to fight our way through deep silt, and at one place we were forced to take to the railroad track. Mrs. K. did not like this stunt at all, and plainly told me so. By being good and promising to be good and not to do anything as dangerous as that again, she soon forgave me and married life ran on sweetly once more. Mrs. K. was just beginning to find out what real automobile touring meant. I had often told her of some of my previous trips through this desolate country and how 1 was once forced to cross three railroad bridges to reach my destination. Mrs. K. told me that she thought that would be great sport. Well now she has changed her mind and wants the good roads of California back.

From this silt bed we came to the little town of Maricopa. The roads were some better from Maricopa on to Florence, which was the next town of any importance that we would come to. We soon passed through one of the government Indian Reservations. Here the Indians are taught to farm and to become civilized. We saw some very good crops that



In the Land of the Cliff Dwellers

were being raised by the Indians. The middle of the afternoon found us in Florence where we had a late lunch. We hurried on from Florence as we wanted to be in Phoenix before it was dark.

We had not left Florence far behind before the nut on the end of the steering post worked loose and we were out of the road before we knew what had happened. This was our first trouble and a few moments with a wrench fixed this.

The little towns of Mesa and Tempe soon were passed and nine o'clock that evening found us in the hotel with most of the desert dust washed off. I believe that this is the hardest trip I have ever made in one day. However two hundred and six miles in sixteen hours counting all of our stops is not bad in that country. We know that if it had been any other make of car than a Ford we would not have gotten through.

After two days rest in Phoenix we left for Prescott, a distance of one hundred and fortyseven miles. We followed the railroad a good part of the way. The first few miles through the farming district the roads were very good but we came out on the open country again and the roads were not very good. It was raining gently and this made traveling much cooler but a bit nasty. We had to ford several washes before we got to Wickenburg but did not have any trouble. At Wickenburg we left the railroad and began to climb up in the mountains. The roads were much better from here on. The next town we came to, was the once famous town of Congress. This little town is deserted now. From here on we climbed higher and higher in the mountains, now and again passing little farms and once passing a large heard of white goats. Just before we got to Kirkland a thunder storm overtook us and we had to cross a great many swollen streams. At one crossing a large machine was stuck and we had to help pull them out before we could cross. The storm then cleared off and the sun came out for the first time since we left Phoenix.

After leaving Kirkland we soon came to Skullvalley and from Skullvalley we had to cross over the summit into the pine-clad little valley where Prescott is located. Prescott is known as the mile high city and is one of the most picturesque little towns of the state. Here we spent a few days and visited the points of interest. Only a few miles away are the Granite Dells with its beautiful lake and majestic granite formations standing out of the water. Also the Iron Springs, a resort at an altitude of six thousand feet. Between Prescott and Ashfork is the Catheral Cave, with its myriad stalactitite and stalagmite formations in thousands of weird and fantastic shapes.

The third afternoon we left Prescott and went down into the green Verde Valley and up to Clarkdale, a distance of sixty three miles. This short trip was made through some very pretty country. While going down into the Verde Valley we could see miles and miles of rugged mountains with the most beautiful color effects and know that the Grand Canyon was just on the other side.

Clarkdale is a very pretty and modern town and near many points of interest. Only a short way up the Verde River are ruins of old prehistoric cliff dwellings and about thirty down the Verde River and three miles up the Beaver Creek is the famous Montezuma Castle. This is one of the best preserved cliff dwellings left. The only way to get to this dwelling is by a series of ladders that are fastened to the side of the cliff. This dwelling is several stories high and on the top is a large balcony. Back of this balcony is a large chamber that is supposed to have been the chief's quarters. From this balcony, one can see all of the surrounding valley.

From the Castle we went about ten miles up the Beaver Creek to the Montezuma Well. The Montezuma is a cup shaped lake with an area of about three acres. From the lowest place on the rim to the surface of the lake is

about eighty feet. At this point there is a crevice where the water flows through the wall and is carried away in a small canal. This canal was originally built by the cliff dwellers and can be traced a mile down the valley. There is about one hundred miner inches of water running through this crevice out of the well all the time. There is a constant uniform inflow of subterranean water and this keeps the lake at the same level all the year round. There are some very interesting cliff dwellings in the walls of the well and some caves to explore. Also there are some ruins of old castles on the rim of the well.

Within a half a mile of the Monezuma Well Within a half a mile of the Montezuma Well worth going to see while you are visiting the well. To enjoy the soda springs one must go in bathing. It is impossible to sink in this soda water. If you dive in you come to the top like a cork. We were told that this warm soda water is very good for one's health.

After this trip we went back to Clarkdale where we will leave the reader. Our speedometer showed that we had traveled about two thousand niles and over a thousand of these miles were in Arizona. We only had three punctures and the nut working loose on the steering post for trouble. We have enjoyed many side trips along with my work and Mrs. K. says that she will always go with me from now on.



## A Trip Through the Big Horn Mountains

By Mrs. Louise Lighty Smith

ANY have been so interested in the camping trip we made through the west that I have decided to write a sketch that will answer some of the queries concern-ing the outfit required, the expense, the roads, in fact, the practicability and the pleasure of such a trip by auto.

So enthusiastic am I that I hope to induce others to go and do likewise and find the trail as wholly delightful as we did; nor is that expression figurative, as we traveled long dis-tances over the old Oregon Trail, some days a stretch of fifty miles with no signs of life or habitation on the way, through great silent spaces where the sagebrush and cactus hold sway, or as Brindinstool so aptly expresses it, "through the land that God forgot."

There were two families in our party-the doctor, his wife and two boys in one automobile, while the other carried the farmer, his wife and daughter and the lad with the rifle. I use that term advisedly because the two were inseparable, wherever you saw the boy, there the rifle was also.

The kind of game he bagged varied, but dozens of jackrabbits and sage hens fell prey to his little 22. Often in rounding a bend on the mountain side, we would come upon the hens with their half-grown flocks feeding. Cars would come to a sudden stop and everybody tumble out to admire the pretty sight or take a shot at the game.

Our cars were Fords and they proved practical for the purpose, as one can always get repairs for them even in the small western towns, and any sort of mechanic understands 'Henry.'

We proved this in Estes Park. Here we met a large party of tourists who were stalled and obliged to wait an indefinite time until repairs could reach them from the factory, as none were kept in stock for the big cars in which they were traveling. Our camp outfits were similar, a good tent enclosing the car with a side extension roomy enough for two cots, besides affording space for a dressing room. The bed for two in the car is worthy of description. This was made by means of two strong strips bent at each end, that hooked securely over the back of each seat and afforded a support for the mattress which in this case consisted of the two cushions of the car, with an exten-sion of canvas for the feet. The soldier cots fold into small compass and took up little room in traveling, nor did the woolen blankets. though we needed plenty of them on account of the cool mountain air.

We carried a camp stove with cooking utensils and just enough porcelain dishes for the party. As a means of stowing away such things as stove, lantern, bag of bedding, bag of cooking utensils, the tent, suit case of clothing, etc., we had built on the left side of the car an extension of tin. This was only the width of the fender and extended as high as the bottom of the seats. Painted black, this compartment was indispensable when time came to break camp. On the other side our small, black oilcloth covered cupboard was securely fastened. Its door was hinged at the bottom and was used as a table at meal time. This held our dishes and what food we carried on the long stretches between towns farther west. You will readily see how these two additions to Henry's anatomy helped, for we were never crowded or bothered with bundles or packages at our feet. A wall pocket affair tacked to the inside near the driver's seat proved so handy for the most needed tools, that it still remains though showing unmistakable signs of its two thousand mile trip. One other device I must mention as a warning, for it proved so impractical that it was abandoned and shipped back when we reached Caspar, Wyoming. This was a rack on the back of each car holding a trunk full of nice clothes. They loaded us too heavily for the steep mountain trails. It was a case of the survival of the fittest, and when the trunks went back nothing survived but necessary clothing. Here let me say, if you love nature and the outdoor life, by all means take a trip like this, but go dressed suitably, and do not carry fine clothing alone. People who worry continually if their apparel is not immaculate might better stay where they can consult their mirrors complacently. The western country is dry, the roads sometimes very dusty, and on a long trip this fine dust penetrates even the crevices of a trunk, rendering its contents unwearable at the road's end, so dispense with it entirely.

The women of the party wore one piece dresses of khaki about shoe ton length with sateen bloomers of khaki color in place of petticoats. These, with high top shoes and wide, soft hats, proved practical. Two such suits apiece are plenty, and as men can buy readymades anywhere, they need not start with extra suits. We found comfortable shoes and the lack of peticoats big assets when it came to climbing mountains or even getting about camp. Every evening the men donned overalls and went over the cars oiling and otherwise putting them in shape for the next day's trip. Sagebrush was gathered so dry that one lighted it like shavings and made a rousing fire over which big, hot dinners were cooked and relished as only outdoor meals can be.

After a hearty breakfast we found it an excellent plan to prepare our lunch before starting out. In this way we avoided unloading the cook outfit at noon. We carried a supply of bread, butter, bacon, eggs, jam, condensed milk, etc., but not in large quantities, as these stores could be replenished at stations passed through.

Our object was to make good time through Iowa, Nebraska, and eastern Wyoming until we reached the mountains and then travel more leisurely and enjoy the scenery. This we did, and one of the party at least will never forget those wonderful nights we camped in the mountains. Their grandeur and majesty and their gorgeous coloring will never be forgotten. The roads in general were good, no mud to speak of and even when the mountain and canvon roads were narrow and steep the road bed was hard and good. We struck some places where the sand was deep, and forded streams that would have been bridged in Iowa. We traveled mountain roads so steep that we could only make a few miles each day, but this was well for here was much to see and we loved to tarry and enjoy the beauty of it all. To those who had never seen the mountains it was like passing through a great art gallery; everywhere beautiful pictures met the eye and challenged the admiration. We camped several days in Estes Park. How can one describe the beauty of the canyon? The great granite mountains on either side with pines towering to the sky, with roads that wind around to the very brink of precipices. The Big Thompson with its swift current and continual roar as the water rushes over great boulders in its bed. Waterfalls, clear as crystal, avenues of quivering aspens, white and stately like the vestibule of some vast temple of nature. And up the mountain side clusters of dead-ripe "thimble berries" whose richness no one knows until he has sampled the luscious fruit crushed between slices of bread and butter as we did! And the fish from those mountain streams! None we had ever eaten tasted quite so good as those we caught in the Big Horn river.

As to the expense of such a trip that depends altogether upon the tourists themselves. Outside of the running expenses of the car one may go quite economically if he chooses. Nor could money be spent more wisely, as such a trip broadens the outlook, and one comes home after weeks of life amid beautiful scenery filled with enthusiasm and inspiration for his own work.



## From Illinois to Montana in a Ford

### With Twenty-Five Cents Garage Expense

Charles E. Grote, Oconee, Ill.

Three boy friends and I had heard of the Fort Peck Indian Reservation near Glasgow, Montana and decided to take a look at the country. I had a Ford Runabout that I had only used a couple of months. We put a truck bed and extra seat on it and with a couple of heavy dress suitcases, a  $24 \times 24$  tarpaulin and other small articles, we started on our long trip. At least, it sure looked long to us when we took a squint at the map.

We had a Red Book and a Blue Book by which we followed trails through Springfield, Princeton and Iowa City until we reached Cedar Rapids where we found other trails well marked most of the way. We went on through St. Paul and Minneapolis, Aberdeen, S. D. and Monmouth, N. D. to Terry, Montana. Leaving Terry we crossed a desert for 120 miles to Wolf Point on the Great Northern R. R., then followed the Wonderland Trail to Glasgow.

We camped every night, bought all our grub, fixed our own meals, and drove as many hours as I could stand to drive. When we would camp we wished for nothing better than wheat or oat bundles or a hay or straw stack to make our beds. We sure had a lot of fun over the big cars, for we met all kinds of tourists' cars from all over the United States. Usually they would stop a few minutes to inquire about the roads, especially if it had been raining. Of course, I would ask how they had found the roads and if they thought I could make it. They would always say, "Yes, sure! You can make it—you have a Ford." And believe me, we did make it too. Sometimes we passed as high as three big cars piled up in a ditch at one time, although it was no wonder. If you have never driven over such narrow roads, steep hills and sliding places, you can't imagine how slick they can get, especially after a light shower. Often when we would start to slide I would tell the three boys to jump and they would help hold and push the old Ford right along. That's where the heavy cars lost out. At all the garages where we stopped to buy oil and gas you would see the place piled full of big cars for repairs but never a Ford—they were always running and so was mine.

We made the trip of 3321 miles in all kinds of weather, over all kinds and conditions of roads on 202½ gallons of gas—an average of 16.4 miles per gallon. Sometimes the road was nothing but a cow trail over sand, sagebrush and gopher holes. One such strip of 30 miles took three hours driving. Several times going through bogs, the ends of the fenders would throw water and mud on the windshield so we would have to stop and clean it off.

We had one puncture going out and two blowouts coming home. The trip cost each of us for all expenses about \$35,00. I sold the Ford for as much as it cost me within a few days after arriving home. Only once did we drive into a garage for repairs and that was one rainy evening when I paid 25 cents to have the cone on one front wheel tightened. The reason for our extra good luck was that whenever anything didn't sound just right, I stopped right there and fixed it. Then, too, I always used plenty of oil.

This trip was accomplished at a little over 200 miles a day. How's that for a Ford?







### TOURING

Did you ever look from the window Of your office so cool and so clean, At the tired and dusty tourists Who are stopping for gasoline?

Did you wonder what was the pleasure In sitting and riding all day, Or if you could be happy or decent

If you were as dirty as they?

But let me tell you it's different When you are behind the wheel; There is something about it that's thrilling, As you rock and ramble and reel. Bounding over the purple plains Or climbing the mountains high, Through rocky canons and gorges, O'er deserts dusty and dry.

And Oh! the nights by the roadside, Or along some mountain stream, Where you sleep beneath the quiet moon And dream and dream and dream. Then off in the morning like Gypsies You leave the long trail behind As into the deep dark forests You wind and wind and wind.

And do I care if I'm dirty? Or dressed as no lady should? In boots and trousers of khaki Instead of a "coul and hood?" You city folk as we pass you All stare at us driving by; At home we are just like you are, You've never gone touring, that's why.

Now that we've travelled the highway And know its bumps and thrills We hail other dusty tourists

We hail other dusty tourists As our comrades from over the hills. And we all agree that "This is the life" But think what sport 'twill be,

When some fine day a great highway Will be paved from sea to sea. Bess Foster Smith.





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## TOURING COMFORTABLY

Much of the pleasure of touring depends upon so planning the tour that one can travel leisurely If one wishes to 'get-somewhere' in the shortest possible time, an express train is the proper means of conveyence, rather than an automobile.

In planning the tour, one should not make definite arrangements to stop at any particular cities for the night. Travelling according to schedule is all right for a railroad train, where the steel rails are known to be in good condition. But in the case of automobile, touring should be a more leisurely-and-haphazard arrangement.

In planning a tour, one should take along sufficient maps or route books to enable one to travel without bothering the people who live at every crossroad. One must remember that there a re many thousands of tourists, and it is no wonder that some of those who live at crossroads become a little sharp and snappish in answering questions which must seem to them very tiresome and foolish.

In using a tour book, it is advisable to keep ahead of the car, in reading directions. In other words, the one who is using the route book, should advise the driver that the next turning will be 8.10 of a mile, or whatever distance happens to be, ahead. This avoids confusing the driver, by unexpected directions given at the last minute. It should be the purpose of the one who is reading the route book to make it as easy for the driver as possible. And the strain can be lessened, if the one who is studying the route book anticipates the conditions which are coming.

When entering a small town, where there may be a number of different turns to be made, close together; the one who is reading the route book should study these directions and more or less memorize them, before the town is reached in order that there may be no delay or difficulty experienced, when the different turnings and changes in route come close together.

On many roads, there are few land marks

to guide the drivers, and it is important to be able to distinguish between a viaduct and **a** bridge, and whether one goes over or under a bridge, and to follow the instructions **ac**curately, so that one will not lose the way.

### Health of Passengers

Much of the pleasure of a tour depends upon the health of the passengers. And three square meals a day are of much greater vital importance, than three hundred miles of traveling:

Much of the health of the passengers depends on regular meals. If breakfast is early, the noon lunch should be also at an early hour. Going without lunch is poor policy, even though eating a little fruit or something of that kind may enable one to get along. One might as well gain health while touring, as well as when one actually arrives at the summer resort.

The health of the passengers will also be increased by a comfortable car. For this purpose, shock absorbers add to the flexibility of the springs, and the easy riding of the car. Also, the lubrication of the springs is an important factor in making the car easy riding, and in preventing spring breakage.

There is no use in endeavoring to travel too fast. And it will be easier to drive a car at a smooth, easy rate of speed; especially if the car is heavily loaded, if the rear axle is equipped with a set of 4-to-1 or other special, low-ratio gears. The use of these specialratio gears gives the car more power for hills and rough roads at a more moderate pace in high gear, without the necessity of straining the engine.

The pleasure of the tour will be greatly enhanced if the car itself is in good condition. Although the locomotive travels over smooth rails of polished steel, the locomotive is always carefully inspected **before** starting out, on each and every trip. An automobile, which travels over give-and-take roads, should also be given the benefit of an inspection before the trip is taken. The feeling of comfort and safety, which the tourist has when the car is **known** to be in good working order adds much to the pleasure of the trip.

The inspection of the steering gear, which is of vital importance to the safety of the car and its occupants, is another detail which should receive attention before starting. If the transmission bands are harsh and jerky in action and tend to grab and seize when the brakes are applied, it is advisable to have the transmission bands relined, before starting on the trip, as the failure of the brakes, on a steep hill, may have unpleasant and possibly serious consequences.

Before starting on the trip, it is also adviseable to drain out the old oil from the crank case, and to replace this oil with clean, fresh oil. This will help to eliminate the fouling of the spark plugs, and will give a smoother running engine.

It is also advisable to have the carbon removed from the cylinders, and the valves ground, before starting on the trip, in order that the engine may develope its **maximum power**. As one usually carries more or less luggage when touring, and the car is more heavily loaded than at other times, it is especially necessary that the engine be able to develope its maximum power for use in touring.

It is also suggested that old tires be removed from the wheels, and kept for use around home. And a set of new tires be installed on the car for the trip, so that the long expected vacation will not be marred by tire troubles. It is better to use the old tires for city use in winter time, when conditions are hard on the tire, and when the car is never far from its base of supplies.



### The Home We Pulled Behind Us

### The Sleeping Car Trailer

There is much more, to towing a trailer, than just "hooking the trailer on behind". If this is all that is done, the trailer is apt to bear the same relation to the Ford, as a tin can tied to a dog's tail, and to cause as much trouble and bother.

In the first place, towing a trailer involves extra work on the Ford power plant. And the only way that this can be satisfactorily overcome is by the installation of such special ratio gears, as the 4-to-one, or the 4.2-to-one gears, in the Ford rear axle.

With these special ratio gears, the Ford car will pull a fair sized trailler just about as easily as the Ford car will usually travel alone. Of course, the speed will not be as high—but—one must make up one's mind to sacrifice something, when one takes one's own hotel along.

In the second place, it is hardly fair to load down such a small, light car, as the Ford, with a big, heavy trailer, if the roads are at all rough or mountainous. Give the Ford a chance —and use the trailer only leisurely touring, over reasonably good—though not necessarily perfect roads.

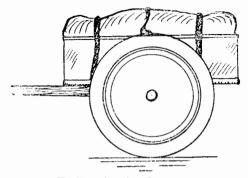
While there are both two and four-wheeled trailers, we believe that two-wheel trailer will carry all that should be towed behind a light, Ford car. Also, two wheeled trailers do not require any special steering arrangements, and have fewer bearings and parts to get out of adjustment.

### WHEEL BEARINGS

Much grief has been experienced with the wheel bearings of trailers, especially when the same kind of ball bearings as are fitted on Ford front wheels, have been used. Such ball bearings will give good service if, (and it is a big IF) kept properly adjusted and lubricated.

As the trailer wheels run in a cloud of dust, behind the car, and as the average tourist never bothers with the trailer wheel bearings at all, it is no wonder that they often give trouble.

and keep The wise Ford trailerist jacks up each wheel of the trailer, about once every 250 miles. Then tests the trailer wheel bearings for looseness and play, and tightens them up, if they need it. There should be no perceptible play or looseness, and yet the weight



Trailer Carries Luggage

of the tire valves should be sufficient to start the wheels, and keep them swinging easily.

### Roller Wheel Bearings

There are a number of excellent makes of roller bearings, now on the market, especially manufactured for use in the hubs of Ford front wheels. These roller bearings are just the thing, for use in the hubs of Ford traillers and with them installed, the hub-bear of trailer wheel bearing troubles is practically eliminated.

The Ford Motor Company supplies roller bearings in the front wheels of the Ford Tontruck, and in the heavier, enclosed car models.

### Luggage or Trailer Camp

In order to afford more space for the passengers in the car, and to make it easier to carry the tent and other bulky equipment, a light, two-wheeled trailer is easily towed behind the car.

By keeping the car comparatively free from impedimenta, it is easier to repair the car, or make any adjustments which may be necessary, without moving a lot of luggage, so that this touring 'trunk-on-wheels' has much to recommend it.

### The Trailer Camp

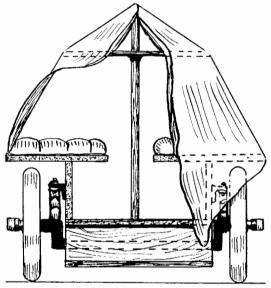
Another trailer possibility, is the trailer camp, or sleeping car trailer. By keeping the trailer camp outfit all together, such a trailer camp greatly simplifies the work of settingup camp in the evening, or packing-up in the morning.

The trailer camp has berths on each side. And these beds can use real mattresses and springs, which are more comfortable than cots which sag in the middle. Also, as such a trailer is raised so far from the ground, there is less dampness and danger of bugs and snakes.

Such a trailer camp can be arranged in a low, box-like manner when folded up, with lids to keep off the rain and dust. The tent part can be set up quickly and easily, as the poles are set in sockets in the floor of the trailer.

The folded down tail board of the trailer forms a step, for getting into the trailer camp. The two uprights and the cross posts, and the tent, and mattresses, are all snugly stowed inside the trailer, when not in use.

While some of these camps are fairly bulky, they are usually of just the two-wheel type; as they are not nearly as heavy as their appearance would indicate. By using a dropped axle, a much lower position for the trailer can be secured. This makes the trailer more immune against sway and skidding, when travelling over rough roads.

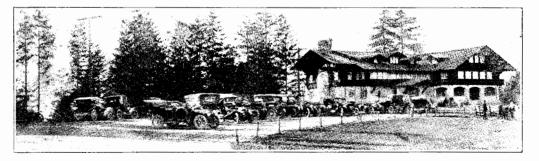


### Trailer Camp With Tent

Even though only fitted with two wheels, these trailer camps have supporting braces, so that the camp can stand alone, when detached from the car. Then the Ford car can be used for short trips, about camp in the evening, for seeing the sights, and for obtaining supplies.

### Editor's Note

We are indebted to the Denver and Rio Grande Ry. and to the American Motorist for some of the scenic photos which appear in this issue.



### Building a Pullman Car Ford

By

Did you ever drive your Ford all day on 'the long, long trail' and yet, when coming dusk told you it was time to camp, still feel fresh and easy in your seat,—with never a sore place in your back or cramp in your legs? No,-unless your legs are ten or twelve inches shorter than mine, you will have to admit that you unfolded them with something like relief, when you slid out of that front seat. And, whatever the length of your legs, wasn't there a real 'misery' in the small of your back?

No wonder, then, you would think uncompli-mentary things of my veracity if I told you that my Ford touring car has never cramped my legs or lamed my back. It is altogether the most comfortable car to drive—hour after hour—and day after day of any car of any make I ever drove. And my experience with other makes is not limited to a few, either. I could mention names; but I hate to knock those rubber-tired mechanical monstrosities? that weigh two or three times what a Ford weighs, and cost five or six times as much.

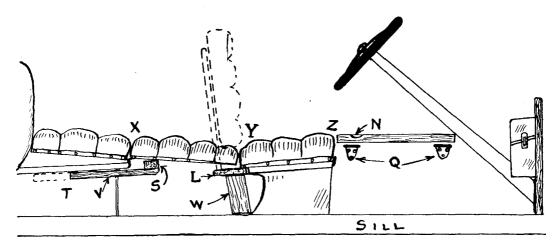
Right here and now, you must realize that it is impossible to get anything for six cents. I have had to sacrifice a little style, to get the comfort. And if you are of the sort that put style above comfort-save your eyes for something else. Don't read the rest of this. If, however, you are of a practical nature-willing to be comfortable and content with a workmanlike job, even if it is not the last word in stream-line body design, you will be interested in my method of remodelling the back of the front of a Ford touring car, so it not only provides maximum driving comfort, but also produces, when wanted, a comfortable bed for two in the car.

The usual method of doing this leaves you, when driving, more doubled up than ever, and when you stretch your weary bones out for the night, what a hard bump that is under your hip. Or, if not that, a hole there that you have to stuff your coat into. Oh, well,

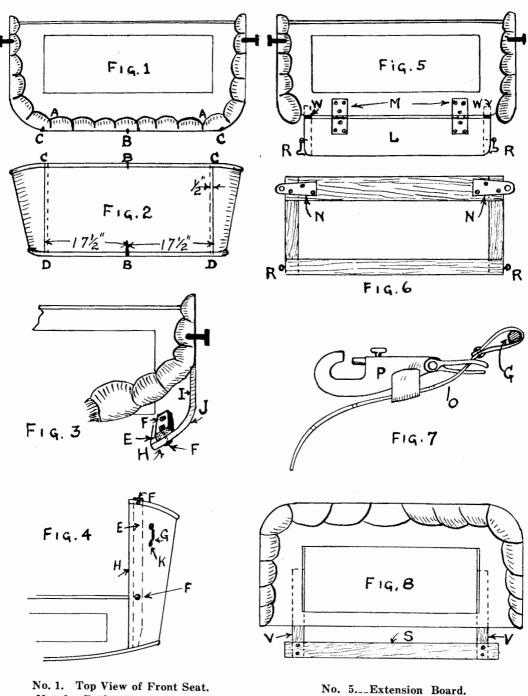
camping isn't supposed to be all ease and joy! A rather extensive touring experience, including two trips across the country, has taught me a better way. In brief, it is to take out the seat back entirely, finish up the upholstering of the two arms, and use an extra front seat cushion for a new back. The sheet of metal removed, is placed on a hard-wood frame and used for backing, for the third seat cushion.

Here is the method in detail: Fig. 1 is a top view of front seat, with cushion removed. In one of the folds, near "A," will be found a seam. Rip it out, from top to bottom. Pull apart the curled hair and cotton batting, and cut the burlaps in back of it. Pull out the tacks that hold the top and bottom of that back panel of upholstering and remove it entirely-springs and all.

Determine carefully the center of the sheet metal back and mark it plainly at top and bottom "B." Measure  $17\frac{1}{2}$ " either side of points "B" and mark points "C" and "D," (See Fig. 2,—a back view of the front seat-back) and scribe the vertical lines "C-D." Start the cut with a hack-saw. Remove the two wooden strips across the top, to which the upholstery was tacked. The rest of the cut can be made either with a saw, or with compound lever snips. Leave a clean edge on the outside of the cut, following exactly the line "C-D." On the other hand, keep within  $\frac{1}{2}$ " of the line and don't bend the metal panel unduly. We



Complete Assembly of Pullmanized Ford.



No. 1. Top View of Front Seat. No. 2.\_\_Back of Front Seat. No. 3\_\_Top View of Right Arm. No. 4.\_\_Back View of Right Side.

No. 5...Extension Board. No. 6...Back of Frame. No. 7...Buckle and Strap. No. 8...Top View of Rear Seat.

June, 1920

are going to need at least 34" of that sheet later on. Dotted lines (Fig. 2.) show, with lines "C-D," the limits within which the cut must be made. Remove the sheet of metal and set aside.

In considering next the method of finishing the two arms, directions apply to right arm only. It is advisable, however, to carry along the work on the two arms together, step by step, so that both will approach the finished state at the same time. It is difficult to make them symetrical if one is finished before the other is started.

Fig. 3, shows a top view of the right arm, the upholstering having been detached as far forward as the top iron. Fig. 4, shows a back view of same. Fit a strip of hard wood "E" about 14''x 4'' in section, so that it will leave an even %" of metal "H" projecting beyond it, the inner top strip "I" being cut back to fit up to strip "E." Bolt "E" in place with two 4'' carrage bolts "F," the upper one passing through the end of the outer top strip "J" as shown in Fig. 3. With a hammer, bend the projecting edge of metal "H" around "E" so that it lies flat against the wood. Just ahead of "E" bore two 3/16" holes "K"

Just ahead of "E" bore two 3/16" holes "K"  $1\frac{1}{2}$ " apart, the upper one about 2" below top strip. Pass the ends of a 30" piece of heavy wire through these holes leaving the bight "G" outside. Secure the ends to the top iron. This bight and its mate on the left, will serve as a solid anchorage for the straps that hold the new seat back in place.

Replace the upholstering, tacking the back edge neatly to "E" so that finishing strips cover the cut edge of metal.

To support the extra cushion used as a seatback, it is necessary to extend the seat bottom from 3" to 5" to the rear, according to the amount of legroom desired. Fig. 5, is a top view of front seat with back cut out and arms finished. A single board "L" of hard wood, supported under the ends by uprights "W," and tied to the original seat frame by thin metal straps "M" is a good way to make the necessary extension. The uprights "W" rest on the body sills (Sce also Fig. 9.)

Fit the sheet metal removed from the back to a hardwood frame, 36" long Fig. 6 shows the back side of frame. The top piece should be 4" wide or more. The sheet metal is fastened to the front side of the frame by  $\frac{1}{2}$ " flat-head screws. On the back of the frame, fasten two steel straps "N," sawed from a 6" strap hinge. Ream the hole in each projecting end, to take the snap end of a combination harness snap and buckle "P" (Fig.7.) A leather strap "O" will buckle into "P," its other end being riveted into the bight of wire "G," before provided.

The lower edge of the frame, with its metal covering, will rest on the back-edge of "L." A hook and eye at each end as shown at "R" (Fig 5 and 6) will keen it from slipping off.

(Fig. 5 and 6) will keep it from slipping off. By placing hooks "R," to give the desired legroom, the straps "O" can be adjusted at any time, to give the new seat-back the desired angle, and to arange the driver's position to suit the individual. This, and the fact that the third cushion, on edge against the frame, gives a straight, even support to the driver's back, several inches higher than in the stock body, assures that driving comfort of which I spoke.

A few more fittings are necessary to make it possible to spread the bed, chief among these being the supporting bar for the rear end of the middle cushion. Fig. 8 is a top view of the rear seat. The three hard-wood strips "S," "T" and "V" form a sliding rack, shown drawn out ready to support rear of middle cushion. When driving, it is shoved in so that "S" lies close under edge of rear seat. "T" and "V" occupy the corner just under the frame on which the rear seat cushion rests, and just outside the ends of the storage compartment.

The relationship of the parts is shown in Fig. 9. The dotted lines show the arrangement while driving. The solid lines show the cushions arranged for the night.

The rear end of rear cushion is raised up pillow-wise. Usually there is enough stuff around that can be put under it to hold it up the desired height.

The sheet metal-covered frame which, while driving, supports the back of the front seat, is used at night to extend the foot end of the bed. Four small wooden brackets ("Q" Fig. 9.) on the fore doors serve to hold it up, frame side down; or, for greater comfort, the frame side can be padded out with curled hair from the discarded seat-back, in which case, the padded side will be placed up.

If the work has been done skillfully, it will be found that the cushions will be so that the slight hollow at "X" will accomodate the shoulder, the hollow at "Y," the hips, and the slight rise at "Z" will prove comfortable under the knees. The whole together will prove so easy to sleep on that you will be loath to turn your craft toward the comforts of home.



5

5

"Take Me With You"

## A Complete Ford Camping Outfit

**O. E. Parsons** 

Each year more and more of the millions of Ford users are learning the pleasure to be derived from a life in the open, independent of hotels and summer resorts with their hot, stuffy bed rooms and high prices. The camp outfit here described has been built up as experience shoewd the necessity, until it seems to the writer that it is as nearly complete as it can be made. It has been thoroughly tried out and has proved a practical, easily transported, outfit.

The first thing was to have the car, a Ford touring, fixed so that it could be converted into a bed. This was done by having the back of the front seat cut and hinged so as to hold down to the rear seat. This has been fully described before in this magazine, but there are a few things to do in order to make this a comfortable and satisfactory bed. The back of the seat when let down must be held in just the right position or it will drop too low and an uncomfortable ridge will be the result.

This can easily be accomplished by drilling two holes below where the seat is hinged and directly opposite the holes that are in the metal that forms the front of the space under the rear seat. Half inch iron rods are placed so one end is in the hole in the back seat and the other end in the hole in the front seat. When the back of the seat is let down it rests securely on these rods and there is no danger of its giving away and spoiling a comfortable right's sleep. If you are a long legged person like the writer, it will be necessary to fill in all the space between the front seat and the windshield or the bed will not be long enough. Take some light weight pieces of board and nail them together with cleats until you have a piece the size of the space to be filled. With a piece of paper make a diagram of this part of the car, holding the paper on a level with the top of the coil box and marking where the steering column, coil box, etc. come. Cut these places out with a scissors and try the paper until you have a fairly good fit. Mark this diagram on the wood you have fixed and cut out to proper shape. If you are fortunate enough to have a small boy who owns a scroll saw this can easily be done; but a key hole saw will do the work. This board when in use must be held at the right height, which can be done in any way that is most convenient.

The writer put hinged legs on the side toward the seat while the other end rests on the bolts that hold the dash and body together. But it must be tight fit in order to rest securely on these bolts. In order to be more easily carried it was cut in two and hinged so that when folded it took up very little space. A pad is placed on it when in use so as to make it soft and level with the front cushion. If only small people are to sleep in the machine a short extension can easily be fixed, even suit cases held at the proper height being sufficient for the purpose. Fix a block of some kind so that the back end of the rear cushion is raised about four inches above the front end as this adds a great deal to the comfort of the bed. Also turn the front cushion so that what is the front when driving is the back when used for sleeping.

When making up the bed fill in the cracks between the cushions with spare clothing so as to make as nearly smooth a surface as possible. If a light feather tick can be carried it helps a whole lot in making the bed comfortable. It took a lot of fixing and experimenting before we got a really comfortable bed, but when finally fixed it beat any hotel bed we ever got into. But if you want to get any sleep be sure and take plenty of mosquito netting along and have it wide enough so that it can be tucked under the padding that keeps the top in shape. A good way to fix the netting is to sew it to a strip of strong cloth. Get some metal eyelets similar to those used in the side curtains and put them in this strip of cloth so that they will fit over the fasteners used for the curtains. When fixed in this way the netting is strongly held and easily rolled up out of the way when not in use. It is surprising how small a space a mosquito can get through so watch out and have everything as nearly tight as possible. If the car is used without a tent have the side curtains handy so that a sudden rain during the night will not soak you. So much for the bed; now for the tent.

The first tent the writer tried out was the regular style auto tent extending on one side of the auto with a flap extending over the top of the machine. This is a very satisfactory arrangement for one night stops but when a stop of several days is to be made there are two very distinct disadvantages. The biggest objection to this arrangement is that when once set up it is impossible to use the machine without breaking camp, so that little trips from the camping site cannot be made without considerable work.

The other disadvantage is that when a rainy day comes (and camping out is not all sunshine) you will find yourself mighty cramped for space, especially if there are more than two in the party. The main use for a tent of this kind is for a dressing room or an extra sleeping room if there are more than two people. If a tent of this kind is used be sure and have the canvass extend entirely over the top of the machine, otherwise a heavy rain will run over the top of the machine and down into the tent. After camping out for two weeks with a tent like this and with three in the party, the writer started to work out an arrangement that would give a bedroom, garage and living room all combined under one tent.

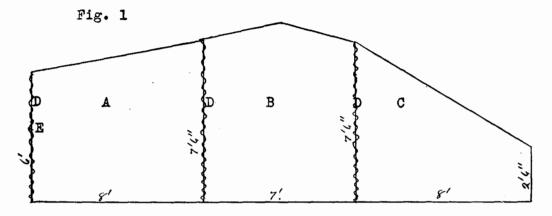
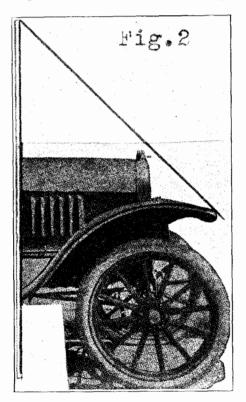


Fig. 1 shows the tent completed. "A" is the kitchen or living room, "B" the garage, and "C" the original sleeping tent described above and joined to the other tent by heavy fasteners. These fasteners enable the tent to be taken apart so that part "C" can be used alone when only one night stops are to be made. Instead of having "A" and "B" made in one piece they are cut at "D." Eyelets are inserted and the sides laced together as shown at "D." When it is desired to use the machine all you have to do is to unlace the cords holding piece "B," throw this piece up out of the way, and back out as you would from a regular garage.

lar garage. The front, back and side of part "A" are fixed in the same way so that in pleasant weather either or all of these sides can be raised and fastened out, giving six feet more of canopy on each side. In cold or stormy weather they are laced together and a warm, dry tent is the result. This tent extends only to the windshield of the machine and an arrangement as shown in Fig. 2 is fixed to cover the hood. Instead of the canvass being laced and fastened down as shown in "B," Fig. 1, the piece that went across the front of the "garage" was left loose and eyelets and ropes fastened to the lower end for staking to the ground when extended over the hood.

A saving in canvass can be made by having this piece narrower at the bottom than at the top as it is only necessary to have it wide enough at the bottom to extend just outside of each fender. But be sure it extends to the outside edge of each fender, for these fenders make an excellent rain spout to throw the rain into the main part of the tent unless they are well covered. Side pieces can be sewed in so as to completely cover the hood. The tent the writer has is made out of a fine grade of sail cloth, khaki color, so it can be rolled into a smaller bundle than if made from ordinary canvass.

The pole arrangement for this tent is shown in Fig. 3 "A" "A" are two round tent poles 7' 6" high and jointed at "B" so as to be easily carried. "C" is a 1" x  $1\frac{1}{2}$ " piece with holes to slip over the pins in the top of the uprights. Hinge this piece of "E" with a strop hinge, being sure that the hinge is on the lower side. A 1" x 1" piece 9" high, "D," upon which the ridgehole is placed, is fitted into a slot at "E." The ridgepole is made out of the same material as the cross pieces and is hinged in the middle in a similar manner. Holes are drilled near each end of it to fit over pins in the top of piece "D." The width between poles "A" and "A" will depend on how much room you need in order to run the machine in and out without knocking the whole arrangement down. The writer has placed



these poles two inches beyond the outside edge of each fender. Six foot jointed poles are used at "E" in Fig. 1. So much for the tent arrangement; now for a few of the "fixins" that help make you com-

So much for the tent arrangement; now for a few of the "fixins" that help make you comfortable. Take my advice and don't go on a camping trip without first getting one of the small gasolene camp stoves of which there are several makes on the market. Some of these are high priced but it is the writer's experience that the cheaper ones do the work equally well. Instead of bothering with a wood fire and waiting a long time for a meal to cook, these little gasolene stoves will do the work as easily and as quickly as your gas stove at home.

You are always hungry when out on a trip of this kind, and believe me, you will appreciate a hot meal of coffee, bacon and eggs, fried potatoes, etc., all prepared in fifteen or twenty minutes at some wayside stop. These stoves will burn in nearly any kind of weather but if it is windy the hood of the machine, set on end, makes a fine wind break and protects three sides of the stove. When in camp, the branch of a tree stuck in the ground and with the smaller branches cut off to about two inches, makes an excellent clothes rack. A knockdown table of some kind will also be found handy. The top of the one the writer fixed is just large enough to fit in the bottom of the tonneau, the edges resting on the wood frame of the car. This gives quite a little space below the table for tent pegs and other small articles. The legs are separate from the top, bolting into place, and the table kept from wobbling by ¼ inch iron rods that hook into the middle of the top and extend to the middle of the legs.

When traveling these legs are used to build up the sides of the running board carrier so that a great deal more luggage can be carried. Another handy article is what is known as the "Australian" water bag. This is a porous bag that keeps the water cool enough for drinking purposes. The hotter the day the greater the evaporation and the cooler the water. Folding camp stools, and if there are more than two in the party, a folding canvas cot will be needed. If you are at all handy about fixing things you will be able to add a number of little extra articles that will suggest themselves to you.

You may consider this a rather elaborate and expensive outfit, especially if you only get a short vacation each year. Even if you don't get any vacation you can derive a great deal of pleasure from little week end trips, going out Saturday afternoon and staying until Sunday evening or Monday morning. If you are shut up in an office during the week, these little trips will be bright spots to look forward to. But don't expect a camping trip to be all pleasure. Rain and wind storms will come and possibly cause considerable unpleasantness; there will be many comforts lacking that you would have if at home; the mosquitoes will do their best to annoy you, etc. Still, if you are a lover of outdoor life, the pleasure to be derived from such trip will far outweigh any discomforts. The great north woods and your Ford are calling you. Take my advice and heed their call.



Very Necessary on the Tour

## In June

### By G. G. BOSTWICK.

Just a little ride in a comfy car; A little fresh air on a sunny day; A peep at the peaceful country, say, With its woods and brooks—and there you are!

Just a little dash through the magic air With the care and the fret of life forgot; With adventure ahead, as like as not, And romance waiting everywhere! Just an hour's release from the daily grind; In the vast out doors just a breathing space— The tang of the wind in your tired face— And you'll be like a soul reborn, you'll find!

Just a little ride in a comfy car— O this is the cure for blues and things— Till your heart beats high and your spirit sings With your merry Ford—and there you are!

## A Practical Camping Car

### A PROFIT OR PLEASURE CAMPING CAR By R. D. Count

At first the auto owner was content to carry his camping equipment rolled and stowed in the tonneau of the car or roped on the running board. Later came the camping trailer of more or less elaborateness; also autos which were equipped for sleeping in the car itself by means of "knockdown" bunks. In every case, however, the equipment was exclusively for pleasure purposes, i. e., camping, and it has remained for a San Diego man to design a compact and efficient camping car capable of being converted in a few minutes time into a standard commercial truck.

Reference to the illustration will show the outfit in its entirety. The driver's cab is permanent and by means of it side doors may be closed against rain, snow or sand storms; another door in the rear of the cab gives access to the main body of the car.

This (the main body of the car, is the living compartment, and is fitted on the left side with two woven wire spring cots—sen in brackets, one above the other—which may be occupied there or lifted out on the ground and used in the regular way.

On the side opposite the bunks is an elongated cabinet pantry, the top of which serves as a table and supports a small gasoline stove, while the lower part is divided into numerous shelves, drawers and compartments for the storage of necessities. This pantry may also be instantly detached and lifted out. In order to convert this camp car into a

In order to convert this camp car into a commercial truck all that is necessary is to lift out the two bunks and the pantry cabinet, then by removing a bolt from each of the side struts the roof and upper sides may be lifted off and set aside, leaving a body five feet eight inches wide, eight feet long and with three foot sides and tail gate.

The frame of the car is a standard Ford truck chassis with worm drive and which was also equipped with transmission gears, electric starter and lights. The cost for this was about \$880. Built of the best grade of seasoned lumber the body of the car with its cover, lockers, and all other fittings brough. Te cost up to \$1500.

Just under the driver's cab will be noticed a gas tank. This is an auxiliary to the usual tank under the seat and brings the gasoline carrying capacity up to eighteen gallons. Further back is another and smaller tank which holds five gallons of kerosene for the oil heater which warms the compartment on chilly evenings. On either side under the body and also in the rear are built lockers for carrying extra provisions, tools, and necessary extras.

The total weight of the outfit is slightly over 2,000 pounds and the mileage per gallon of gas will average from 14 to 18 according to roads and grades.

This car was built primarily for service in the oil fields of Texas and where, owing to the scarcity of satisfactory living accommodations, it will be used for trucking by day and a camp at night.



## Photography for the Fordite

How to Get a Pictorial Record of Your Trips

By B. B. Snowden

A sarcastic contributor to a photographic journal of which I was editor for a couple of years once took a left-handed whack at the tendency of motorists to keep forever on the road, without giving anyone a chance to get out and look around. Writing on "automobile photography" he said: "The method of practice is simple, the requirements being merely an ordinary hand camera and an automatic pistol. When an exceptionally beautiful view stands revealed, the muzzle of the pistol is held to the driver's head and he is ordered to stop and wait until the amateur (photographer) has exposed his plate or film. Many interesting pictures may in this manner be obtained."

I night take this manner be obtained." I night take this passage as the text for a denunciation of Fordites who scorn to stop and make pictures, but I won't. They probably wouldn't read it anyhow. Instead, I will address myself to that other group of Fordites which is interested in keeping some sort of photographic record of their experiences with the car.

First of all, however, I want to make it plain that although I have had a good many years of experience with photography and possess quite a line of cameras, I am not now and never have been a photographer in the professional sense. In the course of much editorial and journalistic tapping of the keys I have had much use for the ever-ready camera, and I have also spent many pleasant hours in the making of pictures as a matter of relaxation and enjoyment, but I have never made my living out of photography and I should hardly care to. So I present the subject of photography here from the standpoint of the Fordite with a camera, not of the photographer with a Ford.

In these days practically everyone has a camera, or the use of one, and it is assumed quite generally that there is nothing much to the making of photographs except to go ahead and do it. But in the case of motorists this common assumption does not seem to produce the pictures. For one reason or another, the motorists don't make them, although a great many, on returning from a trip, wish that they had done so.

Now aside from lack of interest in the matter there are two great reasons for all this. The first is that the average person has no clear idea of what pictures ought to be made upon a trip. The second is that the average person leaves the making of a picture to the impulse of the moment, instead of thinking the matter out ahead a little, as he would any other detail of the journey. As a matter of fact, pictures can be planned for just the same as anything else, and without getting nervous prostration over the effort, either.

The simplest plan is to divide the pictures you wish to get into two classes: pictures of the members of the party, and pictures of the things you see. This plan is indeed so simple as to seem almost silly, but it has at least this virtue, that if you form it beforehand you won't be so likely to forget photographing the party just before you start, with the flivver in the background, perhaps, while in the course of the trip you will also be reminded by the plan of the desirability of stopping here and there to photograph some interesting view.

Now let us extend the foregoing plan by subdividing the two classes of pictures named above. First, as to members of the party. If in addition to photographing them in a bunch before we start we also photograph them during the various episodes of the trip at luncheon by the road, filling the radiator, changing a tire, getting out of a mud-hole, etc.—we shall have a much more pleasing recodr. Then as to pictures in the second class pictures of things seen. These can easily be subdivided. First will come striking bits of scenery or (and here is a kind of picture frequently not thought of at the time) stretches of road, whether through woods or over level country, which are characteristic of considerable sections of the trip. Then will come perhaps a general view of some interesting or picturesque town through which we pass. Next will come landmarks, let us say, odds and ends of interest, and the hotels or other places stopped at on the way. Finally, people seen or talked to whom we may wish to recall for one reason or another; these may be friends we have dropped in on, or they may be local characters who have interested us.

Splitting it up in this manner, our plan has grown considerably from its original simple form, but there is one further step we can take, and this requires in the long run the highest degree of photographic skill. It is to take as many of the pictures of things seen as we can with some member or members of the party included in the view. For instance, if we take a road view, it will be a more interesting picture to those who share the trip if we compose it so as to include the flivver and some of the party, even if they are doing nothing more than sitting on a fence by the side of the road. Or if we take a picture of a



A Cabin Near the Roadside

lake, it will be a more interesting picture if someone is shown looking out over the water. You can buy along the way a good many pictures of striking scenery which you will encounter, but you can't buy pictures of this striking scenery with your own Ford and your friends in the view. These things serve to give the personal touch.

On a trip I often include a picture of a signpost with somebody standing by it reading the directions. There is a certain finality about a sign-post. If you can show a picture of that it is proof positive you have been there. Howcver, I would not imply that people might otherwise discredit my tales of "wandering by the way."

Now I am going to unburden myself of a few remarks on the camera and its use.

The best camera to use is the one that will get the picture with the least fuss and feathers. If you are a bonehead at photography, like most people who have cameras (excuse the brutality), probably the ordinary or garden variety of box camera with fixed focus will do as well as another, if not better. This camera is pretty near fool-proof if you use it according to directions and make snapshots only when the sun is shining. I should like to prevail on you to take along a tripod also, so that when you come to a pretty bit of road through the woods or some other scene too dark for a snapshot with this type of camera you can make a time exposure, but if you have a box-camera brain in this matter you will probably scorn the tripod utterly for all that I can say.

However, for the benefit of those who are willing to put a little thought and a few extra dollars into this idea of making a photographic record I will tell you what I have found most satisfactory in my own case during two seasons of driving.

On the seat beside me I carry a little folding

pocket camera making pictures 2¼ by 3¼ inches. It happens to be what is known as the Ansco Vest Pocket No. 2 Speedex, with a match. It cost \$27.50 when I got it, but I believe the price has recently advanced some-Mine is not the highest-priced vestwhat. pocket Ansco making this size of picturefor about twice the figure you can get a model with a still faster lens-but it has met practically all the demands I have had occasion to make of it. The lens is an excellent one, about sixty per cent faster than the rectilinear furnished with most folding hand cameras, the shutter is efficient and well suited to the lens, and the barrel focusing device has proved highly convenient in getting the picture quickly. If you do not wish to pay so much, however, there are many other Anscos and Ko-daks and other folding cameras, good ones, making pictures of this size. An excellent choice would be a No. 1 Kodak Junior with rapid rectilinear lens (this is the double lens), which costs about fifteen dollars. I have recommended this camera to a number of people, and they have all been highly pleased with their results from it.

At any rate, I should strongly advise a camera making this size of picture. After considerable experience with trying to combine driving and photography, I had to come to this size as the one on which chiefly to rely. The larger the camera, the more you fuss



Photo the Oddities—The Zo-Ophite of South Dakota

around in attempting to make a picture, even if you are somewhat of an adept. There are technical reasons for this which there is not space to go into here. Also there is often the feeling that you don't want to waste a film. With the smaller camera this factor hardly enters. The films cost much less; so you go ahead and make the pictures anyhow. In general, the small camera is quicker to work with, costs less to work with from start to finish,



Ford Trips are Doubly Enjoyed if You Keep a Picture Record

and brings home more bacon. The pictures though small, are plenty large enough for an ordinary record, and an enlargement can be made from any good negative that especially pleases. The little camera is the Ford of photography. It gets you the little things that the big camera passes by, and the total of these little things is what makes up the interest of a record.

However, on long trips and often on short rides I also carry some larger camera, though many times I do not use it at all. If you are camping or picnicking and have time to fool around, it is convenient to have a larger camera with which to make some of the views. The camera I use chiefly for this purpose is, nevertheless, what many would consider a small one—a No. 3 Special Kodak, which takes a picture 3<sup>1</sup>/<sub>4</sub> by 4<sup>1</sup>/<sub>4</sub> inches (not as large as the 3A or postcard size). I also carry a tripod of the folding metal variety, under the back seat. It takes up no room, and it is always there if I want it.

But my case is somewhat peculiar, as I can choose from a line of cameras the second camera which I think I am likely to want the most. If, therefore, I were asked to recommend to other Fordites the best camera to take in addition to the small one, it would be one of an entirely different type—one that few would think of without its being particularly mentioned. This is the panoram camera. It is the only camera that will get the big sweeping scenic affects in a thoroughly satisfactory way. The panoram camera was invented long before the day of motoring, but it is essentially a camera for the motorist, and the motorist

who buys one to use on the wide stretches of river and mountain secenery which so delight the eye will take great pleasure in it. This type of camera requires a tripod, but it is not otherwise difficult to use or especially complicated, nor is it expensive, as good cam-eras nowadays go. For instance, the No. 4 Panoram Kodak, which makes a picture 31/2 by 12 inches in size, sells for about \$25, and the No. 1 Panoram Kodak, which makes a picture 2<sup>1</sup>/<sub>4</sub> by 7 inches, sells for about \$15. The No. 1 is entirely adequate, and in many respects is better for the motorist, while the pictures are not too big to go into the average album. With a small pocket camera which can be brought quickly into action on practically anything at all, and a No. 1 Panoram Kodak or its equivalent of some other make, for the big scenic effect, the Ford tourist is equipped to get a wonderful pictorial record of his trip.

As this is a motoring magazine, there is no room for instructions as to how to use a camera, but one or two helpful suggestions of a general nature may be given. First of all, don't reserve the use of the camera solely for the big things. The big things are harder to photograph, especially if you are in a hurry, than the little things. Besides, oddities here and there are always interesting features of a trip and things of which you like to show pictures afterwards in connection with it. Another suggestion is to decide on most of the subjects for pictures yourself, not paying too much attention to the ideas of others in the the camera. The average person has the most fantastic notions of what will make a good subject for a picture. A little orderly thought on the matter yourself along the lines suggested, thinking things out ahead, will be worth a whole lot more than the advice so freely offered from the rear seat. Just kid them along when they tell you what to photograph; don't take them too seriously, even when they think they mean it. The one who makes the pictures is in much the same relation to others as the one who drives the car;

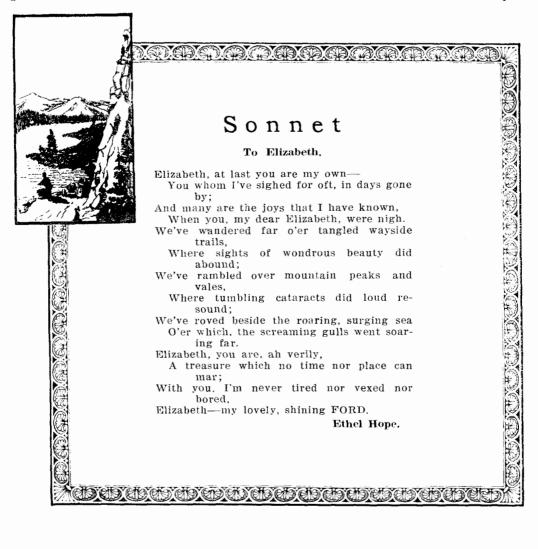
### HIRAM ANNOUNCES A TOUR.

Said Hiram Jones one day in June, "Well friends, I'm goin tourin soon—to New York City, yessiree! and I'm as happy as can be. I've run my Ford enough to know just what 'twill do and where 'twill go and I'd jest have you understand I'd chance it anywhere on land. Folks tell me tourin aint no cinch—that I'll get into many a pinch and have a hard time steerin through the traffic on Fifth Ave. noo; but I aint scared of any crush and simply laugh at all such mush. I met a friend the other day who recently had gone that way. He said, 'Now, Hiram! without fail, you go right down the Catskill Trail! You'll see some the business is up to him, and therefore he is the one to make the decisions. So don't rely on others especially, any more than you would in threading your way through a crowded city street. It's your job. But to go back, and at the same time to con-

But to go back, and at the same time to conclude, I would lay the greatest stress on forethought. Forethough makes the business simple, easy, and delightful. It gets you the pictures, and gets them with the minimum of bother. See if I am not right.

wondrous, gorgeous sights and glimpse The Hudson from the heights; then, if you ferry o'er the stream toward night, watch for the sunset gleam on windows of the buildings tall it is a sight you'll oft recall.' So I then says, 'Alright, old man! I'll do it—it's a blamed good plan.' Mirandy's heart is full of song as she packs things to take along. The Ford jest seems in perfect trim and downright full of pep and vim; the thing is sure my joy and pride—a feelin I dont try to hide. I know the trip that we have planned is bound to pan out something grand. By heck! I'm glad that it is June and we're a goin tourin soon."

Ethel Hope.





## Ford Plays Star Role In Races At St. Petersburg Beach, Florida

A Ford car, entered in the speedster contest at St. Petersburg beach created quite a sensation when it played rings all round the big racing cars.

Just an even thirteen was the number of entries in the speedster automobile race staged on the beach track between Pass-a-Grille and the Casino at St. Pertersburg beach.

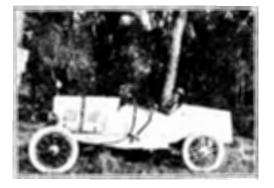
the Casino at St. Pertersburg beach. Two National cars, a Regal, Stutz and Mercer cars competed; but a Ford driven by Harold Roller of Abelene, Kansas led the field all the way and romped home at a speed that was estimated at 60 miles an hour.

Roller was induced to enter his car in the races by a brother. The Ford was then in Abelene, and arragements were made to bring the little machine to the gulf-side resort for the races. When it was found that the car could not reach St. Pertersburg in time by the ordinary shipping processes, orders were given by the Roller brothers that it should be sent by express. The Ford reached Tampa just in time to be brought to St. Petersburg for the race.

Owing to the fact that a strong inshore wind was blowing throughout the afternoon, the tide interfered with racing. All afternoon the wind was so strong that there was practically no low tide and this fact made the staging of the races more or less hazardous.

of the races more or less hazardous. However Roller in his Ford got away to a flying start and kept the lead to the finish. He was closely followed across the line by Paul Pregg; of Tampa in a Stutz and by J. H. Hanckey of St. Petersburg who drove a Ford.

The success of the event will insure the establishment of winter racing on the west coast, it was announced by officials of the St. Petersburg Automobile Racing Association.



### ANOTHER "TAILOR-MADE" ENTRANT

The Epidemic of "Forditis Resartus" which is almost porcine Latin characterizing the tendency to put the Ford in new clothes—is steadily growing.

Here is the latest showing in early summer styles. It is the product of Harry H. Sandberg, 1801 Gray Ave., Houston, Texas. Mr. Sandberg describes his creation as follows:

"Herewith are two pictures of my French Peugeot (alias American Ford). It is my own design and my own manufacture. I have special pistons, piston rings, carburetor ignition and gears.

I also have an irreversible worm steering gear from an Overland-Six. Have the reverse pedal removed and operate the reverse with a hand-lever. I have a Saxon-Six radiator with Peugeot name-plate on it. I have the seatbacks and cushions made so they can be removed and the car used to sleep in on camping trips. The color is blue and the wheels and trimmings are black.

It is hardly necessary to mention that the four-inch exhaust sounds good—it's like firing a pistol in a well—but I also have a muffler

a pistol in a well—but I also have a muffler I intend to put Dodge valves in my engine this summer and would like to know of the experience others are having with them and also hints as to how to put them in the engines.

I am agent for the Ford Owner here and have read it for the past two years and it helped me very much in building my car."

Have you noticed that style tendencies with Fords differ from those of womankind? With the Ford the vogue seems to be to put on more clothes. With the gentler sex, on the contrary, it is— lower here—higher there and fewer all around. But you will admit that both styles are becoming.

## Notes From Our Correspondent In France

THE following true story will not come as a surprise to many Americans who were over here during the War. They will already have told you of similar experiences in their business affairs with the French.

A certain Motor Car firm had a large quantity of parts arriving at a certain port from U. S. A. The necessary papers for the Customs Authorities had not arrived and it was necessary to pay a "deposit" for Duty,—let us say 20,000 dollars.

The exact sum was found later to be say, 19,500 dollars, so there was to be a "refund" of 500 dollars. It was just an ordinary Office employee who had gone to the Customs Office and paid the 20,000 dollars but when he went for "the change out" business was being done in quite another street. Who was he that he should have the right to receive money for the Motor Car firm? Where were his papers of Identity and his letter of authority signed by the head of the firm, that he could be entrusted with that 500 dollars?

Then the office staff got busy. But it took a few days before they could get the various documents together and duly signed by the people concerned. The General Manager was hundreds of miles away. But at last the clerk sallied forth in his majesty and pride once more in the direction of the Custom House, to "touch" that 500 dollars. He was duly certified by the General Manager of the noble house of "X" as authorized to receive and bring to the office the 500 dollars. It was certified by the General Manager of

It was certified by the General Manager of the firm that the money, etc., etc.,...Ah, yes? But don't go so fast. You are not in America now! Where is the authority for this man calling himself the General Manager? To be valid in France such an appointment has to be duly announced to the world in a certain Journal. And a copy of that Journal must be produced to the Customs Authorities before they can accept the instructions of the "manager" to pay over the money.

That took up some several days more but at last it was obtained. And then there had to be a duly attested letter written on "stamped" paper setting forth that the person referred to in the Journal was the same and identic person who signed the letter authorizing the clerk to receive the 500 dollars.

I'll tell you another.

My friend brought me into the city one day with his Ford. He happened to have a small basket with a chicken and some other things he had bought in Paris the day before and had forgotten to leave them at home. When we arrived at the city "gates" we were searched as usual and the chicken was due to pay the "Octroi" duty. My friend protested that as he was coming back again with it it should not be paid for. But they didn't do business that way. They would give him a special receipt and the money would be refunded when he passed out again. He had nothing less than a 20 franc note but the good-natured officer give him 19 francs and 85 centimes change, just as though he were used to doing it every day. But it makes one think that is one reason why many things in Paris are dearer than they ought to be.

they ought to be. A little "passage of arms" has just been rehearsed over the Customs tariff question for Automobiles. When it was first announced in the "journal officiel" of the French Government that the Duty on Automobiles etc., had been reduced from 70% ad valorem to 40%, the President of the Council took the trouble to say that it was to be remembered that "the American Import Duty still remained at 45% ad valorem."

Effort was soon forthcoming for correcting this erroneous and prejudicial statement. Practically all the newspapers of importance and trade journals printed the news at great length but not one of them could be got to print the retraction, until someone with perhaps a little more influence than the rest of us "got a word in."

But it is astonishing with what bad grace the correction is given out. I have before me the principal trade journal for the Automobile industry. The editor could not give the words, and nothing but the words, of the Secretary of the General Motors Corporation but prefaces them as follows:

"The lowering of the tariff on Automobiles has given rise to some astonishment in America." Of course, it wasn't the lowering of the tariff that gave "rise to astonishment" at all. It was the statement which accompanied the announcement, which was so "astonishingly" incorrect.

The facts are that motors and bodies entering America pay a duty of 45% if the value is over 2,000 dollars. Motors and Frames (chassis) pay only 30% no matter what value and the rate is the same for spare parts. Not only that but for cars entire,—frame, engine, body, wheels and all, the rate is 30% only, if the total value of the car be under 2,000 dollars.

Of course, the French manufacturers are always fearfully jealous of the foreign article. It's unreasonable but it can't be helped. It's the French nature. They cannot make a Ford nor anything like it,—especially at the price, but the general public clamour for it. But the laws in France are not made by the general public. And what worries the French manufacturer is that he cannot get the benefit of the 30% duty because he cannot deliver a 10,000 franc car. Nothing else. The Frenchman can build a good car,—but it must be costly. He can't help it. Quite apart from the fact that a big sum has to be tacked on for "profits."

It occurs to me to mention here that France is particularly "exclusive" as regards conditions for workmen in factories etc. All foreigners must have a certificate from the Police Authorities before taking a post of any kind. Both the employer and workman are liable to fine for infraction of this law. Singularly enough they had to allow plenty of latitude during the war. Thousands of foreigners were allowed to work without much danger of breaking the law! "When the devil drives needs must" was the motto!

About the worst habit you have to contend with over here is the "never in a hurry" way of the French trading people. Enquiries Correspondence and orders are treated quite in a leisurely way. If you want to buy something the best thing is to go to "the shop" and get it,—if they have it,—and pay for it. I am referring, of course, to commercial affairs, not to groceries and the like.

The writer knows a firm who wanted 10,000 cardboard tubes, about 15 inches long by two inches diameter; such as are used for sending drawings or designs through the post. They knew where they could get them in London, and the price too. They wrote to four Paris manufacturers of such tubes, delivering the letter by hand with a sample tube. But as somebody had warned the manager of the strange little ways of the Frenchman, an order for 5,000 tubes was sent to London the same night.

Exactly a week later one of the firms sent their man to ask some questions. Number two wrote that their representative would call shortly. Number three actually sent quotation. It arrived 10 days after the enquiry and the price was three times that of the London firm. Number four never answered at all! It was exactly fourteen days after the enquiry that the Representative of No. 2 called. He was not ready with his price, however. He seemed to only want to make sure that the firm really meant business! However, just as he was leaving the Railway Lorry arrived with the boxes of tubes which had come from London!

If you want to buy a few postage stamps you make a mistake if you go to the Post Office. You will get them,—if you wait long enough. You should go to the tobacco shop. If you want to find a business man it is often more useful to know which is his favorite cafe than to know his business address.

Americans will fraternize out of business hours, but not the Frenchman. It is rare indeed that he invites anyone to his house except his relations. Of course, they have no "home." They have no word for "home" either. If they want to meet you in a friendly way it will be at a restaurant or a cafe. Deep down in his heart our French friend dislikes the "foreigner" coming to do business in his country. He thinks he can do all that sort of thing well enough himself. He likes the foreigner to come to the "City of Light" and spend his money to enjoy himself, and many there be that do it!

It reminds me also that they have no word for "hobby." Nobody has a "hobby" here in fact. They will tell you frankly they haven't time. And this is quite natural when you see how long they take over their meals! It is the same with learning languages. They haven't time! So the foreigner has to come and help them. But they are a good hearted lot. And they take things easily. And the climate is marvelous. Lots of Americans and Englishmen would have been in their graves years ago if they had not come to stay in France. Vive la France!

Edward Deason.

By S. OMAR BARKER. Yellow and green and blue and red In the road and grass, Sun-glinted jewels that shine like the stars— Pieces of glass. These in the halcyon days of my youth Were a treasure trove: They beckoned me on like the romance of Spain Where the gypsies rove.

Pieces of Glass

And I hate to pass These jewels of yellow and white in the road— Pieces of glass!

### The Chauffeur's Viewpoint

"So you find pedestrians very careless?" "They're the limit. The last fellow I ran over ruined one of my tires. He must have been carrying a package of tacks in his pocket." --Browning's Magazine. "Any old fashioned horse thieves around Crimson Gulch?" asked the visitor in quest of adventure.

"No," replied Cactus Joe. "The hoss thieves have all gone East an' took to stealin' automobiles, which is less risky and more remunerative."—Washington Star.

# Law for the Motorist

"A Tip in Time May Save a Fine"

## "TEACHING THEM TO RUN IT"

### By LESLIE CHILDS

**T**N some localities, it has almost become the rule, where a man buys a car, and is unacquainted with mysteries of operating same, that the dealer will agree to give a certain amount of free instruction. In fact it is quite common for dealers and sales agencies to furnish a demonstrator, who "demonstrates," at least sufficiently and to the extent of coaching the buyer, until said buyer learns enough to crank up and steer the car on a reasonably wide and sparsely populated highway.

In fact we once knew a man, a very mean man, we believe honest to goodness cross our heart, the meanest man we ever knew, who actually learned to operate a car by sponging on gullible dealers, who furnished him with a demonstrator and a car for a few hours each day. This insect posed as a possible buyer when in fact he did not have sufficient wherewith-all to pay for his laundry.

But by presistence and a frequent change of base he eventually became a good driver. We think he is at present demonstrating for a large sales agency in the east, and we have been informed that he is very successful in spotting "moochers." We quite readily believe he would be, for according to an old adage, slightly paraphrased, it takes a crook to catch a crook.

But, to be on with the story, the liability of the dealer, who undertakes to instruct would be buyers, is a real life sized liability. If he employs a demostrator he is of course responsible for the latter's acts, within the scope of the employment. Some very curious cases have arisen under this situation.

In one case a demonstrator, in the employ

### FIRST MENTION

#### By George Lyman Banks

Teacher—When and where do we find mention of the automobile in civilized warfare?

Bright pupil-In Kiplings poem "The Ford of Kable River."

### THE RULE ARRESTEE.

He slowed to ten in Hickeyville, But Hiram pinched him tight; He left a fat fine in the till And grinned, some day, he'll fight! of a dealer, had a prospect out with him who was presumably "crank shy." At any rate he did not display any weening desire to master the mysteries of cranking, so the demonstrator, doubtless seeking to arouse the other's interest, assured him that he could crank it, and invited him to try. The demonstrator, however, omitted to warn his pupil of the danger which inhered in the process of cranking.

There was a kick back, or whatever you choose to call it, and the novice received a whack on the arm that caused him to loose all interest in automobiles for some time. But after he had interviewed his lawyer his interest in law was aroused, and in the suit that followed the dealer was held liable in damages. The court holding that the demonstrator should have explained the danger to his pupil, and because of his neglect of this duty his employer the dealer would have to respond in damages to the injured person.

And it does not matter whether the title has passed or not, if the dealer supplies an instructor he will be liable for the latter's acts, within the scope of his employment. So, even though the buyer has paid his money, if while receiving instruction the car is damaged through any carelessness of the instructor the later's employer will be held responsible.

later's employer will be held responsible. Therefore, demonstrators and instructors, if they have a decent regard for their employers pocket books, will treat the novice who may be under their wings with care. And dealers will be more likely to clip coupons if they select staid married men for demonstrators, who, as a rule are not so addicted to "stepping on 'er," as others with lighter responsibilities.

### A MODERN PICNIC

### By

### G. G. BOSTWICK

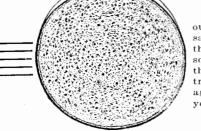
### (With apologies to Omar.)

A patient Ford run underneath a bough À jug of buttermilk, my love, and thou— Beside me spooning in the wilderness—

And wilderness were paradise enow!

Lot's poor wife, she turned to Salt, And lots of men today will halt And risk their necks a moment while They gaze at shapely things in lisle.

# Millions of Tiny, Air-Filled Cells Make PARCO INNER TIRES Ride Easy



A tire that cannot puncture or blowout, and which has been tested by thousands of motorists and declared to be the greatest factor yet discovered in solving the problem of Tire Troubles, the PARCO INNER TIRE. No more trouble, no more delay and no more aggravation with tubes and casings, if you equip your car with these tires.

## Why You Can Depend Upon the Name

It stands for highest efficiency in craftsmanship. Every article bearing this brand is guaranteed satisfactory or money refunded. Our guarantee covers a number of things as follows:

PARCO INNER TIKES are made of 80 per cent pure rubber filled with myriads of air-filled cells that give the tire extreme lightness and great resiliency, thereby making it capable of absorbing vibration.

These tires add from 8,000 to 10,000 miles to any ordinary casing. giving them all the practical usefulness of the inflated tire without the expensive upkeep which is unavoidable in inflated tires.

PARCO INNER TIRES are guaranteed against hardening or crumbling or deterioration in any way due to either hot or cold weather. They will give positively no trouble if properly fitted to the rim. Will not fly off or creep. The first cost is the only cost.

PARCO INNER TIRES are proving their superiority in hundreds of communities where dealers are not only taking first orders, but are selling them on the recommendation of buyers who want their friends and neighbors supplied.

Send us the size of tires used on your car, and we will send full particulars. Some choice territory still open for dealers. Write today.

## The Pan-American Rubber Co. WATERTOWN, WISCONSIN

65



### A Dozen Inexpensive and Practical Ways to Lock Your Ford and Foil the Auto Bandits

### By Edward Fountain Penn.

My first Ford was stolen thirty days after I bought it, and I heard nothing further from it.

My second Ford was equipped with a lock and was insured. It was stolen three days after I bought it. The thief broke the lock off. The insurance company busted and I got nothing.

My present Ford has no lock and is not insured. I've had it two years and it appears thief proof.

There are numerous auto locks on the market, of various kinds and prices, ranging from \$3 up, mostly up. You pay your money and take your choice. Such a great expense of \$3 is out of the question these days with the majority of Ford owners, who have mortgaged their home, sold their poultry and drawn their savings from the bank to buy their car. They look for a cheaper protection. For those, the following dozen methods of making the Ford thief proof, have been compiled:

No. 1--Gasless Method. Carry several red cans on the running boards. When you leave the car standing, drain your gasoline into these cans and take the cans with you, refilling your tank when ready to start again. While some few Fords will run without gasoline, yours may be one of those which will not.

No. 2—Hidden Gas Method. Have the tinsmith build a gasoline tank beneath the rear seat, connected with the tank in the front seat. When leaving the car unprotected, drain your gasoline back into the rear tank. When starting up again, transfer it back to the front tank.

No. 3—Phoney Sparkplug Method. Secure four old broken spark plugs which are absolutely worthless. When you leave car standing, remove the good plugs and conceal them in your pocket. Screw in the phoney plugs. This method never fails to annoy the car thief.

No. 4—Wireless Method. Simply remove the magneto wire and use it as a watch chain. The car cannot be driven away while your back is turned. No. 5—Wild Animal Method. Fasten securely to the front seat, or steering wheel, a live wild cat, grizzly bear, or rattlesnake. Guaranteed to be ac effective as a bull dog, in scaring off thieves.

No. 6—Railroad Tie Method. Secure a railroad tie, tapering same at both ends. Place this across front of car, an end through each wheel. Drive same in firmly with wooden wedges. Car cannot run while this is in place.

No. 7—Garage Method. Place wheels or rollers beneath your garage and tow it along behind you. When parking car, run it into the garage and lock the door.

No. 8—Body Guard Method. Secure the services of a couple of trustworthy gunmen, to ride with you and remain seated in the car while you are absent.

No. 9—Poison Gas Method. Attach beneath the floor of the car, a two-gallon jug of poison gas, the cork of which is fastened to a wire leading to the fan belt, so arranged that when the fan belt starts the gas will be released and overcome the driver. Care should be taken not to get caught in your own trap.

No. 9—Dynamite Method. Lay a mine of dynamite under the hood, attached to the explode it. If thief turns crank, engine will be wrecked and he cannot steal your car.

No. 10—Hornet Nest Method. Fasten securely to driver's seat, a nest of live hornets. If thief seats himself upon the nest—good night.

No. 11—Baby Welfare Method. Borrow four sleeping infants from the neighborhood. Place one on ground in front of each wheel, so that car cannot be moved forward or backward without rolling over them. The most hardened criminal will shrink from driving over the sleeping children.

No. 12—Niagara Falls Method. Cut a hole in the top of the car directly over the driver's seat. Attach a section of fire hose to the nearest hydrant and lay the hose up over the car and turn on the water, allowing the steady stream to pour down onto the seat. When you are ready to go, turn off water, wind up the hose and drive away rejoicing.



THE Peerless Guaranteed Honeycomb Radiator is designed to meet all requirements for Ford cars. Its unique core construction which gives it so much cooling surface, also permits of a flexibility that will withstand freezing.

Retail Price \$25.00

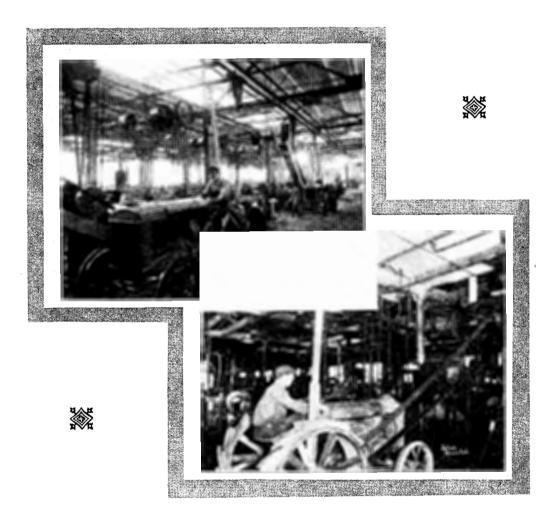
## IT / IS Not an Up-Hill Pull to Sell PEERLESS HONEYCOMB RADIATORS

For Ford cars—for they sell themselves on their own merit. Live, progressive dealers readily recognize this fact—that there is no resistance in selling PEERLESS PRODUCTS.

National advertising of Peerless Radiators is stimulating the already large demand—and a banner year is the outlook. Your jobber can supply you—if not, write us direct. Address Dept. 2.

# $\frac{M_{he}}{C} = \frac{CORCORAN}{N} \times \frac{M_{fg.Co.}}{C} = \frac{M_{fg.Co.}}{N} \times \frac{M_{fg.Co.}}{N}$





## Fordsons Keep Shop Wheels Turning

That old bromide "Where There's A Will There's A Way" has been subjected to revision on the part of many Ford fans to the point where they have made Ford or Fordson synonymous with "will." For instance, there is the case of The Warner Gear Co., of Muncie, Ind., which faced a rather bad situation due to the

coal strike a short time ago. In order to keep certain portions of the machinery operating, fifteen Fordson tractors were put to use. For four days these tractors were kept busy furnishing motive power and production was thereby maintained. Of course, they did satisfactory work.



# For Your Protection

THE clipping reproduced above has appeared generally in the newspapers throughout the country. It refers to a plot entered into by certain unscrupulous persons in an effort to defraud dealers into buying a low-grade imitation of much inferior quality to our famous Champion "X" Spark Plug.

While prosecution and conviction has already resulted in some cases, we expect to obtain the same results in other actions now pending both for the protection of the consumer, dealer, jobber and ourselves and we will not stop till we have cleared the country of these faudulent imitations.



While the figures mentioned in the press dispatch are exaggerated, they serve the purpose of warning dealers to handle only genuine trade-marked goods.

All genuine Champion "X" Spark Plugs are packed in cartons—25 cartons per case to the dealer. Each carton as well as each plug must bear our trade-marked name "Champion."

For your protection

-Avoid Champion Spark Plugs offered at less than regular prices and not in original packages.

-Buy Champion Spark Plugs through regular jobbing sources.

### Champion Spark Plug Co., Toledo, Ohio

Champion Spark Plug Company, of Canada, Limited, Windsor, Ontario



### LAYING OUT FIELDS FOR TRACTOR PLOWING

### ARTICLE IX.

From Charts Compiled by the U. S. Department of Agriculture

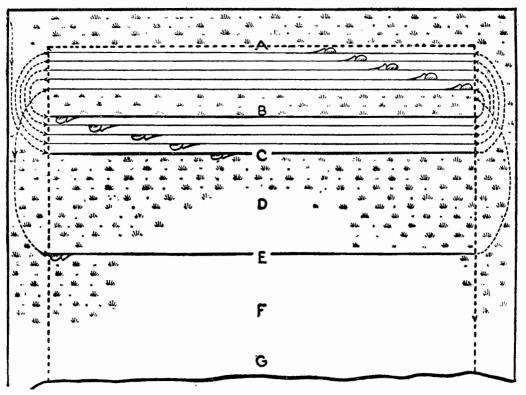


Fig. 17.—Method VIII, first stage: Start with a furrow through C, plow the return furrow through A, and plow around this strip until the remaining strip is too narrow to permit of convenient turning. The next step is shown in figure 18.

### METHOD VIII

This is another method designed to eliminate the short turns. Probably it is somewhat simpler than the two methods described.

Measure the distance from A to C (fig. 17), which is to be the entire width of the first land. Plow around this land, turning to the left as indicated in the diagram until the strip at the center is too narrow to permit of convenient turning at the ends. Thus far the procedure is the same as in plowing the first land in the preceding method (the one between A and D in figure 14). Now measure the distance from C to E, making it approximately the same as that from A to C, and finish plowing out the first land by turning to the left, as indicated in figure 18. When this land is plowed out to the dead furrow at B, start plowing on this land between C and E in the same manner that the land between A and C was plowed until the center becomes too narrow to permit a turn. Then measure the distance E to G and finish plowing out the middle at D, in conjunction with the start of the new land at G, and so on across the field. There will then be back furrows at C, E, G, etc., and dead furrows at B, D, F, etc. If the width of the lands, i. e., from A to C

If the width of the lands, i. e., from A to C and from C to E, is made the same as in Method II (figs. 3 and 4), there will be the same number of dead furrows as in that meth-



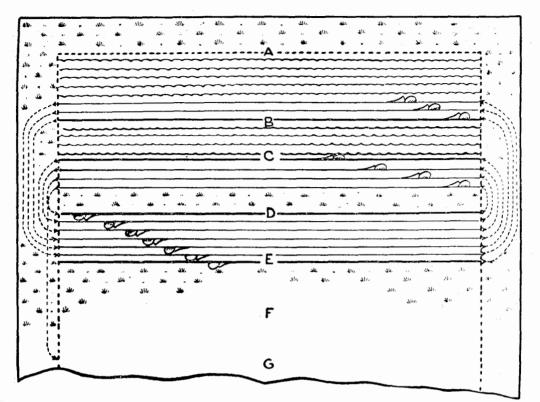


Fig. 18.—Method VIII, second stage: A furrow is plowed through E, and left-hand turns are made until the narrow strip is finished, when a furrow is plowed through C, and this plan continued till the unplowed strip between C and D becomes too narrow to make a convenient turn.

od, but the dead furrows will not be exactly in the middle of the lands. The travel across the ends with the plows idle, in finishing each land, equal to that shown in figure 18, from the line through B to that through E, is substituted for the short turns necessary in Method II. The question in deciding between the two methods is whether this extra travel is preferable to the short turns in finishing the lands. It is apparent that the wider the strip left in the middle the greater will be the amount of idle travel necessary to finish it.

In comparing this method with Method VII. it is seen that there will be the same number of back furrows and dead furrows in the field if the lands are made of the same width in each case, but there is no complementary method which stands in the same relation to Method VIII that Method VI does to Method VII, by which the dead furrows and back furrows can be smoothed out at alternate plowings.

The amount of idle travel necessary to plow out the middles of the lands is somewhat greater in this method than in Method VII. The distance from B to E in figure 18 must be traversed for each trip across the field, while only a distance corresponding to that from B to D would be necessary in finishing the lands if Method VII were used. On the other hand, not so much care in getting the distances all exactly the same is necessary here, for it makes little difference if the strips which are left to be plowed out in connection with the beginning of the succeeding lands are not all exactly of the same width.

### TRACTOR QUESTIONS

While operating a Wallis Cub tractor for a year, I learned lots—and then there was lots that I didn't learn.

that I didn't learn. The greatest trouble that I had seemed to be in the ignition system. The tractor would be running along fine—and then just stop. After cranking a few minutes, it would run for a little while again. The last running I did was at harvest, and it was doing much better then. Since reading your article on crank shafts, it is certain, to my mind, that the crank pins were worn oval. I would adjust the bearings—and then in a few hours they would be loose. Have been using a Fordson tractor this fall. I like it fine—but, if it should rear up, and fall over backwards! Have plowed 50 acres, disced

75 acres, and done 30 hours wood sawing and haven't cleaned a spark plug. On taking one out, I find it practically clean, and of a reddish hue.

Am using heavy cylinder oil, and keep it running out of the top cock. Also, refil the air washer often. How soon should the bearings be adjusted?

If these bearings are not adjusted soon enough, will they not have a tendency to wear the crank shaft oval more quickly. Do the main bearings ever wear out of true?

If the Wallis Cub tractor engine ceased firing abruptly, then the trouble was probably with a broken wire or loose connection, in the ignition



This is a notable Eisemann feature and is especially desirable on Ford cars, the wonderful engine of which has a comparatively high compression.

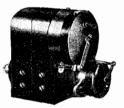
Bear in mind the fact that when you buy an Eisemann Magneto for your Ford car you are getting the very highest type of ignition device produced. Your Dealer or Service Station can attach an Eisemann Magneto in a few hours or you can do it yourself. Our booklet tells you how—send for it.

Increased Power and Hill Climbing Ability. Positive Relief from Ignition Troubles. Greater Fuel Economy. More Rapid Acceleration, Etc.

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system. However, it it MISFIRED a little-just before stopping—then it is possible that some obstruction in the fuel feed to the carbure-tor caused a shortage of fuel—but that when the engine stopped, then the carburetor slowly filled up, and the engine could be started again. It is not necessary to adjust the connecting rod bearings, until they begin to knock. Just how long they will go, without adjusting, de-pends upon so many factors, such as how much, and how good the oil is, and how frequently the oil is renewed, what the load pulled is, and the skill of the driver in setting the spark advance, that it is impossible to give any definite dis-tances at which the bearings should be adjusted. If the connecting rods are allowed to run so loose that they knock, then they will certainly wear the crank shaft oval more quickly than if kept properly adjusted. A hammer, resting on one's thumb, does not hurt. But, when one's thumb is hit by a hammer—then, Zowie—curses arise. A tight connecting rod follows the crank shaft pins. A loose connecting rod HITS it. As the wear and strain from TWO cylinders is distributed on each main bearing, and as the main bearings give but little trouble with wear-ing out of round and the erank shaft is usually replaced, for some other reason, before it be-comes necessary to true the main bearings.

What kind of a light do you recommend for the Fordson tractor? If I use an electric light from the Fordson magneto. is it possible to get a bulb that will give satisfactory service, without burning out? Kerosene oil headlights, of the locomotive type, are sometimes used on large tractors; but would be difficult to mount on such a small tractor as the Fordson, and they do not give much light. Acetylene gas tanks will furnish a good light, but are difficult to obtain in some localities, and replacing the tanks costs money. replacing the tanks costs money.

As the Fordson tractor engine averages a more steady speed than the engine of the Ford ear, you may reasonably expect to obtain a rather better electric light, from the Fordson

tractor magneto, than from the magneto of the Ford car. If you race the englne, while the headlights are turned on, you are very apt to burn out the bulbs.

Have much trouble in starting my Fordson tractor in cold weather. The engine is stiff and hard to turn. The oil that I used seemed to get too cold and stiff. I used heavy Polarine

to get too cold and stiff. I used heavy Polarine mostly. Can the Fordson tractor be jacked up, like a Ford car, so that it is easier to crank? I tried it, but it did not help any. What brand of lubricating oil do Henry Ford & Son recommend for the tractor engine? Would a magneto, and an impulse starter, help starting the engine? Am using gasoline altogether, and find it more satisfactory than kerosene. Am using a special timer, and find that it is more reliable, and lasts much longer, than any roller timer that I have ever had.

As the Fordson tractor has a sliding gear transmission, which affords a perfectly free neu-tral—it does no good to jack up one of the rear wheels, as this does not make the engine crank any easier. The Ford car has the altogether-

wheels, as this does not make the engine crink any easier. The Ford car has the altogether-different, planetary transmission, which has no rear neutral, and jacking up the rear wheel climinates the drag between the discs of the high-speed clutch. Using a lighter grade of oil, or a different brand of oil, which does not congeal so easily in cold weather, will be helpful in giving easier cranking in cold weather. Henry Ford & Son 60 not recommend any par-ticular brand of oil, as they know that there are many good brands of oil now on the market. They only recommend that a HEAVY grade, of good motor oil be used. Either a set of dry cells, or a magneto with an inpulse starter, which will give a good spark at slow eranking speeds, will prove helpful in securing easier starting, no matter how slowly the engine is cranked. Using high-test gaso-line, in the small starting tank of the traetor, will also be helpful in securing an easier start.

### Farmer Praises Fordson

When Mr. Ben Drew, of Ivor, Va., bought a Fordson some of his neighbors shook their heads and prophesied all manner of things. In short they threw considerable cold water on Mr. Drew and his enterprise.

But-

Here's what Mr. Drew wrote to O. P. Hig-gins, proprietor of the Central Garage at Waverly, Va.: R. F. D. No. 2, Ivor, Va.,

March 10, 1920.

Mr. O. P. Higgins,

Dear Sir:-

I want to commend you on the tractor. I was discouraged when I bought it by hearing my neighbors talk.

But I wish it was possible for you to come down here and see it and bring some of your friends. Those who need a tractor would not leave here before buying.

I have never bought anything that I was better pleased with than I am with this tractor. I have 40 acres of wet and weedy land; and it stayed so wet I could not cross it with a team. With the tractor I have made it like a plant bed.

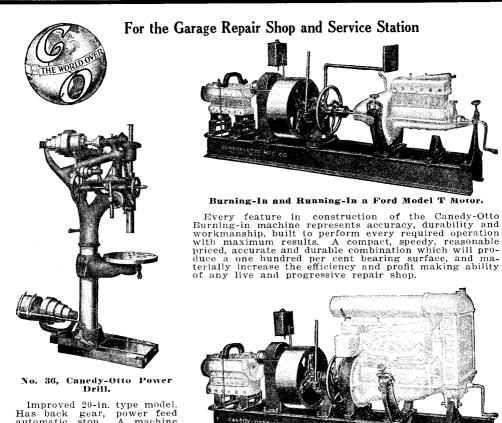
My neighbors around me are not able to cut down the stalks in their fields because the teams cannot cross the ground. I have taken my stalkcutter and put a short tongue on it and hitched it behind the tractor and a three-horse disc behind the stalkcutter. I cut the stalks up and broke up the land, all at one lick with one man.

I went over about 20 acres a day once to a row. No man can know the work a tractor can do without using one. I am well pleased with it. Three men and seven head of mules are idling around while one man and the trac-tor are doing all the work. I can do just as much work in a day as I desire to do. Come and see.

> Yours truly, BEN DREW.

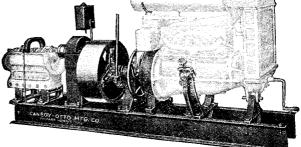
No comment needed. Mr. Drew has voluntarily come forward and frankly told of the good service he is getting from his Fordson. There are plenty of others with the same testimony if they would turn it loose.

-Fordson Tractor Journal.



Improved 20-in. type model. Has back gear, power feed automatic stop. A machine worthy of preference under all conditions. Drills to cen-ter of 21-in. circle. Bores 0 to 1½ inches. Spindle socket No. 3 or No. 4 Morse taper.

Burning-In and Running-In a Ford Model T Motor.



Burning-In and Running-In a Fordson Tractor Motor.

### AUTOMOTIVE EQUIPMENT SPECIALISTS.

Radial Drills, Sensitive Drills, Engine Latches, Punches, Shears, Countershafts, Upright Drills, Post and Wall Drills, Grinders, Buffers, Forges, Rear Axle Test Stands, Bench Motor Clamps, Boring Machines, Straightening Presses, Motor Test Stands, Portable Floor Cranes, Fiston Clamps, Arbor Presses, Connecting Rod Straightening Jigs, Bearing Burn-ing-in Machines, Tractor Tools and Special Machinery for Ford and Fordson.



### Connecting Rod Aligner.

For testing the alignment and straightening twisted connecting rods, a great time-saver on over-hauling and straightening connect-ing rods for both the Ford and Fordson.

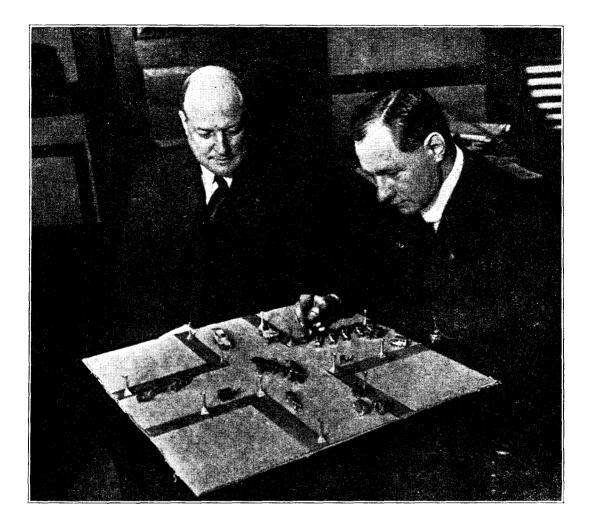
It is worth while for every dealer to write for our 1920 Catalogue

The Canedy-Otto Universal Piston Clamp.



### CANEDY-OTTO MFG. CO. GENERAL OFFICES AND FACTORY CHICAGO HEIGHTS, ILL.

Canedy-Otto Automotive Equipment is carried in stock in all of the principal cities of the World. Prompt shipments are a feature that distinguish Canedy-Otto Service.



## A Practical Way to Study Traffic

Of course at first glance at the illustration herewith, the gentle reader will think that it represents two students of the occult consulting an ouija board to get some straight tips from the Great Beyond. As a matter of fact it represents the manner in which traffic problems are studied by the traffic courts at Washington. By means of a model street intersection and miniature vehicles of all sorts, details of accidents are thus worked out by traffic experts. Their deductions are of value to the law makers in framing ordinances for the regulation of traffic. The practicability of this plan is evident; and by the expression on the faces of the experts we would say that they are getting as much fun out of their investigation as we could have gotten in our childhood days with a similar set of the little toy cars.

### JUNK THOU ART, TO JUNK RETURNEST.

A dippy young geezer named Blunk Bought a Ford, and as quick as a wunk Chanced to hit a mosquito, Short-circuited magneto, And so Blunk went kerplunk to junk. —Chuckwood.

### THE ARTISTIC VIEW.

Jiggs: Why is the Ford automobile Henry Ford's greatest work?

Polk: Because, taking everything into consideration, it is a car that has no equal.

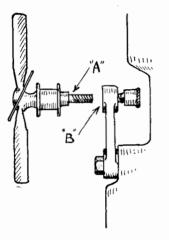
Jiggs: And the reason it has no equal is that he has put himself in it.





### KEEPS BELT ON.

The fan belt persisted in slipping off—even though a new drive pulley was put on the crank shaft. As the belt always slipped forward, when coming off the pulley, I figured that setting the fan back would help to keep it on the pulley.



So the fan was removed from the pulley, and the abutting surfaces of the fan and the fan bracket, marked "A" and "B", were ground and filed off a little. Also, some metal was filed off the other end of the fan bracket, where the bracket was fastened against the side of the cylinder front cover plate.

The bolt, on which the fan turns, was then screwed in tight enough to prevent end play of the fan—this prevention of end play being important in keeping the fan belt in place. This did the work.

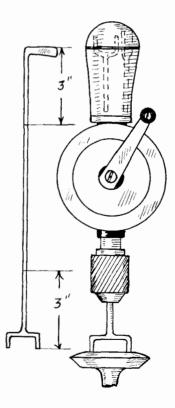
Worn bushings, due to failure to oil the fan at reasonable intervals, are often responsible for fan belt trouble, as they allow the fan pulley to wobble and throw the belt off.

### T. C. McDOWELL, Adrian, Mich.

#### VALVE GRINDING BITS.

The carburetor dash adjusting rod can be used to make a couple of valve grinding bits, or tools, which can be used for fast work in grinding the valves with a small, hand-drill. Cut off the forked end of the adjusting rod for a length of about three inches, and file the forked ends to a snug fit in the holes in the head of a Ford valve. The shank of this bit will fit nicely in the chuck of a  $\frac{1}{4}$  inch drill chuck.

The opposite end, of the carburetor adjusting rod, can also be cut off and straightened out, and used as a screwdriver bit, for valves on ordinary cars, as many of these valves have slotted heads.



These valve grinding bits are light and easily carried in the handle of the hand-drill, and are available when needed.

G A. LUERS, Washington, D. C.

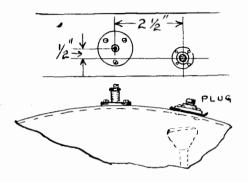


# The G&OMfg.Co.,NewHaven,Conn.

Special core orders filled and shipped on day of receipt

### **CLEANS OIL PIPE**

In order to make it easier to inspect, and to clean out the oil feed pipe, a flanged pipe fitting, with pipe plug, can be fitted on top of the transmission cover. Purchase a floor flange and a quarter-inch pipe size plug, to fit.



Remove the transmission cover and, at a point that is just over the oil tube funnel, (which is about  $2\frac{1}{2}$  inches to the right of the magneto contact point, and about  $\frac{1}{2}$  inch farther back) fit the floor flange. Drill **a** % inch hole through the transmission cover at this point. Place a leather gasket, between the floor flange and the transmission cover, and bolt or rivet the flange in place. Make sure that the heads of the bolts or rivets do not project enough to be struck by the fly-wheel.

To inspect oil feed pipe, remove the pipe plug, and look through the hole with a flashlight, or with light reflected from a mirror, while some one cranks engine slowly, until a space, between two magnets, comes beneath the opening. Then insert a small wire cable, about 3/16 inches diameter, and push cable through, until it strikes the timing gear at the front end of the motor.

### R. M. Jewett, Berkeley, Calif.

#### SHEARED AXLE KEY.

Sometimes the nut, on the end of the axle shaft, is allowed to become loose. Then the key is sheared off, and the axle shaft spins around in the hub, without turning the wheel, and the Ford is stalled.

and the Ford is stalled. But, if the driver is wise, he will take the sheared halves of the key—stand them up on edge, and thus secure a new key, which will last long enough to get the car home and, perhaps, for many miles, if the axle shaft nut is pulled home up tightly enough.

This is only intended for a temporary repair. But it is quick and easy, and may save a ride at the end of a tow-rope and a bill for towing.

### IVE. V. PENNINGTON, Wauneta, Nebr.

### REMOVES DROPPED PARTS.

When working—and swearing—on the number 4 connecting rod, a cotter pin, or nut, is apt to slip from one's fingers, and fall down into the crank case, beside the fly-wheel, where it is very difficult to reach. By taking a four or five inch horse shoe magnet, or one of the magnets that are used in the Ford magneto, and tieing a string to the magnet, this magnet can be lowered down into the crank case, and used to pick up the cotter pin or nut that has been lost.

This may save one the job of removing the transmission cover, or fishing around in the crank case with a swab.

When the cotter pins are put through the holes of the connecting rod bolts, or any place where there is excessive vibration, the cotter pin should be bent around firmly and solidly, so that the cotter pin will not slap from side to side in the hole in the bolt.

If the cotter pin is left loose, it will eventually cut through and the parts of the cotter pin may drop down into the crank case, and get into the transmission or magneto perhaps causing a short-circuit and trouble.

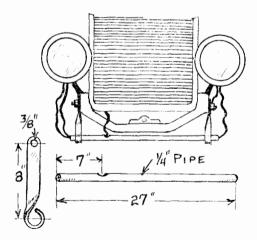
### JOE ALLEN, Modesto, Calif.

### PROTECTS HEADLIGHT WIRES.

Having had trouble with the head light wires short circuiting and grounding, and thus, causing the burning out of the head light bulbs, I made a neat arrangement for enclosing and protecting the headlight wires and have not had any trouble of this kind since installing it.

The two brackets, which hold the cross tube, are made of strap iron, about three quarter inch wide, and one quarter inch thick. These brackets are bolted onto the bolts which hold the front fender irons in place.

The cross pipe, which is of one quarter inch inside diameter, (and so is called one quarter



inch pipe) is placed behind the front cross member of the chassis frame, where it is out of the way, and is not noticeable. This wiring arrangement gives a much neater effect than running the wires out at the bottom of the hood.

### WERNER STAAF, JR., Pittsburgh, Pa.



# Speedometers For All Occasions

### Utility of Speed and Distance Recorders

Speedometers are no longer furnished as standard equipment with the Ford car, though they are part of the equipment of cars of practically every other make. But, there is no doubt that the speedometer can afford much to interest the car owners and also be of material assistance in enabling him to get the most out of his car, and to run the car most economically.

While we usually think of a speedometer as being primarily for registering speed, the fact is that the most useful part of the speedometer is the mileage-recording part. This enables the car owner to keep track of the number of miles which have been traveled, since the car was last lubricated, or filled with gas.

The mileage figures are also of vital importance, in enabling the owner to determine accurately just how many miles he has obtained from his tires. And it stands to reason that the car owner will have a much greater chance of obtaining a satisfactory adjustment on tires, which have not given the good service; if the car is fitted with a speedometer and the owner is in a position to state definitely, rather than to guess, the number of miles that the tires have been used.

In commercial car service, it is of especial advantage to be able to check up the number of miles the truck has been driven. This tends to prevent joy riding, and enables one to keep track of which drivers are obtaining the best service from the trucks.

For commercial work, there are several hub speedometers which are not as complicated as the speedometer, and so are more suitable for truck use. Such odometers do not register the speed, but only the distance covered. This is usually quite sufficient for truck use, and the Ford Ton-Truck is hardly capable of being driven over the speed limits, which are allowable in most parts of the country. The advantage, of such a hub odometer, lies

The advantage, of such a hub odometer, lies in the fact that it can be sealed in place, so that there is but little chance of the driver changing the mileage, which the truck has actually covered. A lead seal, which fastens over the wires of the holding bolts, makes it impossible to tinker with, or adjust the odometer, without the knowledge of the one in charge of the trucks.

It might seem possible to jack up the front wheel, and spin it backwards; and thus keep the odometer from showing the sum of the mileage which has been covered in joy rides. However, this is considerable trouble. And even this possibility has been guarded against in some odometers, which are so designed that they do not subtract mileage, when the wheel is spun backwards.

Such hub odometers should have strong sturdy cases, as the wheel hubs are subjected

to many bumps and jars in service conditions, and commercial use. But even for pleasure cars, some types of hub odometers are convenient, as they eliminate the flexible shaft drive, which is the cause of about ninety per cent of the grief with the average speedometer.

Speedometers are intended to be located on the dash. But, in the case of electric starter equipped boards, the logical position for the speedometer is on the cowl, or instrument, board; as this brings the speedometer closer to the driver, and makes it easier for him to keep accurate check of the figures.

Special brackets are made, which permit of hanging the speedometer right under the windshield, even though the car is not fitted with a cowl board. But, if the car is not so equipped, it is often convenient to fit a cowl board; as this affords a most convenient location for the lighting and ignition switches, and other car controlling devices.

When selecting a speedometer, careful consideration should be given to the type of drive, shaft, between the front wheel and the speedometer. Some of the flexible drive shafts of speedometers give considerable trouble. And in other flexible drive shafts, the drive shaft linkage is so constructed that, when the flexible drive shaft breaks, it also breaks the gears in the universal joint. As the universal joints are only supplied as a unit, this necessitates an exorbitant bill for new parts.

Before buying a speedometer, it is well to secure Parts Price Lists, of the various makes of speedometers under consideration. One can tell, from a study of these Parts Price Lists, just which parts may give trouble, and how much it will cost to replace them.

As a rule, speedometer drive shafts require repairing, in from five to ten thousand miles of use; so it is advisable to give this part of the speedometer careful thought, before deciding just which type of speedometer to buy.

The length of time, that the flexible drive shaft of a speedometer will run without repairing, is partially determined by the manner in which the flexible drive shaft is installed.

Long sweeping curves should be used, and sharp, sudden bends in the drive shaft should be avoided. Small radius curves cause unnecessary friction, and wear in the drive shaft parts, and also cause strain and binding, which may cause the breakage of these parts.

When installing a flexible drive shaft, one should use straps, or coil springs, to hold the drive shaft with smooth flowing curves, and yet allow the drive shaft to swing freely, when the front wheel is turned to one side or the other.

It is advisable to so arrange the flexible drive shaft that it will not rub against the





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SHURNUFF SPARK PLUGS are great for oil pumping engines. Air is drawn in-to the cylinder on each downward stroke of the pls-ton—breaking up the gas pocket which forms above firing point, and prevents fouling. Increase of oxy-gen in cylinders gives more perfect mixture, more com-plete combustion, and full, steady, power delivery. steady, power delivery. Ball valve prevents com-pression loss on upward stroke.

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> .

front radius rod, or chafe against the mud pan; where the drive shaft passes between the chassis frame and engine. As this is apt to cut through the drive shaft casing, and cause it to break.

The lubrication, of the speedometer drive shaft, is another important factor in determining the length of time the drive shaft will run without giving trouble. As a rule, most owners of cars do not lubricate the drive shafts at all.

Some of these drive shafts should be lubricated by a mixture of thin grease and graphite, while others are best lubricated with heavy oil.

As no set rule can be given, one should be careful to follow the instructions of the makers of the speedometer on this subject.

Perhaps the easiest way, to introduce a lubricant into the drive shaft, is to remove the flexible drive shaft from the casing, and thoroughly lubricate the drive shaft. Then replace the well-lubricated drive shaft in the casing. The gears, which connect the speedometer universal joint to the front wheel, should be carefully meshed; so that they run smoothly, without noise or causing unnecessary wear.

The teeth of the fiber pinion should not mesh too tightly with the teeth of the ring gear, which is fastened on the front wheel. If they are meshed too tightly, any mud or dirt, on these parts, will tend to jam the gears, and will cause excessive friction and wear.

There should be just a little play, but not enough to cause rattle, between the teeth of the two gears.

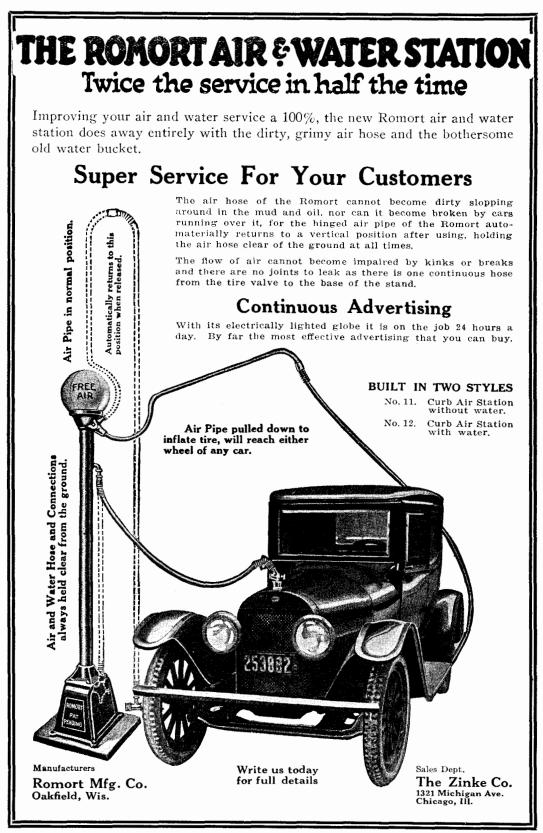
The spiral gears, of the universal joint at the front end of the speedometer flexible drive shaft, require fairly frequent lubrication; if they are to give reasonable service. And, as these universal joints are quite expensive, and cost about as much as the large universal joint which drives the Ford car, it pays to give this universal joint fairly frequent attention.

### Our Engines

(Anne Rogers.)

Once upon a time-(or twice), We used to wonder Why folks were so fond of buying Second-hand Fords. And when they had bought 'em. Why they were always So proud To think they owned Such a good second-hand car. Or why They were forever bragging About their Engines! Just let them talk While you kept quiet, (For you had to, anyway.) And you soon found that "My Engine" Was the only engine That could really do things. They would say "O Boy, You should have seen us Go up Mt. Washington, And leave all the big cars Puffing and sweating Half way up!" Or maybe they would jeer At the double super sixes, Which "My Little Ford" Had yanked out of the ditches! They were Geo. Washington truth-tellers, So all this talk Made us as curious As a kid on Christmas eve. Until one day In a fit of emotion We bought a Ford. It was a second-hand Ford And it limped a little

Out at the elbow, And down at the heel. We took it home After dark, and felt a bit nasty Somewhere between our brain And our stomach. Because we didn't know then About Ford engines. But that we might learn, We dismembered it. It didn't need many brains To unjoint the thing. But gosh, wasn't it One whale of a mess When we tried re-assembling? We had to call in A Ford doctor. He twisted its vitals Here and there. Stretched out a transmission Band or two. Dropped in Two handsful of cotter pins And a half a pint Of screws and bolts And gently messaged The carburator. Then flicking a bit of dust From off his trousers, He turned on the juice And ran Our Automobile Around the block. "Some Engine that!" Says the Ford doctor: "You can sell it For twice what you paid for it, At any price! Fords are built that way!" And we did!



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What was the number of the first Ford On what engine number can a Ford starter be installed? I understand that some 1919 Fords cannot be equipped with the electric starter that is on 1920 Fords.

On January 1, 1919, Ford car with motor number 2,831,400 was built. On September 30, 1919, motor number 3,429,400

was shipped

It is too soon yet to give complete figures for the cars built in 1919, but it will be from 200,000 to 1,000,000 Fords, if the same rate is kept up. There isn't any definite engine number on which the electric starters can be installed. For quite a while, both starter and old-style cylin-der blocks came through the factory together. Sometimes there were enough electric starters for the starter cylinder blocks—and sometimes the starter cylinder blocks went out without starters. A glance at the crank case, will tell at once whether or not the starter can be fitted.

Have put, in the right-hand headlight, a special plug. It gives more light, but I cannot get the bulbs to last. They burn out, sometimes in a few minutes.

The plug, to which you refer, simply connects The plug, to which you refer, simply connects the two headlight bulbs in parallel; and so sends the full voltage of the Ford magneto to EACH headlight, instead of dividing this volt-age between the TWO headlights, as is done with the regular series connection. If you use 12-16 volt, nitrogen bulbs, instead of the regular Ford, 9-volt bulbs, they will be far less apt to burn out; and they will take much less current from the Ford magneto. Even with these bulbs, you will have to be careful

with these bulbs, you will have to be careful about racing the engine, when in low gear with the headlights turned on, or you will burn out the bulbs.

experimenting. Have been with different

Have been experimenting, with different makes of combined inlet-and-exhaust manifolds, and have found them to be of great help, with the present low-grade fuels of today. Am using a special carburetor, which is de-signed to for kerosene, but found it carbonizes very fast on kerosene. Am now using a half-and-half mixture of kerosene and gasoline, and find that I get a 'fuel knock' on a hard pull on high grear. high gear. Do you think the manifold I am using heats

the fuel too much?

Kerosene is more Kerosene is more successfully used with a lower compression, than that which gives best results with gasoline. If your car is a couple of years old, you can get a lower compression by fitting one of the late, high-type, low-compression cylinder heads, such as all Fords are now fitted with.

Or, you can use two or three gaskets, between the top of the cylinder block, and the cylinder head, to lower the compression. This will do much to eliminate the 'fuel knock,' which you describe.

describe. For cold weather usc, of the 50-50 mixture of gasoline and kerosine, we do not think that the manifold that you are now using heats the mixture too much. When the mixture is over-heated, the engine lacks power TEMPORARILY. when hot, but regains full power as soon as allowed to cool off a little.

Would like to have you discuss counter balances, for the crank shaft. If the pistons are of equal weight, and accurately placed on the quadrant, together with the fly wheel, isn't it already balanced? Have a 1911 Ford (which I expect to keep

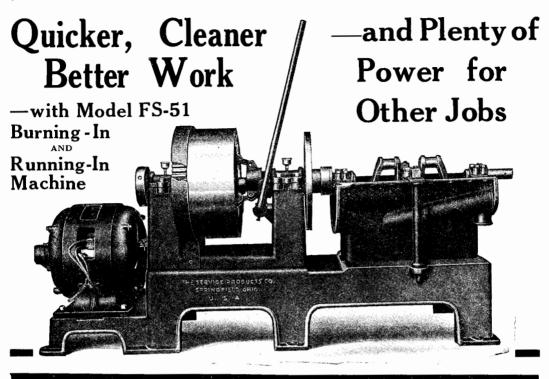
Have a 1911 Ford (which a capacity) indefinitely.) Have a heated manifold, which saves gas, gives more power at the start, and the engine pulls better on a hill. In this rolling country, on State roads, I get 28 miles per gallon on long runs. And 22 miles on short runs, or dirt roads. The car has been 40,000 miles.

roads. The car has been 40,000 miles. Briefly, the reason that counter balances are needed is that, while the 4 cranks of the Ford engine can be in perfect STATIC (balance at rest) balance, they cannot be in good DYNAMIC, or RUNNING balance, when in motion, because the equal and opposite weights do not revolve in the same plane of rotation. The idea, of the counter balances, is to balance each individual erank pin, with an equal and opposite weight, as nearly as possible in the same plane of rotation. rotation.

Had my 1916 Ford overhauled, because there were two knocks in the engine. On the level, going at 25 miles and suddenly slowing down, there is a dull knock. In going up hill, when the engine is working hard, or when the gassing the engine quickly, there is a tinkling.

A knock, that occurs on level roads, when slowing down from a 25 mile speed, is most generally due to loose connecting rod big end bearings

The 'tinkling' knock, when 'gassing' the en-gine quickly, may be due to a sprung connect-ing rod, which should be straightened and ad-Ing roa, which should be straightened and ad-justed in a connecting rod aligning jig or fix-ture. Or, it is possible that this tinkling knock may be due to piston slap, caused by the piston being too loose a fit in the cylinder. The remedy for this is an oversize piston. A 'tinkling' sound is sometimes caused by the exhaust pipe striking against the emergency



HERE is a simple, powerful Burning-in and Running-in Machine for the bearings of Fordsons and Ford, Maxwell, Dodge, Chevrolet and Overland-Four cars. As the photographic illustration shows, this is a very sturdy, substantial outfit built to stand up under the hardest kind of work.

June, 1920

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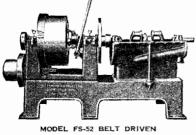
Model FS-51 is driven by a powerful motor. This same motor drives line shafting

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### Model<sup>#</sup>FS-51 Is A Money-Maker—A Machine of Highest Quality

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# Service Products Co. Springfield Ohio

brake lever controller shaft. The reason it only sounds when the engine is 'gassed,' is that then the engine vibrates most strongly in the chassis frame, and so strikes the exhaust pipe against the rod. Bend the exhaust pipe a little, and tighten the nut holding the exhaust pipe to the rear end of the exhaust manifold.

Have late 1913 Ford. Will the new style cylinder head fit this engine? How about the water connection?

water connection? In regard to the ball-thrust bearings, adver-tised in your magazine, should one or two be used? Please give the number of Ford parts, which they replace. Wish to change a 1913 roadster into a tour-ing car, with a 1916 or 1917 body. What changes must be made in such parts as hood, radiator, dash, fenders, etc?

The intest type Ford cylinder head will fit on our 1913 Ford engine very nicely. While the The intest type Ford cylinder head will be on your 1913 Ford engine very nicely. While the higher cylinder head will throw the top hose connections slightly out of alignment with each other; this can be very easily corrected by using a heavy gasket, made of leather, or lead; be-tween the cylinder head, and the water outlet hose connection.

The makers of the ball-bearing thrust wash-ers, for the rear axle state that only one of these thrust, ball-bearings is NEEDED, though one on each side is PREFERABLE. All of the side thrust, on the bevel drive gear, when either accelerating or retarding the car, can be nicely taken care of by the ball-bearing thrust washer taken care of by the ball-bearing thrust washer on one side. By placing these anti-friction bear-ings on both sides, the strains which occur when the car is turned to one side or the other, are taken off. The ball-bearing thrust washer re-places Ford parts No. 2528, Diff. thrust washer, and two of No. 2529, Diff. Thrust plates. In changing from a 1913 to the late model bodies, you will need a new dash, new hood, and new radiator shell. And preferably a new radiator, though the new radiator shell CAN be used over an old radiator. It will not be neces-sary to change the fenders, running boards, or

sary to change the fenders, running boards, or metal shields. Of course you can use the old-style hood, but the new one looks much better.

My 1913 Ford is good to use-but bad at night -for want of good light. Could I install parts 3276-B, the ¾-inch magnets, and 3250-D, the ¾-inch magneto coil assembly, on my car and get results?

Yes, you can install the latest type of Ford magneto, on your 1913 Ford; and get equally good results? Ford car. And, if you use Nitrogen bulbs in the headlights, of 9 volts and 21 candle power; you should get good light, when the engine is running at a fair rate of speed. This magneto will also give good light, when the engine is rebored, and the engine really requires an over-hauling, it is worth considering—though we do not say that it is advisable—as to whether or not it would pay to install the latest type cylin-der block in your car, and a Ford electric gen-erator on the engine, and use this to charge a storage battery. The Ford electric generator would cost about as much as the new magneto parts—and the new cylinder block would cost more. But, with the generator and storage bat-tery, you would get a good light at slow speeds, and with the engine stopped. It all depends on the general condition of the car, as to which would be advisable.

Bought a 1917 Ford and the gears were noisy when the weight of the car came on the left rear wheel. Took apart the rear axle system and re-placed axles, thrust washers, and drive shaft. When I had axle apart, I noticed that the hous-ings were loose, and that grease was oozing out. Also that the ring gear was a little loose, but was not worn

Also that the fine gamma and the set of the

After installing the new parts, the axle is still giving a disagreeable hum. Do you think

that the left-hand side of the housing is sprung, so that the gears do not mesh with the proper pitch?

pitch? By jacking up rear axle, with the wheels off the axles, the hum is not noticeable. When the wheels are replaced—the hum is heard. This hum gets worse, when one wheel is held. The roller bearings seem to be in good condition, and there is no wear in either of the drive gears.

A sprung rear housing, especially on the left-hand side, could easily force the pinion and drive gear into too tight mesh, and so cause

the hum which you describe. We suggest that yon take off the two rear wheels. ALSO the two outer roller bearings, wheels. ALSO the two outer roller bearings, from the axle shafts. Now run the engine and axle shafts slowly, and note whether or not the axle shafts tend to stay in the CENTER of the axle housings. If they do not, but tend to re-main STEADILY NEARER one slde of the housing than the other, then the rear radius rods must be adjusted, or the housings straight-ened, until the axles do remain in the middle of the housings. If the axle shafts themselves are not true,

If the axle shafts themselves are not true, they will tend to describe circles, and will be nearer the housings at first on one side, and then the other. on

The drive gears may be so worn now, from being improperly meshed, that it may be neces-sary to replace them also, in order to secure a very quiet running rear axle.

What is the brake horse-power that a 3 %-inch bore by 4-inch stroke, 4-cylinder engine

inch bore by 4-inch stroke, 4-cylinder engine will develop, at 800 revolutions per minute? What would be the fuel consumption, per brake horse-power hour? About what would be the life of this engine, if used to pull a steady load, up to its capacity? Will a 4-cylinder engine, of 16 brake horse-power, run more economically on fuel, than a cincle orlinder engine of the same horse-power? single cylinder engine of the same horse-power?

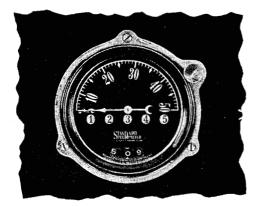
single cylinder engine of the same horse-power? The Ford engine, of 3<sup>3</sup>/<sub>4</sub>-inch bore, and 4-inch stroke, develops 12½ horse-power, at 800 revolu-tions per minute. The total, or theoretical, horse-power, is equal to the brake horse-power, plus the friction loss in the engine. This is about 15 or 20 horse-power, at 800 revolutions per minute; but this is of no practical value. Of course, there are engines with larger valves, and different timing, which develops more power than this, with the same size cylin-ders. Just as two men may be of the same size, yet show vastly different capacity for work. We have no figures on the fuel consumption, per brake horse-power hour; and the fuel con-

per brake horse-power hour; and the fuel con-sumption would vary widely, according to the speed and load. Around 1/10 gallon, per brake

sumption would vary withey, activity of the speed and load. Around 1/10 gallon, per brake horse-power hour, is our guestimate. The 'ilfe' of an engine is an indefinite thing. On some Ford Ton-Trucks, the engine is worked up to its full load capacity nearly all the time-yet gives fair service. But the bearings of the Ford engine are too light for steady, full-load use. See how much beavier the Fordson tractor engine is, which is intended to give less power —but all the time. The volumetric efficiency, of a single cylinder engine, is much higher than that of a 4-cylinder engine, is much higher than that of a 4-cylinder engine. For stationary engine use, the simpler, single-cylinder engine is often preferred.

Have 1914 Ford, and the rivets, which hold ings, are pulling loose, so that the grease leaks through the seam. Can this seam be welded? Have been told, at the Ford service station, to get a new housing. But, if this housing held well enough in the first place, why can't it be made to hold again? When I start the engine, and throw it in low, I get plenty of speed to let it come back into high. But, when the engine is hot, I can hardly get enough speed to engage high gear. Why does the engine stall at times, when climbing a hill in low gear? Why does the engine race, when climbing a hill in low—with-out gaining any speed?

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It is natural enough for an agent to prefer to make the profit, on the sale of a couple of rear axle housings at \$22.00, rather than to re-pair the old axle housing. But, we think that if the old rivets are chipped off, and NEW rivets installed; that you should be able to get many more years' use from the old axle housings. We are using a 1914 rear axle, but we had to tighten up the rivets once. It should not be necessary to weld the seam. to weld the seam.

The lack of power and speed, when the engine is hot, suggests that there is not sufficient clearance, between the end of one of the valve stems and its tappet. Then, when the heated valve stem expands, it is held off its seat, and the valve leaks. This may cause the engine to stall.

The engine races, when climbing hills in low, because the slow-speed band is not adjusted tightly enough, or else the slow-speed band lining is worn out.

What is the best time, made by a Ford speed-ster, on a half-mile dirt track? And where was this record made?

The writer once refereed a foot-race, between the gum-chewing members of the gentler sex, at a motorcycle picnic. As the first girl crossed the tape, I yelled "She done it"—and then the losers started after me, but fear lent me wings and I am still living.

and 1 am still living. Haunted by this lurid memory—I absolutely refuse to have an idea as to where and when the best speed was made on a half-mile dirt track. I do not believe that there is any 'offi-cial' record—but I do believe that there are nearly as many 'unofficial' records as there are

Ford speedsters. I suggest that you write to the secretary suggest that you write to the secretary of the American Automobile Association, of 501 Fifth Avenue, New York City; as they are in official control of automobile racing in this country.

Have 1919 Ford, which ran fine until November. Then I put in new transmission band lin-ings. Of course, they dragged some, for a while, which kind of worked off the power. But, shortly after. I heard a squeak, which I found to be in the second cylinder. I took the second piston out, and it was dry. I scraped the carbon from under

I scraped the carbon from under the rings, and replaced the piston, but this did not help, so I kept the oil way above the top petcock, and it would run for 10 or 15 miles, and then it would begin to squeak and would not have any power. I have run 10 miles, after it began to squeak, but the connecting rod bearings did not burn out. So I put powdered graphite into the oil, which seemed to help some, but I have to put the graphite in often. If the oil feed pipe were clogged, wouldn't the connecting rod bearings burn out before the piston went dry? While graphite is a splendid

While graphite is a splendid lubricant, it is apt to short the Ford magneto, if you mix it with the cylinder oil—and you had better carry a set of dry cells as an emergency source of current supply.

current supply. Evidently, the oil feed pipe is clogged, and you should clean it out, after removing the transmission cover, or the evilader front cover plate. Running a piece of wire, through the oil feed pipe, to clean out the dirt. This clogging, of the oil feed pipe, may be due to lint, worn from the old fabric transmission band linings, or to bits of metal worn from the bearings. If the connecting rod bearing is fairly tight, then it may burn out, before the piston squeaks —especially if the piston is a fairly loose fit. If the connecting rod bearing is fairly loose, after several thousand miles or so of use; then the

the connecting rod bearing is fairly loose, after several thousand miles or so of use; then the pistou may squcak first, as any small amount of oil mist will reach the connecting rods, be-fore it reaches the pistons. Much depends on the relative tightness of the piston and of the big-end bearings of the connecting rods, as to which gives trouble first. Also, something de-pends on the speed and load under which the engine is working, whon the oil supply fails engine is working, when the oil supply fails.

I put a quart or so of oil in the engine, and open the top pet-cock, so that the oil drains level with it. This keeps me from putting in too much oil. I do this about once a week, as I only use my car for pleasure.

only use my car for pleasure. Have placed the rear view mirror on the front bow of the top, where it is near the line of vision, and can be seen through the side cur-tains, if the celluloid is clean. Of course, I al-ways drive with the top up. Before winter sets in, I sew the side curtains to the top, and to each offier, where they are not used, on the left-hand side of the car. Also, sew the back curtain and the front curtain, on the right-hand side. together. I use a small

sew the back curtain and the front curtain, on the right-hand side, together. I use a small stitch outside, and a large stitch inside—using black thread. This is neat, keeps out the weath-er, and is easily removed in the spring, with-out injury to the curtains.

out injury to the curtains. I also sew celluloid up, when it begins to tear: thus keeping it from further breakage, and making a neat repair. Are the late type springs, now used on the car, with fewer but heavier leaves, more resi-lient than the older style springs? I do not hear the buyers of the later type Fords talking so nuch about hard-riding, as they did when the older models came out. Have a 1913 Ford with many improvements. If I keep adding parts, by 1923 it will be at least a 1920 car.

Keeping the oil at the upper pet-cock uses more oil than is really necessary and tends to form carbon—but then the owner does not have to bother with the messy oil so often-is much to recommend your method. -so there

is much to recommend your method. Your method of sewing the side curtains is very elever—and the idea should prove of value to many of our readers, in whose behalf we thank you for passing the good word along. As far as design goes, the late type of Ford spring, with the thicker and fewer leaves, should be less flexible and yielding than the old-style

be less nextile and yielding than the old-style spring with thinner leaves, but of the same total thickness. But it is possible that the Ford Mo-tor Company may be using a better grade of steel—or giving it better heat-treatment; and thus securing greater resiliency and easier rid-ing qualities. Our onion is that are or correspondent ing qualities. Our opinion is that car owners are oiling the springs more now than they did, thus securing easier riding.

Have a 1917 touring, which gives good satis-faction, except when the weather is around 95 degrees, and the roads hilly. Then the engine overheats more than I think it should.

The engine has not the latest type of cylinder ad, giving more water space and a lower head. compression.

compression. This year, I am going to use a combined inlet-and-exhaust manifold. Would I get better re-sults with this manifold, and the large stove or air inlet heater, as now fitted on Fords; or would it be wise to buy the latest type cylinder head, and use the heated manifold and stove.

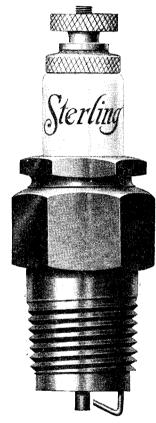
head, and use the heated manifold and stove. Whether or not the stove should be used in councetion with a combined inlet-and-exhaust manifold in summer, depends very largely on the fuel available. For really low grade fuel, you may find it better to use both. If the fuel is of average grade, or a little better, you may gret better results by using only the combined inlet-and-exhaust manifold. But as the stove is easily removed, you can make the with-and-without tests very easily yourself, and thus de-termine which gives best results with the fuel that you use.

My 1914 Ford has a knock. When I pull the spark lever half-way down, the knock is not there. But, when I pull the lever all the way down, then there is a knock.

down, then there is a knock. The knock, with the spark lever all the way down, may be simply due to having the spark too far advanced. That is, if the motor de-velops best power without the spark lever being pulled down to this extreme position. Or, the knock may be due to piston slap, or worn bear-ings. You do not give us enough information to make it possible for us to give you a definite answer. answer.

It is quite possible that there is piston slap in your engine, and we suggest that you fit new pistons, if there is more than .005 inch clearance, between the cylinders and the pistons.





## More Power To Your Motor

Sterling Red Brand Spark Plugs in the motor of your pleasure car increase its power and smooth action.

The strong porcelain core and nonwarping monel metal electrode of the Sterling eliminate ordinary spark plug troubles.

Then too, Sterling Red Brand Plugs are separable and easily cleaned of carbon deposits.

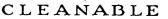
Progressive garage and supply dealers everywhere sell and endorse these plugs

### THE LOCKWOOD-ASH MOTOR COMPANY

2057 Douglas Street

SEPARABLE

Jackson, Michigan (72)

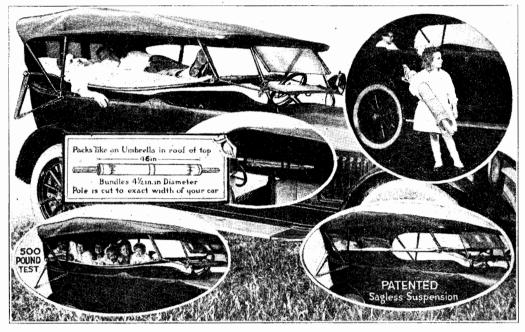


91

When writing advertisers-Just say FORD OWNER and DEALER



A monthly department in which manufacturers are given an opportunity to furnish news and views concerning accessories, equipment and ideas for the Ford car.



A PRACTICAL CAMP BED. The typical Ford touring fan seldom likes to take time out of his travels for sleep. It hap-pens, however, that the unusual association with fresh air produces eventual fatigue; and from from time to time he must seek slumber. At such a time, it is a mighty handy thing to have a comfortable bed. The A. B. C. Mfg. Co.. Kansas City, Mo., has taken this fact into consideration, and have produced a car bed made for touring cars, which is said to make a person almost

### NEW PRESIDENT OF SCHRADER'S.

NEW PRESIDENT OF SCHRADER'S. M. Charles Schweinert, who entered the em-ploy of A. Schrader's Son, Inc., thirty-four years ago in the capacity of office boy and who has been associated ever since with the growth and development of that concern from a three-story "walk-up" factory at 32 Rose Street, New York to the present seven-story fire-proof building occupying the entire block on Atlantic Avenue and Vanderbilt Avenue, Brooklyn, has been elected President of the Company. The new President of A. Schrader's Sons, Inc., has long enjoyed a wide popularity among the men who made and who now direct the tire industry. Mr. Schweinert is "M. C. S." to most of them and the same affectionate familiarity marks his relations with the veteran workmen of A. Schrader's Son, who have seen him rise step by step in the management of the firm and have rejoiced for him and with him at every stage of his advancement.

and nave reported in this and with hill at every stage of his advancement. Every improvement brought to the manufac-ture of tire valves, every saving made in the cost of their manufacture, every widening of their use, have found the new President of A. Schrader's Son, an active contributor thereto. It was due to his untiring energy and long fore-

drowsy just to behold. This is a very light outfit, weighing only 7½ pounds, and can easily be packed under the seats. It can be set up inside of five minute; and does not require the altering of the car, in any way. This bed is but one of the several touring and camping items manufactured by this Company, which specializes on such products. More com-

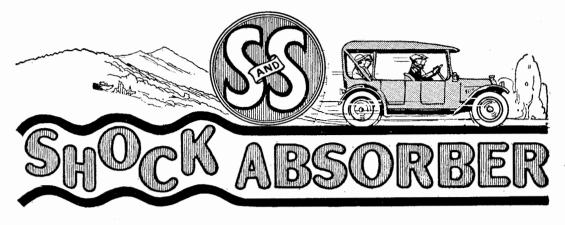
which specializes on such products. More c plete details will gladly be furnished by manufacturers upon request to them. the

sight that at no time the rapid increase in the manufacture of automobile tires overtook the output of valves to fit these tires. The dealers in automobile accessories through-out the country are disclosed to Manufacture.

The dealers in automobile accessories through-out the country are indebted to Mr. Schweinert for the Schrader sales policy, which is based upon a License Agreement and which is designed to permit the smallest dealer to reap the same profit through his sales as the dealer in large cities. This has resulted in giving to the Schrader products a nation-wide distribution, and has prevented the use of these products in the demoralizing practice of "price-cutting."

#### NEWS NOTE.

The Neverfail Carburetor Company, Long Island City, N. Y., manufacturers of Neverfail Carburetors for Fords, announce the recent ap-pointment of the Select Products Sales Corp. of Long Island City as exclusive "Neverfail" dis-tributors for Brooklyn and Long Island. The Neverfail Carburetor Company, Long Island City, manufacturers of "Neverfail" car-buretors for Fords announce the recent appoint-ment of the following district sales managers:



# **Equip Your Ford NOW!**

ONCE enjoy the perfect riding comfort given by S & S Shock Absorbers on your Ford, and you will regret every day that you have been without them. So install them now and make this season a success from the start.

Do not confuse S & S Shock Absorbers with any others. S & S are brand new in design-and revolutionary in results. Their principle of leverage regulated to load by roller bearing makes it impossible to transmit a road bump to the car or its pas-sengers. NO JAR PASSES THE S & S.

Drive at any speed over the roughest road and you feel only a gentle,

pleasant wave-like motion, no matter how severe the road bumps or how close together. No "buck" in the springs, no "whip"-and absolutely no sidesway.

S & S Shock Absorbers displace the spring shackle, and take up at that point ALL jars. They have no springs or plungers to wear or rattle; no small parts to break or need adjustment. They last for the life of the car, and make the car last longer.

If your dealer is not yet equipped to supply you, write us direct and mention your dealer's name. We refund purchase price if S & S Shock Absorbers are not perfectly satisfactory-true to our claims-after 30 days' trial.



### S & S SHOCK ABSORBER CORPORATION

General Offices and Factory: Moline, Ill.

Eastern Sales Office: 1731-1733 Broadway, New York DISTRIBUTORS:

Jordan Distributing Co., 17 W. 42nd St., New York. N. J. Auto Parts Co., 383 Halsey St., Newark, N. J. N. E. S. & S. Shock Absorber Co., 141 John St., Bridgeport, Conn., and 41 Columbus Ave.,

- Boston, Mass. Burgwin & Norstrom, 1515 L Street, N. W., Washington, D. C.

Dunlap Distributing Co., 10 W. 9th St., Kansas City, Mo. Western Purchasing Co., 609 Mills Bld., El Paso.

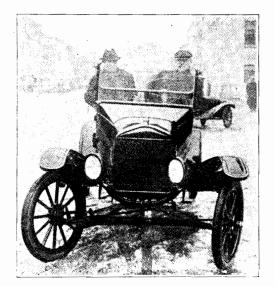
Tex. Arizona S. & S. Shock Absorber Co., 502 W. Washington St., Phoenix, Ariz.

M. D. Naylor Co., Salt Lake City, Utah.

W. L. Banks, Michigan, Ohio, Indiana; Fred W. Engel, Illinois; E. C. Gardner, Minnesota; Deckert Bros., Western N. Y.; T. Cappello, Colo-rado and Fred J. Mitchell, Utah and Idaho. This company has established direct factory branches in Detroit and Los Angeles. The for-mer office is in charge of the Frank M. El-dredge Co., and the latter M. J. Seibert.

### THE AUTO-TURNING HEADLIGHT

THE AUTO-TURNING HEADLIGHT Do you remember that night on the dark country road, when in turning to allow room for a passing car, you left the road and slid gracefully into the ditch? The reason it hap-pened was that you did not realize that you were so close to the gulley because the head-light rays being directed straight ahead did not illuminate the road where the wheels sud-denly turned. Avoiding such occurrences is just one of the many instances where the Auto-Turning Headlight can prove of unusual value. The Auto-Turning Headlight is a recent inven-



tion, designed for the Ford car and can be at-tached to a machine without the changing of any of the standard parts or equipment. In operation the headlights with which the car is equipped are so attached to the brackets that the turning of the steering wheel turns the lights to the proper angle to keep the cen-ter of their focus always directly in front of the front wheels. Thus, when turning out for another motor car on the highway, or when turning sharp corners, the driver need not trust to bis belief that proper roadway is there when he swings into the darkness. The headlights turn as soon as his wheel does and show him exactly what he is driving into as clearly as they illuminate the straight road. The Auto-Turning Headlight retails at \$8.00 per set. It is a product of the Auto-Turning Headlight Co., 113 Reed St., Milwaukee, Wis.

#### THE BOOTY CARBURETOR.

The Booty Carburetor is said to be entirely The Booty Carouretor is said to be entirely new and original in principle, strikingly sim-ple in construction, and possesses exclusive and distinguishing features radically different from other types of carburetors. It has only one moving part, gives great flexibility in accelerat-ing and idling, and is unaffected by changes and situade and altitude.

and altitude. In the accompanying sectional view of the Booty Carburetor the principle of operation is clearly illustrated. When the throttle valve is partially open the piston (b) raises and creates an area of opening around cone (c). This open-ing admits the volume of air required by the opening of throttle and the grooves in fuel metering pin (d), which are very shallow at the top and gradually deepen at the bottom

permit the measurement of the proper propor-tions of air and fuel at all speeds and loads. The Booty Carburetor differs from other car-buretors in that the velocity of air through the mixing chamber is constant at all speeds of the motor and does not vary from the idling to full lead condition. This constant velocity is main motor and does not vary from the faling to full load condition. This constant velocity is main-tained by the movable venturi which is repre-sented by the bottom of piston (b) and the contour of cone (c). The floating piston main-tains a constant vacuum in the carburetor which is very low (approximately one-inch mercury column) thus giving very high volumetric effi-ciency

column) thus giving very high volumetric effi-ciency. The proportion of air and gas required for perfect carburction is determined by the shape of the cone and the depth of the tapered grooves in the metering pin, which are very shallow when the piston is in an idling position, but which increase in depth as the metering pin is raised by the piston. As the piston raises the opening around the venturi cone is increased, 'herefore the shape of the cone and the grad-vated depth in the metering pin when calibrated, one to correspond with the other, cannot fail to give perfect proportions of air and gas in the motor. motor.

A distinctive feature in the Booty Carburetor is the fact that it has but one adjustment and that is on the instrument board or steering post of the car—right at the driver's finger tips, where he can operate it himself to meet the most varied driving conditions as may be necessary

function of this control is to lift the The cone (c) which automatically causes piston (b) to raise away to maintain its fixed and constant to false away to maintain its fixed and constant vacuum. Piston (b) at the same time is raising motoring pin (d) which increases the depth of the fuel orifices, enriching the mixture as may be required. It is evident that any desired density of mixture constant throughout the range of the carburetor may be produced by setting the cone.

The raising of the cone is utilized in the same way to create a rich mixture for starting the cold motor instead of choking the air off by the use of a butterfly valve on the air intake. The Booty Carburetor is universally adapted to give perfect results on all makes and types of motors: Any individual instrument being equally efficient in operation on passenger cars, trucks, tractors, aeroplanes, and even marine and stationary engines. All parts are standard and interchangeable.

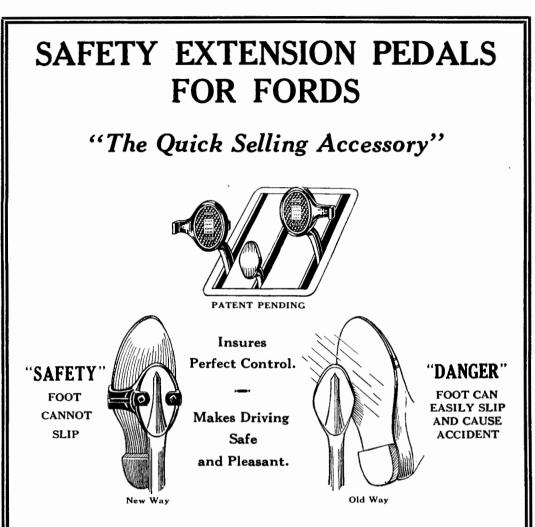
#### NEW ENGLAND MILLS INCREASES CAPITAL.

Today the New England Mills Company, 1027-33 Today the New England Mills Company, 1027-33 W. Van Buren SL, Chicago, is one of the coun-try's leading automobile accessory jobbers. The rapid growth of this institution has been won-derful. In almost a breath they jumped from a stock room of 1,100 square feet with \$15,000,00 cap-ital, and now with over 20,000 square feet be-sides large warehouse space and \$150,000,00 capital.

Sides large watchouse space and viscous of capital. Their operating policy is: "Orders in Today and Out Today." It must be a great satisfac-tion to the dealer, not only to have his goods shipped the day the order is received, but also to have it correctly billed the same day the order is received, with receipts attached and all the information so that he will know just where to look for his goods and when to expect them. There is no doubt about their customers being pleased with their monthly catalog. "The Little Salesman." With this catalog, a dealer can keep as well posted on current prices as if he were standing at the counter of the world's greatest market, although he may be a hundred miles off a railroad.

a railroad. They served over 15,000 dealers last

They served over 15,000 dealers last year and are planning to increase this 100% in 1921. The New England Mills Company evidently realizes that this is not always going to be a seller's market, and the amount of "Good Will" and hearty co-operation that they give their cus-tomers now will no doubt be the standard the dealer will judge from when dividing his busi-ness after things are again normal, and jobbers can be sure it will be in proportion to the "SERVICE" rendered the dealer today.



Why risk accidents and endure discomfort when both may be avoided by equipping the Ford "brake" and "clutch" with a pair of Safety Extension Pedals.

They prevent "killing" the motor in congested places and make driving a genuine pleasure. The safety and comfort derived from them make them an absolute necessity to Ford cars. That is why they sell so quick.

The cut shows how well they protect the foot from slipping.

## Price \$1.25 a pair

# Automotive Mfg. Co.

Clark and Fourteenth Sts.

Racine. Wis.

### RELIABLE SHOP EQUIPMENT.

Why do some repair shops make real money while others struggle to make a living? In nearwhile others struggle to make a living? In near-ly every case the answer is that the successful shop has equipment which makes for success in saving time and cutting costs. Such equipment is that manufactured by the Tribune Engineer-ing Co., Owego, N. Y. Space does not permit an exposition of the complete line of equipment which this company offers, but it may be said that practically every shop need is well met by the many reliable tools and fixtures manufac-tured by this company. Among these is the Cylinder Reamer for Ford motors hardened and ground to assure long wear and equipped with the locating plate is layed on the cylinder and before it is bolted down the forward pilot is inserted into the cylinder, which centers the inserted into the cylinder, which centers the cutting blade. Then the locating plate is bolted down and acts as a guide, as the cutting blades fit into the locating plate. This furnishes a sim-

down and acts as a guide, as the cutting blades fit into the locating plate. This furnishes a sim-ple and efficient tool. Just as practical is the Tribune Babbitting Jig, Babbitting Fixture. Piston Pin Bushing Reamer and the new Main Bearing Aligning Reamer with Spiral Flutes. Any shop man would do well to write to the Tribune Co. for complete information on this line of practical munipment. equipment.

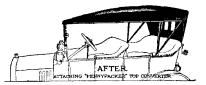
### THE PENNYPACKER TOP CONVERTER FOR FORD CARS.

Every Ford Owner should know about the new Pennypacker Top Converter recently put on the market by the Pennypacker Mfg. Co. of Chi-cago, Illinois.



It is by far the greatest improvement yet seen for modernizing the appearance of the Ford car, giving it the same detail of finished ap-pearance found in the more expensive cars. Eliminating the unsightly front bows and ten-sion straps that obstruct the vision, hinder pas-sage through the front door and interfere with the freedom of the elbows, the Pennypacker Top Converter turns the standard Ford top into a neat, and snappy one-man top that may be put up or down by one person from the inside of the car.

Utilizing the cover material of the old top, it tracted by the fabric nearly and snugly over the framework, eliminating the sag and wrinkles that tend to mar the appearance of the whole car.



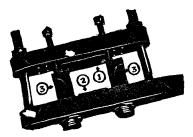
It may be quickly installed by any car owner with a hack saw and screw driver. Dealers, for further information and trade discounts, write the Pennypacker Mfg. Co., 1001 Michigan Ave., Chicago, Illinois.

### THE ATLAS ABRASIVE TOOL.

No matter how conscientious the garageman may be, he often hesitates to tell a car owner the truth about motor knocks that are caused by crank pins being worn oval. Only a few garages have a lathe large enough to handle a crankshaft and even if they are fortunate

enough to have such equipment, the job of truing up bearings and pins is a mighty nice task, even though the operator be an experienced machinist. If time is of no value and a man has un-

imited patience and muscle, he can lap a crank pin round and true—eventually. But such a job, finished to stand the test of a good par of micrometers often costs as much as a new crankshaft.



Every garageman can now own a \$10.00 tool that will allow him to handle crankshaft grind-ing jobs in a better fashion than they have ever been handled before. He can true up a pin in less than one hour and do a better job than nine out of ten machine shops can do in any length of time. And better yet, he can, if he so desires, do the work without removing the crankshaft from the crankcase. The Atlas Abrasive Tool, a product of the Atlas Mfg. Co., 705 N. Canal St., Pittsburgh, Pa., is a simple, compact little fellow that is made especially for this formerly undesirable job. The Atlas Tool has but one cutter, cuts in one direction only, and is adjustable by the same sense of "feel" that you use when operating a micrometer.

a micrometer. The working parts of the Atlas Tool are as

follows:

1. Hardened and tempered steel-cutter. Cuts

 Hardened and tempered steel-cutter. Cuts in one direction only.
 Bronze track bearings. Cannot eut ring in pin like hard steel nor freeze against pin from friction like soft steel.
 Adjustable Abutment Blocks, which slip ensily up against the face of the erank pin and hold the cutter and track in their power work-ing place. ing place.

The Atlas Tool will true up a hard case with-in one hour's time and do the work accurately within 1-1000th of an inch. New cutters which are good for from 10 to 20 jobs may be pur-chased for 30 cents each. The Atlas requires no extra equipment, no special tools—for the job of crankshaft grinding, it is its own little machine shop and for that reason it is becom-ing standard equipment in the kits of garage-men throughout the country.

#### A RELIABLE FIRE EXTINGUISHER.

The motorist who ventures forth on a trip without any satisfactory fire protection is either very interpid or equally foolish. In proof that there are many who cannot be classified thus the Boyce-Veeder Corp. Long Island City, New York, reports heavy sales for the practical fire extinguisher manufactured by this company. The "Boyce" is an automatic chemical-sprink-ler system. Once installed under the hood (where 95% of motor car fires originate), a fire can never become serious. By creating the heat that sets the "Boyce" in operation, a blaze destroys itself. A Fire is no sooner started than the automatic The motorist who ventures forth on a trip

A Fire is no sooner started than the automatic fuse melts off, and a fan-shaped torrent of chemical is sprayed over the entire motor. In motor cannot he fire is out. An overheated motor cannot melt the fuse—only an actual blaze will put the instrument into operation. In case of fire in any other part of the car, the "Boyce" can be easily slipped from its bracket and operated by hand.

â

The Ford model can be purchased for \$6.00.

# Two Timers

## FOR FORD CARS Jobbers and Dealers: AT LAST A TIMER THAT WILL LAST!

The **RANDALL** has two commutator surfaces. One side alone will outwear any Timer on the market. When after long usage, the front side is worn, turn it over and use the reverse side. You have two timers for the price of one.

The working surface faces forward, and away from the muck and grease. The dist cap covers the surface. You will always have a clean contact with no possibility of having the segments caked with grease and dirt.

Mr. Jobber, we have a proposition that will interest you. Write for it, now.

Mr. Dealer, get a supply from your jobber, now. If he cannot supply you, write us.

Very truly yours,

### DUFF DISTRIBUTING CO., Inc. United States Express Bldg. NEW YORK CITY

When writing advertigers-Just say Ford Owner and Dealer

In One

### NIEHOFF MAG-CHARGER

The Nichoff Mag-Charger has been specially designed to fulfill the long felt want for re-charging Ford Magnets and burning out shorts in the Ford magneto case. It is said that this is accomplished very successfully and it re-quires but a few minutes to do the recharging. An ordinary mechanic can operate it successfully.



The Nichoff Ford Recharging apparatus is a complete electrical testing outfit in addition to that of echarging magnets and burning out shorts. The illustration shows clearly the at-tachments for testing Ford coil units, electric bulbs and spark plugs. This equipment enables the average Ford Service Station to give quick electrical service with a definite determination which will appeal to the motorist. The entire equipment including cables with terminals, list price \$60.00. It is a product of Paul G. Nichoff & Co., 323 E. Ohio St., Chi-cago, Ill.

Paul G. cago, Ill.

#### STOPS WINDOW RATTLE

STOPS WINDOW RATTLE Rattling windows on Ford closed cars are done away with by a little device called the Standard Anti-Rattler, Standard Sales Co., L. C. Smith Bldg., Seattle, Wash., exclusive distribu-tors. It consists of a setscrew which mounts on the sill and wears on the felt sash. prevent-ing any possibility of breaking the glass. It not only prevents rattling but serves to hold the window in any desired position. A set of twelve, selling at \$6.00 completely equips the Ford Sedan, two to the window. It is of brass heavily nickled and polished and is of handsome appearance, in keeping with the car. Also furnished for other makes of closed cars.

### PRESS-O' VULCANIZING OUTFIT

Who wants a splendid vulcanizing outfit?

who wants a splendid vulcanizing outfit? The Ackerman Brothers Co., Inc., 95 Liberty Street, New York City, has this to say about their outfit which includes one Press-O' Clamp, Sand Paper and 12 "Match-less" Patches and Heat Units:

"The Press-O' Clamp, the invention of Mr. William A. Zeidler, is unique and novel in its construction as well as in the performance of

William A. Zenner, is unner and horer in the construction as well as in the performance of its function. "It will not give too much pressure to the patch, which frequently happens where a thumb screw is used, as too much pressure will render the patch so thin in the vulcanizing process that it will result in another leak. This is never possible with the Press-O' Clamp, as the pres-sure given on the patch is absolutely correct for vulcanizing and the full thickness of the patch is retained at all times, this being essen-tial in order to get a firm and solid patch over the puncture or gash in the tube. "With the "Match-less" Patch and Heat Unit, you get "A Patch Without A Match," because all that is necessary is to scratch the ignition spot (invention of Mr. Harry A. Sheetz, Jr.) with a pin, knife or any abrasive article avail-able. This ignites the fuel. After this burns out, remove the clamp and the job is done. The "Match-less" Patches and Heat Units can also be used with any Vulcanizer.

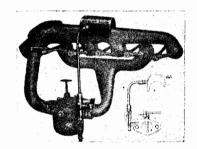
"No automobile owner or driver can afford to be without one of these outfits in their equip-ment, as it is a source of satisfaction to know that once a "Match-Less" patch is put on with the Press-O' Clamp, it will not come off. Your patch is thoroughly vulcanized and guaranteed to hold any pressure after being placed back in the shoe in the shoe. "The use and operation of the Press-O' Clamp

is so simple that a child can operate it. "Price of complete Outfit, \$1.75. "Match-less" Patches and Heat Units only, per box of 12, \$1.60.

#### SAVE-ALL CARBURETOR ATTACHMENT.

Here's a new device which will be welcomed by Ford owners in these days of high priced gasoline. It is an auxiliary attachment for the regular Kingston and Holley Carburetors which are standard equipment on Ford cars. It is claimed this device will give 6 to 11 more miles per gallon, increase the power and speed of the motor and prevent 90 per cent of the usual carbon carbon

Save-All is not a liquid, tablet or chemical, but Save-All is not a liquid, tablet or chemical, but a scientific device that utilizes the principle of hot air to volatize the gasoline mixture. It can be attached in ten minutes without changing the motor or boring of holes. It is attached between the carburetor and intake manifold and is connect.d to the exhaust by means of a hot air store. Its action is automatic and positive and needs no attention after it is installed. Exhaustive tests covering the mechanical as well as the hot air theory on which Save-All is based have been made by the manufacturers.



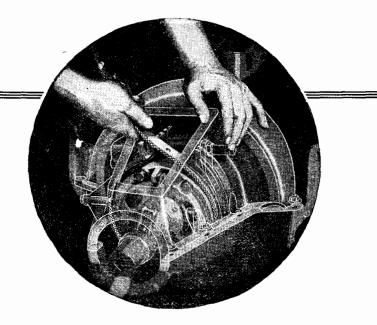
Various road tests have proved that it saves at least 25 per cent in gasoline consumption. A one gallon auxiliary tank was attached to a Ford car and a test was made with and without Save-All attached. It was found that the car made 17 miles without Save-All attached and 24 with it—an increase of seven miles to the one miler. 24 with it-one gallon. A test w

one gallon. A test was made for power over steep hills, through mud and sand and proved that it in-creased the power about 33½ per cent. Another test covering six months proved that Save-All practically eliminates all carbon de-posits and keeps the spark plugs absolutely clean. From a business standpoint. Save-All is said to cost the user nothing. He saves enough money in two months of average driving to pay for it.

The Saveall Company, 3716 North Clark St., Chicago, are the manufacturers of this device and report a tremendous business.

### A CASE WATER PUMP

The value of a circulating pump in prevent-ing over-heating in summer and freezing in water has been previously discussed in this magazine. In this connection car owners and garage men should be interested in the Case Special Circulating Pump, manufactured by Case Pump Co., 2575 North High St., Columbus, Ohio. It is claimed for this product that it prevents over-heating in summer and freezing in winter: It is claimed for this product that it prevents over-heating in summer and freezing in winter; that it reduces wear on the motor, saves gaso-line and lubricating oil and adds from 25 to 50 per cent more power. It weighs only five pounds and has no extra gears or pulleys and the regu-lar Ford fan belt runs the fan and pump. It is sold complete, with extra hose and clamps and full instructions at a cost of \$12.00.



# Here is an economy that will interest Ford owners

The customary half day's labor in relining Ford transmissions is reduced to 15 or 20 minutes by the use of Raydex Reliners. This means a big saying in time, trouble and money.

With Raydex Reliners once installed, Ford transmission relining becomes a quick, simple, economical operation. No more having to take down transmission cover-disconnect exhaust pipe-remove self-starter, electrical connections, gears, etc.

With Raydex Reliners you simply (1) Remove handplate of transmission cover, (2) Pull out pedal. (3) Slip Ray-

dex Reliner between Ford band and drum, (1) Secure by reinserting pedal, and you are again ready to go. Bands can be relined singly if all three do not need relining at once.

need relining at once. No danger of breaking gasket oil seal, for the transmission cover is not disturbed. None of the original Ford equipment is disturbed or removed. The old method of relining can be reverted to at any time, if desired.

Ask your dealer for Raydex Reliners, If he is not yet carrying them, send us his name and we will see that you are supplied.

### Raydex Manufacturing Co., Brackenridge, Pa.

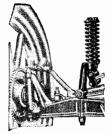
Sales Dept.: Charles F. U. Kelly, Inc., 1834 Broadway, New York City



When writing advertisers-Just say FORD OWNER and DEALER

### LUXRY SHOCK ABSORBERS.

As another means of smoothing rough road-ways come Luxry Double Spring Shock Absorb-ers which appear to be quite practical. These consist of double spring devices which are easily and quickly attached to both front and rear springs, all that is required for the operation



being a wrench. In these springs it is said that the slightest road jar is lost, and the car rides as smoothly on rough roads as on a pavement. The double spring feature is said to assure double resiliency and strength. These shock ab-sorbers sell for \$18.00 for a set of four. They are the product of The Specialty Device Co. 106 West 3rd St., Cincinnati, Ohio.

### NEW KOREX GREASE RETAINER.

If personnel is any assurance of the success of an organization, the new Korex Mfg. Co. of San Francisco, incorporated Dec. 3rd, 1919, un-der California laws, is scheduled for brilliant achievements.

achievements. W. F. Fowler, President and founder of the company served with the Westinghouse Com-pany for eighteen years, most of that time as District Manager at Pittsburgh. W. B. McCain, Treasurer, also from Pittsburgh, was for many years prominently identified with the American Water Works and Guarantee Co. of that city; and, in addition to his present rela-tions with the Korex Co. is Vice President of the Superior California Farm Lands Co. of Wil-lows. lows.

lows. O. F. Fowler, Sales Manager, and J. M. Fowler, Secretary, both held responsible positions with the Corona Typewriter Co. for several years. The host of friends these men have through the East and Middle West will be glad to hear the report of the Korex Co. that the new enter-prise is already booming; the company rapidly approaching national scope in its operations; and its product, the new Korex grease retainer for Ford cars, evoking spontaneous and enthu-siastic response wherever exhibited. The com-pany is located at 426 Larkin St., San Francisco.

### A GOVERNOR FOR THE FORDSON.

A GOVERNOR FOR THE FORDSON. The results of an over-heated motor are too well known to require outlining here These results are just as evident with the Fordson tractor as with the Ford car. A means of pre-heating engine racing and consequent over-heating of the Fordson tractor is found in the "Fan-Mount" Governor. The "Fan Mount" governor is substantially built, has no parts to wear since friction is practically eliminated in its simple design; there are no parts to oil; no valves to get out of ad-

are no parts to oil; no valves to get out of ad-justment, and no fine delicate parts to bend or cause you trouble. You simply install the "Fan Mount" according to the simple directions that accompany each governor and then forget it. It will always be in its place ready to serve you when needed.

This is a product of the Paramount Manufac-turing Works, Rohrerstown, Pa.

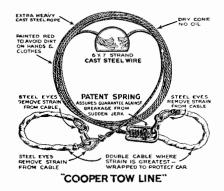
### THE ADVANCE MOTOR RECTIFIER.

A new product which is said to be winning favor is the Advance Motor Rectifier marketed by the Advance Electric Co., 131 East 6th St., Los Angeles, Calif. This is said to be a more

efficient, simple and economical means of re-charging storage batteries. The Advance Motor-Rectifier consists of a one-eighth horse-power motor, "special type," with an extended shaft, upon which is mounted three collector rings and two special commuta-tors (as a unit), which absorbs the alternating current from a transformer, as a three-wire circuit, and directly converts the A. C. current into a direct current to two separately con-trolled circuits, in graduated voltages of twenty-two-volt steps to 110 volts and normal capacity of 1 K. W. per circuit, or 10 Amps. 110 volts. Total output. Direct current, 2 K. W.

### A NEW COOPER PRODUCT.

The Cooper Mfg. Co., Marshalltown, Iowa, is already well known for dependable accessories which have met success. The newest product of this company is the Breakless Cooper Two Line. The Jerk-Absorbing Spring is a patented fea-ture found only on the Cooper Tow Line. It dissipates the shock-eliminates breaking the line-and increases the pulling power. Steel



Eyes are used to prevent contact between hooks Eyes are used to prevent contact between hooks and strands—keeps strain from cable. The loops for attaching to car are wrapped to protect scratching and marring running gear. Also they are double cable to avoid breaking at this point where strain is greatest. The Cable is made of extra heavy cast steel wire, 6x7 strand dry core, emits no oil, and is painted (red) to facili-tate handling without soiling hands or cloth-ing, and prevent rust. The Copper Tow Line lists at \$8.00.

The Cooper Tow Line lists at \$8.00.

#### SENG ELECTRIC SWITCH.

Quite an interest is being shown in the Seng Electric Switch, manufactured by the Seng Auto Device Co., at 1452 Dayton Street, Chicago. Their new switch for Ford cars makes it easy for drivers of cars to sound their horn without tak-ing a hand off the steering wheel. In times of emergency this has been found to be a great advantage to drivers. The Seng Switch can be used with either stor-age battery or magneto current, and its simple construction and manner of attachment fo the steering wheel, makes it a device that is abso-lutely dependable at all times. The Seng Switch is also made for all makes of cars. The Seng Switch for Ford cars sells for \$3.50; for other cars, \$5.00. Quite an interest is being shown in the Seng

for other cars, \$5.00.

### REGARDING RAYMOND RIMS.

Regarding RAYMOND Rins. Raymond Rims manufactured by The Ray-mond Rim & Wheel Co., Jackson, Michigan, are said to be meeting with considerable favor in the field. With these rims it is possible to change a clincher or straightside tire without the aid of one or several tire tools, in a mo-ment's time. The use of these rims greatly

# The poppet valves of your auto or truck engine are vital parts. Operating unseen makes them none the loss important.

The engine is the fleart machine and its correct valvular action is as nevery to its well-be-ing as is the functioning of the valve of your heart.

Not only may the valve become diseased but the surface against which they seat is a piect to disorders—allowing slip-page of energy—slowing up of the machine. To have your motor equipped with valves immune to disease would be a happy arrangement. Do you not think so? The public generally does not mow that the engine valves are liable to a part or all of the following faces:

Pitting, warping, cracking, burning, leaking—any one of which faults sets up an erosion or destructive action on the seats, which are unreplaceable.

Stop valve leakage and you gre as, maintain compression and the smooth action of your motor.

Evade valve and valve seat error and you save cost of regrinding. Burning and cracking is destructive and necessitates replacement of parts

Flexedge valves are the solution-they will not pit, warp, leak, crack nor need regrinding.

Flexedge valves do not fall a voi o disorders, common or otherwise, and they protect the unreplaceable sears against erosion or destruction.



FLEXEDGE JOBBERS

Herring Motor Co., Des Moines, Ia. The Gibson Co., Indianapolis, Ind. Motor & Machinists' Supply Co., Kansas City, Mo.

Bros., Inc., Minneapolis, Reinhard Minn.

Repass Automobile Co., Waterloo, Ia. Chicago Automobile Supply House, Chicago

Motor Car Supply Co., Chicago Western Motor Supply Co., Milwaukee, Wis.

### Chanslor & Lyon Company

San Francisco Scattle Los Angeles Tacoma

Spokane San Diego Portland

### FLEXEDGE JOBBERS

\$4.80

per set for Ford valves

The Beckley Ralston Company

Kansas City Pittsburgh San Francisco New York Detroit Chicago The Automobile Supply Co., Detroit Electric Appliance Co., Chicago The Auto Equipment Co., Denver Nicols, Dean & Gregg, St. Paul Minneapolis Iron Store Co., Minneapolis

Kopac Brothers

Omaha, Nebr. Norfolk, Nebr. David City, Nebr. Columbus, Nebr. Schuyler, Nebr. David City, Neor. Continental Auto Supply Co., Chicago National Auto Supply Co., Chicago Harbison & Gathright, Louisville, Ky. Campbell Iron Co., St. Louis, Mo. Universal Accessories Co., Indianapolis. Ind

The M. & M. Co., Cleveland, O.

MANUFACTURED



SELF-SEATING VALVE COMPANY **CHICAGO** 706-8 Towsend Street ILLINOIS

When writing advertisers-Just say FORD OWNER and DEALER

reduces the trouble and annoyance of tire changing, which is a welcome innovation to any mo-torist.

The materials entering into the building of Raymond Rins, combined with the burling of workmanship involved in the process of manu-facturing, insure a surplus of strength far in advance of actual requirements.

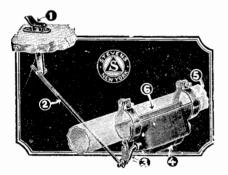
Complete details regarding Raym may be had from the manufacturers. Raymond Rims

### AN INTERESTING BOOK.

The Norman W. Henley Publishing Co., 2-4 and 6 West 45th St., New York City, has re-cently issued a new revised and enlarged edi-tion of "Sloane's Electrician's Handy Book." cently issued a new revised and enlarged edi-tion of "Sloane's Electrician's Handy Book." This is a really splendid volume of more than 800 pages and is profusely illustrated with clear diagrams and engravings which add greatly to the lucid text. In this volume intricate techni-cal problems are handled in such a way as to simplify them and the wide diversity of sub-jects are handled in such careful detail that the book is a most valuable asset for anyone interested in things electrical. The book sells at the nominal price of \$1.00.

### STEVENS SNAP ENHAUST VALVE.

Stevens & Co., 375 Broadway, New York City, need no introduction to the trade as manufacturneed no introduction to the trade as manufactur-ers of dependable automotive equipment. How-ever, there is one of their items, which being aver, there is one of their items, which being new may not be known to the automotive field. It is the Snap fixhaust Relief Valve for Fords, A simple, positive acting pedal, with direct control of extra large damper, makes SNAP



more quick, sure, efficient cut-out and motor-tester. It's new, patented features:

more quick, sure, content out-out and model tester. It's new, patented features:
1) Simply-operated pedal snaps to right or left instantly at touch of foot, opening and closing damper. No hooks, no catches.
2) Adjustable steel rod directly controls (3) eccentric damper spring. No chain, no pulley.
4) Extra large, lengthwise damper does not obtined miner gives completest relief.

4) Extra large, lengthwise damper does not obstruct pipe; gives completest relief.
5) Steel bands hold cut-out more securely, without mutilating pipe.
6) SNAP requires only a V-shape cut in pipe. No weakening or sagging of pipe.
SNAP is easily applied. Made of best material. Complete for installing \$1.70.

### OILPROOF AND WATER-PROOF LEATHER.

A treatment for leather that makes it oil tight A treatment for learner that makes it off light and proof against the deteriorating action of mud and water has been developed by the Wood-worth Manufacturing Corporation of Niagara Falls, N. Y., for use in the Lubricating Spring Covers which they make for the leaf springs of eutomobiles. automobiles.

Leather treated by this process is especially adapted not only for Spring Covers but for any other leather parts which are subjected to the other leather parts which are subjected to the action of mud, water, grease or oil. A number of the leading automobile manufacturers have adopted this leather for drag link boots, uni-versal joint covers and other parts, having found in tests that it does not soak up the oil or grease and does not become brittle or rotten with age and the action of the elements.

### "BURNING-IN" FORD BEARINGS.

### By K. R. Wilson.

by R. R. Wilson. The Burning-In methods of fitting FORD bearings have been only partially successful in most of the smaller shops, where they do not rebabbit each and every block. The larger shops doing a much larger volume of business and having more claborate equipment insist on Rebabbiting every job .This insures perfect alignment of bearings when properly bored out. However, this operation is not necessary on more than 25% of the overhaul jobs, the bear-ings being still serviceable and in good condi-tion. After removing the glazed surface and leveling up all three bearings so that they are Eveling up all three bearings so that they are in perfect alignment you can then burn in by the usual method and know that your crank

the usual method and know that your crank shaft is running absolutely true. This leveling operation can be done by old-fashioned methods, like hand scraping which will require several hours of hand fitting, or can be accomplished with a self-aligning main hearing reamer having pilots nearly as large as the cutters to insure perfect alignment. It is necessary that the main bearing reamers be full diameter throughout to insure rigidness and prevent any possibility of springing away from prevent any possibility of springing away from the bearing to be reamed. After being reamed you can then use requer for a "SPOTTING-IN 2AD" using Possibility of the second secon BAR

What can then use reduce for a "SPOTTING-IN BAR" using Prussian blue, etc. WHAT HAPPENS IF YOUR BEARINGS ARE NOT IN PERFECT ALIGNMENT? Ford crank statts will spring down several thousandths of shafts an inch with the pressure of your hand, so that if you use an old crank shaft for Spotting-in it may appear to be touching on all three bearings because you are pushing down on the shaft to make it run, while with a regular Spot-ting-in-bar you will notice that it will usually not touch the center bearings, this will prove not touch the center bearings, this won pro-corclusively that your bearings are not on a perfect level.

You have often noticed Motors partially as-sembled on which the magneto field coil and by wheel assembly rub, or nearly so on the low-er side while on the opposite side the gap is twice as large as it should be. This is nearly always due to the center bearing being lower than the others, and when engine is running at high speeds the fly wheel having a certain at high speeds the fly wheel having a certain amount of Gyroscopic effect will assume one di-rection of rotation, and create a great amount of pressure on the center bearings and shaft itself, often resulting in burned-out bearings or a broken crankshaft. Repair shops equipped with the best labor saving tools often save their entire cost on one job.

### CORRECTING AN ERROR.

In the May issue of FORDOWNER AND DEALER appeared advertising for the International Metal Manufacturing Company, Wayne Ave. and Berkeley St., Philadelphia. One of the items advertised was the Vankee Tire Holder and Bumper manufactured by this company and in which the price was quoted as \$7.50. This is a typographical error and the price should be \$12.00. The error has resulted in many inquiries being received by the manufacturer which point that a discrepancy must exist for the reason that the printed price does not agree with the market price. Also, this typographical inaccuracy was received with considerable astonishment by former purchasers of the Yankee Tire Holder and Bumper, who because of the thorough satisfaction which this reliable item of equipment had given, had considered that the correct price of \$12.00 was by no means an excessive charge. We take this means of acknowledging the error which occurred in our composing room and to say that the Yankee Tire Holder and Bumper is a really worth while product selling at a fair price-\$12.00.



### Speed to Satisfy The Most Daring Wish Is The Reward Of The Ford Owner Who Installs Philbrin Duplex Ignition.

You Ford owners need no longer envy the speed-thrills experienced by the owners of high priced cars. When you install the Philbrin Duplex Ignition that we have devised for the Ford motor, and adjust your carburetor for a lean mixture, you will learn what this remarkable engine can furnish in the way of an exciting dash down the level stretches, or a smooth, easy pull up the steep grades.

The intense, rending spark produced by the Philbrin contact maker and condenser, tears violently into the mixture as a spark should. The result is complete and instantaneous combustion of the compressed gas: giving a new conception of speed, power, flexibility and economy.

And the Duplex feature provides absolute insurance against ignition failure, as you have two independent systems to draw upon. The second or High Frequency system feeds a veritable torrent of sparks into the firing chamber at each power stroke, and is used for cold

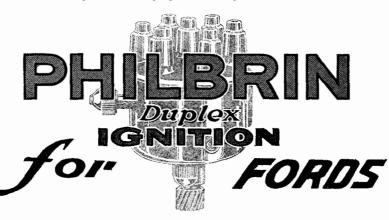


A turn of the Philbrin Duplex Switch to "II" throws on the High Frequency system sending a teeming shower of sparks into each cylinder in regular firing order. An emergency system of great value.

weather starting, difficult hill climbing (without speed change), or to overcome faulty carburction or bad oil conditions. This system insures against all possibility of plug fouling.

Philbrin Duplex Ignition is easily installed in place of the regular Ford equipment. Additional information will be mailed upon request.

DEALERS: We have a splendid sales proposition for your consideration. Write for details.



Philips-Brinton Company 511 S. Broad St., Kennett Sq., Pa.



# "Carbon Brush" Timers For Ford Cars, Trucks and Tractors Out In Front

Zenite Timers are **right there** as you enter your favorite accessory dealer's store. They are "out in front" thru Zenite reputation and demand for Zenite quality products.

The Special construction of the Zenite Timer assures a hot spark at all speeds—putting your car in the lead all the time. It completely eliminates hard starting, unequal power, misfiring or knocking.

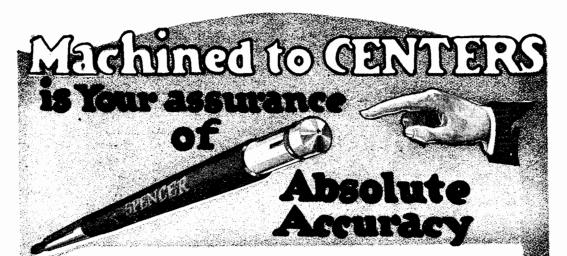
Ford drivers are putting Zenite Timers on their cars, recognizing in it the standard replacement timer.

The unusual popularity of Zenite Timers has made the demand greater than production. Dealers who have placed orders will be taken care of as quickly as possible and arrangements are going forward rapidly for increased production.

### ZENITE METAL COMPANY Manufacturers Indianapolis, Ind.

# WALTER ECKHOUSE & CO., Distributors

616-622 S. Michigan Blvd., Chicago, Ill.



## Your Jobber Can Give You Prompt Delivery on SPENCER Guaranteed Axle Shafts for Ford Cars

Spencer Axle Shafts, in fact, every Spencer replacement part, is GUARANTEED TO BE AT LEAST AS GOOD AS THE PART IT REPLACES.

The extra manufacturing care that makes Spencer guaranteed quality possible, is not at the jobber's or dealer's expense. It results from factory efficiency—operation on a large scale—modern equipment.

MR. DEALER: Your jobber is prepared right now to give you prompt service on Spencer Guaranteed Axle Shafts for Fords. SEND HIM YOUR ORDERS AND BE SURE TO SPECIFY "SPENCER."

The Spencer line of guaranteed replacement parts for Fords includes:

Axles and Drive Shafts Connecting Rods Radius Rods Fans Mufflers Steering Wheels Gilliam Take Down Taper Roller Bearings for touring cars and Ford 1 ton trucks



When writing advertisers-Just say FORD OWNER and DEALER

#### AN ECONOMICAL CAR CLEANER.

Elsewhere in this issue is printed the adver-tisement of the National Soap and Products Co., Inc., 257 Eighth St., Milwaukee, Wis. This ad introduces to those motorists and tradesmen who may not have as yet become acquainted with who may not have as yet become acquainted with the product, Amber Brand Pure Linseed Oil Soap, a car cleaner which surely appears to be an economical and satisfactory cleaning agent. It is a fact that if owners would use proper care in the selection of automobile cleaners 60% of the next of monintime would be ented. the cost of repainting could be saved.



As a matter of fact most soaps are unsit for this purpose, as in order to cheapen them they are made of inferior materials with insufficient care. Many so-called soaps or cleaners contain a high percentage of alkali which is injurious to painted or varnished surfaces, leaving them dull and cloudy, and promoting the trouble they are supposed to cure. These soaps are mostly deficient in the pure soap element, so important to perfect cleansing, which is replaced by cheap fillers, such as rosin, silicate of soda and often containing gritty substances which mar the finish. As a matter of fact most soaps are unfit for finish.

Amber Brand Pure Linseed Soap is made only from pure all linseed oil and contains no animal fats or injurious elements. While, it cleans, it from pure all innseed oil and contains no animal fats or injurious elements. While, it cleans, it also preserves the car surface and goes far towards reducing the number of times which the car needs to be repainted. Complete details regarding this product may be had from the manufacturer.

#### A PRACTICAL TIRE CARRIER.

The Laclede Auto Devices Co., 1626 Olive St., St. Louis, Mo., make the following announce-ment: We are putting on the market a real tire carrier for Ford open cars; not just an-other carrier to add to the dozens already on other carrier to add to the dozens already on the market, but an entirely new carrier, differ-ing radically from any now in use; employing a new principle and offering such advantages that we have had users of other carriers eager-ly discarding theirs for our device. We have the very simplest of carriers. It is a side carrier, practically invisible, easily in-stalled, and holds the tire and rim absolutely steadfast, free from all vibration. The cost is \$5.00, a low price for an all bronze and brass carrier with lock. Full information may be had by writing the

Full information may be had by writing the manufacturer.

#### EVERYTHING FOR THE SHOP.

A new organization enters Automotive Equip-ment field. The Dearborn Equipment Co., Fac-tory and General Office, Kalamazoo, Michigan, organized and incorporated under the State Law of Michigan for \$100,000, are located in a new and modern factory fully equipped with modern machinery and manufacturing a full line of repair equipment, including many new and improved features. One of the interesting items of this Company

One of the interesting items of this Company is the Ford and Fordson Burning—In and Run-ning—In Machine. It is claimed that this re-quires a surprisingly small amount of power to operate and that it permits of rapid and ac-curate work. Another item is the motor stand

.

shown herewith and which has many practical features of saving for the shop. The entire line of tools and equipment manufactured by this Company covers practically every shop need. Each item is well made and its construction the result of study by technical men who know the requirements of an up-to-date shop. The Dearborn Equipment Co., has prepared a com-plete catalog containing descriptive matter and prices which will be sent upon request. An at-tractive proposition has recently been perfected for which jobbers and distributors are invited to send. to send.

#### LAUGH AT COST OF CAS.

"Laugh at the high price of gasoline" is the advice offered by the Guaranty Motors Co., Cam-bridge, Mass. Most readers cannot quite see the joke in the present cost of gas until they study the suggestion of the Guaranty Spark Inteensi-fire, which is guaranteed to save 25 per cent of the gravity of the study of the state of the the gasoline used. This statement alone should be sufficient to cause car owners and dealers to wish to investigate this device, which sells for \$1.00.



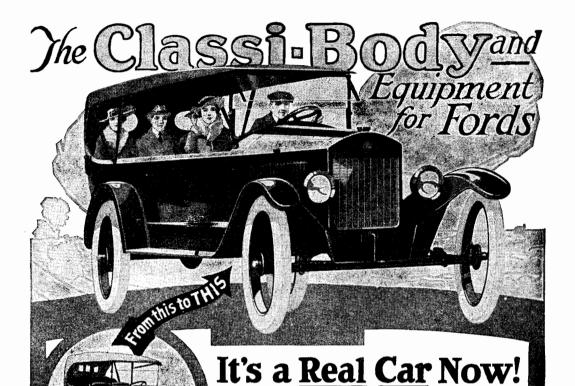
Other features of interest are that Guaranty Spark Intensifire shows how each cylinder is firing, eliminates ignition and short circuits, as-sures a hot spark in the cylinders, makes old spark plugs fire like new even if the porcelain breaks, and promotes easier starting. The Guaranty Motors Co., has already received a host of inquiries and orders from jobbers and retailers which would scem to indicate that the car owner recognizes this product as really worthy. It is advertised elsewhere in this issue.

The teacher was attempting to illustrate the word perseverance, and was having some íob.

As a sort of last hope, she started once more.

"What is it boys," she said, "that overcomes any obstacles, even to the very steepest of the grades and hills?"

Little Ikey got up, and on being asked, he replied: "Teacher, there ain't no such car on the market."



### A TREMENDOUS BUSINESS IN FORD REPLACEMENTS

About 4,000,000 Ford cars are today somewhere upon the roads of America. Their engines and chassis are as good as gold. Their bodies are wearing out.

We offer here two new, modernly equipped bodies, Touring and Roadster types, which will replace the old bodies and equipment upon thousands of Ford chassis.

Everyone who has seen them has emphatically de-clared that the new Classi-Body and Equipment makes an old Ford look like a new fifteen hundred dollar car.

#### EXPERIENCED MANUFACTURERS

For 14 years we have built cars on contract for Chandler, Chalmers, Saxon and other makes of high grade cars. Now we have built a new plant and have turned our entire equipment and resources to making our own Classi-Bodys.

#### HERE IS PART OF EQUIPMENT

Double texture one man top with curtains, wind-shield, hood, entirely new radiator shell, mud guard over front axle, crown fenders, running board with shield, gasoline tank in rear concealing Ford rear axle, Stewart vacuum feed, extra tire carrier on Touring car, choice of maroon, blue or green for hody color.

CLASSI-BODY

Name

Address . ....

#### WE OFFER DEALERS:

WE OFFER DEALERS: Liberal terms upon one of the most lucrative and easy selling propositions open today. The business is still young enough to have many rich territories still untaken. If you get merely a small proportion of the normal replacement business, your annual earnings will easily pass \$10.000.

YOUR CAR And the second second

**TWO MODELS** 

The **Touring** model car-ries five passengers with surplus room. The luxury of big space is merely one mark of its elegance and distinction

The **Roadster** is a cozy one-seater for two pas-sengers. A big rear com-partment for luggage; a low-hung, racy body, and an air of ultra modern re-finement make it a great about car.

distinction.

show car.



Dayton Metal Body Co., Dept. F-620, Dayton, O. Gentlemen :--Please send me full information at once about Classi-Body and Equipment. I am interested in Literature Dealer Literature

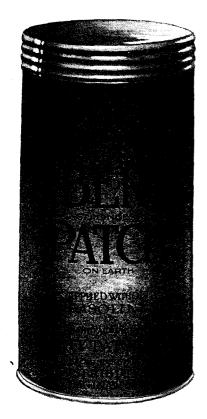
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The



# SAVE TIRE COSTS

With inner tubes steadily advancing in price, today more than ever before, it pays to cut your tire costs by making simple and reliable repairs of the inner tubes. The easy, economical and lasting repair is through the use of the



LIBERTY STRONGEST PATCH ON EARTH

The Liberty Patch will make a permanent repair of a tack or nail puncture. up to a 16-inch tear.

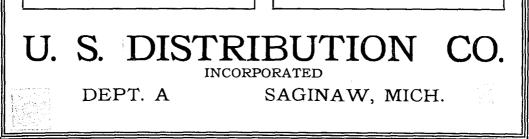
It is guaranteed not to loosen, creep or blow through. Applied WITHOUT GASOLINE or heat.

If it fails, your money cheerfully refunded.

Made of Pure Para Rubber. Stretches with the tube. Stronger than the tube. Has withstood the most severe tests.

If your dealer cannot supply you, send us his name or remit \$1.00 for 100 puncture size or \$1.75 for 200 puncture size.

REMEMBER OUR GUARANTEE. YOU ARE TO BE THE JUDGE.





Made in one pince - individually cast

Quick senting-one fitting-near to install.

Non-buiking-gas and od tightperfect compromise.

Equalized pressure an cylinder walk, the result of a patiential casting process.

Finant material - generational against breakage

The partiest of and manus ion endso ion cortext-citorer speck plugaknow gas and all consumption-a langer wearing, monther running segme.

Koope cand all out of all pit and away from creatic shaft bractings.

South create announcements - high officiency - his sub-backed by world's largest partice ting plant.

> Man in 1911 --- o cattle - o math in 1916 --- o cattle - o math in 1926 --- Who? They make past Al cates to 90 met make of anyone for another ontrack, tractor, and matter

100%

Perfect Price 50e and Un

When writing advertisers-Just say FORD OWNER and DEALEB

DIEAKO PETON RING COMPANY 124 W. NORTH AVE. BA



# The Book Wagon FORDS USED TO SPREAD LITERATURE

#### By John S. Thorp.

Distribution of useful and entertaining books to dwellers in remote rural sections of the country now is being accomplished with a great degree of success through the medium of the book wagon, which, during the last two decades has come to be recognized as an integral and wholly indispensable unit of the county library system. The book wagon, in brief, is a public library on wheels.

In the twenty-one states which have county library laws, there are but a dozen which have the system in operation, and in but few of these is the book wagon in actual operation. This may be attributed to lack of funds for the maintenance of public libraries in many communities but this condition rapidly is becoming ameliorated and the book wagon is cropping up in sparsely settled sections to render a maximum of library service.

The county library system is operated as follows: A central or administrative headquarters is set up usually in the county seat or largest town, or better still, in the largest library. A small tax, usually not more than one mill of a dollar of assessable property, is levied upon the population for support of the system. Branches are established in the villages in stores, churchse, residences or where space is obtainable within easy access to the majority of the residents. Often this is done without rent or building expense. For the far-away section the book wagon is employed to give the books circulation. This circulates among its patrons from the county library at definitely set periods. Usually its trips are made daily and each section is completely covered until the whole district is served. Within two weeks or a month, according to the size of its territory, the trips are repeated. This assures the country dweller as good book service as though he made trips to town to exchange his books.

Often the book wagon carried a driver and a librarian, a generous assortment of fiction and non-fiction, current periodicals, and indexes and reference books. Its service is as complete as an ordinary library for hundreds of books can be stowed away on its compact shelves.

The Washington County, Maryland, book wagon and that at Hibbing, Minnesota, are two which are best known for the work they have accomplished. The former, the tirst in the United States, has developed a highly efficient library service within its territory, and its patrons chiefly are farmers. That at Hibbing, purchased and equipped at the cost of \$8,000, circulates in the iron ore ranges of the wheat state, and now is being



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June, 1920

# l Jas And a Saver of Time

# Laugh At the High Price of

You can save gasoline-you can save repair bills—you can get more power and speed from your engine you can end your ignition troubles you can get perfect combustion with every cylinder on the job at once-if you equip with the

GUARANTY Spark Intensifire **OPHIK INCOMPLE** The Guaranty Spark Intensifice is not an experi ent—it is a scientific triumph. It is making good



YOU should see the Guaranty Spark-Intensifire work on the Ford. It's wonderful. AND IT'S GUARANTEED TO DO EXACTLY WHAT WE SAY. You know that your Ford goes anywhere, but that its ignition system needs help. The Guaranty does the work of high tension magnetos and expensive master vibrators. Hitch Your Spark Plugs to Guaranty Spark-Intensifires take the miss out of your engine and enjoy POWER to the peak! Join the army of Ford owners now using Guaranty Spark.In-tensifires, who are enthusiastic over the INCREBASED FOWER and DECREASED COST of GASOLINE. Get a set TODAY-tear out the Coupon NOW so you won't forget.

Why go on wasting gasoline?—why go on putting up with ignition troubles? Order a set of Intensifires NOW—you'll be agree-aby surprised to see how easily and quickly your engine starts; and the rich, hotspark you'll get will take you up hills on high that were formerly all but hopeless on second



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Especially tempered glass enc all possibility of hazard. Att

ACash Register Er A real DEMAND is being created for you for the Guaranty Spark Intensifire. We have signed a BIG CONTRACT with the SATURDAY EVENING POST using LARGE SPACE (complete half pages) every month for a full

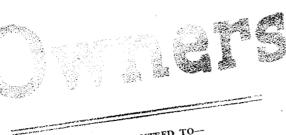
year. And the contract is NON-CANCELLABLE. Other publications are being used, also. Note the upper corners of this advertisement, showing two of the SATURDAY EVENING POST advertisements in reduced size. The first one appeared in the issue of May 22nd.



# FORD OWNER and DEALER

une, 1920

# Saver and Temper too!



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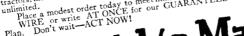


ONLY \$1.00 EACH. In Canada \$1.25. Parcel Post Prepaid.

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# in Canada 21.25. Parcel Post Prepaid. . No matter what model your Ford may he, the Guaranty will work equally well. And Trucks, Tractors and Gasoline En-gines get the same results. • One Intensi-fire required for each spark plug. nergizer for 特別では 32WE GUARANTEE YOUR SALES! For a limited time only we are making a most unusual offer to For a limited time only we are making a most unusual offer to Jobbers and Retailers. Get in on this startling offer. You take absolutely no risk— we absolutely GUARANTEE the sale of every Guaranty Intensifire you order. This sales plan is revolutionary. Guaranty Intensifires are for ALL makes of cars and for tracks, tractors, motor boats and stationary engines. The sale for them is unlimited.

imited. Place a modest order today to meetimmediate demands, ond— WIRE or write AT ONCE for our GUARANTEED-SALES IN. DON't wait—ACT NOW!



Cambri

# Noth Like

OTHING like confidence if the "Lady of the House" has to be her own chauffeur. Nothing like the comfort she gets in having her car equipped with the

### GUARANTY Spark Intensifire

Nothing like knowing that the spark plugs, so equipped, will fire if oil soaked, carbonized, or even if broken above the bushing.

Nothing like knowing that if her car should take the hills on high, that it will take them on high.





used as a model for others which are coming into being. The accompanying photograph shows a book wagon in Missouri rendering actual service. Its patrons in this section are mostly children.

More book wagons will be encouraged in states where none exist under the recently projected Enlarged Program of the American Library Association, for which a fund of \$2,000,000 is being raised through the personal efforts of 4,000 librarians affiliated with the organization, library trustees and friends of libraries. The movement, which has for its slogan, "Books For Everybody," purposes the extension of the county library system to reach 60,000,000 persons now inadequately served with books. Americanization, encouragement of technical libraries in industrial plants in co-operation with the Special Libraries Association, printing of books for the blind in standard Braille type, and increased book service to men aboard vessels in the merchant marine, to patients in hospitals of the United States Health Service. lighthouse keepers and coast guards are other important phases of the A. L. A. program.

The officials of New York City's municipal government are going to ride in Fords from now on. No longer is the indignation of the taxpayer going to be aroused by the spectacle of Commissioners, Deputy-Commissioners, Government Inspectors, and various other important looking gentlemen with shining gold badges, parading through the city's streets in richly upholstered, high-priced linnousines. Mayor Hylan has decided that the humble but reliable Ford can transport the members of his cabinet and their subordinates just as effectively as the more pretentious cars—and at a saving to the city of at least fifty per cent in operating expenses.

A fleet of Ford taxicabs has been ordered by Commissioner Grover A. Whalen of the Department of Plant and Structures, who has obtained an initial appropriation of \$30,000 from the Board of Estimate for that purpose. As soon as these cars arrive from the factory they will be put into service to supplant the more luxurious automobiles of various types, including touring cars and runabouts, now in the municipal garage for the use of city officials.

The taxicab stand will be located at the Municipal Building. The chauffeurs will wear a regulation municipal uniform, and all city officials desiring to use a car will put in a call by telephone, the car returning to the stand after making the trip.

Although these Fords will be used exclusively for government business, there will be a meter service. The official using the taxicab will not be charged a fare, of course, but the trip will be recorded on the meter so that the time and expense can be charged up to the department using the car.

This will be a big reform from the standpoint of economy, as hitherto several government officials have had a big car assigned exclusively to their personal use, which has stood idle in the garage all day, eating up the taxpayer's money, when the official did not have business which took him outside his office.

"There has been a great deal too much wastage of time under the prevailing municipal garage system," Commissioner Whalen explains, in announcing Mayor Hylan's plans for a municipal taxicab service. "Take a walk around the Municipal Building and see the number of city cars parked there from morning to night, waiting the pleasure of city officials.

"An investigation has shown that we are wasting about 75 per cent of time, to say nothing of the big expense of operating these high-priced cars."

There are over four hundred passenger cars operated by the government of New York City at the present time. These will not be discared immediately, but they will be replaced by Fords as soon as possible. It is Mayor Hylan's intention to get rid of all of them eventually, with the exception of a few in the service of the Police and Fire Departments.

Even in these departments Fords are to be used as much as possible. Only the cars actually needed by the police for chasing criminals and by the Fire Department for going to fires will be equipped with engines of higher power.

### The Calendar Car

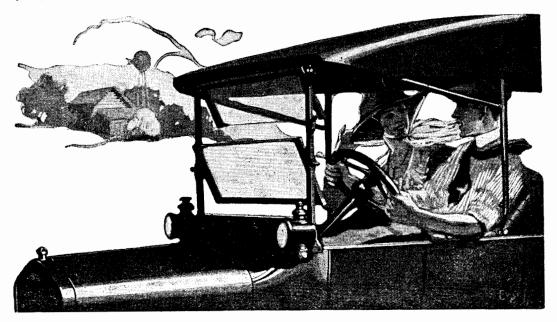
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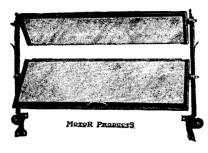
M. Y. CROWDUS

January, snow and ice, Crank my Ford and in a trice, Into town, and though some chilled With the joy of living filled.

February, slush and mud March winds, tingling April's bud The old car feels the pulse of spring Seems to make the motor "sing." And, through summer's sultry days, Loafing, playing, 'till the haze Of golden autumn fills the air, Our good Ford takes us everywhere.

A coat of paint from Santa Claus, And there, a New Year, without pause; I cherish thee, good pal thou are My little Ford, the "all year" car!





### Here's How

With the glass cutter and frame parts which we supply you, packed in a heavy fibre carton, you can do this work in a few minutes. A screw driver and wrench are the only other tools you need.

The sidearms have loops to accommodate the Ford top anchor straps, also top studs which enable you to use pressed steel top fasteners if you have them. If you haven't these we can supply them for \$1.00 per pair.

Complete instructions accompany the shipment. A rubber rain strip to seal the opening between upper and lower panels is included.

This equipment, beautifully finished in black enamel and nickel plate, for only \$13.00.

Ask the dealer first; then ask us.

# Enjoy the Breezes RE-FRAME Your Windshield

Let the breezes in. Equip your Ford with this adjustable **RE-FRAME** Windshield.

Tilt the upper panel outward when it rains and you have a rain-vision windshield.

Use your old glass in our new Model 150 RE-FRAME Device at a trifling cost; get comfort and appearance equal to higher priced cars.

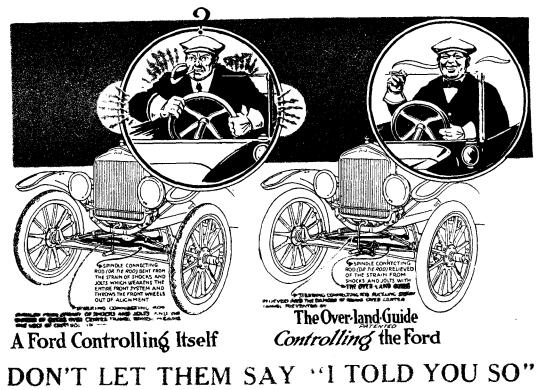
Don't be satisfied with a windshield which cannot be opened up. The rain vision and ventilating features of this Windshield will enable you to drive in comfort, rain or shine.

If you haven't the time to re-fit the **RE-FRAME** to your old glass, any hardware dealer or garage man can do it for \$1.50 to \$2.00.

Get this Model 150 RE-FRAME equipment through your dealer or jobber, or write us direct if he hasn't it in stock.



DETROIT, MICHIGAN



### Install an Over-Land Guide NOW

The Over-Land gives you the best insurance against danger of accident and destruction of your Ford car or truck through the loss of control caused by the steering connecting rod pass-ing over center travel in short turns.

The OVERLAND Guide will eliminate the danger of ditching and collision with the possibility of fatal results to the occupants and the destruction of the car even though the steering mechanism be broken or failed to work.

Your steering gears may get out of service, or the steering connecting rod may become locked over center travel, but the OVER-LAND Guide, with its grip on the rod and axle, will hold you car in the middle of the road until it is brought to a safe stop, avoiding the possibility of being ditched or destroyed. destroyed.

The Over-Land Guide stops the wobbling, scooting, and creeping of the front wheels. It also removes the strain from the arms and shoulders of the driver. It is life-and-carin-surance of the highest order and affords a degree of security that makes it worth a hundred times the cost to any owner. It greatly reduces wear and tear on the front system and steering mechanism by eliminating vibration. After the Over-Land Guide is installed give it a severe test and try-out. Drive the car over the roughest roads you can find and when you strike a hole six or seven inches deep, re-more your hands from the steering wheel, regardless of the speed you are driving. Then you will realize how the Over-Land Guide controls the running of the car, alsorbs all shoets, and eliminates the strain and vibration from the front system and steering mechanism.

Pays for Itself Every Two Weeks in Reduced Wear and Tear

The Over-Land Guide takes up all lost motion, eliminates the shocks and vibration from all the ball joints and bushings in the front system and steering mechanism, and in fact all joints and bushings that constitute a Ford car or truck.

The Over-Land Guide also reduces breakage and repairs of all the fol-lowing parts-such as spindle con-necting rod (or tie rod). Spindle body arms and bushings. Spindle body arms and bushings. Ball and roller bearings and hub. Steering con-necting rod and ball joints. Steer-ing gear drive pinion and steering gear pinions. Steering gear internal gear case and bushings. Also pre-vents the axle from bending-and may save your entire car from de-struction with loss of life of occu-pants.

If you knew the advantages, com-fort and protection to be gained by equipping your car with an Over-Land Guide, you would not drive another day without it.

THIS BROAD GUARANTEE PROTECTS USERS OF THE OVER-LAND GUIDE.

Use it 20 days, properly installed, and if at the end of that time it does not do all we claim for it, full purchase price will be refunded.

We wil	l ship yo	u one	\$8.50
Parcel	Post for		40.JU

### IN ORDERING STATE YEAR CAR WAS MADE

MEIXELL COMPANY THE 216 Board of Trade Indianapolis, Ind.

(4) STEPS(1)(224,No.3.59(20)) (10.36) (3) Solo (1.4,N.3.4. - 20)(24,N.3.4. Are 3. - executive and y. - (2.4, N.3.4. Are 3. - executive and y. - (2.4, N.3.4. Are 3. - executive and y. - (2.4, N.3.4. Are 3. - executive and y. - (2.4, N.3.4. Are 3. - (2.4, N.3.4.)) v GULAN se sety to Coet, manatore and വിക്ക് എന്നിന്റെ പ്രതിന്റെ നിന്നിന്റെ പ്രതിന്റെ ഇപ്പോള് പട്ടിപ്പോള് ഇലപ്പോള് പാന് നിന്നിന്റെ അലിലാള് ജന്ത്യം ന്നോള് നിന്നും നിന്നും മാംജ് നല ഇക്കോളം വാപ്പോള് കൈനോള് പോള് നിന്നും നിന്നും പറിത്താ

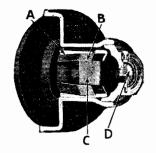
Sole Foreign Distributors-Automobile Sundries Co., 79 Walker St., New York When writing advertisers-Just say FORD OWNER and DEALER

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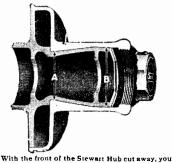
### The Wheel that Won't Come Off

### The Stewart Hub **Makes Safety Sure**

These two cross-section views of the Stewart Hub show clearly why the Stewart Wheel cannot possibly come off by accident, and how the tapers take all the strain off the hub cap.



The reverse tapers of the outer hub (a) and of the inner hub (b) are brought into correct contact by one-eight turn of the wheel and are locked into an absolutely solid unit by the steel wedges (c) of the hub-cap. The hub cap is held in place by the spring lock positive accung ratchet (d).



can see how the clearance at point (a) in the out-side hub cannot possibly slip over the greater thick-ness at point (b) of the inner hub. The Stewart Wheel won't come off-because it can't.



# —AND THE GREATEST OF THESE IS———SAFETY

The same principle of construction that is employed in securing the breech lock of heavy artillery and the propellers of the fastest and most powerful combat aeroplanes, makes it impossible for the Stewart Wheel to come off by accident.

To the attractiveness, comfort, economy and convenience of wire wheels, Stewart construction adds the most important feature of allthat of absolute salety. There is no strain on the hub-cap—the strong reverse tapers bear it all. No play—no back lash—the hub is as rigid as a single piece of steel.

Complete set of five Stewart Wheels with four inner hubs, four hub-caps, hub-cap wrench, etc., in choice of colors. black, white, cream, green, red, blue and \$75.00 khaki—for Ford Cars

For Overland "4" and Chevrolet "490"... \$85.00

Prices for equipment for other cars on request.

To dealers: Stewart Wire Wheels offer a big selling opportunity. Write for our attractive dealer proposition.

Stewart Wire Wheel Company 501-537 W. Barner St. Frankfort, Ind., U. S. A.



### Henry At The Cowboys' Reunion

By S. OMAR BARKER

The wildest long horn on the open ranges no longer snorts and runs with high head and higher tail for the cedar brakes when a car buzzes along. And if a wild horse shies at a Ford it is in the same playful spirit that he would shy at a mere jackrabbit. Fords are common on the cowrange, and so they are given a place in the program of events at the annual Cowboys' Reunion during the week of July 4 at Las Vegas, and cowboys who have just raked the sides of a tall twisting bronco shake off their chaps and boots and strip to running shirts for the "Henry and George" relay race. Three in a team, they all get in their

Three in a team, they all get in their tuned up Lizzies and at the signal make the rapid getaway that only a trained athlete or a better trained Ford can make and take the curves of the dirt track on one wheel. At a given point the cars are stopped and the driver continues the race on foot till he reaches another car into which he must pile and re urn to the one he has left. As the returning Henry passes the proper point the two remaining men of the corresponding teams crank the jitney and hit'er up to the next quarter mile mark where the same performance is repeated.

The last lap, however, the runner comes in to the starting point instead of doubling back. Thus three men and three flivvers rlternate for the mile around and prizes are given the winners. Of course the main events of the Reunion are bronco busting, steer riding, steer bulldogging, roping, etc., but with the possible exception of the wild mule race nothing gets the applause like the Ford relay.

### Getting A Camel's Goat

The flivver has got the camel's goat.

A camel, as a certain propaganda has widely advertised, can go eight days without a drink. But the abstemious capacity limit of the Flivver balks at nothing, and just for that the w.k. "Ship of the Desert" is out of luck. The "devil wagon" has worked him out of a job.

In his century-long habitat, the Sahara, Flivvers are running all over the place. No matter where he turns his mournful eyes, he is sure to see an imposing Arab Sheik, seated in regal dignity in his new car, contemplating the sandy landscape with unruffled composure, while underneath the machine a slave performs the usual gyrations that accompany the putting on of a new tire, or the exploring of the thing's innards. Flivvers undoubtedly are going to give the Bactrians and dromedaries just such a raw deal as their myriad brotherhood in this country have given poor old Dobbin.

It was an American Red Cross officer, en-

gaged in completing a medical tour of Algeria, who discovered the extent to which the Arabs are becoming modernized. In the Algerian section of the Sahara the chiefs are getting rich these days, through the "oasisation" process introduced by French irrigation engineers. With almost magical swiftness they see fig and date groves springing up, following the sinking of wells by the engineers. As a result, the Arabian fruit grower finds a bumper crop on his hands, with a new means of bringing it speedily to the market towns along the French-built roads that link the oases and railroads.

Dozens of inexpensive American cars have been sold throughout Algiers, and refitted with big water tanks. In these the Arabs who once sped on fleet-footed steeds, or lumbered along on the backs of the slow-pacing camels, now skim lightly from one oasis to another, whenever rain-storms harden the sand. It's a fine thing for the Arab Chieftain, but the poor camel's nose is out of joint. stroke

washer

Here's the pump that is sending many of the make-shift backbreakers to the junk pile; because motorists are fast learning that it positvely delivers to the tire every ounce of air contained within its extra long cylinder. This means that tire inflation is now made a quicker job and an easier one. In the diagram below, arrows marked "A" point to air passages through the piston which fully recharges the cylinder on the up Arrow "B" shows the heavy leather  $\sup_{2} \frac{1}{2}$  indeep,  $\frac{1}{2}$  in. thick, especially oil treated. Air cannot escape past this is 100% efficient on account of its improved, never failing air valve. There can be no leak or escape through or past this valve on the down stroke. The extra heavy, oil-treated leather washer and the in-genious check valve **cannot** fail. Every up stroke completely recharges the cylinder. There is no lost motion, no wasted air, no back pres-sure and no backache. Will Last for Years The E-Z-Quick Pump is built to give full service indefinitely without attention of any sort. The leather washer will not dry out even though the pump is not used for years; and every other part of this pump is made with the same thought in mind: **Real Service**—Quick, Easy, Continuous. Ask you dealer to show you an E-Z-Quick. Take hold of the handle and try it. You will see the difference at once. If you dealer won't s⊎pply you, send to us giving his name and we will see that you are supplied. Whatever you do get an E-Z-Quick pump. PRICES Large size 22-in. barrel E-Z-Quick, 18%-in. barrel beautifully finished in pol- made to fit the Ford tool ished nickel, price....\$3.50 box; black and nickel finish, price .....\$3.00 Also manufac-Equipped with Th**umblock** connection 25c extra. Prices Higher in Canada. turers of the famous SKIN-NER PUMP, DEALERS: Take advantage of our big advertising campaign. Write today for our proposition, giving the name of your jobber. Mayo No. 8 Air Compressor, Mayo Electric Garage Pump, Silver Giant Gun, etc. o-Skinner Mf 2116 Elston Ave.



### ''---draw your own conclusions''

"Gentlemen," concluded Mr. Fred Hall, President of The Northwestern Chemical Co., "you have just seen how SE-MENT-OL works in badly leaking radiators. Before you is the result—draw your own conclusions."

Seventeen representative auto supply jobbers, assembled in Marietta, Ohio, had just seen a radiator, spurting water from many leaks, completely and permanently repaired in *seven minutes* by SE-MENT-OL. Other conclusive tests proved to them that this self-acting radiator repairer could not clog or injure the cooling system in any way.

This demonstration was concluded by completely renewing the appearance and efficiency of the old and very shabby car with other products of the NORWESCO line.

If your jobber was among those present, he will advise you to *stock* SE-MENT-OL and NORWESCO products and *concentrate* on them. He knows they are *right*.

This NORWESCO demonstration was filmed and will be shown everywhere through the courtesy of the jobbers.

### THE NORTHWESTERN CHEMICAL CO.

1026 State St., Marietta, Ohio Canadian Factory: Montreal

SE-MENT-OL retails at 75 cents, Liquid or Powder. One can is enough for even the largest conting system.



When writing advertisers-Just say FORD OWNER and DEALER



When writing advertisers-Just say FORD OWNER and DEALER

# An Angel In Overalls

#### By Henry S. Kidd.

It was Sunday evening of a cold December day. The wind was blowing heavy from the east. At intervals all day long the wind had whipped the snow around the corner of the house in biting drifts, the forerunner of the blizzard sweeping down from the Canadian line. A splendid night to stay in the house by the cheerful fire, the soul-satisfying fellowship of home, and laugh at the wind as it roared by in its fury.

The Rev. Stephen Owen laid aside the manuscript he had been conning, rose from his desk, stepped to the window, looked at the leaden sky, listened to the every increasing volume of wind now nearing a gale, frowned a little, gave vent to his feelings in a protesting sigh, and remarked to himself, "It is going to be a bad night for man or beast, or 'Flivver,' that has to be out in this storm. I'd feel sorry for a cat that had to be out in this blizzard weather. In fact, I feel sorry for myself, for 1 have got to go out in it, and that very soon. There is no help for it. The little church will be open. and somebody will be there, and it is up to me to conduct the services. It is also up to the "Old Girl" to carry me there and bring me home again. She has turned the trick many times before, and I reckon she will do it again, and do it tonight."

The Rev. Steve was the stated supply for a little country church by the side of the pike about eight miles from his comfortable home, straight out in the darkness and the stinging cold of the storm. He had seen service enough to rest from his labors. But the church by the pike was weak, and Steve could not turn away from its need, so he kept the doors open, and taught the Word.

Ordinarily the distance between home and church was a pleasant drive over well-kept roads, through fine farm lands, and past modern homes, which could be covered in half an hour in the rigid dignity of a decorous ministerial gate.

"But tonight is different," soliloquized the Rev. Steve. "It is cold. Very cold. The mercury is hanging around zero. The wind is increasing, and the storm will be driving across country in the grip of a young blizzard in another hour. I'd be justified in staying home under the circumstances. But I never have done such a thing, and after thirty-five years in the pastorate it is a little too late to begin to be a slacker."

So his lips drew tight in a straight line, his jaw snapped, his chin made a feint to knock the wart off his nose, and the question was settled—he would conduct services in the little chapel by the side of the Lincoln Highway that night if any one came—"Well, if no one came it were better to have a preacher and no congregation than to have a congregation and no preacher"—so he was going anyway, "Cold or hot, snow or rain, blizzard or summer zephyr." This had been his creed through life, and he was not going to change it now even if it was guaranteed to grow hair on the bald spot that adorned the top of his head.

So Stephen stepped to the study door and called down to Mrs. Steve with the inquiry, "was there plenty of hot water on the kitchen range?" Being assured that there was he proceeded to warm up "Henrietta," and to get her in action for the trip through the storm.

As he was going out of the kitchen door with a pail of steaming water he called back over his shoulder to the madame, "It will be too cold for you to go out tonight, dear. Stay home by the fire." As the door closed he heard Mrs. Steve say, "I have never deserted you yet, Stephen, and I will not begin quitting tonight. Where you go, I'll go." So that was settled also.

A few minutes later the sharp staccato of Henrietta's marching tune was heard from the garage, and then she glided up to the side step, picked up the madame, and pushed out on the highway head into the wind, Zip! Zip! Zipping! with Flivver pep for the battle with the elements.

The trip over was made without event of interest, except that the wind came with quicker and fiercer blasts, while the cold, increasing in intensity, found its driven way through the enclosed sedan body.

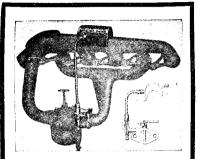
The parson and his helper commented feelingly upon the blessings of the modern auto, and the opportunities it opened to the church, that was closed to it a few years ago. "Such a trip as this would have been impossible a few years ago, dear," remarked the "Yes indeed" replied Mrs. Steve, dominie. "And only a few years ago, a very few years ago, before the days of the Sedan, this trip would have been impossible even in an auto.' "You are almost right, honey," said the par-"We could make it in a touring car, son. but, believe me, it would be some punishment. But this car is just like sitting by the fire. We won't know that we have made this trip in an hour from now."

"You better knock wood, old man. You don't know what is coming to you before this trip is finished," warned Mrs. Steve.

They had just reached the church, and were pulling up to the stone step to alight,

#### June. 1920

# SOLINE S (HOING DI NOW 180 FOR SAVE-ALL ß



The picture shows Save-All as it is at-tached to the Ford car. Can be installed in five minutes. There are NO HOLES TO BORE and NOTHING TO CHANGE ON THE MOTOR. Save-All fits between the carburetor and the intake manifold and operates automatically with the throt-tie. The hot-air stove is attached to the exhaust pipe in the manner shown.

### What Save-All Does

Gives 6 to 11 miles more per gallon of gasoline. Increases power 30%. Increases speed 20%. Prevents 90% of carbon. Reduces vibration. Prevents overheating. Makes starting easier; running smoother. Pays for itself in one to three months.

### **READ THIS**

I find the Save-All very satisfactory, I used to make about 20 miles on a gailon of gasoline and after I had it on I made 58 miles on two gallous. Your car don't get so dirty with car-bon. It's worth the money it cost. Wen-zel Seidl, **R R**, Kewaunce, Wis.

GUARANTEE: Save-All is guaranteed to do what we claim or money refunded. Also guaranteed to last five years. REFERENCES: CITIZENS STATE BANK, CHICAGO.

Address Orders and Inquiries to The Savall Company 1435 Grace Street CHICAGO, ILL.

HERE, Mr. Fordowner is a device that will cut your gasoline cost down to 18c per gallon. Save-All Car-burctor Attachment, a new mechanical involtion, will positively give from 6 to 11 miles more out of every gallon of gasoline you use. Be-sides this it increases the power and prevents 90% of the usual carbon, and makes the motor run better and smoother in every way. At the present high price of gasoline think what it means to save from one quarter to one-half on your gasoline bills.



ŠAVE-ALL Carburetor Attachment is an automatically **D** controlled device which is placed between the car-buretor and hadke manifold and connected with a "stove" heated by the exhanst. It vaporizes every particle of gasoline as it passes to the cylinders, making every drop count for more miles, more power. It provents carbon and fouring spark plugs by removing the cause. It keeps the engine from overheating, makes starting easier and running better, smoother and quiet.

DON'T be skeptical about Save-All. The impossibili-ties of yesterday are the realities of today. The entire moter world has been endeavoring to find a remedy for the high cost of gasoline. The remedy has been found. It is here. It is Savo-All. You will be surprised, delighted, yes even startled with the way this wonderful device increases mileage and how it makes your Ford run like a "twin-six."

#### THOUSANDS ALREADY SOLD SOME of the things Save-All has done for Ford own-

**S** OME Of the things Save-All has done for Ford own-ers are astounding. We would hardly believe them, if they hadn't told us so themselves. Getting 30 miles on a gallon of gasoline is a common occurrence among Save-All users. Just listen to this, "On a trip of 1061 miles hast summer I averaged 31½ miles per gallon. Had lots of bad roads and many hills to climb," (signed) H. J. Pheil, Park Ridge, III. Here's another one: "I drive a rural route out of Creston (Iowa) of 29 miles and make the trip every day over quite rough roads on just one gallon of gasoline. Save-All gives my car more power and pep on hills and keeps out the carbon," (signed), E. O. Moore, Creston, Iowa.



**T** RY Save-All for ten days and we'll prove that it will do these things for you. We'll do it on a "show you" basis. You get the proof before the deal is closed. We mean just what we say. There is no trick or catch to it. All we ask is that you deposit its price with us, or if you don't trust us, then deposit it with your own bank. Then if Save-All fails to do the things we claim for it or if you do not want to keep it for any reason whatsoever, you'll get your money back.

# ORDER FROM THIS AD AND SAVE \$1.50 The regular price of Save-All is \$7.50, but as an introductory offer to readers of the Fordowner and to save the expense of handling an axa-lanche of inquiries, we will send it for only \$6.00. You take no chance.



REFERENCES-THE CITIZENS STATE BANK, CHICAGO





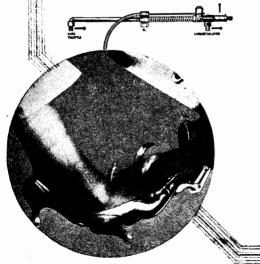
There is the utmost safety and convenience in driving a Ford through traffic when you use the Williams Accelerator.

The car is under full control at all times and one hand is always free for emergencies.

# The Williams Accelerator (Foot Throttle)

The vibration of the car in no way affects its perfect use; there are no springs to pull the hand throttle shut, and the Williams Accelerator operates entirely separate from the hand throttle. There are no bolts to remove in installing; it is self-adjusting and drops into position almost of itself.

ONLY THREE WORKING PARTS-ALL INTERCHANGEABLE





Your Dealer Sells Them **\$3.00** COMPLETE

816 Oak Street

### SAN FRANCISCO

when something happened, the right rear body dropped to the ground, the engine stalled, the lights went out, the doors flew open, and the blizzard swept through the car like a raging demon. The Rev. Steve groaned ---"Good night! A broken axle! Some luck!"

A rapid picture, like a movie, passed before his mental vision—night—nine miles from home—a blizzard in the first flush of its new-born fury—mercury taking a toboggan through the zero hole—nobody in sight —the only garage man who would come after him twelve miles away—no 'phone within a mile—Whow! Some trouble!—and at the end of his vision a \$, followed by X. It was as dark as the inside of a black cat, but the dominie was seeing things, all right.

He was also thinking things. "Well, well, this is some fix for a white man to be in, and he a man of the cloth. Trouble is certainly no respecter of persons. Why save the wallop for this particular night? What had he done? Why not hand it to him when the stars were shining, and the breezes were soft and mellow, and the fragrance of flowers was in the air—and the walking was good. Why . . . . ."

And then the angel appeared. He came out of the night, and the wind, and the storm, and the killing cold. He came in jumper and overalls with a grin on his map like the rays of a spotlight in the darkness. He came with a lantern in one hand and a hand-truck in the other. He came without advice or superfluous information. He came to work, not to talk. He set about the job as if it was all in the days work.

And the Rev. Steve, beholding him by the yellow rays of the lantern, murmured to himself, "There is no beauty in him that any one but he's an angel just the same-and behold, an angel appeared, bearing a truck in his hand-I didn't know angels had so much sense-he's an up-to-date angel-a practical angel-of all the things on the face of the earth that an angel ought to have under the circumstances, a hand-truck is that thingexcept for a hydraulic crane with an arm four miles long that could pick me up and swing my car over to my garage, a hand-truck is the most practical thing I know-an angel? Sure he's an angel-and I love him more than the kind I have read about-I don't know much about the other kind-but thank God for this kind.'

In the meantime the "angel" hadn't said a word. All the noise he made was to grin at the parson. The blizzard was yelling to beat wildcats, and driving zero snow straight into his face, but it couldn't put a crimp in that grin. It had broke through from the inside, and there weren't blizzards enough stored up at the north pole to put it out of business.

But he was doing things. He made a yell for the boys, and two husky lads romped out in the storm bare-headed, and in sweaters, yanked the rear axle on the hand-truck and while "Dad" steered the truck they backed the crippled "Lizzie" out of the lane and into the "Angel's" garage. It was all over in ten minutes, and the storm still blustered and roared and raced on in its mad mid-winter fury.

Then the "Angel" told the Rev. Steve where he was to get off. He was to leave his car in the garage, and the 'Angel" would put it in shape for him-a new axle, or anything else that the car needed. No, he was not an auto man. He was only an all-around expert mechanic. Rebuilding a disorganized "Lizzie" was only a pleasant overtime exercise after the regular day's work was done. When the car was ready he would let the dominie know. In the emantime the parson could go on with his church service, and forget that there was any such thing as trouble in the world. No, he wasn't coming into the church service. It was too darned cold. Besides, that other axle looked as if it had the willies ,and he wanted to see what was the matter with it. Besides, again, he had to get his own car in shape to take the parson home after church. All together he was too busy to bother with church.

The dominie looked at him with a kindly light playing around the wrinkles of his wise old eyes, and whispered under his breath, "Some angel! If all my flock were like you I wouldn't care a hoot if they never came to church." Then he went into church, and talked to his people about the good Samaratin from a new angle.

After the service the "Angel" drove the parson and his good wife home. His car was a 1912 "Lizzie." During the intervening years it had chased the landscape for sixty thousand miles, and was still going like the wind, and making noise enough to make a traveling tin shop hang its head in shame. The storm was still on the job, yelling, howling, biting. But "Lizzie" yelped back her defiance, and hit the pike like an Arab steed.

On the way home the parson opened his mouth long enough to register his disappointment because the loss of his car would prevent him from attending the Christmas exercises in the church the next night.

"I've got that all doped out," said the "angel." "I will come after you and take you home." He did. A drive of thirty-two miles in zero weather. He liked it.

Three days later the "Angel" called up the parson and told him that his car was all ready, and that he would be over with the machine in about an hour. On scheduled time he drove into the dominie's lane, with the two boys trailing behind in the 1912.

Then came the settlement. The "Angel" had put in both rear axles, a new rear hub, taken up the slack in the steering gear, overhauled the car generally, and—Listen!—the bill was twelve dollars and a fraction, including labor and material.

The parson tried to make him take a check for \$15.00. Nothing doing. All he wanted was what was coming to him. No more! Here was the change. Take it and square the deal. He was fully paid, and besides, the parson had not counted in the bill the joy that he, the "Angel," had got out of the job. "No," said the parson, to himself, "And you haven't taken into consideration the lesson I have learned from you, nor the joy I have had in running up with an angel in overalls. Besides, as you are so fond of saying, you will have to go some if you beat me at this game. I'll put you on the 'Ford-Owner' subscription list for three years, and I'll keep you there for the rest of your natural life. You are some angel, but I'll beat you to it, old man, just the same."

#### U 1 2? KT had a little Ford 4 she was very YY A ride a day afFORDed EE And sights 2 feast her II.

All the JJ did NV her And often tried to TT But KT spurned their MT talk And called them NMEE.

KT says that Fords XL And she is very YY Says they R EZ 2 UU And she does not tell lies.

### My Best Investment

"You are not going to buy one of those automobiles just to get your name in the county papers?" asked neighbor Jones one day, when I told him I contemplated buying a FORD. "No," I replied; "you have the wrong idea; I think I can use one to advantage in my business."

'What?'' said Jones, "You, a farmer, going to put your money in a thing like that?"

Autos were then just beginning to appeal to the tillers of the soil as a necessity, and in this section everybody was waiting to see what success the other fellow would have. They were rather doubtful as to their usefulness. I thought quite a bit over what Jones said to me, for he was really a more prosperous farmer than I.

The following Saturday I went to town and purchased a five-passenger Ford touring car. The agent spent the afternoon with me and in the evening pronounced me a competent driver.

Jones was rather surprised that night to see me drive home, unattended. The next day being Sunday, I drove my family to church. We had decided that this should be one of the ways that the car could be put to practical use.

As it had been hard to hitch up the team on Sunday after working them hard all week, and drive eight miles to and from church, consequently we could not attend services regularly.

On the following Monday morning I took out the rear cushion, put five cans of milk in the back of my gasoline buggy, and started for the milk station. It was a four-mile drive, and I had always made it with a team. Jones lived a quarter mile nearer than I, but I passed him on the first half mile. Coming back I met him still a mile from his destination.

I could load fifteen bushel of apples or potatoes, take them to market, and return, while Jones was making the trip one way.

And when it came to recreation that car made this farmer's life worth while. I always had a hard time keeping my horses looking good. Their ribs always had a tendency to show, but after I had the car a couple of months they picked up, and were in better condition than ever before.

One day Jones asked, "what has happened to your team? I never before saw them look so good."

"Well," I replied, "they have not lately been called upon to make so many quick trips to town."

It was not long before Jones realized what he had been missing, and he too purchased a Ford car. Today he will put up as good an argument in favor of the automobile as any man I have ever met.

The car I mentioned in the beginning of my story has passed its days of usefulness, and another has taken its place. I figured when I gave the old car up that it had paid for itself several times over.

I always used my car at every job I could at advantage, and it has paid me to do so. I knew it would be very nice to keep it for pleasure and recreation only. But unless one can afford both a pleasure and a business automobile it is a paying proposition to use one for both. It will be the means of earning the next one.

My FORD has been as good an investment as I have ever made. It has saved me on the average of eighteen hours a week. This makes quite a figure at the end of a year and will pay for a lot of tires, gas and depreciation. Lewis Dieffenbach.

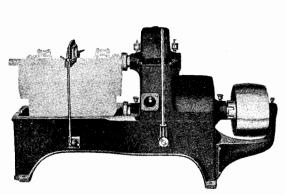




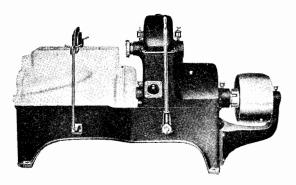
"The Mark of Quality"

You can use three different methods for power operation in connection with the "Dearborn'' Ford and Fordson Burnning-in and Running-in Machine and it requires one-third less power to operate than any other method.

FORD AND FORDSON DEAL-ERS AND REPAIR MEN. A new and improved line of repair equipment is now ready for delivery, designed and manufactured by pioneers in the equipment field, as-



sisted by engineers and technical men of various automobile manufacturers, to build a high grade and medium priced, substantial line of tools and equipment for your use. The line now consists of the following items:



Gear Pullers. Break Drum Supporting Fixtures.

Burning-In and Running-In Machines, three models. Axle Stands, Universal Use.

Motor Stands, Universal Use.

Motor Clamps, Universal Use.

Axle Assembly Carriers, Universal Use.

Car Hoists, Universal Use. Connecting Rod Aligning De-vices, Ford and Fordson.

Piston Clamps for Universal Use. Wheel Pullers. Bushing Repair Tools. Surface Plates.

Arbor Presses, 7 Types. Straightening Presses. Two types and sizes. Combination Straightening and Arbor Presses. Bushing Reamers and Facing Tools. Bending Irons, various types. Break Drum Reaming Fixtures.

Radiator Test and Repair Equipment. Also various other items, all manufactured by the Dearborn Equipment Co.

Catalogue containing prices and detailed descriptive matter will be mailed upon request.

We will submit our proposition to jobbers and distributors of automotive repair equipment.

## Dearborn Equipment Company

Manufacturers of AUTOMOTIVE TOOLS AND EQUIPMENT

Factory and General Office, Kalamazoo, Mich.



### Canada to Spend \$50,000,000 for Good Roads in Next Five Years

In addition to the \$23,000,000 which the Province of Quebec has spent for good roads in the past 7 years, Canada and its 9 provinces will expend \$50,000,000 for the cause of better highways in the next 5 years.

highways in the next 5 years. Of this \$50,000,000, forty per cent of it or \$20,000,000 will be spent by the Dominion government and sixty per cent or \$30,000,000 by the provinces. It will be spent substantially on a basis of population and for construction and improvement of highways, not for maintenance.

improvement of highways, not for maintenance. Active construction will begin in all nine provinces as soon as the weather makes road work practicable.

The administration of the fund of \$20,000,000 appropriated by the federal government will rest with the Hon. J. D. Ried, Minister of Railways, who has long been interested in better roads for Canada.

The procedure connected with the expenditure is not involved. It is assumed that the provincial authorities best know what roads should be improved to best serve the public interest and come within the legislative intention of Parliament. So the Highway Engineer of each provincial government, with the countersign of his Minister, is called on first to prepare a map showing in a general way, the particular highways designed for improvement. This has to be sent to the department at Ottawa, but, with it, a lengthy questionaire has to be answered. The character of the road proposed, the population and industry it serves, the prospective development of the district, the present and estimated traffic and various other points have to be clearly set forth. The plans must be up to a certain standard and be approved by the federal authorities.

The types of roads will vary considerably according to the availability of material adjacent to the construction. In the Maritime Provinces for example, many of the roads will be of gravel. In Quebec and Ontario the macadam type will be more generally adopted. In the Prairie Provinces the roads will be largely earthen. As the expenditures will be spread over a period of five years it will be necessary to indicate, on the plans, just what portion of the whole work is proposed to be accomplished each year. No payments are to be made till an agreement is executed between the Minister of Railways and the province.

How the \$50,000,000 will be made up and the proportion of each province is set forth in the following table:

Total \_\_\_\_\_ \$20,000,000 \$30,000,000.00

At the base of the whole undertaking is the condition that the 40 per cent to be spent by the Dominion Government is contingent upon the province spending 60 per cent. The Dominion is "aiding" the provinces, not relieving them.

The roads to be built, as above stated are to be of a high standard, generally, but they will vary in accordance with the volume of traffic they will have to carry and the population they will serve. The main object in view is to better the highways so as to increase production and facilitate its handling, but, apart from the ever increasing utility of motor vehicles used for these purposes, motorists, in general, will benefit by the national system of better roads. By connecting up different roads to different provinces a national highway from the Rockies east to the Atlantic may be brought about, but this is not the particular object in view. It is rather to build, or improve, in each province, those main or market arteries that will best serve the population and produce the results which is set forth as the dominant purpose of this progressive piece of legislation.

Every province is going into the plan enthusiastically. The end of the present year promises to see the works well advanced everywhere.



# The ERMORE Exhaust Horn The Signal With a Smile"

HE Aermore is the gentleman's signal. It adequately warns but does not frighten. Its polite musical chord is in direct contrast to the usual growling, snarling, screeching signal that is as likely to cause the pedestrian to jump into your path as away from it.

Many accidents are caused by terrifying signals that cause nervous persons to "freeze" directly in front of an on-rushing car. When the Aermore is in use there comes from the pedestrian no angry flash of the eye, no scowl of class hatred, no muttered words of condemnation and your car is smilingly given the right of way.

The Aermore requires no further attention after installation, and has no batteries, wires or other troublesome parts "to get out of order." It is attached to the exhaust pipe and is operated by the exhaust gas of the engine.

List Price, No. 1—15 inch Aermore Horn outfit complete for cars of 30 H. P. and over ... \$10.00 List Price, No. 2—13 inch Aermore Horn outfit complete for cars of 25 H. P. ..... 9.00 List Price, No. 3-11 inch Aermore Horn outfit complete for Ford and other Light Cars. 8.00

When ordering please give outside diameter of Exhaust pipe between Muffler and Engine.



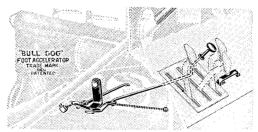
# ACCELERATOR

Perhaps the weakest point in the equipment of a Ford is the absence of a foot accelerator. Many accidents are traceable to killing the engine by mis-operation of the steering wheel accelerator when the driver becomes frightened and does not have the same sensible speed control found on higher priced cars. By the installation of a Bull Dog Foot Accelerator, the Ford is given the same foot speed control as is found on higher priced cars. The Bull Dog Foot Accel-

erator leaves the hands free to guide the car while the speed is regulated with an easy touch of the foot.

Rough roads make no difference in the operation of the Bull Dog Foot Accelerator since a handy foot rest is included in each outfit. Absolutely correct in design, substantially made, simple in construction and practically unbreakable. Easy to install and requires no further attention. Comes packed complete for installation.

Manufactured by W. H. THOMAS CO., Spencer, la.



### Retail Price, \$1.50

THE FULTON CO. 75th & National Avenues Milwaukee, Wisconsin



On boulevard and country highway-in metropolitan cities and cross-road towns-the healthy roar of the COOPER-equipped engine brings the smile of contentment to the wise motor car owner.

For every time the pedal is pushed the motor answers with a deep throated response that spells clean cylinders-that means a carbonless engine with a fund of reserve power that's marvelous. And, what's more, a COOPER "SPECIAL" CUTOUT adds miles to every gallon of gas-gives you a big, fat, clean shot of power from every drop.

There's a COOPER "SPECIAL" CUTOUT for your car-and your dealer has it. Attach it yourself in a few minutes-it's simple.



Sizes		With No. 3 Pedal	With No. 4 Pedal
1½ inchesC	Complete	\$3.00	\$3.50
15%, 134, 17% inches	"	3.50	· <b>4.</b> 00
2, 2 <sup>1</sup> / <sub>8</sub> inches	"	4.00	4.50
2¼, 2%, 2½, 2% inches	**	4.50	5.00
2¾, 2⅛, 3 inches	"	6.00	6.00

### **Cooper Manufacturing Co.**

Dept. F., Marshalltown, Iowa

THE FULTON COMPANY

NO. 3 PEDAL

Sales Managers Dept. F., Milwaukee, Wis. 132



BURGESS Rebound-Shock Absorbers do all these five things at one time:

1-Relieve the action of the leaf

2-Check recoil of

ous side sway. 4—Prevent leaf spring breaking. 5—More than dou-

ble Ford spring

the leaf spring. 3—Prevent danger-

spring.

length.

"I keep Fords from 'Going up in the air.' Keep the wheels gripping the ground instead of wastefully spinning—Jess."

# Ford Owners Are Interested in Saving

Every now and then you hear somebody say Ford owners are sick and tired of hearing about money saving equipment.

That's bosh. Some have been "stung" it's true, but if they could get real—guaranteed satisfactory—equipment, would they take it? You bet! They all want the kind of saving that "Jess" offers and guarantees.

Here's the way "Jess" argues. "If the wheels stay on the ground and devote all their energy to making the car go, it stands to reason that gas is saved and a lot of it. And if the big, heavy shocks are reduced to mere ripples, why it's a sure bet that the car is going to last longer, dodge the repair shop and bring a better price second hand."



### Walter S. Burgess Mfg. Company 300 Sterling Street, St. Joseph, Michigan

"Jess" has written a leaflet that goes into detail about the difference between Burgess and other shock absorbing equipment. Just use the coupon. The five-in-one efficiency of the Burgess makes it a wonderful dealer's proposition. Let us know you're interested if you're a dealer. There's a special Burgess type for the Ford truck, too.

COUDON
COUPON
Walter S. Burgess Mfg. Company, 300 Sterling St., St. Joseph, Michigan.
Kindly send me your leaflet writ- ten by "Jess from St. Joe" telling all about Burgess Rebound-Shock Absorbers.
Name
Address
I am a ( ) dealer ( ) Ford owner

When writing advertisers-Just say Ford Owner and Dealer

June, 1920

# Blows Your Horn

Here's a Convincing Letter from a Big Dealer. READ IT—

WRIGHT - KENDERDINE CO. IIII NORTH CLARK STREET -

CHICAGO

March 27th, 1930.

Song Auto Device Co., 1452 Dayton St., Chicago, Ill.,

Gentlemen:-

We feel that you would be interested in knowing the success we have in selling your Seng Switch, for use on Ford cars.

The barbon, for use on Ford Chrs. To have used at least a gross of your writches in the last for months, and as yet have had averal of them thank us for celling there had several of them thank us for celling they will never drive another car witched not. It really is a very useful article, especially on and driven in congested sities. Sometimes one second lost in blowing your horn might mean a very sericus accident, not seying anything about having to lat o your steering wheel to blow the average horn.

We have enjoyed a very nice profit in handling the Seng Switch, and will gladly recommend it to any customer or dealer.

WRIGHT-KENDERDINE CO. BY ENT



An instant warning is necessary mighty often these days.

And when it is necessary—when danger is greatest, that is the very time you need both hands on the wheel; that is the time you should have complete and uninterrupted control of your car; and that is the time you will appreciate most the

# SENG SWITCH FOR ELECTRIC FORD CARS

(USED WITH BOTH STORAGE BATTERY AND MAGNETO CURRENT)

This switch is within reach of any finger of either hand all of the time. A light touch and the warning is given as quick as a thought; and all the time you have a firm grip on the wheel; or one hand is left free for the emergency brake.

No reaching or feeling around for the horn button with this switch--no uncertainty. Both hands are given over to the proper handling of your car-to make a quick turn, or a "side step" to avoid an accident.

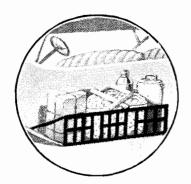
Thus the **SENG SWITCH** is a life saver, and the cheapest and most certain insurance against many kinds of accidents in the world. Besides, it is the handiest and most convenient device ever put on your car.

SENG STANDARD SWITCH FOR OTHER CARS, \$5.00.

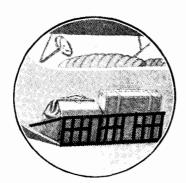
Car Owners—Ask your dealer. Dealers—Ask your jobbers. Dealers and Jobbers—WRITE US.

# SENG AUTO DEVICE CO. 1450 DAYTON ST. CHICAGO, ILL.

# More Leg Room



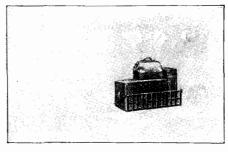
**Picnic Party** 



Salesman



Farmer Coming to Town



For Tourists

R<sup>IDE</sup> in comfort. Don't be cramped in the car. Have plenty of "leg room." Get a

### Rust Standard Detachable Folding Parcel Carrier

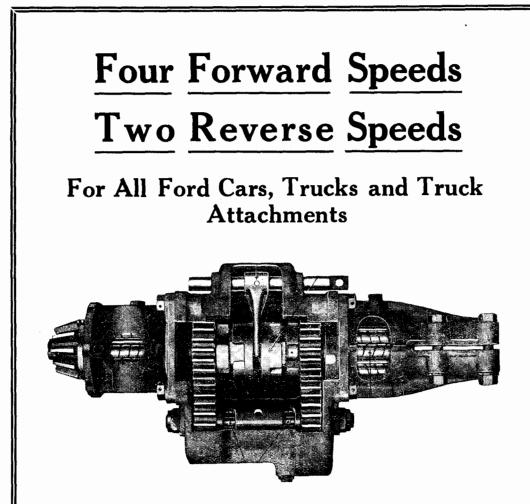
Strongest, most rigid carrier made. Ford touring car doors open above it. Does NOT clamp on with a small bite at the edge of the running board, it's ALL ABOVE the board. Lasts a lifetime, fine for farmers, tourists, city delivery cars, traveling salesmen, campers, picnickers, ANYBODY. Put up in separate lock-end cartons. Folds up 10x15x2 inches, opens out 10x44, high grade of steel, baked japan to match fenders. Designed especially for the consumer who actually has use for a carrier.

### Retail Price, \$6.00

**Dealers and Jobbers**: The big sales season is on. Are you well stocked? We guarantee delivery.

# Rust Manufacturing Company

Offices: MARSHALLTOWN, IA. 3rd Ave. South Factory: MINNEAPOLIS, MINN. 1201 4th St. South



Double the power of your Ford and make it a Four Speed car or truck by installing a "MOORE" Transmission.

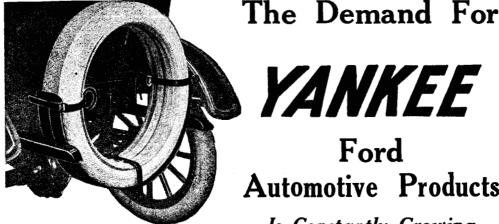
The "MOORE" Intermediate, the speed you have always wanted, is half way between the Ford High and Low. This Intermediate Speed enables your Ford to do heavier duty on any sort of roads, or to climb hills easily, without the necessity of holding your foot on the low speed pedal.

The "MOORE" Emergency Low is slower than the Ford Low and has double the power. The "MOORE" Emergency Reverse also doubles the power of the Ford Reverse and enables the car or truck to back out of any hole or up any hill when necessary, providing the rear wheels can get traction.

The "MOORE" is equal to any emergency and does not fail when put to the test.

Write our nearest factory for further information and our folder "WHAT USERS SAY."

### TRACTOR-TRAIN CO., 1346 Wall St., Los Angeles, California TRACTOR-TRAIN CO. of INDIANA, Conwell Sts. Connersville, Ind.



### **YANKEE** Tire Holder and Bumper

Combines attractive appearance with exceptional strength and durability. Will carry either one or two tires securely, without noise or rattle and holds them clear of the body of the car.

Handsomely finished in black enamel--in appearance, a permawill withstand any ordinary shock from the rear. Cannot telescope into the body of the car. Many other exclusive features.

**Betail Price \$12.00** 

### YANKEE Truck Tire Carrier

Will accommodate one 30x31/2 (front wheel) tire and one 33x41/2 (rear wheel) tire. Staunchly made of pressed steel-built to withstand the hardest kind of service. Designed especially for standard Ford one-ton truck, but can readily be used on Chevrolet and other one-ton trucks.

Offers the most convenient, practical method of carrying truck tires. Write for literature giving complete details.

**Retail Price \$7.50** 

### The YANKEE fits all Ford models

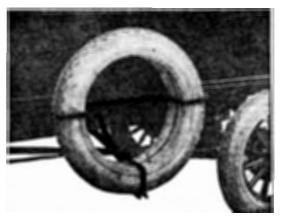
# YANKEE Ford Automotive Products Is Constantly Growing

Every Yankee product has been evolved and scientifically developed by our experienced automotive engineers, to fill an urgent need. There is nothing flimsy about them; on the contrary, their sturdy construction and superior finish has created for them a demand that live wire dealers everywhere, are cashing in on. There are good profits to be made on the YANKEE line.

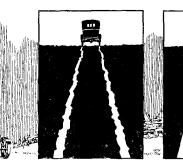
Send for complete catalog.

### International Metal Mfg. Co.

Wayne Ave. and Berkley St. Philadelphia, U. S. A.









ti mugy to

The wavy trail left by the "unstabilized" light car

The wake of a car equipped with a Balcrank Stabilizer

### You can take Long Trips without Arm and Shoulder Strain

You've experienced them-those strained arms and shoulders resulting from that constant tugging at the steering wheel while motoring.

Have a Balcrank Stabilizer take up these vibrations for you.

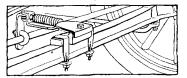
This is a finely made steering device which fastens to the front axle and tie rod. It steadies the front wheels and prevents excessive oscillating motion while the car is being driven over rough roads.

Likewise, with this device, the vibration and joggling of the steering wheel is prevented. The wheels follow the course marked out for them at all times.

Added strength—and therefore added safety—is imparted to the entire steering mechanism.

Put a Balcrank Stabilizer on your Ford or light car. The economy it makes possible in tires, and the greater safety it gives in driving, are worth many times the price asked for it, \$6.75.

Your nearest accessory dealer can supply you with a Balcrank Stabilizer. If not, write us, enclosing a check for the amount, and we will send you one immediately.



The Balcrank Stabilizer is attached to the front axle and tie rod, strengthening the entire steering mechanism. Can he attached with a wrench, in about ten minutes' time.

The Cincinnati Ball Crank Co., 40 North St., Cincinnati, O.



# "Dress Up" Your Ford

Add to its appearance—lengthen its life. Whether your Ford be new or old, you are sure of greater riding comfort and additional safety by attaching



bumpers and supplies—appreciated because of their protection and utility at low cost.

cross-indexed for every make of car.



that before being nickel-plated, GEM-CO bumpers are first coated with copper to make them absolutely rust-proof? Black finish GEMCO bumpers are coated with a special, elastic enamel which will not chip. Gemco Manufacturing Company

**DEALERS:** Thousands of motorists are demanding GEMCO supplies. Get GEMCO stocked—meet this demand. Write today for dealer discounts and catalog,

750 S. Pierce St.

MILWAUKEE, WIS.



### Front Frame Type Bumper for Fords

Adds a desirable touch of smartness to a Ford, giving it appearance of longer wheelbase. Sturdily built, it furnishes ample protection. Channel or Diamond bar. Nickel or Black Finish. Retail prices, \$10.50 to \$14.40.

# 17-Inch Steering Wheel

Corrugated, beautifully finished rims of selected walnut, mounted on polished aluminum spider. Large diameter makes steering easier. List price, **\$7.54**. Also made with black malleable spider, in tilting and non-tilting styles. Write for prices.





### Gemco Visor for Fords

Made in emerald green or plain glass. For Ford Sedans and Coupes. Makes driving safe. Keeps vision clear in all seasons. Retail prices, Emerald Glass, \$15.00. Plain Glass, \$16.80.

June, 1920

# The Best Battery For Fords

The autoist who has his Ford equipped with Universal Batteries can forget his Battery worries. They give positive starting and lighting power at all times. Eliminate many of the annoying lighting troubles.

They are the ideal Batteries for the Ford car. Designed and built by one of the oldest starting and lighting Battery manufacturers in the country.

It is little wonder that they are being received with great enthusiasm by Ford owners in every part of the country.

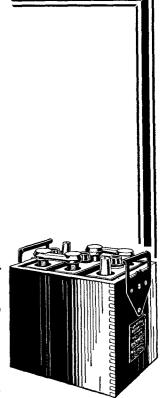
The dealer who carries the Universal Battery is going to be in the lead on sales this year—next year—every year. He is going to experience a demand that heretofore has had no equal. He can count on a Battery trade that will increase sales far beyond expectations.

Dealers who want a Battery that not only builds up profitable business but gives the greatest amount of satisfactory service to the user, should write us without delay.

There is a Universal Battery for every make car and a repair part for any make or size Battery.

Ask about the special sales proposition. The 1920 Universal Catalog is now ready. Let us send your copy.

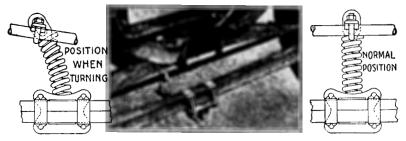
Universal Battery Company 3412 So. La Salle St. Chicago, Ill.







A quick moving, easy selling, profitable, high quality item. Put up in labeled cartons, advertising material furnished. Stock it now to meet the demand being created by our sales making advertisements. Get your order to us early, for our shops are running to capacity now. Discounts liberal. Write for them.



Showing D & O Safety Steering Control attached, which has run 30,000 miles.

### GREEN SALES CORP., 99 State St., BOSTON, MASS.

When writing advertisers-Just say Ford Owner and Dealer

# ---to make your Ford ride like a \$3,000 car

Is the added comfort and convenience of easier riding and easier steering worth anything to you? Can you drive your Ford over rough, rutty roads, over curbs and ditches without punishing yourself and passengers?

The Nash Shock Equalizer keeps the body level over rough roads and bumps, even with one wheel raised 8 inches, absorbs the shocks, stops side sway steers easier, rides easier.

# Here's Our Offer:



Write us that you want to try the Nash Shock Equalizer on your Ford at our risk. If you're not satisfied after 10 days' trial, you won't be out a cent. Installation requires no changes in Ford design, no holes to bore, all standard parts. Send for trial order blank. We can ship promptly. Our offer makes us **prove** that you need this device on your Ford. Price **\$10** (**\$11** West of Rockies), 10 days' trial.



#### Open Territory for Distributors and Dealers

Our exclusive co-operative sales plan offers really big possibilities. You'll be interested in the details. Write quick before we close with someone else in your territory.

NASH SHOCK EQUALIZER MFG. CO. INDIANAPOLIS, IND., U.S.A.



# From the Standpoint of Motor Service Make Your Ford a \$3,000 Car

Chas. Skinner, Willow Bunch, Sask., in his Roof 16 overhead valve Ford racer, which has a well earned speed reputation throughout Western Canada

#### **ROOF 16 OVERHEAD VALVE EQUIPMENT**

Power Device Needed by Every Ford Owner

One hundred per cent extra efficiency, with greater gasoline and oil economy, for either touring car or truck. Hill climbing for the touring car owner beyond his wildest dreams. Sand, mud, or the steepest grades have no terrors for the Ford owner with the Roof 16 valve cylinder head.

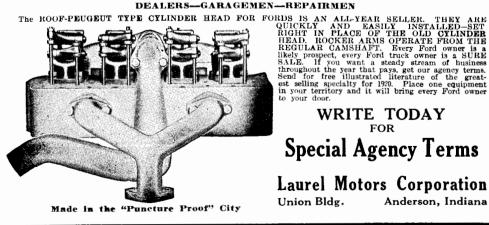
#### FORD RACING CARS

SPEED-Ford cars with our 16 valve cylinder head equipment have been rivals of the best racing cars on mile and half mile tracks, and have practically driven the high priced racing cars from competition, excepting on Speedways. Ben Lawell of the Fielding Auto Racing Team, Toledo, Ohio, who has attained a speed of 100 miles per hour; Joseph C. Hayes of San Francisco, with a record of 97 miles per hour, and hundreds of others with phenomenal speed records attest the wonderful power given to a Ford car, by the use of the Roof 16 overhead valve equipment.

We are headquarters for everything necessary in Ford speed equipment, including polished nickel Roof 16 over-head valve equipment, Aluminite and Triple Lite pistons and rings, grey iron pistons and rings complete, Aluminite and Triple Lite connecting rods, parts for underslinging chassis, nickel steel racing gears three to one ratio, racing carburetors, everything in ignition equipment, counter-balances for crank shaft, high speed cam shafts, wire wheels and steering gears.

Tell us what you want. We can supply it. Send for photographs of our beautiful racing bodies and racing radiators, which are our own special design.

Get Our Special Circular on Long Mileage Tires and Illustrated Folder Showing Our Full Line of Special Touring, Roadster and Racing Bodics for Fords.



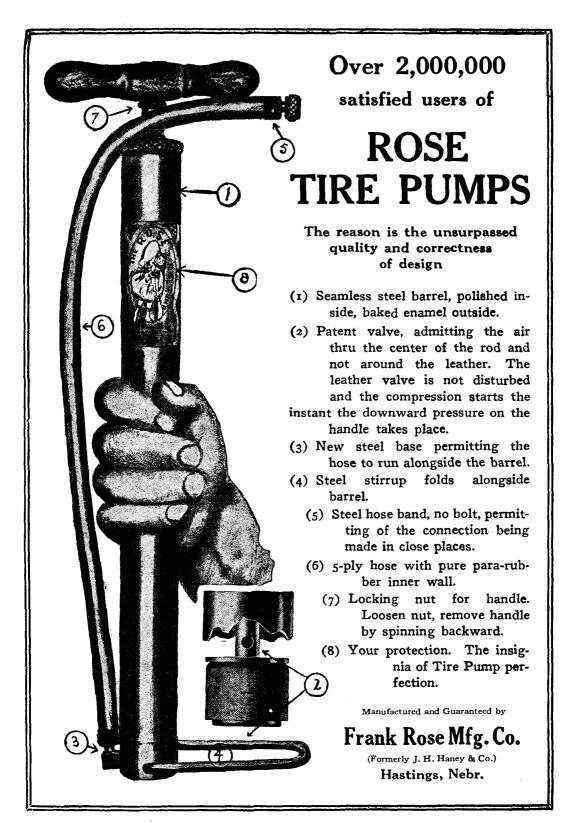
DEALERS-GARAGEMEN-REPAIRMEN

# WRITE TODAY **Special Agency Terms**

Laurel Motors Corporation

Union Bldg.

Anderson, Indiana



# DRESS UP YOUR FORD with a set of HIPCO, Jr. RUNNING BOARD MATS

They will add vastly to its appearance, and prevent mud and dirt from being tracked inside the car.

Made of tough, durable rubber composition, their rich, velvety-black finish harmonizes perfectly

with the standard Ford enamel, or any other finish you may have applied.

They give a perfect non-slip footing in all weathers, and—unlike the oldstyle coca mat—can be washed off clean as a whistle by the stream from a hose.

Equally suitable for Overland, Chevrolet, Dodge and other small cars.

Price \$2.40 per pair; \$1.20 per mat.

#### JOBBERS AND DEALERS

who want a quick-selling, profit-paying specialty, should write at once for details of our proposition.

# AMERICAN BUSINESS CORPORATION

Automotive Division

1780 Broadway

New York

# Did This Ever Happen to You?



Of course it has—10 miles from the nearest garage—with a broken Fan Belt—is an everyday occurrence. The result is an overheated motor which decreases its efficiency and increases repair bills, to say nothing of the annoyance and loss of time.

### The One Answer

"CROWE" Mechanical Fan Belts eliminate these difficulties. Steel links prevent stretching or breaking. Sole leather blocks provide noiseless friction and eliminate slippage.



LIBERAL DISCOUNTS TO DEALERS

Premier Motor Products Co. 3946 N. Robey St. CHICAGO, ILLS.

#### CAR OWNER COUPON

PREMIER MOTOR PRODUCTS COMPANY, 3946 N. Robey Street, Chicago, Ills.
Find enclosed \$for one "CROWE" BeltCarModel.
Name
Street
City and State
My Dealer is



THE Press-O' Vulcanizing Clamp will appeal to every car owner for it solves the problem of making a permanent repair on the road. Anyone can operate this clamp without having any knowledge of vulcanizing.

All that is necessary to repair a tube is to place it in the clamp, put one of our "Match-less" patch and heat units over the part to be repaired and then pull the clamp on the handle as far back as possible.

This clamp gives the correct pressure to the patch. For this reason, a patch put on with the Press-O' Clamp is permanent. It is guaranteed to hold any pressure after being placed back in the shoe.

#### "MATCH-LESS" PATCHES AND HEAT UNITS

With the "Match-less" Patch and Heat Unit you get "a patch without a match," because all that is necessary is to scratch the ignition spot with a pin, knife or any abrasive article available.

This ignites the fuel. After this burns out, remove the clamp and the job is done.

### Ackerman Brothers Company, Inc. 95 Liberty Street New York

#### Prices:

Outfit, including Press-O' Clamp, Sand Paper and 12 "Match-less" Patches and Heat Units......\$1.75 Extra "Match-less" Patches and Heat Units, per box of 12......\$1.00

**Order**—From your local dealer or send your order on attached coupon to us.

Press-O' Vulcanizing Outfit Please send me Vulcanizing Outfit Please send me Vulcanizing Outfit Please send me Vulcanizing Outfit. ....Boxes'' Match-less'' Patches For which I enclose \$ .....Boxes'' Match-less'' Patches For which I enclose \$ .....Boxes'' Match-less'' Patches Pocaler's Name and Address. S, per Bealer's Name and Address. Ackerman Brothers Company, Inc.

New York City

When writing advertisers-Just say FORD OWNER and DEALER

95 Liberty Street



# No Punctures No Blowouts

Essenkay is the final solution to the tire problem. It makes punctures, blowouts and tire troubles impossible. No air is used, therefore no inner tubes are required.

fore no inner tubes are required. Essenkay is a flexible, highly resilient material that looks like rubber and possesses practically all the desirable physical characteristics of fine Para rubber, yet actually contains no rubber in any form, therefore has none of the imperfections of rubber. Essenkay is guaranteed against being affected by heat, cold, atmospheric or climatic conditions—crumbling or flattening. The use of Essenkay is an economy in that Essenkay filled tires run from two to five times as far as air filled tires. The usual delays, inconveniences, discomforts and expense incident to punctures. blowouts, etc., are entirely done away with.

The perfection of Essenkay is a fitting climax to the magical development of the colossal automobile industry which in a few short years has grown from practically nothing to one of the largest industries in the world.



## First Cost-Last Cost

Essenkay does not wear out like tires, but lasts many years—as long as the car itself. When one set of tires has worn down to the last layer of fabric, simply transfer the Essenkay to new casings.

# Doubles Tire Mileage

It should be possible to get from two to four times the usual mileage by the use of Essenkay. 10,000 to 20,000 miles is the rule, not the exception. Tires filled with Essenkay are kept at constant pressure, cannot be deflated or run flat, thus they wear down to the last layer of fabric.

#### Guarantee

Essenkay is guaranteed against being affected by heat, cold, water, friction, atmospheric or climatic conditions; flattening, hardening, crumbling, deteriorating or changing its consistency in any way in accordance with the standard guarantee of the American Tire Filler Industry (Inc.).



#### Free Trial Offer

We will send Essenkay for Free Trial on your own car. Test it over roughest roads. Give it hardest trials under all conditions. If you are not satisfied that it rides satisfactorily—that it will end all tire trouble and double tire mileage—the test will cost you nothing. Write for free trial offer and booklet, "The Story of Essenkay."

Write for Free Booklet—"The Story of Essenkay" THE ESSENKAY PRODUCTS COMPANY
 8-220 W. Superior St.

Dealers: Write for proposition in open territory



# Centrifugal Water Circulating Pump for Fords

## Just Like Its Big Brothers

A<sup>S</sup> adequate as those on the big, high-priced cars, this improved cooling system for Fords puts an end to such summer annoyances as over-heating, boiling and steaming. In design and construction this special Atlas Pump is identical with the larger Atlas Pumps in use on many of America's costliest cars. It actually contributes to Ford engine power; makes the Ford more economical to operate; saves time, labor and constant inconvenience.

#### **Ready Money for Dealers**

The Atlas Centrifugal Water Circulating Pump for Fords assures quick returns to dealers. The demand exists—it does not have to be created. From experience all Ford owners know the need of an adequate cooling system for their cars. Dealers will do them an appreciated service by showing them the improved Atlas Pump. A satisfied customer means more sales and more sales mean increased profits. Write for our proposition today.

#### Anyone Can Install It

A few minutes is all that it takes to install this perfected pump. Simply remove the two bolts that fasten water outlet to cylinder jacket, slip in pump bracket and gasket; screw up the two bolts; fasten water connection and slip on fan belt. Anyone can do it. Entire installation equipment, including copper asbestos gasket, fan belt, hose and fasteners is furnished complete with each Atlas Special Pump.

Delivered, Complete, East of Mississippi River.....\$10.00 Delivered, Complete, West of Mississippi River.....\$12.00 Note:--If there is no Atlas Dealer in your vicinity, we will ship to you direct on receipt of price.

#### The Atlas Brass Foundry Co.

#### 1006 S. Front Street

Columbus, Ohio

149



When writing advertisers-Just say FORD OWNER and DEALER



# STOPS THE MEANEST LEAKS

Radiator leaks **can** be cured, permanently and satisfactorily, in 5 to 10 minutes, without the least risk, at a cost of only 75c. Why pay \$15 to \$30 for a costly repair job, giving no better results,—your car laid up for days?

Good results are guaranteed when you use

# RADIATOR NEVERLEAK

a phenomenal liquid, almost magical in its ability to stop the meanest leaks **anywhere** in cooling system simply by pouring contents of a 9 ounce can into the water in your radiator. It reaches the leaks and seals them. There is no need of dismantling the radiator or drawing off the water.



**GUARANTEE:** 

If Radiator Neverleak doesn't do all we claim for it, if it doesn't quickly and satisfactorily stop any leak in the cooling system when used according to directions, in fact, if it isn't the finest article of its kind you ever saw or used, your dealer will refund your money or replace the goods, free, at your option.

> Read our \$1,000,000.00 Guarantee. You take no chances whatever for Radiator Neverleak cannot harm your radiator. Your dealer will refund your money without question if you are not perfectly satisfied. IMPORTANT. Always carry a can in the tool box for emergency

> **IMPORTANT.** Always carry a can in the tool box for emergency use. Be prepared for that untimely, aggravating, inevitable radiator leak. It's cheap insurance and saves lots of trouble and expense.

> Ask for RADIATOR NEVERLEAK in the yellow, white and green can. Two sizes, 50c for Ford cars; 75c for larger cars. At all Dealers or sent direct.

> BUFFALO SPECIALTY CO. "The WWW VENEER People" 349 Ellicott Street BUFFALO, N. Y.

#### Neverleak Experts for 25 Years



bright, even, white light at all engine speeds. Will not dim when you slow down, or flicker, flare up,

or burn out bulbs when your engine races. A steady light all the time you are in motion.



This perfect current regulator is for Ford cars only, because Ford car headlights are lighted from magnetos and not from batteries. "Even-Lites" are easily attached. Require no care. Are not affected by oil, dust or water. Delicate as speedometers and durable as engines. One will outlast your car. No upkeep, and fully guaranteed.

#### Retail Price \$10, including two bulbs

State and county agents wanted. There's money in this new device.

# The "Even-Lite" Mfg. Company

INCORPORATED

MANUFACTURERS AND DISTRIBUTORS

539 S. Third St., Paducah, Ky.



# PREFERRED THE WORLD OVER

**E**<sup>VERY</sup> Ford owner acknowledges the necessity of a better cooling system.

Every Ford owner who has used a National Zig-Zag radiator will tell you emphatically that it eliminates his radiator troubles.

The reason is that the Zig-Zag principle affords greater water space and more cooling surface.

It means a smoother running engine. And it improves the looks of the car decidedly.

That is why the National Zig-Zag is preferred by thousands of Ford owners the world over as a vital addition to Ford efficiency.

Let us put you in touch with the nearest dealer.

NATIONALCANCOMPANYDETROITDIVISIONMICHIGAN

#### DEALERS.

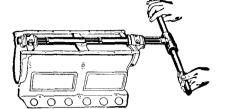
We are now in a position to offer you an attractive agency proposition. Full information upon request.



#### PRICES.

\$28.00 finished in Black Enamel. \$30.00 finished in Nickel. F. O. B. Detroit. Shipping weight complete, 35 pounds.

# **Touring Time Means Profits to the** Well Equipped Shop



#### "TRIBUNE"

#### Main Bearings Aligning Reamer

You can ream all three Ford Crank Case Bearings and four Connecting Rod Bearings in one hour if you own a **Tribune Line Reamer**, for it is the one reamer on the market that is 100 Per Cent Efficient and is Fool Proof.

**Three** Pilots; one before **each set** of blades, so that all bearing caps may be drawn down equally tight before reaming is begun.

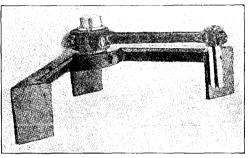
Then these pilots are ground just enough smaller than the blades so they will clean up a slightly worn bearing without waste of babbit and leave a finish like polished glass. Quick, reliable work assured. This tool is made with both straight and spiral flutes.

> . . . . . \$15.00

#### "TRIBUNE" **Connecting Rod Testing Fixture**

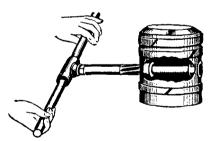
Replacement of connecting rods is one of the most often called for repairs. It is not only profitable in itself, but it gen-erally brings other work later—if the con-necting rods give satisfaction.

Rods that are bent or twisted when placed in a motor often lose other work that would show hundreds of dollars profit.



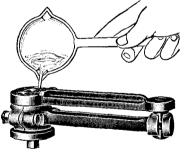
Simply slip the rod over the stud, which is the exact size of the Ford crank shaft bearing. Swing the rod in one di-rection until the piston pin seats against the flat surface. This will show whether the rod is bent. If it is, straighten it. Then swing the rod in the opposite direction until it touches the other flat plate. This will show that the rod is twisted.

Tribune Connecting Rod Testing Fixture ... \$8.00



#### "TRIBUNE" Piston Pin Bushing Reamer

You know what trouble you have had in reaming piston pin bushings. Here is a tool that any novice can use satis-factorlly. The pilots guide automatically. Cost \$4.75.



#### "TRIBUNE" **Babbitting Jig**

With this equipment the average mechanic can easily rebabbitt eight to ten connecting rods in one hour. No need of buying new rods when bearings are needed. A rapid worker and a money-maker. Price complete, \$1.75.

#### THESE ARE BUT A FEW

of the many "Tribune" Time Saving and Money Making Tools. Write for information on complete line. Mention jobber's name.

### TRIBUNE ENGINEERING COMPANY, Inc.

**Equipment Department** 

#### OWEGO, N. Y.



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June, 1920

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# THOMAS Timer Elevator

corrects all ignition trouble arising from the Timer. Compares favorably with the best ignition systems on the highest price cars. Can be installed in 20 minutes.

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- ter
- 4 Allows overhead wiring. 5 Machine-cut, hardened
- spiral steel gears.



The Thomas Timer Elevator corrects ignition troubles by lifting the Timer up where it remains clean and is easy to get at.

By employing the Thomas Elevator, the wiring is overhead—where it belongs—and compares favorably with the most expensive ignition systems. The Thomas Timer Elevator can be installed in 20 minutes without any special tools. It is not necessary to remove the radiator. Any Timer made to fit a Ford will fit the Thomas Timer Elevator without making any changes.

#### THE THOMAS TIMER

The Thomas Timer employs the wipe contact principle which is recognized in the electrical field as being the most satisfactory. Con-tact is always made at exactly the right time, thereby assuring per-fectly balanced explosions. An outstanding feature of the Thomas Timer is the fact that worn parts can be replaced in a few minutes for a few cents, which is not practical with a roller type Timer. The Thomas Timer is guaranteed for one year from date of purchase

**Thomas Products Are Sold Through Jobbers** 

Thomas Andrews Corporation, Chicago Department of Sales 624 Michigan Ave., Chicago Factory Waukegan, Illinois

Price

\$6.50





June, 1920



# A Gang of Red Seal Batteries Handled As One

Try the Red Seal Sparker-Red Seal reliability in its most convenient form. And you'll save time, bother and money. These items are all developed in Red Seals—the dry batteries you have learned to rely upon. Now you have gangs of them in one pack-age. Investigate!

Best Wherever a Spark Is Needed The Red Seal Sparker is best for every dry battery use—on your Ford Car—farm engine—tractor—truck—for lighting plant -or on bells, signals, etc.

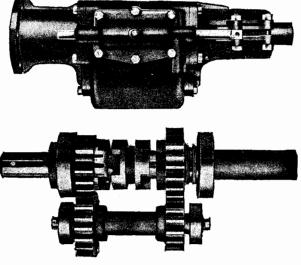
No chance of improper wiring. Connect up the sparker for use as easily as one cell. Shift it as a single unit from one job to another. No fussing with short wires, unnecessary binding posts, etc. The two posts are large and square to turn easily with fingers. Broad web strap for carrying can't cut hand. Double moisture proof casing preserves batteries' strength. Just what you need!

#### Ask Your Dealer

Dealers selling Red Seal Dry Batteries also have the Sparker. Made in units of 4, 5, 6, 10 and 12 cells in various shapes—one for your exact requirements. Ask for it.







MODEL W For Model T Ford Worm Drive Truck

#### MODEL W GEAR RATIOS ARE:

#### Underdrive Type:

1st Speed (Emergency Low)....39.80 to 1 2nd Speed (Ford Low).....19.90 to 1 3rd Speed (Intermediate).....14.50 to 1 4th Speed (Ford High)......7.25 to 1 The underdrive type gives 50% more power.

#### **Overdrive Type:**

1st Speed (Ford Low)	to	1
2nd Speed (Intermediate)12.30		
3rd Speed (Ford High) 7.25		
4th Speed (Extra High) 4.50	to	1

The Overdrive Type gives 45% more road speed without increasing engine speed.

#### MODEL B GEAR RATIOS ARE:

#### Underdrive Type:

1st Speed (Emergency Low)18.30		
2nd Speed (Ford Low)		
3rd Speed (Intermediate) 6.60	to	1
4th Speed (Ford High) 3.63	to	1

The underdrive type gives 45% more power.

#### **Overdrive Type:**

1st Speed (Ford Low)	10.00	to	1
2nd Speed (Intermediate)	8.00	to	1
3rd Speed (Ford High)	3.63	to	1
4th Speed (Extra High)	2.9	to	1

The overdrive type gives more road speed without increasing engine speed.

# **Transmission** for Fords

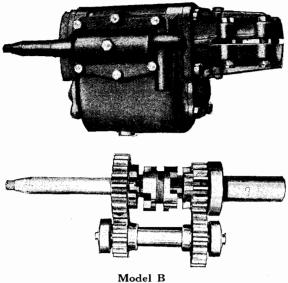
(truck and passenger car)

BUILT COMPLETE IN OUR OWN WELL EQUIPPED PLANT TO "STAND THE GAFF"

The Transmission with the Hess Bright Ball Bearings

> Furnished complete, ready to install

WE WANT EXCLUSIVE DEALERS-WRITE TODAY



For pleasure cars, all models and chain-drive truck attachments

#### SOLE FACTORY DISTRIBUTORS

THE BIERLEIN SYNDICATE, Limited 1144 S. Los Angeles St., Los Angeles, California, U.S.A.

FORD OWNER and DEALER

160

June, 1920

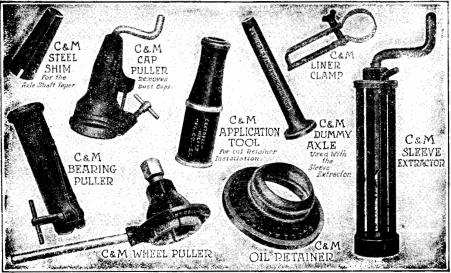
# C & M OIL RETAINERS



Patented April 1, 1913-Jan. 9, 1917-Jan. 14, 1919 "MADE OF LEATHER--THEREFORE LEAK-PROOF"

# **OTHER C & M PRODUCTS**

PATENTED



FORD REPAIRMEN AND AGENTS-WRITE TO US OR YOUR JOBBER. "Exclusive Manufacturers and Patentees."

### Cantrell-Miller Manufacturing Co., Inc., <sup>1246-1254 Larkin Street,</sup> San Francisco, Calif.



# -saves two-thirds of my Tire Expense

"Once a week I go over my tires—and seal the little holes and cuts that ruin tires by permitting dirt, oil and water to reach and rot fabric. With the SHALER Vul-Kit I 'vulcanize' these holes with tough, new rubber that

and rot fabric. With the SHALER Vul-Kit I 'vulcanize these holes with tough, new rubber that makes a lasting job of it. It takes only a few minutes—but keeps my tires good as new—prevents tire trouble—doubles my mileage—and actually sives  $\frac{2}{3}$  of my tire expense."



Fits any size or style of casing. Works with the inflated tire on the wheel. Anybody can use it—simple, quick, safe. One "Vul-Kit Treatment" a week on your tires will prevent blowouts and tire trouble, save expense—make one tire outlast two.

Also Mends Tubes - Every Size - Any Puncture

SOLD BY ACCESSORY DEALERS AND GARAGES

Ask Your Dealer for a Demonstration

\$250

**Complete Outfit** 

Slightly higher West of the Rockies and in CANADA

## C. A. Shaler Co. 2604 Fourth St. Waupun, Wis.

Oldest and Largest Manufacturers of Vulcanizers in the World

# Selling Used Cars

During the past year there has been a greater demand for automobiles of all makes than ever before in the history of the country. Many dealers have been obliged to turn down perfectly good sales when customers were waiting with the check in hand.

The necessity of the refusal of sales has been due to the inability of manufacturing plants to turn out their products fast enough. Most of the automobile concerns have been continuously over-sold,—the orders piling up faster than they could complete the machines.

Each of the retail dealers of the leading makes has had to be contented with his proportional allotment for his territory, or in other words to take cheerfuly what he could get.

This condition has produced a great demand for used cars of all makes throughout the country. Then too, many people prefer to change cars often rather than to keep one too long. By this method of frequent exchange, they are always driving a car comparatively new and up-to-date. In this way, the repair bill is less, and the exchange value more.

Sometimes car owners wish to exchange because they need a larger car or have a desire to try a different make which promises to develop greater speed or quicker "pick-up." Few people, however, can afford to put the old car into the discard and to go ahead and buy a new one, and so oftentimes dealers find it expedient to take a used car in part payment.

In fact, there is a variety of reasons why the used car market is a large and important one. Naturally these used cars which are taken in trade, come to the dealer in various conditions depending on the car, and the service they have rendered. Good judgment should be used in the matter of purchase, for of course, the dealer takes them in, only with the idea of re-sale, and while there is no guarantee with second-hand cars, the customer who purchases takes them largely on the reliability and reputation of the dealer.

Different dealers in different parts of the country use their own methods to dispose of used vehicles. Perhaps two illustrations of men who are successful in this business and who handle the situation differently, will be illuminating.

Mr. Brown takes in such used cars as he believes to be in good running conditions. He has his mechanic test out each vehicle which he has under advisement, and report to him on the following points:

- 1. Make and date of model.
- 2. Mechanical condition.
- 3. Number of miles run.
- 4. Condition of body.
- 5. Condition of top.
- 6. Condition of tires.

7. Condition of upholstery.

8. Probable re-sale value.

9. Probable expense of putting into good shape.

10. Expenses for demonstration purposes. Now, a blank which calls for these details is filled out by the mechanic and handed to the dealer, or he fills out such a blank himself. Upon these facts he bases his offer in trade.

As soon as used cars are taken they are divided into two classes. Those which are either just junk cars or in a very poor condition indeed, are sold directly to another dealer who handles this class of stock, and who is prepared to get the most out of it. The better class of cars are put in good condition for demonstration purposes only. That is to say, they are washed, polished up, the valves ground, the carbon cleaned out of the en-gine, or work of that kind done. The outlay upon each car is limited. No attempt is made to take out body dents, to straighten fenders, to dye tops, or to put on fresh paint. The cars are sold for just what they are, and the buyer given a chance to do his own sprucing up

The line of argument is something like this. "You as a buyer will have to pay for the repairs anyway, and so why not have them done at your own direction, have the body paint any color you wish, and such other changes made as you feel the circumstances warrant. You can see the car is in good running condition, and that is what counts."

This man is very successful and turns over a large number of cars at a good profit, with a minimum of expense in doing it. In his locality this system is very successful because he is located in an industrial town where a great many people live out in the suburbs and pick up cars at a reasonable figure to take them back and forth. These cars usually stand out of doors in all kinds of weather, and a high finish and an expensive job generally, is not likely to be a selling recommendation to the majority, as most of these industrial workers want something for use rather than for show.

In another locality which chances to be an aristocratic city of medium size, a dealer who buys used cars, makes a handsome thing out of it. He does not even deal in new cars, but he picks up automobiles of whatever makes he can, upon which he believes he can earn a fair return. He tests the car out, and being a good judge of values, makes a spot cash offer which usually brings him a good value and many bargains because so many people are anxious to realize quickly.

His next step is to put the car in the hands of his mechanic who goes over it and makes such repairs as the dealer would make if he were going to use the car for himself. When the machine is in as good condition as can The

DISCHARGE

# Hempy-Cooper

Announcing

LOCATED ON DASH

HEATPY COOPER MEG.CO

SHOWS WHEN YOUR BAITERY NEEDS WATER

HARGE

# BATOMETER

Pronounced Bat-o-meter

### What It Is-

An ammeter, a water indicator, and a gravity meter.

#### What It Does—

Takes the place of ammeter on instrument board.

Shows when battery needs water.

Shows at a glance water level in battery.

Shows the gravity charge in battery.

Shows the strength of battery.

Shows number of amperes, charging or discharging.

Shows whether battery is under or over-charged.

A new appliance which fills a long felt want.

No more anxiety—"I wonder if my battery is dry?"

You plainly see all this on the little instrument located on your dash.

No climbing out raising cushion, seat box cover and taking out battery plugs.

No more testing your battery with a glass hydrometer.

The gravity hand tells the gravity charge in your battery.

Tells you when your battery is weak.

Causes you to give your battery the attention it deserves, thereby lengthening the life of the battery by keeping it fully charged.

Electrically controlled.

For use on

AUTOMOBILES TRACTORS RAILROAD COACHES HYDRO-AIRPLANES MOTOR BOATS. ETC.

Can be uesd in connection with all closed batteries.

Inquiries from Manufacturers, Jobbers, Dealers, Owners, solicited.

MANUFACTURED BY

The Hempy-Cooper Mfg. Company Kansas City, Mo., U. S. A. Firestone Bldg. Dept. F. O. be expected, it is put into the paint shop. This man makes a contract with a skilled firm of automobile painters to do all his work at a regular discount, and they have orders to do first-class work on whatever he turns in.

Sometimes, a car will only need varnishing; again the hood and fenders will need repainting; or possibly the whole finish will need to be removed and a thorough job done from the ground up.

However, before a car is offered for sale, it is groomed inside and out. Then a price is asked for that car which includes the purchase price, the expense of repairs, and a very handsome margin of profit. Those who handle real estate say that

Those who handle real estate say that there is nothing which sells for as much as paint and paper, and our automobile dealer has also come to the conclusion that there is nothing in the way of motor car equipments which will sell for more than mechanical reliability and appearance.

This retail dealer uses plenty of printers ink, for he finds that in almost every case, his buyers come through this medium. Some one sees the description of a car which appeals to them, and looks the matter up. He uses sufficient space to describe what he has for sale fully. He is careful never to overstate the value he offers, but he lists the good points and the extra equipment. He has come to be known within a radius of two hundred miles, and from a very small beginning is

#### DRILLING INLET MANIFOLD

When drilling the inlet manifold, to install a pet-cock for the auxilliary air supply, the metal chips, from the drill, are apt to get down into the carburetor, where they may possibly cause trouble. Removing the carburetor is considerable bother, on account of the difficulty of reaching the carburetor-tomanifold bolts.

Keep the drill cool and dry, and smear the drill with heavy cup grease. Keep the drill cool, by frequently dipping the drill into cold water. Just as the drill is breaking through, wipe drill clean, and cool it well. Then put on plenty of fresh grease, which will collect and hold the metal chips.

Better results are obtained by drilling a little below the place where the manifold divides. Probably, this is because the inrushing air causes a swirling motion to the air and gases, making a better mixture.

Sometimes, when the car is not used regularly, the tires will weather check along the sides. This will tend to let in the moisture and rot the fabric. To cover the cracks, and keep out the moisture, apply a couple of coats of vulcanizing rubber cement, about the consistency of mucilage. If the cement is thicker than this, thin with gasoline. Let the cement dry for 12 hours, and then dust over with tire tale. The tires look nice, when treated this way. Use a quite stiff brush.

R. F. Levens, Portsmouth, R. I.

#### doing a large and profitable business. He firmly believes that the "pep and push" which he has put into his business matters are what are accountable for his success. He is never in a hurry, always genial, and always fair. It is his conviction that there is good money in the used car business, for in his own case he has proved it.

He finds that he can turn over a medium priced car the quickest of all. There is the least profit on cheap cars, and the highest profit possible in the expensive ones. Many times he is able to offer vehicles which are almost brand new, upon which he can realize well. He advances the argument to his customers that the used car which has been tested out and well broken in, has demonstrated its worth and is like a man whose experience has proved him to be trustworthy.

It stands to reason that with the automobile concerns turning out cars in large numbers and people continually buying, that the used car market will grow more extensive instead of shrinking. Somebody must handle these vehicles and it takes good judgment and a high standard of integrity to do it right. The man who has no higher aspiration than to be a car jockey, and to "Do" his customer will not stay in business very long.

There are good values to offer here, and the man who handles the business properly is entitled to a reasonable margin of living profit.

#### SPARK PLUG CARRIER.

Wise Ford owners always carry an extra spark plug or two in the car but, only too often, the extra plugs are carelessly thrown into the tool box. A good carrier, for the extra spark plugs, can be made from a section of garden hose, cut the length or the width of the tool compartment.

A wooden plug can be placed inside the rub-



ber hose, and held in place with a tack. And this plug will prevent injury to the spark plug points. Tapered wooden plugs, or corks, can be placed in the ends of the garden hose, to keep the plugs from falling out. Though, if the garden hose is cut right length, so that the ends of the hose are jammed against the sides of the tool compartment, this will hold the plugs in place.

#### W. F. HILD, Chicago, Ill.

My son, of all the little tricks That I have learned to date, The best one is, don't even mix, 'Booze' and 'Gas,' that's straight.



### Does Muffler Impair Engine Efficiency?

#### By G. I. MITCHELL. Automotive Engineer.

Considerable discussion has appeared in the automobile press of late regarding the gain in power of an automobile engine when run without the muffler. Manufacturers claim that their mufflers are so efficient that little or no back pressure is placed on the engine and it is therefore unnecessary to use a cut-out on their cars. However, the general opinion of car owners and drivers and especially truck operators seems to be that a considerable gain in power with a proportionate saving in fuel is noticed when the engine is run without a muffler.

The muffler is applied to automobile engines to deaden the noise of the exhaust. We are all familiar with the series of sharp reports which accompany the operation of an engine without a muffler and we can easily imagine what a bedlam this old world of ours would be if the present day automobile was not fitted with a silencer.

The cause of the sharp sound of the exhaust of an unmuffled engine is the sudden release of gas under pressure upon the opening of the exhaust valve. The gas in the cylinder at the end of the working stroke is still under a pressure of about 40 pounds per square inch. When the exhaust valve opens this gas immediately rushes out into the atmosphere with a loud 'pop' report. In order to stop this noise it is necessary to keep the gas from reaching the open air all at once. In other words, it must be released slowly and at a low velocity. The muffler is attached to the exhaust ports for this purpose.

In the early days of automobiling not much



attention was paid to the muffler, the cars were noisy in operation, and the little additional noise due to a poorly designed muffler did not amount to much as compared with the many clashes and clanks which were a component part of motor car operation. But as the design of the car advanced and quiet and smooth-running became a requirement which the buying public demanded, the muffler was improved to give a nearly absolutely quiet exhaust.

A cross section of a typical old style muffler is shown in Fig. 1. This muffler consisted of a cylindrical assembly of several concentric chambers, the pipe from the exhaust manifold of the engine opening into the

inner chamber where the gases were allowed to expand somewhat. From the inner chamber the gases passed into the next outlying chamber, which had considerable more volume than the first, through several openings in the wall between the two. The increased volume of the second chamber permitted the gases to expand to a still greater volume. The third or outside chamber received the gases in turn after a third expansion. By this time the gases had expanded to a point where the pressure had dropped to very nearly atmospheric and from the third chamber they were permitted to escape to the air. Due to passed the many expansions as the gases through the muffler their escape to the air was in a slow steady stream which resulted in a gentle hiss rather than a puff or loud report. The temperature of the gases had fallen rapidly in their passage through the muffler and this helped to relieve the pressure. The muffler had received a series of discharges of hot, high pressure gases and had blended these together, lowered the pressure, cooled them off, and finally discharged them to the air in a steady noiseless stream.

This process deadened the sound and gave quiet operation but it also had the undesirable effect of putting back pressure on the engine. By this is meant that the muffler did not permit the gases to escape unhampered to the air, but due to the fact that the escape of the gases was held back somewhat a pressure built up in the muffler and in the exhaust pipe. This pressure had to be overcome by the engine before it could pump the exhaust gases out against it. The result was that the engine worked continually against this back pressure and could not deliver as much power as when the muffler was not attached. More fuel had to be used to drive Muffler cut-out valves the car. were installed to let the gases out into the air without going through the muffler. The use of these cut-out valves resulted in a saving of several gallons of fuel on a long trip and also gave an engine which took the hills and bad places with greater ease.

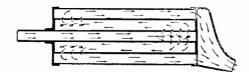
The old style muffler created back pressure on the engine because of the manv restricted passages and abrupt turns through which the gas passed on its way out. Laterday mufflers such as are placed on modern engines have greatly overcome this possibility of producing back pressure. Figure 2 shows the cross section of an up-to-date design wherein the direction of flow of the gases through the muffler is in smooth lines, the change in direction of flow being very gradual. The passages through which the gases pass are open and permit the gases to

June, 1920

### "Clean as a hound's tooth" Here is a spark plug built especially for Ford users. Examine it—and you'll understand just why the WESPLUGFmakes friends and *keeps* them. The WESPLUG keeps "clean as a hound's tooth" because Ford Owners! its electrodes—finer than ordinary electrodes—are made of special, sturdy material costing five times as Ask your dealer or much as ordinary spark plug wire. These electrodes get red hot immediately the motor is started, give a garage man about the WESPLUG. If bigger, hotter, fatter spark and do not allow carbon or he can't supply you, other deposits to adhere. remit \$3.60 and we will send you a set of The WESPLUG accessible to the wrench. four special Ford WESPLUGS All other plugs made for Ford is equipped with an extra large the Ford car sit so far inprepaid. body allowing the to the motor that it is next to impossible to use plug to sit high on the, motor, easily a wrench on the body. SYMMS-BROWNELL MFG. COMPANY Sioux Falls, So. Dakota TRADE MARK

escape with the least possible friction without creating back pressure. The gases are at all times in contact with the cool outside walls of the muffler which helps to cool them and to reduce their volume.

The low grade fuel used today causes much carbon or soot to be formed by the combustion of the gas in the cylinders of the engine. Every car owner knows how often it is neces-



sary to have the valves ground and the carbon scraped or burned out. The cylinder of the engine is not the only place in which this carbon may collect. Some of it is carried along with the exhaust gases into the muffler where it finds lodgement on the surfaces of the baffle plates and in the openings from one chamber to another. After a season's running it is not uncommon to find mufflers half full of carbon which stops up the passage ways and makes it extremely difficult for the gases to make their way through. Under these conditions the muffler cannot be expected to work without putting someback pressure on the engine. Running too rich a mixture, retarded spark, and using a poor quality of cylinder oil or poor fitting pistons and rings aggravates this condition

and causes the muffler to fill with carbon and half-burned oil much sooner.

An automobile operated with a clogged muffler will show an excessive consumption of gasoline and the engine will show lack of power on the hills and in quick acceleration. The valves may be ground and the engine tuned up without noticeable result. The driver then finds that by using a muffler cut-out valve he gets more power and increased mileage. The natural consequence is that he blames the muffler, which is in no way at fault except that it needs a good cleaning. This should be given at least once each season. The muffler should be taken entirely apart and the carbon accumulations removed. The increased mileage and better performance will amply pay for the trouble or expense involved.

A badly clogged muffler will decrease the efficiency of the engine as much as 30 per cent and of course the engine will show a corresponding increase when operated with the muffler removed. The modern muffler if kept well cleaned will cause a loss of but 3 to 5 per cent, not enough to be considered when compared with the quiet running of the late automobiles. It is for this reason that few manufacturers of pleasure cars equip their product with a cut-out. It is really not needed and the maker of the car would rather have the owner help to maintain its reputation for quietness than to shatter this reputation, together with the peace of the region through which he is passing, by opening the muffler cut-out.

### The Latest from the Ford Muse

#### THE SURVIVAL OF THE FITTEST.

Six little motor-cars, going for a drive. One of them turned upside down, and then there were five.

- Five little motor-cars along the highway tore.
- One skidded down the bank, and then there were four.
- Four little motor-cars, swift as they could be.
- One blew up in the air, and then there were three.
- Three little motor-cars, red and white and blue.
- One stepped on a horse-shoe nail, and then there were two.

Two little motor-cars, having lots of fun. The barber's pole got in the way, and then there was one.

- One little motor-car-bless me! How it roared
- As it went speeding home again! (Of course it was a Ford!)

#### HIS RIVAL.

- His rival owned a giant car! A little Ford drove he!
- His rival was near-sighted as A jealous man could be.
- Their hearts and minds were set alike On winning Genevieve;
- They both cranked up, and started out, One moonlit, dewy eve.

Alas! alack! 'tis sad to tell;

The moon was in the plot: He hid his face from rival in Just one secluded spot.

Lo! then the Ford crept up by stealth --The giant passed unseen; Then it was, "Ho! for Genevieve;—

As fair as fairest dream!

Away they flew in little Ford; And happiness o'erflowed

On lucky owner of the Ford. Who wedded-a la mode'

# FORD OWNERS STOP! THAT CHATTER

with



Drive with a feeling of security—anywhere—in downtown traffic, on the steepest hills.

KHK Kork-In-Laid Brake Lining guarantees a sure, smooth brake without that usual shaking or chattering, and adds life to your Ford.

KHK Kork-In-Laid Brake Lining is made of the finest materials obtainable. The cork inlaid surfaces are so scientifically placed as to insure a positive, unfailing and absolutely smooth, quiet brake.

will easily outlast several sets of ordinary brake lining in addition to giving you 100% better braking service.

### GUARANTEED FOR 5000 MILES

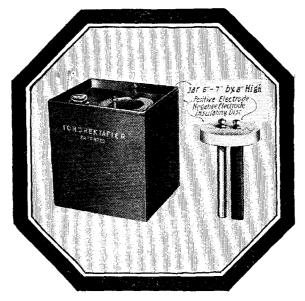
Your dealer, garage or repair shop can supply you with KHK Kork Inlaid Brake Lining, or he can easily get if for you TO DEALERS, GARAGE AND REPAIR MEN—The KHK sales plan will interest you Write for details.

PRICE

\$300

PER SET OF 3

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# The Secret of the Magic Box

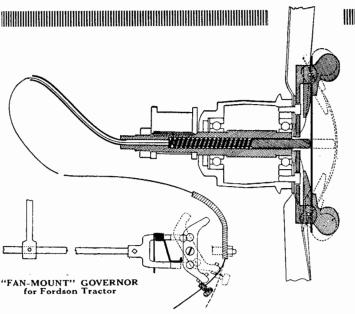
**CRDREKTAFIER** does act like magic. This simple electrochemical device provides a reserve of electrical energy—a constant stream of current for light, power and ignition. Electrical troubles vanish as if by magic. Running or standing you always have current a-plenty for every use. Once installed it never needs attention. No moving parts to wear or get out of order. Keeps your battery charged. No need for separate generator. Costs nothing to operate—and it makes efficient use of wasted power.

ORDER: Ask Your Dealer for the Fordrektafler. If he cannot supply you, order direct from the factory. Easily and quickly installed. Satisfaction guaranteed or money refunded. Shipping weight 6 pounds. Price f. o. b. \$10.00 factory

**DEALERS:** Garage and Battery Service Men. There's money for business-building specialty, backed by a national campaign. Over 3,500,000 prospects. Write today for Dealer Plan and get your share of the profits in your territory.

"Warnerlite Products are Universal and Dependable"

The Warnerlite Company, <sup>S RITZMAN AVENUE</sup> PASADENA, CALIF.



# 

#### Guarantee

We stand squarely back of the "FAN MOUNT" governor, and are ready at all times to take back or replace any part that is defective in workmanship or material, providing you send the broken or defective part to us post paid. Our policy is to satisfy our customers.

# Save Your Fordson

Save your Fordson from the injury and abuse caused by a racing motor. Save time and trouble through the use of the

# FAN-MOUNT GOVERNOR FOR FORDSON TRACTOR

When using your Fordson for belt power the "FAN MOUNT" governor is of exceptional value to you as it prevents the motor from racing the machine when pulling an empty load, thus eliminating the hazard of a breaking fly wheel or other part of machinery, which might cause instant and horrible death to one or more of your helpers. It may save some one from injury. A break down is always expensive both in time lost and money expended for repairs. A governor on your Fordson is a form of insurance you can not afford to be without and the "FAN MOUNT" is efficient and not expensive.

True! There are a number of governors on the market for the Fordson more or less complicated, but the "FAN MOUNT" is simple in design, easily installed, is foolproof, requires no attention after installation, is always ready to serve you, does not detract from the appearance of your Tractor, and is inexpensive. The first cost is small and is the only cost. With a "FAN MOUNT" governor installed on your Fordson your fuel and repair bills will be lighter, and you will feel a sense of satisfaction and security from the former worries your Fordson caused you. With "FAN MOUNT" installed you can use the hand throttle as before, but within the limitations at which you have the governor set. This feature is very helpful in field work. In case you wish to use the Tractor without the governor, it takes but a few seconds to disconnect it.

#### Why the Governor For Your Fordson Should Be a "FAN-MOUNT"

The "FAN MOUNT" governor is substantially built, has no parts to wear since friction is practically eliminated in its simple design; there are no parts to oil; no valves to get out of adjustment, and no fine delicate parts to bend or cause you trouble. You simply install the "FAN MOUNT" according to the simple directions that accompany each governor and then FORGET it. It will always be in its place ready to serve you when needed. Get your governors for the threshing season.

#### Office: 114 South Queen St. Lancaster, Pa. Manufacturers of Paramount Accessories Rohrerstown, Pa.



Let Me send You a set of = sparko-gaps = for 30 Days' Free Trial

Let me prove to you on your own car that Sparko-Gaps make your motor 37% better, and save 10%to 35% in gasoline. See why they end spark plug troubles, and see why they were used as standard equipment on all French airplanes during the war.

#### Send No Money

I don't want you to send me a single penny now. Just fill in and mail the attached coupon and I will send you a SPARKO-GAP for each cylinder of your car. Try them on your car for 30 days. Try them on the foulest, sootiest, oiliest spark plug you can find. Try them on a cracked plug or try them on your best plug. You be the judge. If Sparko-Gaps don't give you a smoother-running car, if they don't save half their cost in gasoline bills during the month, send them back and you won't be out one cent.

If Sparko-Gaps Do Not End Your Spark Piug Troubles—If They Do Not Make Your Motor Run Smoother, Easier, Better—If They Do Not Save 10% to 35% Gasoline Send Them Back.

The Sparko-Gap is not a new idea, but an old idea applied in an ingenious new way, made necessary by the fierce com-petition of war. The Sparko-Gap principle has been used for years in wireless telegraphy to give twice the radius to send-

Jug outfits. **The Sparko-Gap condenses current—develops a hotter, fatter, surer spark.** It sends the electric current through the spark plug in one intense spark instead of in many weaker oscillations.

plug in one intense spark instead of in many weaker oscilla-tions. The Sparko-Gap explodes 100% of gas and fires even fouled plugs. The intense spark insures 100% explosion and saves from 10% to 35% in gasoline. It stops carbon formation. It lessens the necessity for gcar shifting. It fires plugs under all conditions, when fouled by oil or carbon-even when the por-celain is cracked. No miss-fires-more snap--quicker pick-up. The Sparko-Gap shows a visible spark. You can see how each cylinder is firing and so locate ignition trouble quickly. The Sparko-Gap is ensy to adjust. There are no holes to bore, no attachments. All you have to do is to screw one lit-tle thumb nut on top of your spark plug. Just as if you were making a spark plug connection. A. PRESS, Professor of Electrical Engineering of Berkeley, California, watched Sparko-Gap working on U. S. sub-chasers, Liberty airplane engines. Liberty truck engines, and popular commercial motors in Government Laboratories at Washington. He states that the Sparko-Gap will fire plugs in conditions two hundred and fifty times as difficult as will an ordinary ignition system without them; so that plugs will fire, no matter how dirty they are, and even with broken porcelains.

#### Don't Send a Penny

Remember you don't send a single penny now. Just mail the coupon and tell me the make of your car and the number of cylinders. Don't bother to write a check or money order now. Simply pay the postman \$1.50 for each Sparko-Gap when they arrive. Then try them for 30 days on your car. If they do not make your car noticeably better send them back and every penny you paid will be refunded. End your spark-plug troubles now forever. Mail the coupon **now**. You can't begin too early to get more power out of your motor and more mileage out of your gas.

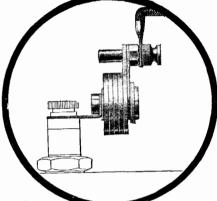
#### Price, \$1.50 Each

Guaranteed for life of car. Fits all plugs and cars without attachments or motor adjustments. Patented in all important countries.

Dealers take advantage of our advertising. We back you up on the above proposition,

MONEY BACK AT ANY TIME IF DISSATISFIED.

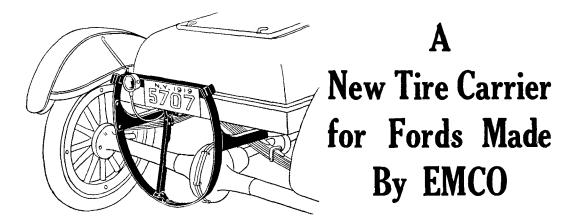
SPARKO-GAP CO. Dept. Z, 29 Beekman Street NEW YORK.



A FORD EXPERT'S OPIN-ION ON SPARKO-GAPS. A FORD EXPERT'S OPIN-ION ON SPARKO-GAPS. Peter Weiss of Albert Hirst, Inc., Ford Agents, 2008 Broadway, N. Y. C. I tested your Sparko-Gaps on several cars and found a remarkable improvement in the running. Not only was there an increase in power as shown by their taking hills on high which they could not before, and a re-markably quicker response to the throttle, but also there was a distinct saving in gas. In one case where the car threw oil your Sparko-Gaps removed the miss and made it hit on all four. In another car they fired a fouled plug. I be-lieve you have a device which will be of great service to Ford owners, combining an improvement and real economy.

Sparko-Gap Co., Gap Co., Dept. Z. 29 Beckman St., New York City. Sparko-Gaps on 30 days' trial (one for each cylinder). I will pay postman \$1.50 for each on arrival. It is understood that if I am not more than pleased you will refund my money in full. My Name..... Address . .... City .....State ..... Name of Car.....

#### 



Car owners, dealers and jobbers all know what "EMCO" means on any automotive product. They know it represents

- 1—A product which fills a distinct need.
- 2-Honest workmanship and honest value.

3—An unconditional guarantee that the purchaser MUST be satisfied or money back without question.

Is it any wonder then that EMCO "Dependable Products for the Auto" have such a wide and ready sale?

The EMCO TIRE CARRIER pictured above has been found so efficient that Ford has selected it as standard factory equipment on all enclosed cars.

**DEALERS:** 

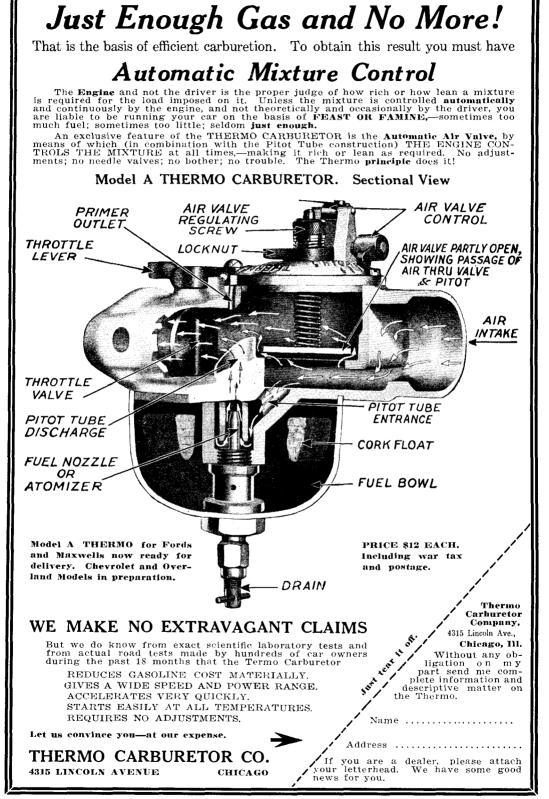
Write for EMCO Catalog and AttractiveProposition. It Will Pay You. The EMCO is easy to install and has but one moving part. A slight pull on the Toggle releases the spare tire or rim. An easy push locks it fast. A child can operate it. There are no straps, bolts or chains to fuss with and nothing to get out of order. It will certainly pay you to look further into this Tire Carrier.

# Emco Manufacturing Company-Inc.

Main Office and Works

Binghamton, N. Y.





# Ford Owners Buy Rex Light Control For Safe and Comfortable Night Driving







DIMMER



# Ideal for Fords

R EX CONTROL is a special head light controller for use on Ford cars with magneto lighting systems.

It is the only device on the market that will increase your light at low speeds.

The new State Law requires a minimum of 4800 candle power, 100 feet



ahead of the car below the level of the head lamps. But a Ford which lights from the magneto cannot comply with this requirement at low speeds.

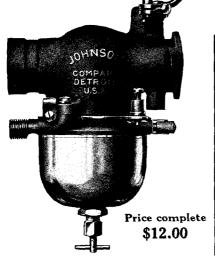
Rex Control will enable you to comply with the new State Law and will also increase your light 100 per cent when driv-

> ing in high at a rate of speed between 5 and 15 miles per hour.

There is also a Rex Controller for regulating the headlights of any car equipped with a storage battery. You can reduce your lights to any desired degree without even taking your hands from the steering wheel. Rex Control can be used with plain or patent lenses.

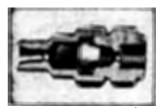
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#### Counts Every Drop of Gasoline. Makes Every Drop Count.

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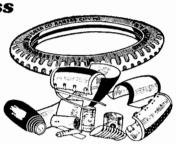
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No matter where you are located, nor how much competition you have, I can show you a most extraordinary selling plan that will actually add from \$1,000 to \$1,500 monthly profits to your business. This is no experiment. Hundreds of enthusiastic dealers throughout the This is no experiment. Hundreds of enthusiastic dealers throughout the country are using my selling plan and enjoying big profits. J. W. Neal of Sedalia, Mo., sold over \$6,000 worth of Stephens Products in less than a month. F. F. Swinson, Pratt, Kans., made \$400 profit in 5 days. Reinhart Motor Co., Ottawa, Kans., sold over \$2,000 worth of Stephens Tires in 10 days. McDavid Bros., Excelsior Springs, Mo., made over \$300 profit in 4 days. I can refer you to hundreds of other dealers who have done as well. This is the best proposition ever presented to you.

A. J. STEPHENS A.J.STEPHENS RUBBER CO. Capitalized \$1,500,000.00

### I Will Bring a Steady Stream of Customers IntoYour Place of Business

By using big advertisements in your local paper, showing your name as distributor for STEPHENS TIRES and accesyour name as distributor for STEPHENNS TIRES and accessories, I will bring you business that you never hoped to get. My plan is to do this advertising without cost to you. My plan is to increase your business without increasing your overhead—in other words, to positively guarantee the sale of our products. Not a cent is required until prove my claims to you. Write today for all in-formation. Learn the facts; judge for yourself the money-making possibilities.



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### THE SIMMONS TAPER ROLLER THRUST FOR FORD AND CHEVROLET CARS PREVENTS REAR AXLE TROUBLES AND EXPENSE

A pair of Simmons Taper Roller Thrust plates makes the rear axle entirely reller g—roller thrusts on both sides of differential—thereby eliminating practically all xle trouble—a radical improvement over the regular Ford type of plain flat brassbearing-roller th rear axle trouble-to-steel bearings



The present Ford type of brass-to-steel bearing wears rapidly, even under favorable conditions, causing "mis-alignment" and rapid wear of gears. The Simmons Taper Roller thrust has one hundred times more real bearing surface than any BALL thrust now on the market, and is used on both sides of the differential case. The entire differential is thereby pro-tected from gear and end thrusts. The construction of the Simmons Taper Roller Thrust is such that if the differential case sags or drops down, bearing contact is still maintained, because of the special construction of the retainer plate. Protection must be given to gears from both sides of the differential case, which is subjected to extremely heavy strain when the car makes a sharp turn. Your dealer or repair man recognizes this as the only proper type of thrust bearing. If your dealer or jobber cannot supply you, write us.

Price \$4.00 per set of two, \$5.50 in Canada Sold in Complete Sets Only

Mr. Jobber-Dealer-Repairman: NOW is the time to place an order for a stock of Simmons Taper Roller Thrusts.

Ready for immediate delivery.

Manufactured by THE SIMMONS MANUFACTURING COMPANY -11 Perkins Avenue Cleveland, Obio 8405-11 Perkins Avenue

# THE TIRE FILLER THAT HAS MADE GOOD

#### TROUBLE PROOF TIRES WITH AMPLE RESILIENCY

is a combination that has long been sought by the motoring public. Some tire fillers failed to stand up under long service—most of them lacked the essential resiliency. But these two vital qualities were at last combined in

#### NATIONAL RUBBER TIRE FILLER

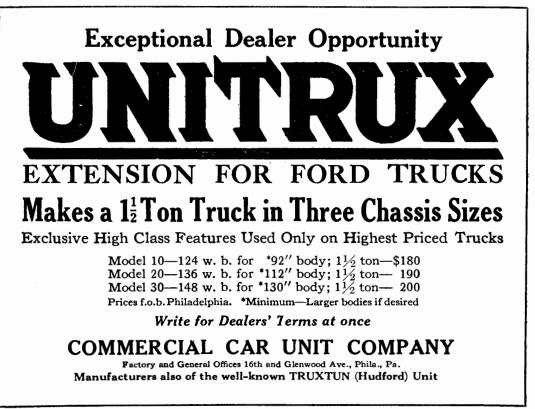
It has brought joy and satisfaction to tens of thousands of car owners. It has done away with punctures and blowouts, vulcanizing, patching, and awed many a long wait on the road-side Users get 10,000 to 20,000 miles out of every tire. Besidee, National Rubber Tire Filler has a wonderful resiliency. It takes the place of the air and inner tube, rides as easy and makes the car a real pleasure.



National Rubber Tire Filler is made of the best grade of rubber, cut in small pieces, treated, moulded and rulcanized by our special process. The result is a compound that is light, strong and resilient, that will stand all kinds of hard, rough service. We have been manufacturing and selling it for more than eight years, selling more than 300,000 sets, shipping it into every one of the states in the United States and a number of the foreign countries. Let us tell you more about it.

DEALERS-National Rubber Tire Filler sells because it has made good. It combines comfort with economy of tire upkeep. Your customers are going to want it. We have a fine proposition for you. Write us today.

#### NATIONAL RUBBER FILLER COMPANY 222 COLLEGE STREET MIDLOTHIAN, TEXAS



# THE LOCK THAT LOCKS



Why not end the worry of possible car theft? Why experiment with locks which do not protect your investment surely? Play safe and sure with the

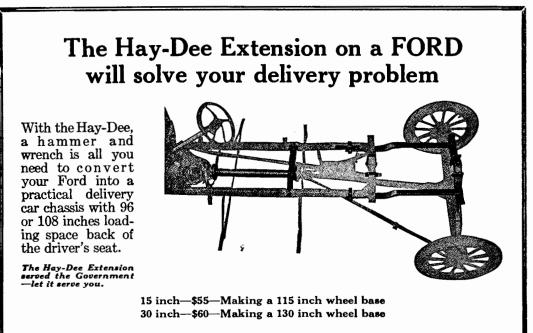
# LAZEAR LOCK STEERING WHEEL

The Lazear Auto Lock-Wheel is the only lock or lock-wheel that locks without the use of the key when leaving the car.

use of the key when leaving the car. In driving position the wheel operates the steering post by means of two independent clutches which are locked into their respective positions automatically, thus preventing any possibility of jumping out of place (which has happened with other locks) resulting in the wrecking of the car and possible loss of lives. No key is required with the Lazear Auto Lock-Wheel when leaving your car, to lock it against being used by unauthorized persons or thieves. Releasing the double safety lock simultanously, disconnects the clutches from the steering post and permits the wheel to revolve idly about the post. When in this position, it is impossible to steer the car or to even tow it by another vehicle.

For Sale by Ford Dealers Everywhere.

LAZEAR AUTO LOCK-WHEEL CO., <sup>557-559</sup>[W. Quincy St. CHICAGO, ILL.

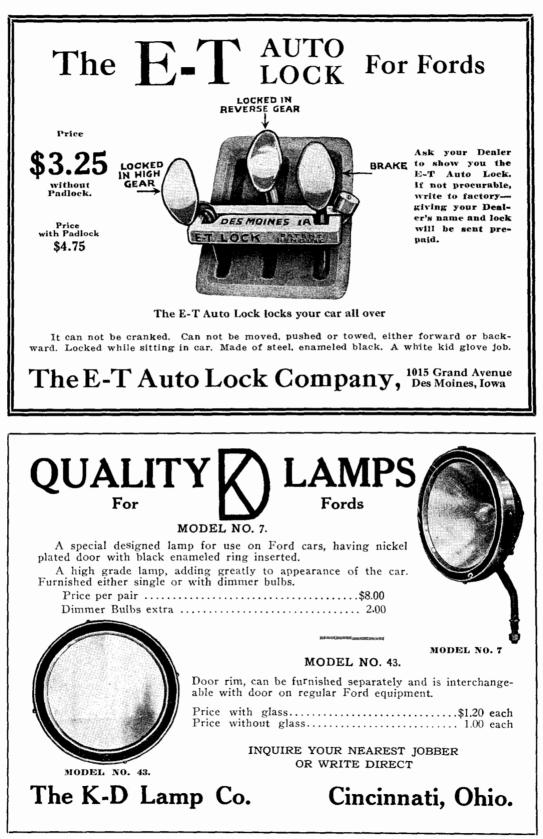


### A. J. DIEFENDERFER CORPORATION

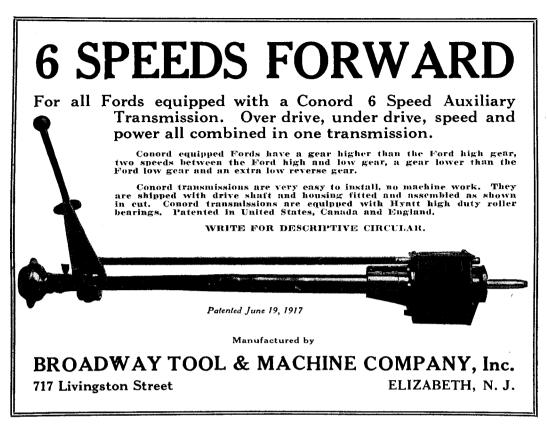
More than 5000 in use

410 West 52nd St., New York City

Dealers-Write for date



June, 1920



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### **REAMERS IN SETS**

We pack a large number of sets of Keystone Reamers in substantial hardwood cases. These sets are made up of the most practical and useful sizes in both Solid and Expansion reamers. They are all illustrated and described in our 1920 booklet of Automobile reamers. Also shown in leading Supply catalogs. Ask your Supply Jobber about the KEY-STONE Line.

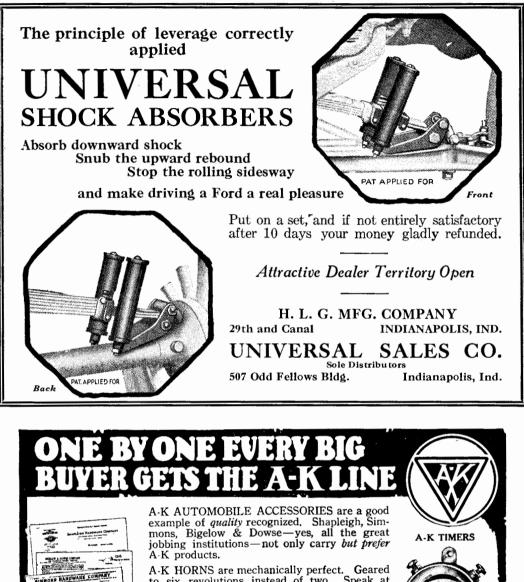


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## **KEYSTONE REAMER & TOOL CO.**

Western Sales Division 180 N. Market St., Chicago

Eastern Sales Division 30 Warren St., New York Factory Millersburg, Pa.



A-K HORNS are mechanically perfect. Geared to six revolutions instead of two. Speak at slightest touch. Beautifully modulated, yet farthest-reaching and long-enduring, one and all alike in uniformity of perfection.

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A-K TIMERS have a die-cast hub of *brass*; well seasoned genuine bone-fibre; contact plates machine-ground and polished to mirror-finish; roller-assembly perfectly balanced; hardened roller on hardened pin; eight brass nuts, insuring perfect contact; double-tested for short circuit. Always uniformly per-

A-K HORNS

short circuit. Always uniformly perfect. Their superiority is very apparent.

Get acquainted with A-K products. *They* satisfy. Leading jobbers carry the A-K line. If yours can't supply you, write us.

ANGSTEN-KOX COMPANY 110 S. Dearborn Street, Chicago

Plants at Chicago and Michigan City, Ind.

# Your Radiator

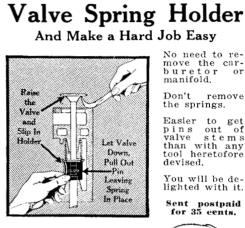
is no better than its water-channels. If they are small and constricted—and pos-sibly every alternate one a "dummy" or dead channel, they are **short in water cnpacity**. If they are sharp-angled they are **deficient in drainage and circulation**. If they are tubular, they lack cooling sur-face. And tubular radiators break out when frozen!

In these days of heavy, heat-producing gasoline, Ford owners are finding service, satisfaction and efficiency in

### **KUENZ** AEROPLANE-BUILT RADIATORS

And here's the reason: 362% more cooling surface. 388% more water capacity. 200% better circulation. GUARANTEED to keep the Ford engine cool. against damage from freezing. Kuenz Radiators for Ford Cars and Trucks give MORE-cost LESS. Write today for proof and descriptive literature.

> KUENZ RADIATOR COMPANY Jackson, Michigan



When Grinding Ford Valves

USE A Fleming

**DEALERS:** Sample display card mounting one dozen mailed on receipt of \$2.52.

Jobbers write.

American Motor Appliance Co. 1938 Euclid Ave. CLEVELAND. OHIO

No need to remove the car-burgetor or manifold

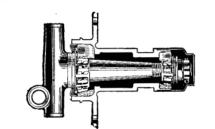
Don't remove the springs.

Easier to get pins out of valve stems valve stems than with any tool heretofore devised.

You will be delighted with it.

ent postpaid for 35 cents, Sent





# **TROJAN Roller Bearings**

### The Best for Ford Front Wheels

The Trojan Roller Bearing for front wheels will eliminate all bearing trouble.

Gives easier steering and longer life to tires by holding wheels in proper alignment.

Write us for particulars.

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THE MOST POWER AT THE LEAST COST Real economy consists of getting the most power at the least cost. This is positively accomplished through the use of

#### THE MARVEL CARBURETOR

THE MARVEL CARBURETOR The Marvel, Model N Carburetor is a horizontal type, side opening, two jet instrument, designed espe-cially to meet the needs of Ford owners who demand a powerful and economical carburetor. Simple in design -but one moving part, the auxiliary air valve, which have power enough at high speeds, is necessary only sufficient gas to give proper idling and low speed per-formance and the high speed jet is then only called upon as the motor demand increases. Uniform carbu-retion at all speeds and maximum economy of fuel. PRICE \$10.00 F.O.B. Factory. A 30 day trial-money back if not satisfactory-protects you. No extra fittings necessary. necessary

DEALERS-Write today, seeing is believing. MARVEL CARBURETOR COMPANY Flint, Michigan, U. S. A.



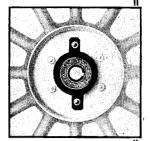
# USE COMMON CENTS!

You don't wait until you're dead to insure your life. The grease leaking from your brake drums is rotting your tires—penetrating the rubber, disintegrating the fabric. How long will you watch this waste work its havoc? Use common



sense. Stop that leak **now**—in ten minutes with an ordinary wrench and a simple KOREX Grease Retainer.

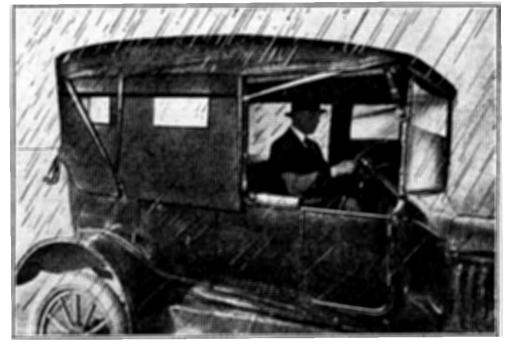
"The RIGHT preventative in the RIGHT place." Buy a set of KOREX GREASE RETAINERS now, and avoid present and future trouble and expense. **They**—save expensive tires—prevent your brakes from slipping—protect your bearings from dirt and grit—save grease, and keep the grease in the bearing where it belongs.



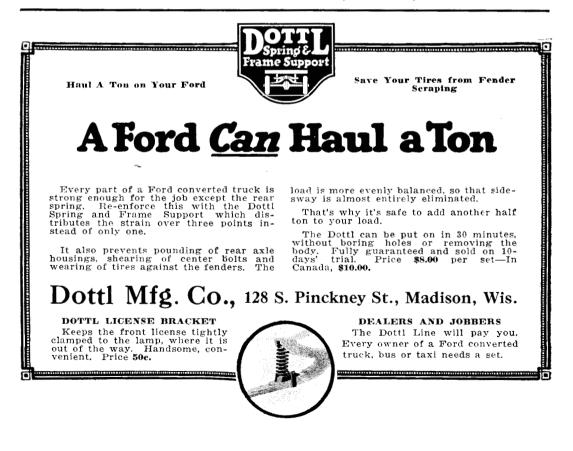
# KOREX GREASE RETAINER

KOREX—that's it—the one installed without special tools—simply attached inside the brake housing—10 minutes and all's done—\$1.50 at your dealer, or write the

KOREX MFG. CO., 422 Larkin St., San Francisco, Cal. Dealers—Write for Proposition Carry Your Side Curtains in Nofalt Pockets Ready for Instant Use. And Derive All Benefits of Open Car-Closed Car At Lowest Cost. Dropped and Buttoned In Less Than A Minute.



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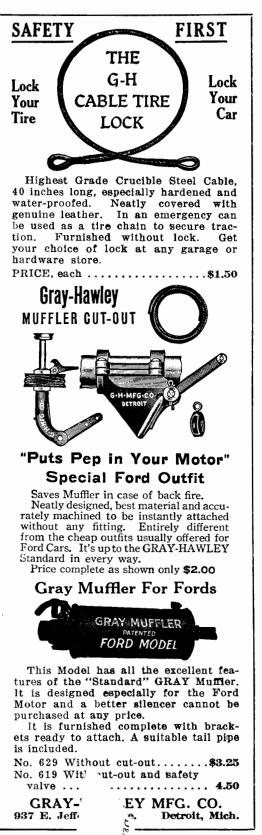


This is made by a hardened tool-steel brush coming in contact with steel balls, which are kept in proper position by means of a spring with plug on the end pressing against them. The impact of the brush causes the balls to turn so that a fresh surface is presented for each contact. The brush comes in contact only with the four balls, touching no fibre or insulation. This is a decided improvement over the ordinary type timer, where the roller is constantly wearing grooves in fibre ring which holds contacts. The balls are so located that each has a track of its own on the brush, this insuring a maximum amount of wear.

# Price \$3.00

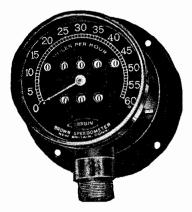
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# A Speedometer is Not Merely an Ornament

# CORBIN-BROWN FORD SPECIAL SPEEDOMETER



Always on the job, always accurate at all speeds, plus two exclusive extra features—Maximum Speed Hand and Luminous Dial and Hands.

The Maximum Speed Hand records the highest speed made and holds it until tripped back to zero. Easy reading of the figures in the dark is made possible by the Luminous Dial and Hands.

Make your Ford a better car—Corbin-Brown equip it.

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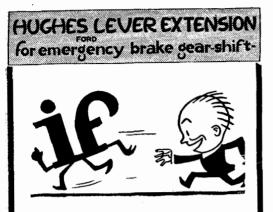
#### CORBIN SCREW CORPORATION

American Hardware Corporation, Successor NEW BRITAIN, CONN.

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Makers of Corbin Dunlex and Two-Speed Coaster Brakes, Corbin-Brown Automobile, Motor Truck, and Motorcycle Speedometers, Corbin-Brown Tachometers, and Corbin Automatic Screw Machine Products.

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"If the brake handle wasn't a mile away from your hand life would be easier, drivin' a Ford. I can fix that for you and bring it right where y' want it, with a Hughes Ford Extension."

--Hughes.

Hughes (Mellin) extension for the brake handle is the most convenient and comfortable thing imaginable. Instead of a long back-bending **reach forward** it brings a handy ball grip to an easy distance from the hand. You release and move the lever with one movement.



Hughes (Mellin) extensions are also made for the shift-lever of all cars. Prices for gear shift lever extensions are: Dodge and Overland (Models 75-90-4) \$1.25; Cars with removable ball top on lever, \$1.50; all others, \$2.00. Ford brake handle extensions, \$1.50. At dealers, or order direct.

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### Standard Grease and Oil Cup Equipment for Ford Cars

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Besides these, we manufacture a number of accessories for use on the Ford, including:

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These accessories are all carefully made from the best grade of materials. Designed to meet all conditions of service.

The liberal margin of profit makes them an attractive stock article for the Ford dealer

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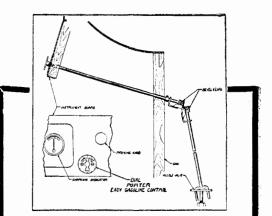
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June, 1920





# The Porter Easy Gasoline Control

BRINGS the needle valve regulation up on the instrument board within convenient reach of the driver. Stooping down, which obscures the vision and is awkward and dangerous is entirely eliminated. The driver simply reaches forward to the instrument board and turns the gas on or off as indicated by the dial.

By making it convenient to maintain the correct mixture, the efficiency of the engine is greatly increased and the highest possible gasoline mileage is easily obtainable.

It is easy to install and does not necessitate the services of a trained mechanic.

Being beautifully finished in nickel, with a black and white enameled dial, it adds greatly to the appearance of the instrument board.

### In United States \$2.00

At your dealer's or order from us giving dealer's name.

# George G. Porter

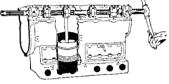
SPECIALTY ENGINEERING AND MANUFACTURING

GENERAL OFFICES

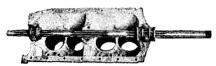
Keith Theatre Bldg., Syracuse, N. Y.

DEALERS: Get them from your jobber.

# USE the LEWIS COMBINATION ALIGNING REAMER for FORD MOTORS and Increase Your Profits



You can avoid scraping FORD bearings by hand when using the Lewis reamer, which is scientifically correct and will ream both the main bearings and connecting rods on Ford Motors in absolute alignment. No end thrust.



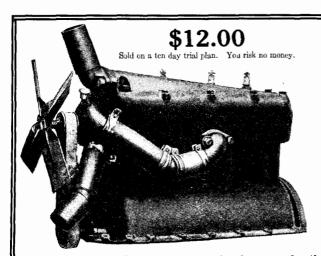
Position for reaming connecting rods.

Position for reaming main bearings.

FOR COMPLETE INFORMATION AND PRICES, WRITE YOUR JOBBER OR DIRECT.

LEWIS TOOL COMPANY, 612 5th Avenue South, Minneapolis, Minn., U. S. A.







Help your Ford to make good on its summer trips and tours. Pro-tect the motor, save on fuel and oil and be assured of a summer of driv-ing without trouble by installing

# A Case Water Pump

The Case Special Water Pump for Ford cars and trucks insures the same water circulation through the engine water circulation through the engine and radiator as is had in all high grade automobiles. Here is what the use of the Case Water Pump positively assures:

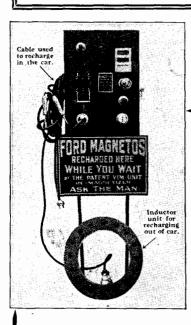
Prevents your motor from overheating in summer. Prevents your motor from freezing in winter. Prevents undue wear on your motor. Saves you gasoline. Saves you lubricating oil. Saves you trouble. Gives you 25% to 50% more power. Gives you a perfect working motor under all conditions. Gives you maximum efficiency and satisfaction.

The Case Water Pump is made of the best materials, weighs only five pounds and will last as long as the car as there is nothing to get out of order. It does not interfere with any of the Ford mechanism and no extra gears or pulleys are needed. The regular Ford fan belt runs the fan and pump. Easily installed in twenty minutes by anyone who can use a wrench. Cost, complete with extra hose and clamps and full instructions, \$12.00. DEALERS AND DISTRIBUTORS: A big season's business is assured. Write us for our special plan which means profit.

2575 N. HIGH STREET

CASE PUMP CO.

COLUMBUS, OHIO



# Put "VIM" into business your

Put into your shop the equipment which is making money for many service stations; the equipment which is not only a business-builder but a remarkable time-saving service device—the

### VIM UNIT REMAGNETIZER

It is recognized as standard electrical equipment and is being installed in every up-to-date shop.

Let present users convince you.

We will be glad to refer you to service stations which have found the Vim Unit Remagnetizer a source of continuous profit.

#### INVEST NOW

Every day without Vim Unit Remagnetizer means money lost. The cost of the complete standard equip-ment is \$200. Every machine is sold on a thirty-day money back GUARANTEE. Financial reference: THE PATERSON NATIONAL BANK of Paterson, N. J.

Write today for complete information regarding the money-making possibilities in this equipment.

#### Factory: PATERSON, N. J., U. S. A. THE VIM UNIT REMAGNETIZER

Eastern Distributors: A. J. PICARD & CO. eet at Brondway New York City **61** Street at Broadway Western Distributors: AUTOMOTIVE SALES CO. 1438 Michigan Avenue Chicago, Ill.

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# **Every Ford Truck Owner Needs It**

The Standard Ford Radiator Cannot Hold Ford Engine Temperature Down



Rear View of the Emco (Ford Type) Radiator. Note the strength and compact-ness of its construction. It is a real truck radiator in every respect.

#### when it is Doing Ford Truck Hauling

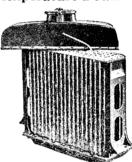
The Emco Radiator was designed to give perfect cooling under the most severe conditions of road and load operation. Its success is made ap-parent through its nation-wide adoption. It em-bodies the same features of design that mark the big Emco Radiators as high duty service performers.

The Emco Radiator for Ford trucks is compact, strong and durable. It will withstand shocks that would put the ordinary radiator out of com-mission. Will not boil. Freezing cannot split the tubes.

DEALERS—You will get a ready hearing and quick buying appreciation from truck owners who use Ford power plants for trucking purposes. Let us send you the details.

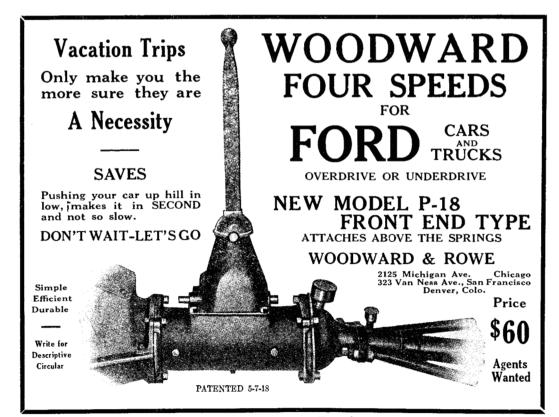
### Motor Truck Radiator & Mfg. Co.

General Office 2 Columbus Circle, New York City



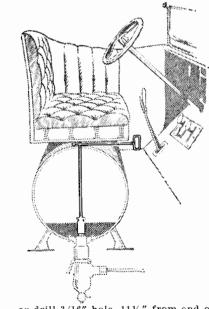
Top and bottom tanks are detachable. Core consists of 76 individual %-inch tubes with separate renewable pins. Tubes can be removed and replaced with a blow torch.





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### Saves Time and Trouble

You never miss the gas until the tank runs dry. It usually happens a long distance from the filling station which means trouble and a waste of time. You never need to be held up if your car is equipped with.

### SAV-A-WALK

The Sav-A-Walk is a tank attachment designed to give an alarm as soon as the gas runs down to the last gallon. When the motor commences to run short of gas all you have to do is to reach down and pull the little handle and then you have your extra gallon, on which you can drive to your next filling station. This valve is a positive shut off. Entirely new construction. No need of raising the cushion or seat cover or to open or close the valve. The good features of this valve are easy opening and closing. When you hear the clock then you know that the valve is closed. This valve will outlast the life of the car. It is made of brass with two ball bearings and a spring.

the car. It is made of brass with two ball bearings and a spring.

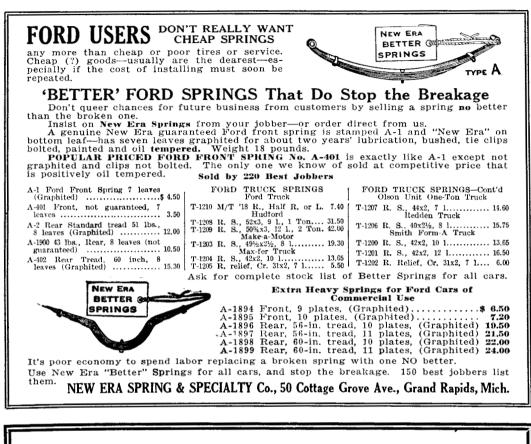


or drill 3/16" hole, 11¼" from end of tank. Then drop rod down to meet Sav-A-Walk and connect feed line up, same as before. Punch found to be in good condition after test. The Sav-A-Walk will save you time and money at a very small investment\_\$2.50.

DEALERS:---If you cannot buy from your jobber, write direct to us for very attractive offer.

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View of Fracto Visible Lubricator Installed on Ford Car

# Fracto Visible Lubricator

### Is the Biggest Seller Today

Write for proposition.

See full description of all our products in April and May Ford Owner.

#### Manufactured by

## Fracto Specialty Co., Inc.

Motor Car Specialties of Merit 161 Massachusetts Ave., Boston, Mass. June, 1920

FORD OWNER and DEALER



# A Revelation in Appearance

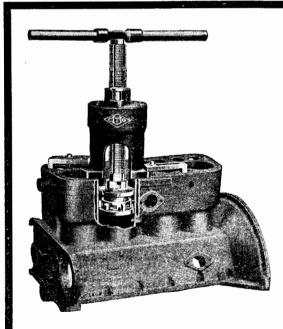
Whether your car is new or old, The Pennypacker Top Converter turns your present top into a classy stream line "one man" top giving your car the same graceful appearance found in the most expensive equipment.

Eliminating the unsightly front bows and tension straps, it gives a clear view and unrestricted passage thru the front door. Easily and quickly installed by any car owner with a hack saw and screw driver.

If your dealer cannot supply you, order direct from the

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PENNYPACKER MFG. CO., 1001 Michigan Ave., Chicago, Ill. Meritorious Automotive Inventions Financed, Developed and Marketed,



### Some Interesting Facts

concerning the Universal Tool Cylinder reboring tool-

It will rebore the cylinder of any truck, tractor or passenger car motor in twenty minutes.

One Thousandth or Thirty-one Thousandths of an inch can be taken out in one cut.

The tool leaves a perfectly smooth surface and the bore is round and absolutely straight.

 $\operatorname{Can}$  be used either by hand or under a drill press.

The garage-man who does not include the Universal Cylinder Reboring Tool in his shop equipment, is losing profitable business.

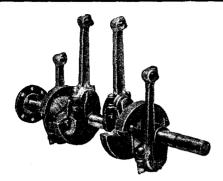
#### Write for Catalog

See current issue Auto Trade and Chilton's Directory for list of jobbers carrying stock.

THE UNIVERSAL 435 Woodward Ave.



TOOL CO., Inc. Detroit, U. S. A.



### Announcing 3 New Ones DUNN COUNTERBALANCES can now be furnished for

Dodge-Chevrolet 490-New Overland 4

SO SUCCESSFUL have Dunn Counterbalances been for the past three years on the Ford motor and so well and favorably known have they become throughout the world of motordom that we have literally been forced to supply them for other popular makes. And since the most calls were for the above cars, we of course will supply this demand first. Other models will follow as rapidly as we can tool up for them. It is our intention to supply them for all current models of automobiles, trucks, and tractors, where the demand is sufficient, and on which they can be used. Each individual make of motor requiring a specially designed counterbalance.

ALL THE KNOWLEDGE AND EXPERIENCE gained in making Counterbalances for Ford motors for years, enables us to produce these new models correct from the start. So certain are we that you will be satisfied with their use that we agree to refund your money if you are dissatisfied for any reason whatsoever after using them fifteen days.

ENDORSED BY ENGINEERS EVERYWHERE and tried out on tens of thousands of Ford motors, DUNN COUNTERBALANCES have taken their place in the front rank of motor accessories. We claim that a motor shaft with DUNN COUNTERBALANCES properly installed is as efficiently and scientifically balanced as any shaft in any motor made. motor shaft.

THE DUNN COUNTERBALANCING IS FULLY PROTECTED BY PATENT. Do not accept an infringement, an imitation, or a counterfeit. The name "DUNN" and patent date appears on the article itself as well as in adver-tising relating to them.

 DUNN CQUINTERBALANCES FOR FORD......\$ 8.00 per set.

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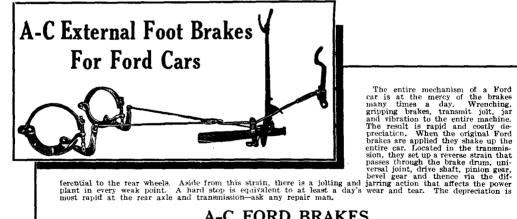
 Terms cash with order or C. O. D., F. O. B. CLARINDA, IOWA.

DEALERS AND JOBBERS-Assist us in this distribution. Our proposition is worthy of your estigation. Our literature is interesting and educational. Write us, investigation.

### DUNN MANUFACTURING CO., Clarinda, Iowa

(Dunn Sales Co., 250 W. 54th St., N. Y. City.)

(Dunn Sales Co., 1220 San Pedro St., Los Angeles.)



### A-C FORD BRAKES Eliminate this continual cause of Depreciation and Double the Useful Life of a Ford Car!

They substitute firm, gentle action for jolt and jar. They operate independently and do not damage any vital part of the car. They are designed by an expert whose experience in charge of a great fleet of Ford cars showed him the necessity of some such inprovement. First installed on these cars, they cut 25 per cent from their upkeep. They are now built for universal Ford service and are making good on thousands of cars. A-C Brakes can be installed by any mechanic in one hour. They furnish a foot and service brake on the outside of the rear wheel emergency brake drum; connecting with the stock Ford foot brake pedal. The entire equipment is of very durable material, finely finished, and sold under definite guarantee for the life of the car.

COMPLETE \$16.00

Here is a money-saving, efficiency-creating device that will make good and make money for you. Write us, JOBBERS AND DEALERS can supply you.

A-C MANUFACTURING COMPANY, INC., Manufacturers of Motor Car Devices 2251-55 W. GRAND AVE., CHICAGO, ILL.





#### June, 1920

Ford Accessory Dealers and Owners who are anxious to reduce delivery expenses by carrying bigger loads with safety and save tire and rear axle bills will be keen to get acquainted with Alford Auxiliary Springs. They will permit you to carry 34 ton loads.

More tire mileage-more capacity-more service



How many springs and axles have you broken and tires have you crashed with heavy loads?

The Alford Auxiliary Spring Attachment can be installed in one hour and is the most meritorious device ever designed for a Ford car. SAVES MONEY EVERY WORKING DAY



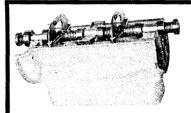
#### NO HOLES TO DRILL

Ask your dealer to order you a set today, sold on a thirty day trial offer, money refunded if not as represented.

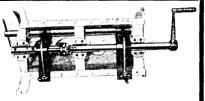
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Dealers: You should have this attachment in stock. It is just what your customers have been wanting. Write us today.

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DETROIT Rebabbitting and Reboring Outfit for Fordson Tractor Main Bearing. Also supplied in separate unit for Ford Model "T" Main Bearing.



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Insist upon having Detroit Service Tools, "The Approved Line," being used to repair your Car or Tractor. This insures factory accuracy and methods, at all times. There is a garage in your town equipped with these tools. If not, write us and we will give you the location of one that is properly equipped.

Burning-In Machines Cylinder Reboring Outfit Burnishing Tools Drill Presses Arbor Presses Assembly Stands Commutator Grinders Motor Lifting Devices Connecting Rod Alignment Fixtures Electric Motors, Etc.

For full particulars write your Jobber or direct to



Detroit Garage Equipment Company DETROIT, MICH., U.S.A.



FORD OWNER and DEALER





And with the Billmont car owner's set any Ford owner can reach any Ford nut or bolt.

For with the Billmont Master Wrench, Junior, Speeder, long and short T's, Rim Brace and Offset you have a complete Ford wrench equipment.



The Billmont universal nose piece makes each of these wrenches twenty-four wrenches in one, for all Billmont sockets fit all Billmont wrenches.

The lightest, most economical, most useful and most convenient wrench set you can obtain. Ask your dealer —or write us.



361 East Ohio St. CHICAGO, U.S.A.

BRANCHES New York City Minneapolis Kansas City San Francisco Winnipeg, Can.



### No More Oil Soaked "Leaky" Wires

Alcemo Timer Wiring System positively saves the usual 40% spark waste and delivers to the motor an intense, hot spark just where it is intended.

The highest quality glazed Goodrich oil and waterproof wire used in construction, costing many times more than the standard Ford wiring equipment. Alcemo Timer Wiring System is a direct overhead connection between the coil box and the commutator and shortens by 50% the old methods of wiring.

The hot, fat spark transmitted to the motor gives perfect combustion, there is no missing, no carbon trouble, therefore more miles per gallon of gas and a saving in lubricating oil. Prevents "rippling" of commutator.

Equip your Ford with this system and make riding a pleasure. A pair of pliers and a wrench is all you need.

Sold by all first-class dealers and garages throughout the U.S. for \$2.50. Canada \$3.25.



Kor-Ker instantly and permanently seals punctures.

Kor-Ker stops slow leaks-makes tires nonporous.

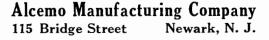
Kor-Ker often gives 50% more mileage.

Kor-Ker keeps tires at normal inflation---no broken side-walls, rim cuts, chafed beads, etc.

Kor-Ker reduces possibility of blowouts to a minimum.

Kor-Ker saves many dollars a season.

Kor-Ker is used in forty countries by thousands of autoists with positive success.





# **"EXTENDOR"**

No Ford Owner Should Be Without It.

Ask Your Jobber or Dealer

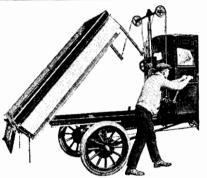
S & P Manufacturing Co., Inc. 163 Columbus Ave. NEW YORK

### For Speed, Strength, Durability Equip Your Ford With An ARCHER Steel Dump Body and Hand Hoist

The Archer is ideal for bulk deliveries: the body is strong and the hoist is quick. A pull of only 20 pounds dumps the load in 30 seconds. No upkeep. The body can be fitted by one man in one hour.

Write for free booklet of further particulars.

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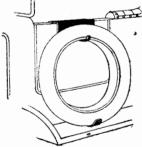
High grade ignition systems, motors, generators and hundreds of other electrical units use this principle (are they all wrong?). SELLS ON LOOKS--PRAISED ON PERFORMANCE--MONEY BACK GUARANTEE.

The "CORBAN" anti-friction non-sparking Brush can be renewed for 30c. Attractive Proposition for Dealers and Jobbers THE RECTO MFG. CO. CINCINNATI, OHIO

**PRICE \$3.50** 







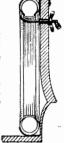
The Three Point Carrier was designed on an entirely new principle to overcome the necessary defects of all other Ford Tire Carriers.

Manufactured only by The Graham Roller Bearing Co., Coudersport, Pa., U. S. A.

It is a side carrier, holds the tire in an absolutely steadfast and tirm position, is operated from inside or outside the car. It has an inside lock where no thief will operate; the tire is re-moved in 5 seconds by turning with your hand a wing nut inside the car; putting the spare on the carrier is as simple and takes just 5 seconds.

Once on it requires absolutely no attention; no chance to loosen up; no vibration. If not used, it presents no unsightly ap-pearance; in use it actually improves the looks of your car: made of the best materials; an ornament, plus a positive necessity.

Price complete with lock, \$5.00. At your dealer or direct.



Installed in 10 min.

2 holes to drill.

INVISIBLE STEADFAST VIBRATION PROOF

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-McCadden Leakles Piston Rings

### Ford Owners, Racing People and Aeronauts

In our light grey iron piston weighing under 1% pounds each, equipped with MeCadden leak-less rings, bronze bushings and pins at \$18.00 a set, we offer a permauent source of satisfaction.

THE MCCADDEN ADJUSTABLE PISTON

New and different. Can be adjusted to 1/32 inch. Write for full information.

Ford cylinders rebored and reground and fitted with the light grey iron pistons, leakless rings and bronze bushings at \$23,60, Send head with cylinder. The shop of quality.

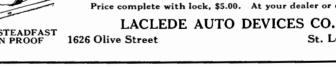
McCadden Machine Works, Inc., St. Cloud, Minn.

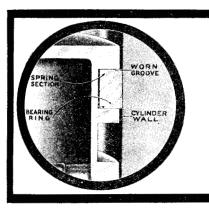
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St. Louis, Mo.

Sectional Light Grey Iron Piston 1% pounds.





### YALE RINGS STOP THE LEAK

The inner spring section slides up against the top of the groove, forcing the outer bearing section down against the bottom of the groove, and outward against the cylinder wall. Leakage is stopped around the ring as well as past it. The cylinder is sealed up tight. Write to our nearest distributor. The

C.

#### YALE PISTON RING CO. INC., Boonton, N. J.

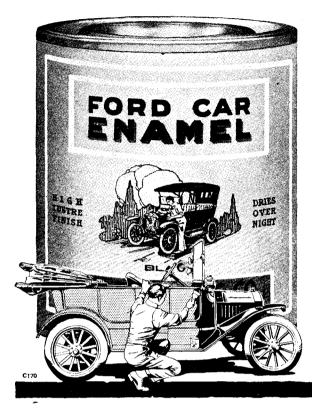


Distributors Zim Accessories, 208 N. Wabash Ave., Chicago, Ill, B. Bolton, 613 West Pico St., Los Angeles, Cal.

Yale Sales Corp., 209 West 76th St., N. Y. C. Charles L. Fawcett, St. Augustine, Florida.







# **Dries** Over Night

You don't put your car out of commission for several days when you refinish the body with Ford Car Enamel. Apply today and drive a spick and span, new-looking car tomorrow.

One coat for \$1.75 is all that is needed to make the body a rich, lustrous black that lasts.

## FORD CAR ENAMEL

paints and varnishes at one time. Won't crack or peel. Anybody can apply it. Why don't you? Quarts, \$1.75; pints, \$1.00.

LEATH-R-NU your leather and imitation leather

LEATH-R-NU your leather and imitation leather cushions and top. Easy to apply. Dries in fifteen minutes. Makes leather soft and pliable. Won't ruboff or peel off. Not affected by heat or cold, water, gasoline or oil.

Half pints, 50c; pints, 90c; quarts, \$1.50; half gals., \$2.75; gals., \$5.00.

At Auto Accessory, Hardware, Harness and Paint Stores. If your dealer hasn't our products, let us know and we will see that you are supplied.

Write for illustrated folder, all about Ford Car Enamel, Leath-R-Nu, Mohair Top Dressing, Lining Dye, Aluminum Paint, Body Nu, Nu-Auto Finish, Engine Enamel, Diamond Carbon Remover, Rubber Nu, Brass Nu.

NU-BACK MFG. CO. Dept. F, 114 Commercial St., St. Louis, Mo.

### Complete Your Ford by Equipping it with the

# Mattona Shock Absorber

#### ELIMINATES all sidesway - REBOUND positively checked

The only absorber which, without in any way changing the adjustment, gives an efficiency constantly maximum at all rates of travel and under all conditions of road surface.

**READ** the preceding paragraph again. Did you ever before hear of a shock absorber which really met all of the conditions of this claim?

**THINK** what it means to be able to hold the road the same at 40 miles as at 15 and to have your car ride as smoothly on country gravel as on level macadam.

TRY the National; demonstrate it to yourself.

**JUDGE** for yourself as to the goodness of the National and of the "meet you more than half-way" manner in which we sell it. Send today for a set. Put them on, yourself. Try them out, yourself.

Write for our special price and 30 day trial proposal

J. S. Lang Engineering Co. 5B Park Square Boston, Mass.





### Increased Power In An Hour

TO ANNOYING "run in" period. You install the rings, run an hour, and the punch is there! That's because KEYS 3 PIECE PISTON RINGS, built on entirely new engineering principles, conform themselves to the cylinder's shape at once, seat themselves at once and don't have to be worn down to adjustment! The only piston rings in the world sold under money back guarantee to do this.

Dealers: Write for special proposition

**KEYS PISTON RING CO.** Saint Louis, U. S. A. 3014 Olive Street





### ELECTRICITY

The real destructive agent of all Ford Timers. This destruction is prevented by the scien-tific action of the

### Rush Dual Contact Timer Roller



tors, and enables the regular Ford Timer to remain smooth indefinitely.

то PROVE the certainty and positiveness of our so-lution of the Ford timer problem,-install a P

Roller is demonstrated and digested it will be easily seen that it has no equal in any other timer device made, at any price. We guarantee service and absolute satisfaction.



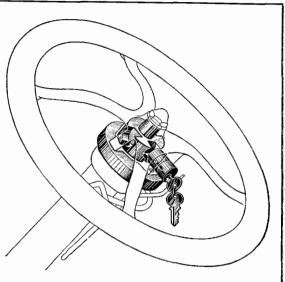
# Ford thieves quit when they see this lock

They know that a Ford locked with a Fox-Proof Steering-wheel lock cannot be towed, pushed or driven out of sight around a corner. The Fox-Proof locks steering wheel, steering column, and front wheels **rigidly** in any of three positions straight ahead or cramped to right or left. Complies with fire and police regulations. Yale lock cannot be picked or opened with master key. Underwriters approve the Fox-Proof Steering Wheel Lock; its use brings lower theft insurance premiums.

Standard Ford size (black) \$7.50 14 inch nickeled, \$10.00

#### No more walking for gasoline

if you put a Fox-Proof Self-Filling Reserve Tank on your Ford. Fills itself automatically and holds enough gasoline to run two to five miles. Is also gauge, tank cap, and primer. Price anywhere in the U. S., \$1.50.

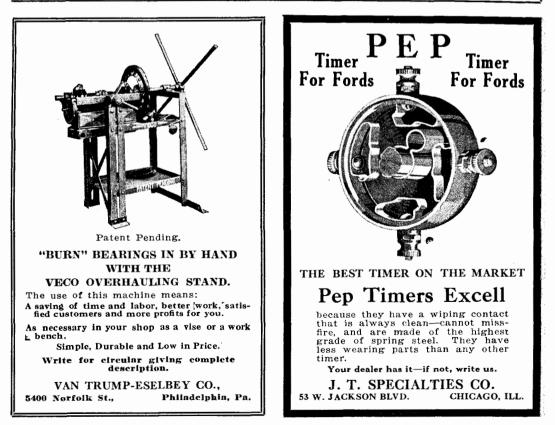


Fox -Proof Rigid Steering Wheel Lock for Fords-\$7.50 in U. S.

#### DEALERS:

Take advantage of the big demand for Fox-Proof Ford necessities. Wire or write today for proposition. The Fox-Proof Liberty Rear Tire Carrier holds two "spares." It also provides tail light bracket, license bracket, and bumper support. Heavy metal clamps hold tires firmly in vertical position --cannot shake or rattle. Price anywhere in the U. S., \$12.50.

A. H. FOX GUN COMPANY, Philadelphia Makers of "The Finest Gun in the World."



SAVE.

Make More Money

Secure new patrons-increase your sales and profits by offering superior air service. Car Drives know that Curtis Air-free from oil-preserves inner tubes and in-creases tire mileage-and when they stop for air they will look to you to supply their wants.

Curtis Air-Free from Oil Curtis Air Compressors have an exclusive, patented, controlled splash oiling system that

prevents oil from being forced into the air line. They are built of the highest quality mate-rials — are dependable — and economical to

Ask Your Jobber

operate and maintain.

KNOCK OUT

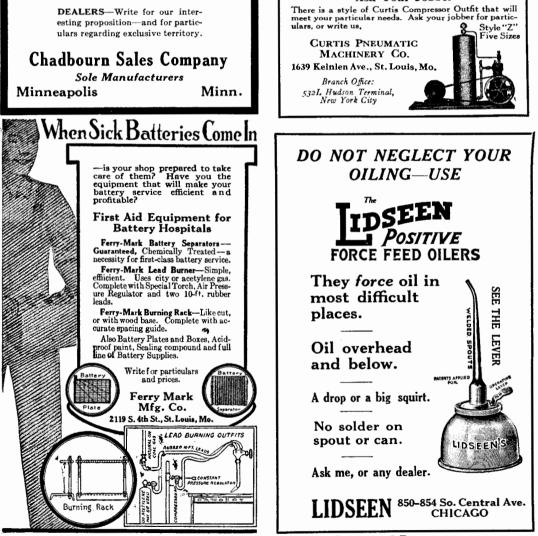
the Valve-Knocks on your Ford by installing

### TOWNSAN VALVE **ADJUSTERS**

They take up the wear on Valve-Lifts; prevent increase the knocking; power, and prolong life of the motor. Price \$1 for Set of eight — worth MANY dollars to you every season. If local Dealer cannot supply you, order from us or write for our descriptive circular.

DEALERS-Write for our inter-

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June, 1920



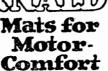
FOOT BOARD MAT

weather cleanliness. dy.

The one provides a solid footing at the wheel, prevents slip-ping, and relieves leg-muscle tension. The other affords a perfect, muddy-weather footscraper, protects car interior from the tracking in of mud and road filth, and minimizes wear on running board. Easy to attach—easy to keep clean —made of selected steel and practically unwearoutable.

Get in touch with your jobber or

# Fernald Mfo.Co.,Inc.,



The Fernald Foot Board Mat and the Fernald Running Board Mat arecomfort all classes of car owners welcome.



Tilton Fan Belts insure your motor against damage from overheating.

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They overcome for all time that disagreeable tightening which a stretching belt continually requires.

They wear longer, cause the motor to operate better because it is properly cooled.

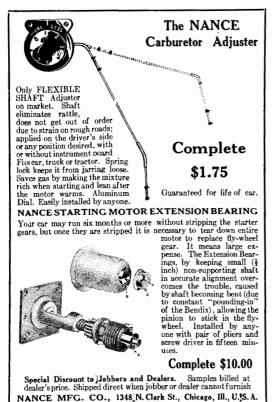
It will pay you to insist on the Tilton mark on every belt.

Sales Department EDWARD A. CASSIDY CO. 23-31 West 43rd St., NEW YORK CITY

Manufacturer ARTHUR S. BROWN MFG. CO.

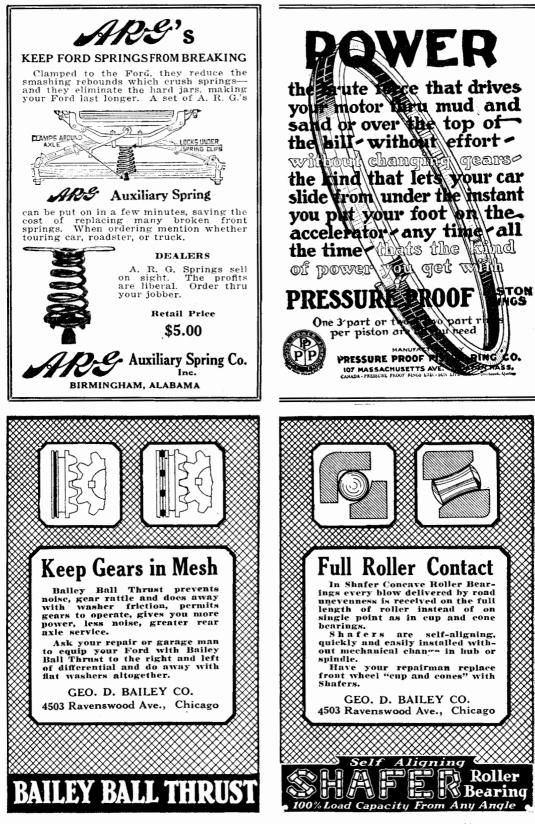
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ILTON FAN BELTS





CHICAGO



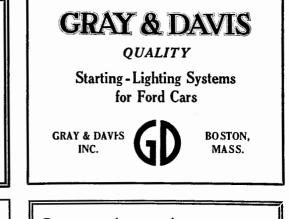


COMMON SENSE MANUFACTURING COMPANY 508 N. Whittier, St. Louis, U. S. A.





te \$10 net prepaid. Extra cutters 30c each. Pat. Nov. 11. Pat. Nov. 11, 1019. right in your own shop without machinery of any kind. Adjustable to crank pins from 1  $\frac{3}{2}$  to 2  $\frac{1}{2}$  inches diameter. One hour com-pletes the entireshaft accurate to one-thousandth. Not even neces-sary to remove shaft from crankcase. Use the same old bearings. The Atlas Tool removes just enough to true up bearing, making re-babbitting unnecessary. 3000 satisfied users. Get yours now. Wire Your Order Today ATLAS MANUFACTURING COMPANY 700 N. Canal St. Pittsburg Pittsburgh, Pa.



# Lawco Auto Accessories

White 100% Radiator expands without bursting in freezing weather-greater cooling surface in Summer.

Lawco Rim Tool - removes any tire in

For information address

The F. H. Lawson Co. Cincinnati, Ohio

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FORD OWNER and DEALER

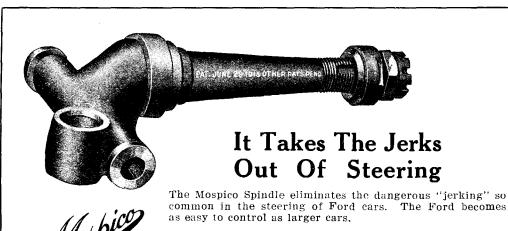




ForFord Owners Only

All Ford owners contemplating a trip during the coming season will find it to their advantage to write immediately for our special proposition-one that will help to make their journey profitable as well as a pleasure. We have what we believe to be the best, simplest, handiest and most practical luggage carrier, especially developed for the Ford car, on the market. It can be attached or detached in a jiffy without the use of tools, bolts, clamps and other makeshifts. Simply grips and automatically locks itself on the left running board and attaches to the top support. It is neat in appearance and affords earrying capacity for the entire length of the running board. Reinforces the running board and fenders and helps to prevent sagging and rattling. Fits both touring and roadster models. Every Ford owner needs one. They are selling like hot cakes. You can make more than your expenses, while touring the country, selling this carrier. They sell on sight. Write for particulars.

Pandolfo Manufacturing Company, Uninc. 5th St. and 33rd Ave. No., ST. CLOUD, MINN.



This is because the Mospico Spindle is offset. Its center is set back of the center of the axle. As a result, the front wheels of the car are pulled along, rather than pulsed. Turns are made evenly and gradually—instead of in sharp jerks. The dangers of slewing, skidding and turning turtle are practically eliminated.

The Mospico makes it possible to drive a Ford safely without keeping a tight grip on the steering wheel—even when driving over rough roads or through sand and mud. And the car can be driven out of ruts in the road without danger of "ditching." Turns are made in four feet loss space.

Manufactured by Motor Spindle Corporation, 214 E. Jefferson Ave., Detroit, Mich,

### Sold at all stores of the **Times Square Auto Supply Co., Inc.** World's Largest Auto Supply House

#### ARE FORD OWNERS PEOPLE?

The

Spindle That Gives Perfect Control Over Steering.

#### By G. W. Morrison.

There seems to be a disposition on the part of professional humorists, newspaper paragraphers, and owners of "classy" automobiles to regard owners of Ford cars as being quite beyond the pale.

As I have been a Ford owner myself and very reluctantly traded in my Sedan for a more pretentious vehicle, I am qualified to speak with feeling upon this subject.

The Ford owner, in spite of the jokes and jests that fall upon his head, is after all a man whose habitat is the state of which St. Louis is the leading city. When the time comes for him to yield to his wife's entreaties and buy a more elaborate conveyance, he has already had valuable experience in motor mechanics and no one is more motor-wise than he.

For one thing, he has learned that the performance of a car depends largely upon the reliability of its ignition systems.

In this respect the Ford owner's experience has been pleasant rather than unpleasant. Of course, everyone knows that the Ford power plant has an excellent magneto built in the fly-wheel. There is, therefore, no need of depending upon a storage battery for ignition. Cold weather has little terror for the Ford owner, because he can always crank her up and get going on the magneto (even if his starter fails because of running down his battery, in cold weather, when trying to spin the fly wheel with it.)

So the astute possessor of the Pride of Detroit buys a new car with his eyes entirely opened.

One of the first things he looks for is the presence of a magneto upon the coveted chariot. If it is there, he knows what to expect in the way of dependable service. If it is not there, he is very apt to seek the emporium of another and more progressive dealer, even though the first car may be radiantly beautiful and to all outward appearance sound and good.

#### FIRST STAGE.

He bought a ford, and laughed; said he, I'll hardly miss the money; gee!"— Then thought of things accessory!

#### SECOND STAGE.

The midnight light he burns alway; Course of accessory reading, say! Awakens needs—this man so rash, Has soon dispersed his ready cash.

#### THIRD STAGE

"It don't cost much to get a wife; You spend the cash for dresses!"

He moralized, as oft he sighed

O'er finances distresses! He now would sell—so cheap for cash,

Fine auto accessories;

But keep his Ford, which kills a horde Of minor ills-distresses!

When writing advertisers-Just say Ford Owner and Dealer

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Advertisements inserted under this classification for 7c per word; name and address must be counted; no order for less than \$1.50. Cash must accompany order. Advertising copy due by the 10th of the month preceeding date of issue. Write for Classified rates on twelve-time contracts.



FORD CARS To Work at Home or Travel

**\$10.** to **\$25.** Per Day From Start

Write for Particulars

**ROBERT H. HASSLER, Inc.** MANUFACTURERS

#### DEPT. 11-A, INDIANAPOLIS, INDIANA

Insyde Tyres Inuer armour for old or new automobile tires. Double mileage prevent punc-tures and blowouts. Big saving. Details free, Agents wanted. American Accessories Co., Dept. FO. Cincinnati, O.

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#### IF YOU CALL ON FORD DEALERS

Service Stations, Garages, Jobbers and Accessories Stores, we have a proposition which will net you a neat sum each month without interfering with your regular work. Write for par-ticulars t FORD OWNER AND DEALER, Dept. т.

Auto Top Roof or Seat Cover, \$7 and up. Parcel post prepaid. Easy to apply. Samples of cloth free. Auto Equipment Co., 33 Canal St., Cincinnati, O,

SALESMEN-To sell Oils, Belting, Paint, Roofing, Roof Cement, General Supplies to Gar-ages, Factories, Mills, Stores, Auto Owners, Farmers, Threshers, Splendid proposition. Pai weekly. O. L. Doty, Dept. 64, Cleveland, Ohio.

FORD CYLINDER REBORING TOOL \$20. Easy to operate. Does perfect work. Guar-anteed. Lasts a lifetime. Worn cylinders made better than new. Garagemen everywhere are anceed, Lasts a metime, worn cynnders made better than new. Garagemen everywhere are grasping this wonderful opportunity. Do this cylinder reboring yourself and make **Big Money** in a big growing business. Be up-to-date. Send for circulars. National Products Company, El-mira. N. Y. mira, N. Y.

WANTED—Salesmen each state to sell Ford No. 4 rod wrench, does it in fifty seconds. Very easy seller; good commissions. The Way Co., Houston, Tex.

"Genuine Wilmo Hot Spot Manifolds for Fords --Studebakers-Maxwells---save one-third your gasoline, \$4.50 check gets one shipped at once. The Way Company, Houston, Tex.

## **EVERYTHING FOR MOTOR CAR**

IF IT'S MADE, WIE CAN FURNISH IT. Ford electric lighted head to tail \$1.50 to \$35.00. Speedster Hodics, Business Bodies. Our special Streamline Hoods, Radiators, Shells, Crown Fenders and Electric Lights bring old-style Fords up to the minute. Carefully selected line Accessories for the Ford. Write today. Vie-tor Auto Supply Co., 2004 Locust St., St. Louis, Mo. Мо.

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Saves the bushings in the front wheels.

Saves the wear on the steering parts.

CUT TIRE COST fifteen to twenty per cent.

STEER RELIEF is the SHOCK ABSORBER for the steering gear, taking this work from the arms and hands of the driver.

STEER RELIEF is built on correct mechanical principles. No coil or wire spring to get out of order. al I

## **"STEER RELIEF"** \$7.50 Postpaid

SATISFACTION GUARANTEED Dealers and Salesmen-Write for proposition.

THE BURR MANUFACTURING CO.

1011-51 Power Ave. N. W., Cleveland, Ohio. Attentiou of H. M. Strong, Pres.

New York Office, B. F. Goodwin, 258 Fifth Ave. Western Representative---Motor Necessities Company, Box 276, Denver, Colorado.

Will sell outright my patent Anti-Rattlers for brake rods, that will stop all rattle of brake rods, pins, clevises, brake shoes, cams, and will aid in releasing brakes. First reasonable offer takes it. S. W. B., Box 43, College Corner, Ohio.

FORDS run 34 miles per gallon with our 1920 carburetors. Use cheapest gasoline or half kero-sene. Start easy any weather. Increased power. Styles for all motors. Runs slow in high gear. Attach yourself. Big profits for agents. Money back guarantee. 30 days' trial. Air-Friction Carburetor Co., 549 Madison Ave., Dayton, Ohio. SALESMEN-If you call on Ford Dealers, Sorvice Stations, Caragas, Jobbars or Accessory

SALESMEN-If you call on Ford Dealers, Service Stations, Garages, Jobbers or Accessory Dealers, we have a proposition that should net you not less than \$300.00 per month extra, Write us at once. Gardner Auto Products, 23-25 W. Hancock Ave., Detroit, Mich.

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WANTED-Live agents everywhere to sell the patented "FOUR POINT" adjusting cone. The cone that does away with wobbly wheels, Write today for particulars. Chas: N. Frauham, Wall-ingford, Conn.

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HICKS & HECKART, 2215 No. California Ave., Chiengo, 111.

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Guaranteed Red Tubes, 30x3, \$2.10; ,30x3½, \$2.60 delivered to you. All makes of Tires at Reduced Prices. Send for a Tube today and we will quote you prices on tires. CLIFFORD TIRE CO., 2014 Locust Street, St. Louis, Mo.

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Having sold my Ford car, I have a Rockway Starter in perfect condition for sale at a bargain. R. E. Frear, Tunkhannoek, Pa.

You can buy your Favorite Tires direct by Mail at wholesale prices and ELIMINATE the Dealers' Profit. Thousands of other Auto Owners are doing it. Don't purchase another tire until you receive our Free Wholesale Price List on New Standard Tires. Write immediately, Akron Tires Sales Co., (Dept. C), Davenport, Ia.

Wanted—Men with Ford cars to travel over your State establishing Agencies for the Gardner Carburetor. Salary, expenses and commission to men who can deliver the goods. Write us at once. Gardner Auto Products., 23-25 W. Hancock Ave., Detroit, Mich.

## WINDSHIELD

Adaptable for automobiles of all makes. Cheap to manufacture, simple in construction. Transparency not effected in storms thereby prevents accidents. Perfect model for demonstration. Rights are for sale. Write for full particulars.

MANUFACTURERS PATENT CO. 1133 Broadway, New York.

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