

**GMC**  
**TRUCK**

# COMMERCIAL VEHICLES

1991



**GMC**TRUCK  
It's not just a truck anymore.

## INDEX



**Safari Cargo Van - Regular Body.** Available with 2-WD or All Wheel Drive, this mid-size van has 181.5 cu ft of cargo space on a 111-inch wheelbase. GVWRs range up to 5950 lb. See pages 2-5 and 10-11.



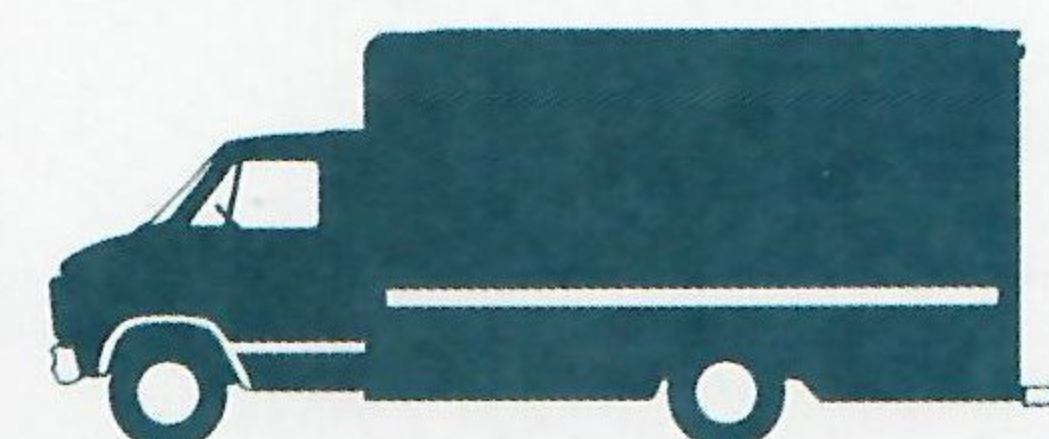
**Safari XT Cargo Van.** This extended length Safari provides up to 200 cu ft of cargo volume on a compact 111-inch wheelbase. Models with All Wheel Drive offer GVWRs up to 6100 lb. See pages 2-5 and 10-11.



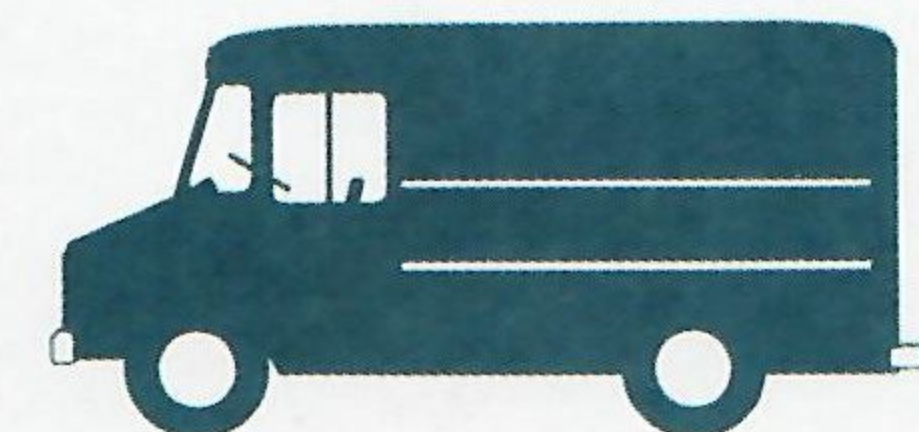
**110- & 125-Inch Wheelbase Vandura.** Cargo capacities range from 207 cu ft for the 110-inch wheelbase model to 260 cu ft for the 125-inch wheelbase Vandura. GVWRs go to 8600 lb. See pages 6-11.



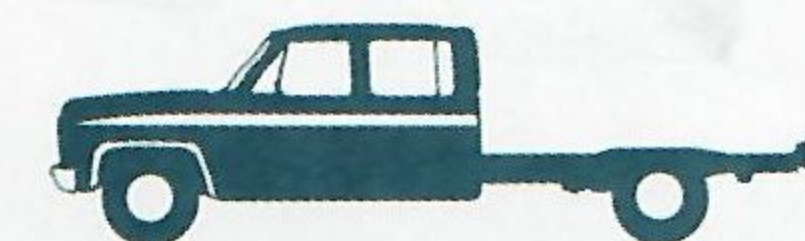
**146-Inch Wheelbase Vandura.** With 306 cu ft of cargo space, this super-size Vandura can haul 17.6% more than the 125-inch wheelbase version. Maximum load length is 163.0 inches. See pages 6-11.



**Magnavan.** Depending on the model, these versatile steel or aluminum vans offer cargo volumes ranging from 406 to 736 cu ft. GVWRs go from 8600 lb all the way to 10,500 lb. See pages 12-13.



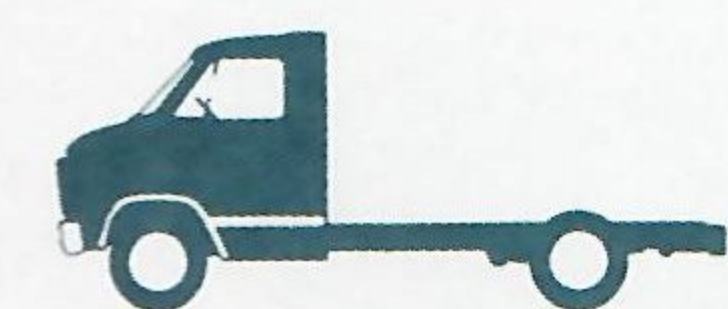
**Value Van.** Available in steel or aluminum models, these popular high-cube forward control vans offer cargo volumes ranging from 421.5 to 890.5 cu ft. GVWRs are available to 14,100 lb. See pages 14-17.



**Bonus/Crew Cabs.** Built on a 164.5-inch wheelbase with either 2- or 4-wheel drive, these rugged 3500 Series Pickups and Chassis-Cabs offer GVWRs up to 11,000 lb. See pages 18-19.



**Sierra Chassis-Cabs.** The lineup for '91 includes new Series 3500 HD Regular Cab models with GVWRs up to 15,000 lb, providing the highest load capacity in the Class 4 conventional market segment. See pages 19-20.



**Vandura Special/Rally Camper Special.** These popular forward control chassis-cabs are available on 125- and 146-inch wheelbases, and are designed specifically for commercial use (Vandura Special) or RV use (Rally Camper Special). See page 21.



**Commercial/Motor Home Forward Control Chassis.** These rugged chassis have plenty of strength to handle big commercial cargos, or motor home bodies 28 to 32 ft in length. See page 22.

# SAFARI CARGO VAN



Safari XT Cargo Van with All Wheel Drive makes an excellent all-weather delivery vehicle. Shown with available equipment.

**EXTRA TRACTION OR EXTRA CARGO CAPACITY...SAFARI DELIVERS IT ALL.** If you need more grip on the road for all-weather delivery work, order Safari with All Wheel Drive. This full-time system delivers extra traction automatically to conquer streets and highways slick with rain, snow, sleet or ice. (**Note:** All Wheel Drive models are not intended for off-road usage.)

If you want a compact van with full-size cargo capacity, specify Safari XT...the extended-body model that lets you pile in extra freight. It provides cargo volumes up to 200 cu ft — the biggest in Safari's class and larger than some full-size vans. You can even haul 4x8-ft sheets of plywood with the rear doors closed.

**PLENTY OF MUSCLE TO MOVE THE LOAD.** Safari is big on GVWR capacity to haul large payloads. For XT extended-body models with 2-wheel drive, the maximum GVWR is 5850 lb. XT All Wheel Drive models offer an impressive 6100 lb GVWR.

No other van in Safari's class has this kind of muscle. If you want the biggest, most powerful V6 you can get in a mid-size van, order the available H.O. (high-output) 4.3 Liter Vortec V6 with EFI. It's offered on 2-wheel-drive models with the available RV conversion package. Rated at 170 SAE net HP at 4600 RPM and 225 lb/ft torque at 2800 RPM, it's ideal for hauling big loads.

**A VANLOAD OF STANDARD VALUE:** ☐ 4-wheel anti-lock brake system helps provide smooth, sta-

ble stops on slick or dry pavement (standard on models with All Wheel Drive; included on 2-WD models with H.O. 4.3 Liter Vortec V6 engine) ☐ Power brakes ☐ Variable-ratio power steering ☐ Swing-out rear doors ☐ Choice of 10 solid exterior paint colors, including new Fieldstone Gray Metallic ☐ 27-gallon fuel tank ☐ Halogen headlamps ☐ Heavy-duty battery ☐ Tinted window glass all around ☐ Front bumper guards on All Wheel Drive models ☐ Steel-belted, radial-ply All Season tires ☐ Remote-controlled fuel filler door ☐ Gage-type instrument cluster ☐ Headlamp warning chimes ☐ Intermittent windshield wiper system.

## ENGINE TECHNICAL DATA

ENGINE TYPE	GASOLINE	
Displacement	4.3L (262 CID)	H.O. 4.3L (262 CID) (1)
Configuration	V6	V6
Engine Ordering Code	LB4	LJ2
Fuel Delivery	electronic fuel injection	
Bore and Stroke (in)	4.0 x 3.48	4.0 x 3.48
Compression Ratio	9.3 to 1	9.3 to 1
SAE Net Horsepower @ RPM	150 @ 4000	170 @ 4600
SAE Net Torque (lb-ft) @ RPM	230 @ 2400	225 @ 2800

1 - For 2-WD models only with RV conversion package.



2-WD Safari Cargo Van with regular body and standard solid color paint scheme

# SAFARI CARGO VAN Continued



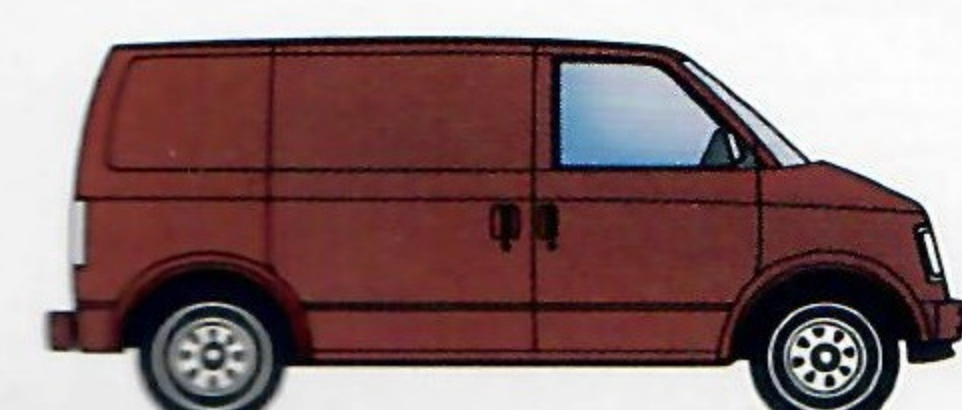
Safari interior shown with available 2-person seating and Standard Vinyl seat trim

## SEATING, TRIM AND COLOR CHOICES.

Standard seating for Safari is a high-back driver's seat in Blue or Saddle Standard Vinyl upholstery. Available 2-person seating includes the driver's seat plus a matching passenger seat; this arrangement can be ordered with Standard Vinyl, Custom Vinyl or Custom Cloth in Blue, Saddle, Garnet or Gray. A new available underseat storage compartment can be specified when the passenger seat is ordered.

All Safari models come with a long list of standard interior features, including: ☐ Electronically-tuned AM radio with digital clock ☐ Black rubber front compartment floor covering ☐ Headlamp warning chimes ☐ Cigarette lighter ☐ Front door armrests ☐ Convenience tray ☐ Front compartment headliner ☐ Flow-through interior ventilation ☐ Front/rear dome lamps ☐ Instrument panel storage compartment ☐ Dual sunshades.

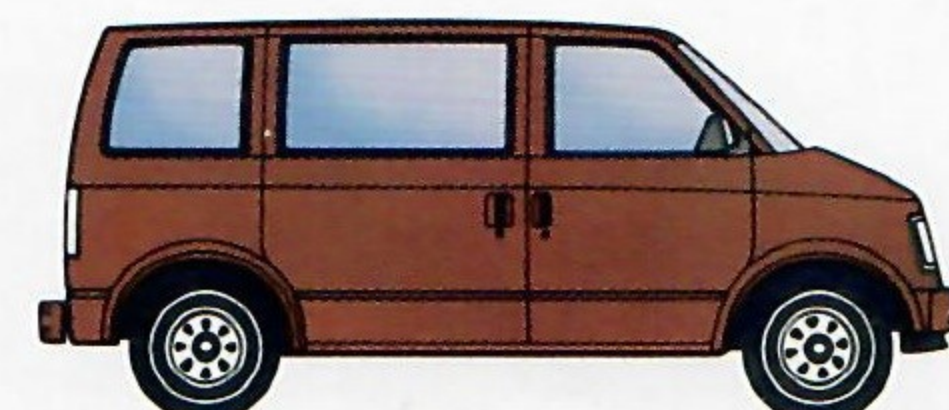
## WINDOW COMBINATIONS



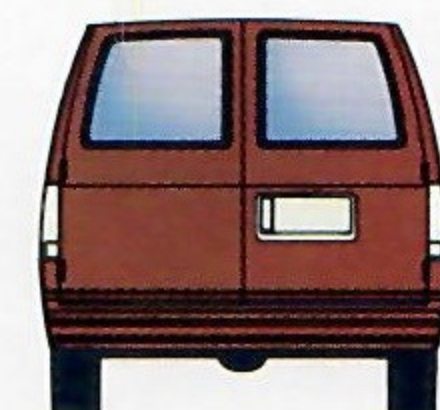
Standard tinted glass for windshield and side doors



Available fixed or swing-out tinted or deep-tinted glass for sliding door and rear doors



Available tinted or deep-tinted glass all-around with fixed or swing-out glass for sliding door and rear doors



Available fixed tinted or deep-tinted rear door glass



Gage-type instrument cluster includes a trip odometer



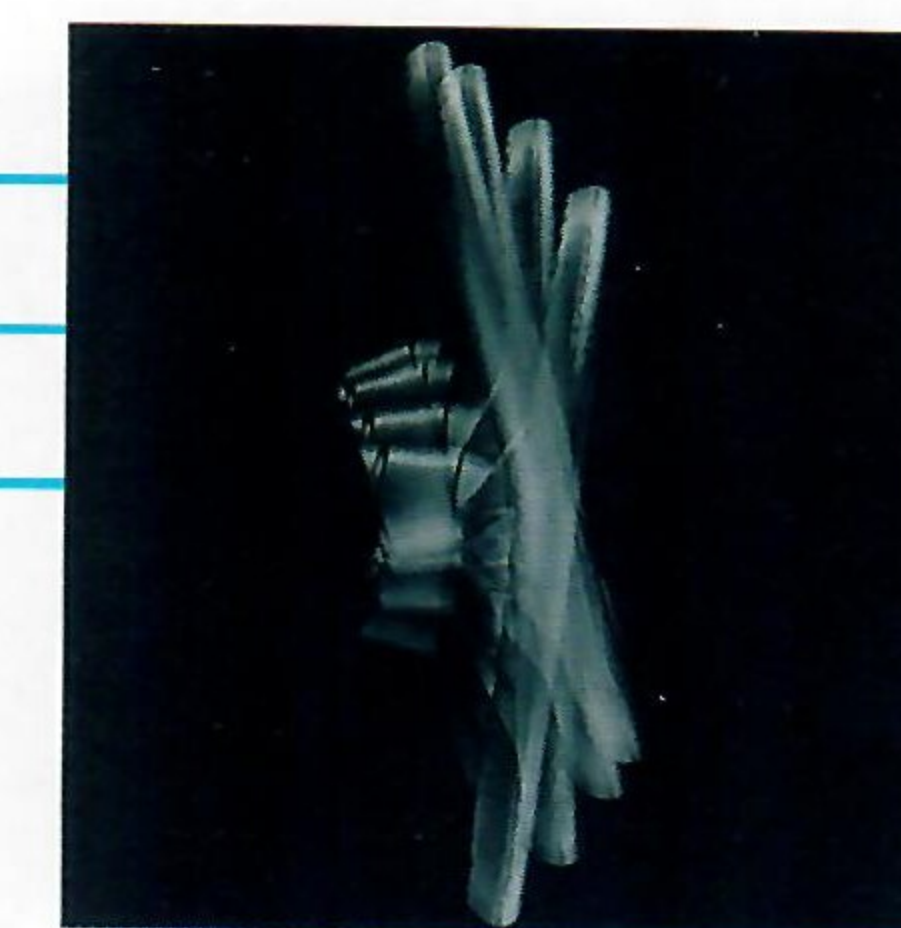
Sliding side door



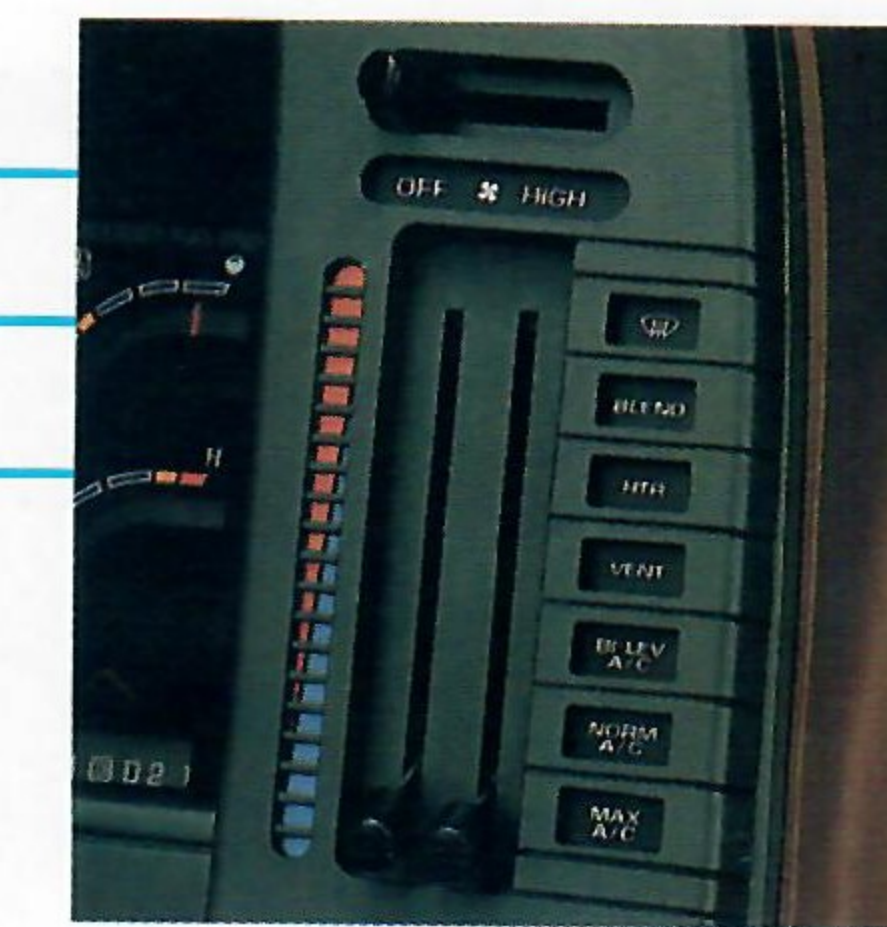
Swing-out rear doors

## OPTIONS

You can personalize your Safari with a variety of available options, some of which are listed on this page and on pages 10 and 11.



Tilt steering wheel\*



Front air conditioning



Power windows\*



Rear heater



Aluminum wheels

\* Part of a convenience package. See your GMC Truck dealer for details.

## TRAILERING

**SAFARI TOWS BIG.** Properly equipped, Safari can move up to 10,000 lb Gross Combination Weight, which includes the weight of everything going down the road. The chart below shows the maximum Gross Combination Weight Rating (GCWR) based on all standard and available engines and rear axle ratios. Ask your GMC Truck dealer about available trailering equipment packages.

### GROSS COMBINATION WEIGHT RATING BY ENGINE AND AXLE RATIO

ENGINE	GROSS COMBINATION WEIGHT RATING (lb) (1)		
	9000	9500	10,000
4.3L Vortec V6 Gas (LB4)	REAR AXLE RATIOS		
	3.23	3.42	3.73
H.O. 4.3L Vortec V6 Gas (LU2) (2)			4.10

1 - Includes truck, trailer, occupants, cargo and equipment on truck and trailer.  
2 - Available only on 2-WD models with RV conversion package.

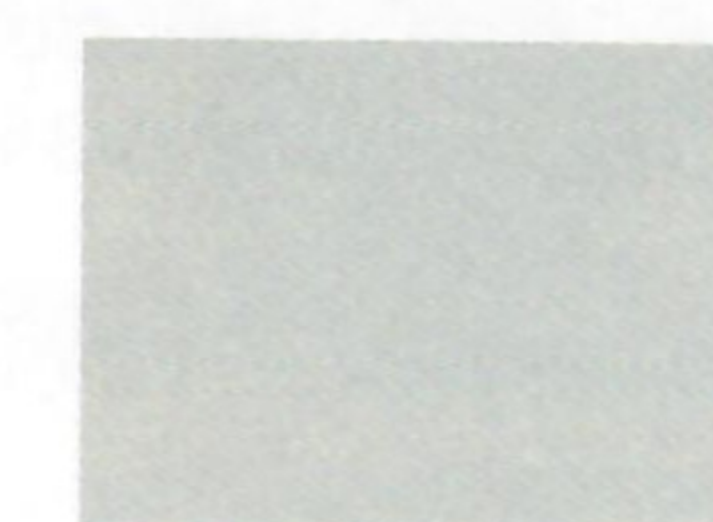


A properly equipped Safari can tow gross trailer weights up to 6000 lb

## EXTERIOR COLORS



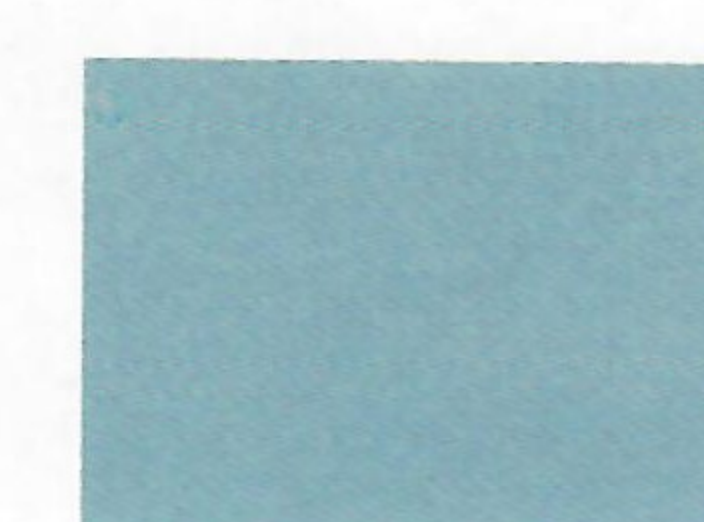
Ivory White



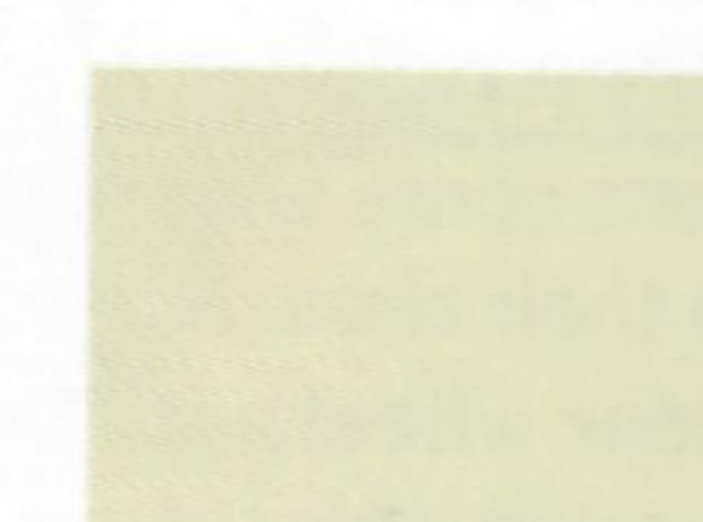
Sterling Silver Metallic



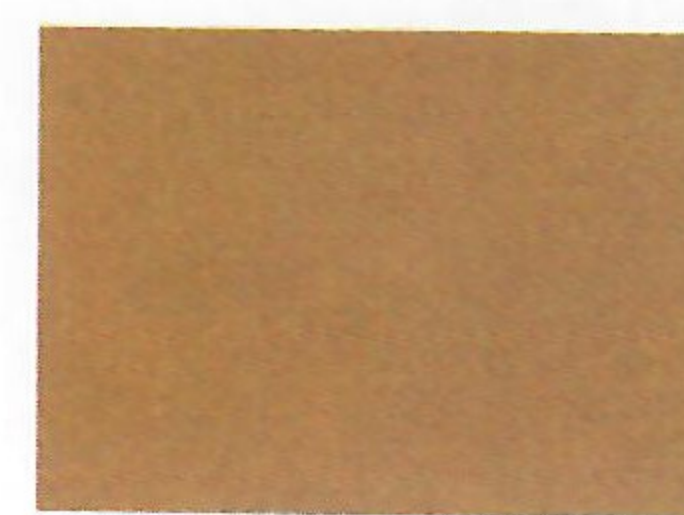
Fieldstone Gray Metallic



Smoke Blue Metallic



Mojave Beige



Sunset Gold Metallic



Onyx Black



Deep Red Metallic



Burnt Red Metallic



Midnight Blue Metallic

NOTE: Colors shown may vary slightly from actual tones. Ask your GMC Truck dealer to show you actual paint chips.



# VANDURA

## BIG-VOLUME VANS FOR THE DOLLAR-WISE BUSINESSMAN

**SUPER-SIZE VANDURA...LONGEST WHEELBASE IN THE FULL-SIZE VAN FIELD.** With its 306 cu ft of cargo volume, the G-3500 Series 146-inch wheelbase Vandura can haul a whopping big load in one trip — 17.6% more than our roomy 125-inch wheelbase model. This huge capacity is achieved with a long wheelbase — not with a long body extension at the rear like some other vans. That means good looks and excellent weight distribution.

This super-size Vandura measures up big in other ways, too. Maximum load length, without available front passenger seat, is 163.0 inches — enough to carry 13.5-ft objects with the rear doors closed. A husky 8600-lb GVWR makes it a real heavyweight cargo hauler. Standard features include a big 5.7 Liter gasoline V8 with Electronic Fuel Injection, plus a 33-gallon fuel tank for long driving range.

**MORE SIZES TO FIT YOUR JOB:** In addition to 146-inch wheelbase G-3500 models, Vandura also comes in the G-1500/2500 Series on a 110-inch wheelbase with 207 cu ft of cargo volume, or in all series on a 125-inch wheelbase with 260 cu ft of cargo volume. GVWRs range from 4900 to 8600 lb, providing payloads to match your needs. All models can be equipped with racks, bins and other aftermarket vocational equipment for professional needs ranging from plumbing to package delivery.

**DEEP-DOWN VANDURA VALUE.** These job-proven vans come with some of the most advanced features in their class. For example:

**Rear wheel anti-lock brakes.** Standard for all models, this system is designed to provide smooth, stable stops, with the vehicle empty or loaded, on slick or dry pavement.

**Standard 60/40 swing-out side cargo doors.** These convenient hinged doors can be opened singly or together to suit on-the-job needs. You can also choose a sliding side cargo door (except on 146-inch wheelbase models) at no additional charge.

**Other standard features include:** ☐ Power brakes ☐ Power steering ☐ Heavy-duty battery ☐ Halogen headlamps.



G-3500 Series Vandura with 146-inch wheelbase provides 306 cu ft of cargo space. Shown with standard solid color paint and available equipment.

**HIGH-TECH PERFORMANCE.** Gasoline engines have Electronic Fuel Injection (EFI) for quick starts and smooth performance. All engines are teamed with a 4-speed automatic overdrive transmission, including a new heavy-duty version with electronic shift controls for G-3500 models.

**4.3 Liter Vortec V6.** This high-compression engine is standard on G-1500/2500 models, plus the 7100-lb GVWR 125-inch wheelbase G-3500 model (not available in California).

**5.0 Liter V8.** A job-proven V8 that's available for G-1500/2500 models.

**5.7 Liter V8.** This big V8 is standard on all G-3500 Vanduras with an 8600-lb GVWR (except in California on 146-inch wheelbase models) and available for the G-2500 model with 125-inch wheelbase.

**7.4 Liter V8.** Perfect for heavy hauling and trailer towing, this high-torque V8 is available for all G-3500 Vanduras.

**6.2 Liter V8 diesel.** Ideal for stop-and-go delivery work. Standard on G-2500/3500 diesel models (not available in California on G-2500).



Swing-out rear doors combine with a sliding side door (shown) (or swing-out side doors) for easy loading and unloading

### VANDURA ENGINE TECHNICAL DATA

ENGINE TYPE	GASOLINE				DIESEL	
Displacement	4.3L (262 CID)	5.0L (305 CID)	5.7L (350 CID)	7.4L (454 CID)	6.2L (379 CID)	6.2L (379 CID)
Configuration	V6	V8	V8	V8	V8	V8
Engine Ordering Code	LB4	L03	L05	L19	LH6 (1)	LL4 (2)
Fuel Delivery	electronic fuel injection				mechanical fuel injection	
Bore and Stroke (in)	4.00 x 3.48	3.74 x 3.48	4.00 x 3.48	4.25 x 4.0	3.98 x 3.82	
Compression Ratio	9.3 to 1	9.3 to 1	9.3 to 1 (1)	8.6 to 1 (2)	7.9 to 1	
SAE Net Horsepower @ RPM	150 @ 4000	170 @ 4000	195 @ 4000	190 @ 4000	230 @ 3600	155 @ 3500
SAE Net Torque (lb-ft) RPM	230 @ 2400	255 @ 2400	290 @ 2400	300 @ 2400	385 @ 1600	285 @ 2000

1 - Models with GVWR up to 8500 lb.

2 - Models with GVWR of 8501 lb and above

VANDURA Continued

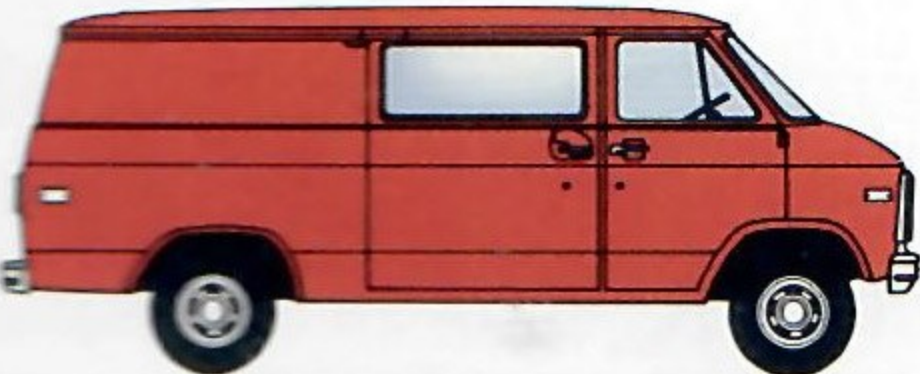


Standard high-back driver's seat and matching available passenger seat shown with Standard Vinyl trim.

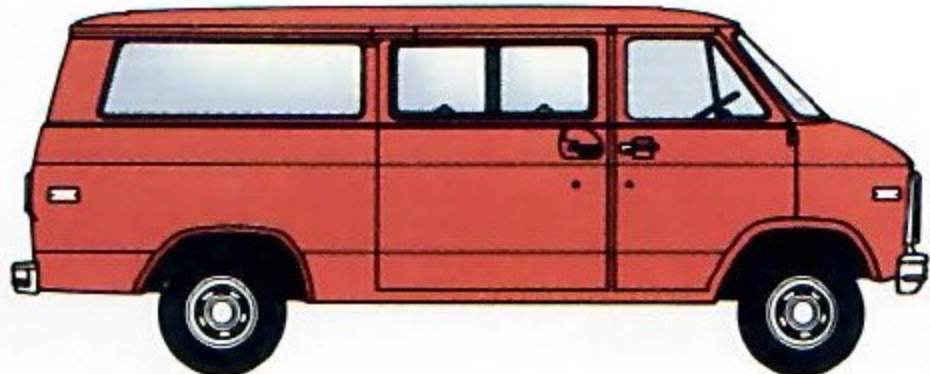
**SEATING AND TRIM SELECTIONS:** The interior offers a high-back driver's seat with Standard Vinyl trim in Saddle or Blue. Or choose Custom Vinyl trim in Black, Saddle, Garnet (except 146-inch wheelbase models), Slate Gray or Blue. A matching passenger seat is available.

**STANDARD FEATURES** include: ☐ Electronically-tuned AM radio with digital clock ☐ High-accuracy electric speedometer with no cable to break or make noise ☐ Gage-type instrumentation ☐ Intermittent windshield wipers ☐ Tinted window glass all around ☐ Side window defoggers ☐ Black rubber front compartment floor covering ☐ Positive rear door stops ☐ Passenger sunshade ☐ Cigarette lighter ☐ Convenience tray ☐ Front compartment headliner ☐ Front door armrests ☐ Spare tire carrier.

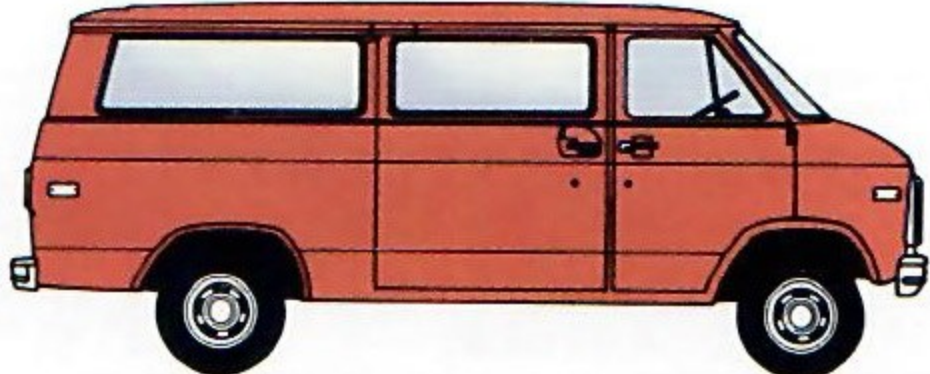
AVAILABLE WINDOW OPTIONS



Fixed tinted glass in side door(s). Includes fixed tinted glass in rear doors.



Tinted glass all around. Shown with available package that includes swing-out glass for both side and rear doors.



Tinted glass for right-hand body side



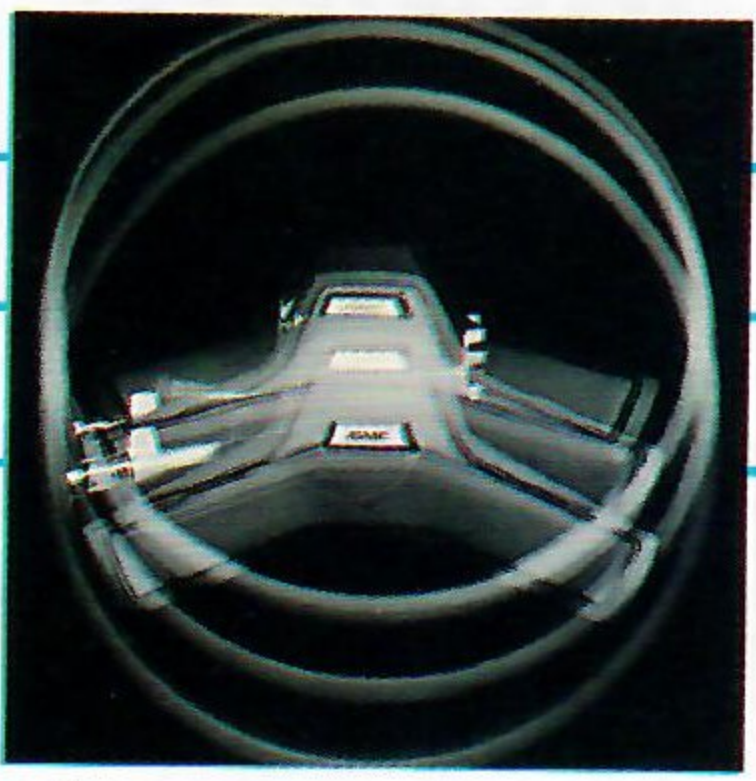
Swing-out tinted rear door glass. Includes swing-out side door glass. Fixed rear door glass available.



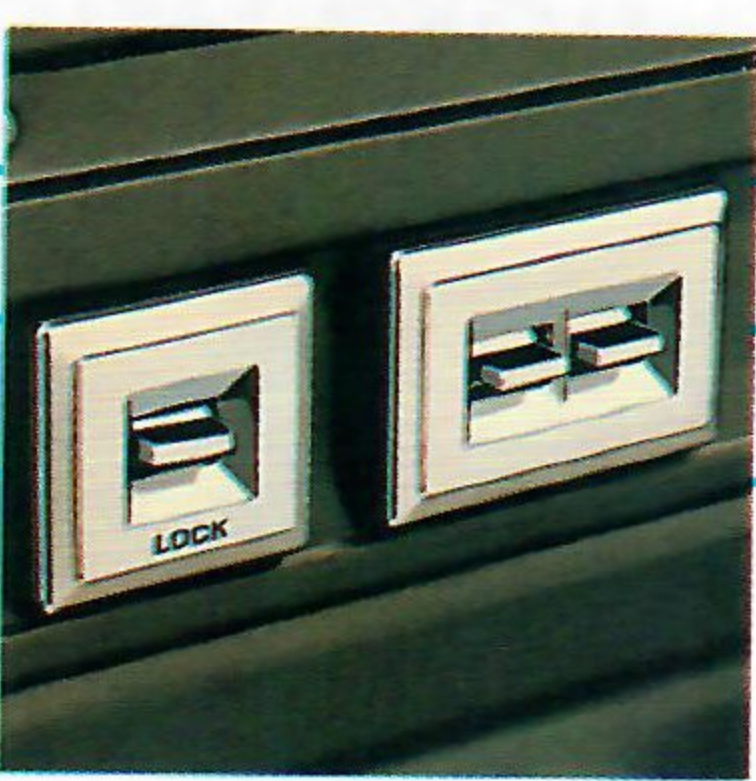
Standard gage-type instrumentation



Rear doors can be opened 180 degrees



Tilt steering wheel (part of a convenience package)



Power door locks and windows



Front air conditioning



Rear compartment heater



Rally wheels

OPTIONS

**QUALITY ADDITIONS.** Available options add to comfort, convenience and appearance...and they can increase the vehicle's value at trade-in time. Some of these options are pictured here. You'll find others listed in the charts on pages 10 and 11.

**EZ-SPEC PACKAGES.** Buy a '91 Vandura with an available EZ-Spec Package as shown at the right and save! Savings based on comparison of Manufacturer's Suggested Retail price for

EZ-Spec Package versus options purchased separately. Ask your GMC Truck dealer for details.

EZ-SPEC PACKAGES (All models without available RV Conversion Package)

<b>EZ-Spec Group 1</b>			
Body: Standard	X	X	X
<b>EZ-Spec Group 2</b>			
Air Conditioning, Front (1)		X	X
Seat: Front Auxiliary		X	X
Springs: Heavy-Duty Front (G-1500 only)		X	X
Springs: Heavy-Duty Rear (G-1500/2500 only)		X	X
<b>EZ-Spec Group 3</b>			
Fixed Glass Package (1)			X
Radio: ETR AM/FM Stereo w/Seek-Scan and Clock (1)			X

X - Included in EZ-Spec Package.  
1 - Upgrade allowed. See your dealer for details.

TRAILERING



Vandura can handle big commercial and recreational trailers

**A MIGHTY TOWING MACHINE.** A properly equipped Vandura can move up to 16,000 lb Gross Combination weight, including the van, trailer, passengers, equipment and cargo. The chart below shows the maximum allowable Gross Combination Weight Rating (GCWR) based on all standard and available engines and rear axle ratios.

GROSS COMBINATION WEIGHT RATING\* BY ENGINE AND AXLE RATIO FOR AUTOMATIC TRANSMISSIONS

ENGINE	GROSS COMBINATION WEIGHT RATING (lb)							
	9000	9500	10,000	10,500	11,000	11,500	12,000	13,500 14,500 16,000
	REAR AXLE RATIOS							
4.3L VORTEC V6 GAS (LB4)		3.42	3.73					
5.0L V8 GAS (LO3)		3.08		3.42	3.73			
5.7L V8 GAS (LO5)			3.08		3.42	3.73	4.10	
7.4L V8 GAS (L19)						3.42	3.73	4.10
6.2L V8 DIESEL (LH6/LL4)	3.08	3.42		3.73	4.10			

\*Includes truck, trailer, occupants, cargo and equipment.

EXTERIOR COLORS



Frost White



Midnight Black



Light Blue



Wheat



Emerald Metallic



Royal Blue Metallic



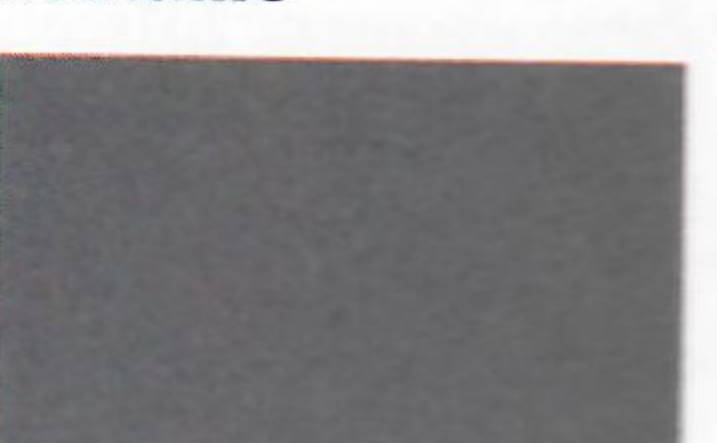
Sedona Tan



Apple Red



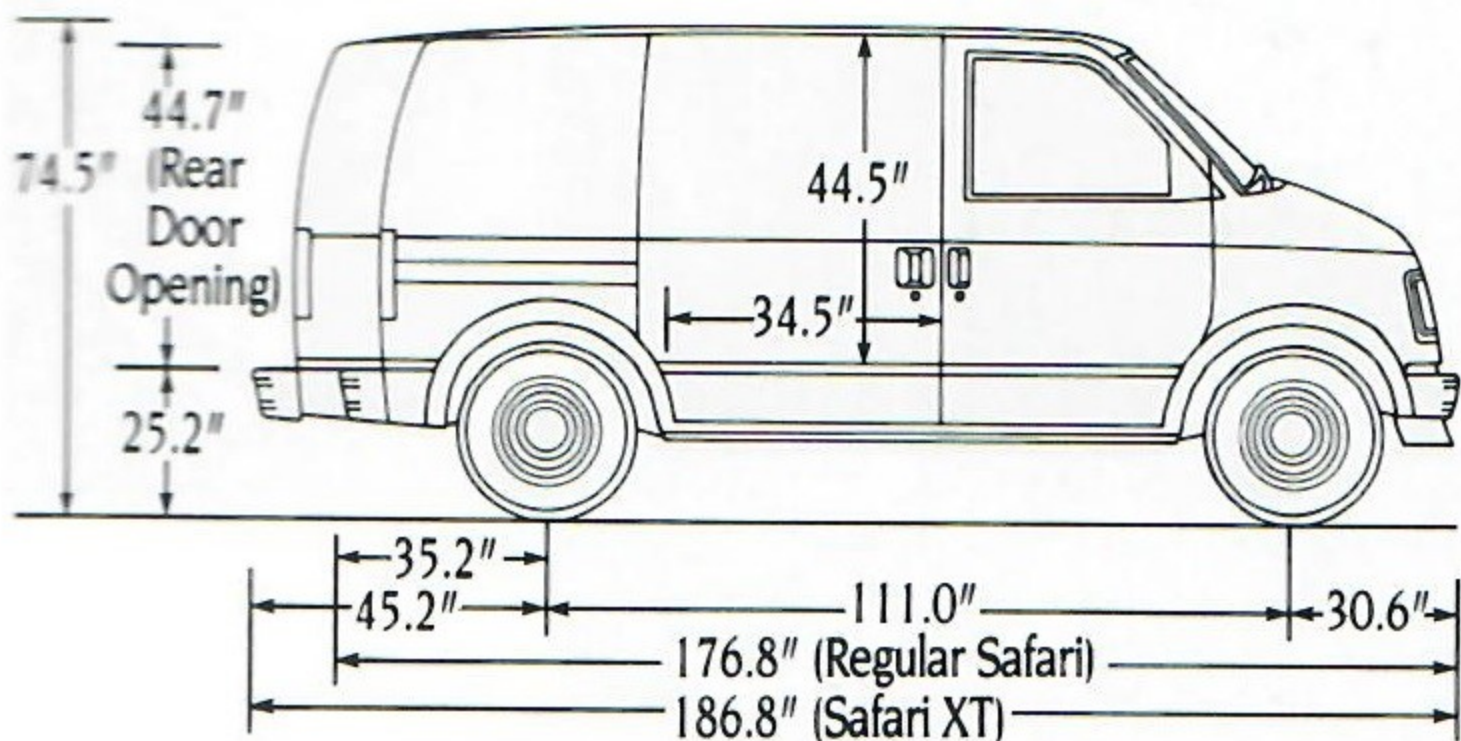
Burgundy Metallic



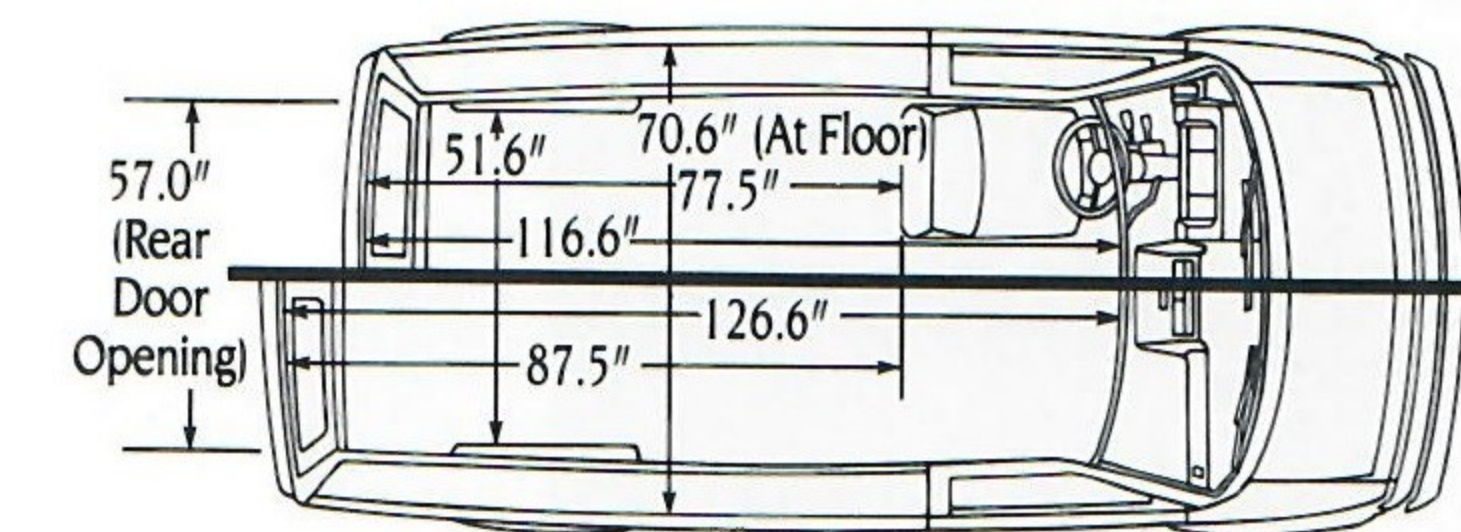
Steel Gray Metallic

NOTE: Colors shown may vary slightly from actual tones. Ask your GMC Truck dealer to show you actual paint chips.

SAFARI/VANDURA
DIMENSIONS & TECHNICAL DATA



Safari's large sliding side door opening affords easy access to the capacious interior



Maximum cargo volume (no optional passenger seat) of 181.5 cu ft for the Regular Safari and 200.1 cu ft for the Safari XT readily accommodate large loads

SAFARI CARGO VAN TECHNICAL DATA

Table with 5 columns: DRIVE TYPE, BODY TYPE, 2-WHEEL, ALL-WHEEL, and various technical specifications like Gross Vehicle Weight Rating, Maximum Payload, Front/Rear Suspension, Service Brakes, etc.

CCA - Cold Cranking Amps
1 - At ground, each.
2 - 100-amp unit included with available air conditioning or Cold Climate package.
3 - Tire chains should not be used with available P245/60HR15 tires as they may cause damage to the vehicle.
4 - Requires YF7 RV conversion group.
5 - 4-wheel anti-lock brake system used with available 4.3L H.O. Vortec V6 engine and on All Wheel drive models.

VANDURA TECHNICAL DATA

Table with 5 columns: SERIES, G-1500, G-2500, G-3500, and various technical specifications like Gross Vehicle Weight Rating, Maximum Payload, Front/Rear Suspension, Service Brakes, etc.

CCA = Cold Cranking Amps
1 - Requires G6P on 125-inch wheelbase models.
2 - At ground, each.
3 - 2680 lb for 146-inch wheelbase models.
4 - Requires 125-inch wheelbase on G-1500 models (standard tank for 110-inch wheelbase models has 22-gallon capacity).

SAFARI/VANDURA
STANDARD AND AVAILABLE EQUIPMENT



EXTERIOR EQUIPMENT

Table comparing exterior equipment for Safari and Vandura models, including Bumper Guards, Mirrors, Wheels, and Windshield Wiper/Washer System.

INTERIOR EQUIPMENT

Table comparing interior equipment for Safari and Vandura models, including Air Conditioning, Armrests, Bucket Seats, Lamps, and Seating.

S - Standard
A - Available
1 - Part of available seat back recliner package.
2 - Part of available TR9 auxiliary lighting package.
3 - Integral with standard and available radios.
4 - Requires TR9 auxiliary lighting package.
5 - Included with YF7 RV conversion package.
6 - RH portion with front auxiliary seat only.
7 - Requires front auxiliary seat and includes floor mats.
8 - With available rear door glass.
9 - Except with YF7 RV conversion package.
10 - Also includes premium front speakers and wiring for rear speakers.
11 - All wheel drive models only.
12 - Requires YF7 RV conversion package.
13 - Various arrangements are available. See your GMC Truck dealer for details.
14 - G-1500/2500 models only.
15 - G-3500 models only.

# MAGNAVAN



Available 60-inch wide doors and upper door glass\*



Available interior insulation includes plywood lining\*



Available overhead rear door\*



\*Special order equipment for Aluminum Magnavans.

**STEEL OR ALUMINUM...MAGNAVAN MEANS BUSINESS.** Magnavan muscle is ready for a wide variety of demanding delivery jobs. Every model features a high, wide aluminum or steel van body with loads of room for cargo. The standard 5.7 Liter V8 with Electronic Fuel Injection (EFI) provides plenty of power to move the freight. Or choose the available 7.4 Liter V8 with EFI. The economical 6.2 Liter V8 diesel also is available.

**STANDARD FEATURES** include: ☐ High-back bucket driver's seat ☐ Tinted glass ☐ Intermittent windshield wipers ☐ Gage-type instrument cluster ☐ Parcel tray and beverage holder ☐ Black rubber floor covering in cab ☐ Electronically-tuned AM radio with digital clock ☐ Cigarette lighter ☐ Inside hood lock release ☐ Halogen headlamps ☐ Heavy-duty battery ☐ 33-gallon fuel tank ☐ Dome lamps in cab and van ☐ Deluxe heater with side window defoggers ☐ Van body undercoating ☐ Choice of 10 solid exterior paint colors (Note: All colors available for aluminum body models at extra cost.) ☐ Rear wheel anti-lock brake system.



Interior shown with standard high-back driver's seat and available passenger seat with Standard Vinyl trim



Aluminum body Magnavan with available van body paint

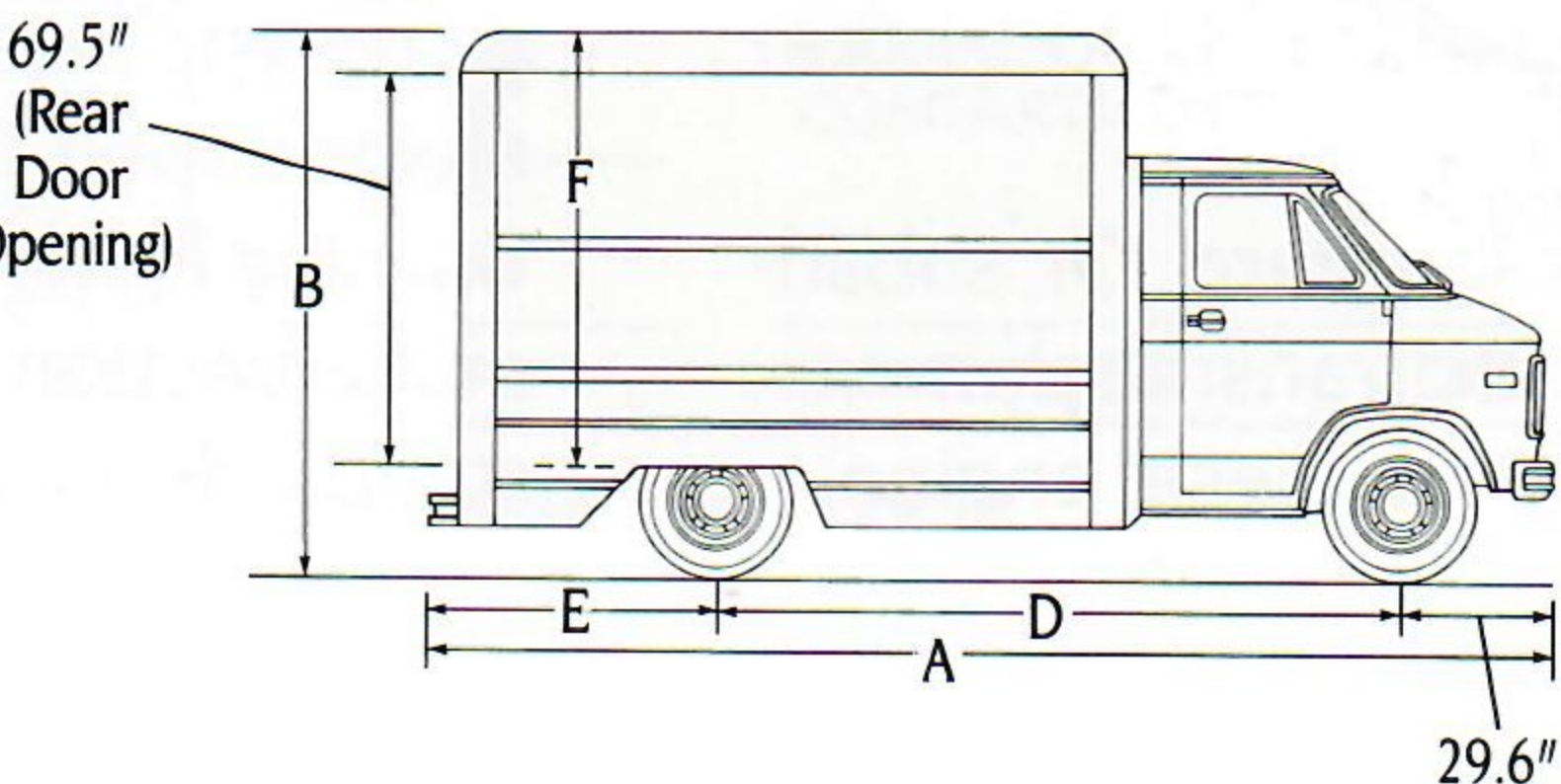
**EQUIPMENT AVAILABLE FROM GMC TRUCK** includes: ☐ Front auxiliary seat ☐ Front air conditioning ☐ Tilt steering wheel/electronic speed control package ☐ Delco electronically-tuned AM/FM stereo radios ☐ Power windows ☐ Stainless steel camper-type mirrors (except E34 10-ft steel body model) ☐ Spare wheel.

**SPECIAL EQUIPMENT AVAILABLE FROM UNION CITY BODY CO.** includes: ☐ Inside-mounted spare wheel carrier, LH or RH ☐ Plywood and expanded metal partitions ☐ Extra-width double rear doors, with or without glass. More special equipment is available. See your GMC Truck dealer for details.

## STEEL MAGNAVAN DIMENSIONS/PAYLOADS (1)

BODY CODE/LENGTH	E34/10'	E31/10'	E38/12'
Rear Wheels Type	single	dual	dual
A - Overall Length	211.6"	211.6"	235.6"
B - Overall Height	109.8"	109.8"	109.8"
C - Overall Width	82.5"	95.2"	95.2"
D - Wheelbase	125"	125"	146"
E - Rear Overhang	57.0"	57.0"	60"
F - Van Inside Height	76"	76"	76"
G - Van Inside Width, Maximum	77.5"	90.2"	90.2"
H - Van Inside Width, Between Wheelhousings	50.3"	50.3"	50.3"
I - Van Inside Length	120.7"	120.7"	144.7"
J - Double Rear Door Width	Standard 38"	38"	38"
	Available 60/78" (2)	60/78" (2)	60/78" (2)
Standard Cargo Capacity (cu ft)	406	469	565
Max. Gas Model Payload (lb) (3)	3305	4180	4375

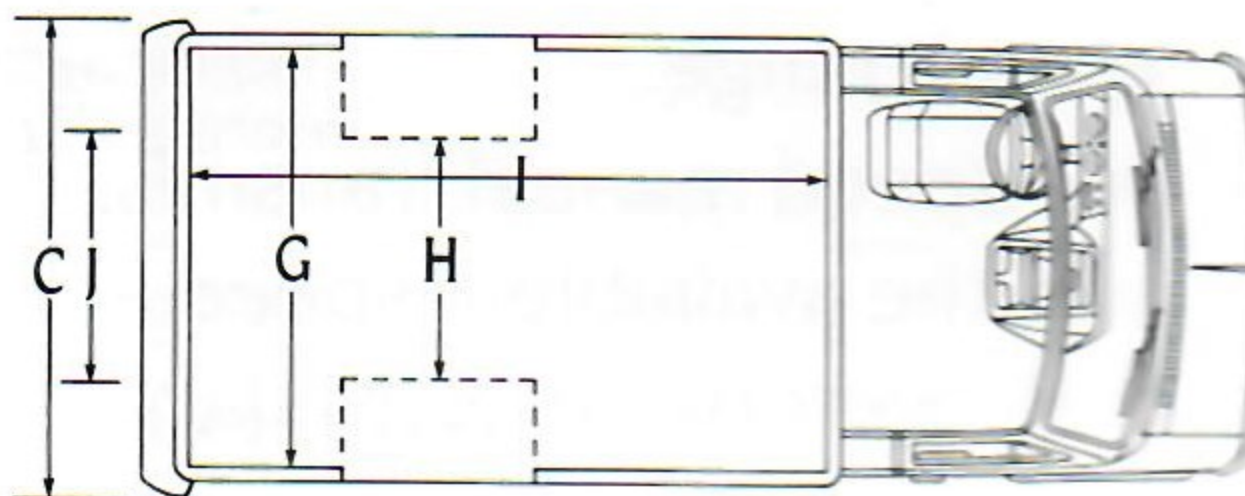
1 - All values are nominal.  
2 - Special order equipment. See your GMC Truck dealer for details.  
3 - Includes occupants, cargo and equipment.



## ALUMINUM MAGNAVAN DIMENSIONS/PAYLOADS (1)

BODY CODE/LENGTH	E30/12'(2)	E30/14'
Rear Wheel Type	dual	dual
A - Overall Length	235.6"	261.2"
B - Overall Height	111.8/115.8" (3)	111.8/115.8" (3)
C - Overall Width	95.8"	95.8"
D - Wheelbase	146"	146"
E - Rear Overhang	60"	85.6"
F - Van Inside Height	80/84" (2)	80/84" (2)
G - Van Inside Width (Maximum)	90.2"	90.2"
H - Van Inside Width, Between Wheelhousings	50.3"	50.3"
I - Van Inside Length	144.7"	170.5"
J - Double Rear Door Width	Standard 38"	38"
	Available 60/78" (2)	60/78" (2)
Standard Cargo Capacity (cu ft)	600	736
Max. Gas Model Payload (lb) (4)	4500	4480

1 - All values are nominal.  
2 - Special order equipment. See your GMC Truck dealer for details.  
3 - With optional 84" inside height.  
4 - Includes occupants, cargo and equipment.



## MAGNAVAN TECHNICAL DATA

MODEL NUMBER	TG31303	TG31303	TG31603
BODY TYPE	E34 Steel (10')	E31 Steel (10')	E30 Alum. (14') E38 Steel (12')
WHEELBASE (in)	125	125	146
GVW RATING(S) (lb)	8600	8900 10,000 (C7A)	8900 (1) 10,000 (C7A) 10,500 (C7C)
FRONT SUSPENSION Type	independent, coil springs		
Capacity (lb)	3900	3900	3900
Spring capacity (lb) (2)	1700	1700/1950 (C7A)	1950
Shock absorber diameter (in)	1.38 (4)	1.38 (4)	1.38
Stabilizer bar diameter (in)	1.06		
REAR SUSPENSION Type	single-speed axle, leaf springs		
Axle capacity (lb)	5700	6200 (5)	6200 (5)
Spring capacity (lb) (2)	3000	3600	3600
Shock absorber diameter (in)	1.38 (4)	1.38 (4)	1.38
BRAKES Type	hydraulic, disc/drum with rear-wheel anti-lock brakes		
Power booster type	(7)	hydraulic	hydraulic
Parking brake type	cable to rear wheels		
STEERING Type	power		
TIRES	LT225/75R16E SR	LT225/75R16C (3) DR	LT225/75R16C (3) DR
FUEL TANK CAPACITY (gallons)	33		
BATTERY CCA	Gas engine	630	
	Diesel engine	dual 540	
GENERATOR AMPS	Gas engine	85 (6)	
	Diesel engine	100	

CCA - Cold Cranking Amps  
1 - Not available for E30 aluminum body model.  
2 - Each spring at ground.  
3 - D-range with C7A 10,000-lb or C7C 10,500-lb GVWR.  
4 - 1.26 in on diesel engine models.  
SR - Single Rear  
DR - Dual Rear  
5 - 7500 lb with C7A 10,000-lb or C7C 10,500-lb GVWR.  
6 - 100/105-amp with available air conditioning.  
7 - Gasoline models: HD vacuum; diesel models: hydraulic.

# ALUMINUM VALUE VAN



Aluminum Value Van with available painted body and other equipment

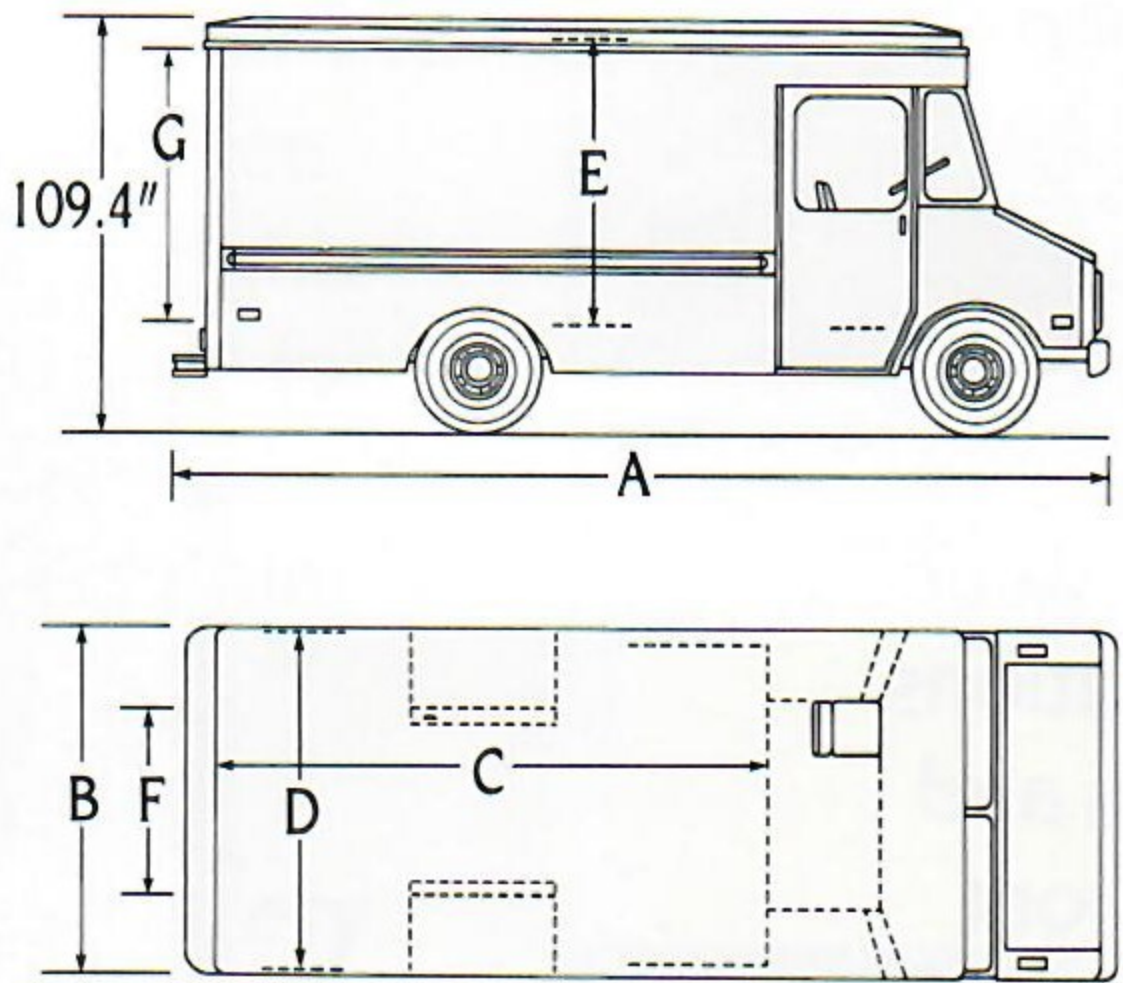
**THE HIGH-VOLUME CARGO HAULER.** Popular P-3500 Series Aluminum Value Vans are a leading choice for a variety of delivery applications. The light weight of the aluminum body permits a larger share of the vehicle GVWR to be allotted to payload. GVWRs range from 7600 to 14,100 lb. Four wheelbases ranging from 125 to 178 inches accommodate bodies from 10.6 to 18 ft in length. Cargo volume starts at 421.5 cu ft and goes to 890.5 cu ft. Standard engine for gasoline models is the 4.3 Liter Vortec V6 with EFI. Diesel models come with a 6.2 Liter V8, which is ideal for stop-and-go operations with high idle time. Available engine choices include the 7.4 Liter V8 gas engine with EFI for models rated at 12,000 or 14,100 lb GVWR plus a new 3.9 Liter Cummins diesel engine for models in the 8200-11,000 GVWR range. A 4-speed manual transmission is standard. Or, substitute the available 4-speed automatic transmission with overdrive (not available with 3.9L diesel engine). See technical data chart on page 17 for additional chassis details.



Standard bucket seat. Matching passenger seat is available.

**MORE STANDARD VALUE FOR '91:** ☐ Newly styled gage-type instrument cluster featuring a high-accuracy electric speedometer, backlit graphics and additional warning lights ☐ New tilt steering column ☐ New multi-function switch on steering column. Other standards include: ☐ Painted rear bumper with 8-inch grate-type step ☐ Bucket driver's seat with tilt pedestal and safety lap/shoulder belt

- ☐ Slam-type rear door lock
  - ☐ Front sliding doors (left-hand with sliding window)
  - ☐ Deluxe heater/defogger
  - ☐ Front/rear dome lamps.
- AVAILABLE EQUIPMENT FROM GMC TRUCK** includes: ☐ Solid color paint (color choices are the same as those for Vandura as shown on page 9.)
- ☐ Air conditioning
  - ☐ Heavy-duty battery
  - ☐ Heavy-duty power brakes
  - ☐ Engine oil cooler
  - ☐ Heavy-duty radiator
  - ☐ Engine block heater
  - ☐ Main and auxiliary rear springs
  - ☐ 12-in and 18-in body length additions (157-in wheelbase models only)
  - ☐ 9-in and 13-in body width additions
  - ☐ 80-in inside body height
  - ☐ Expanded metal partition.
- SPECIAL EQUIPMENT FROM UNION CITY BODY CO.** includes: ☐ Double and overhead rear doors in various widths



(some are illustrated above)

- ☐ Left front door replaced by sealed panel with sliding glass
- ☐ Inside spare wheel carrier, LH or RH. See your GMC Truck dealer for details.



Available special order beverage compartment



Available special order 60-inch wide conventional doors with window glass



Special order wraparound double doors are available in various widths



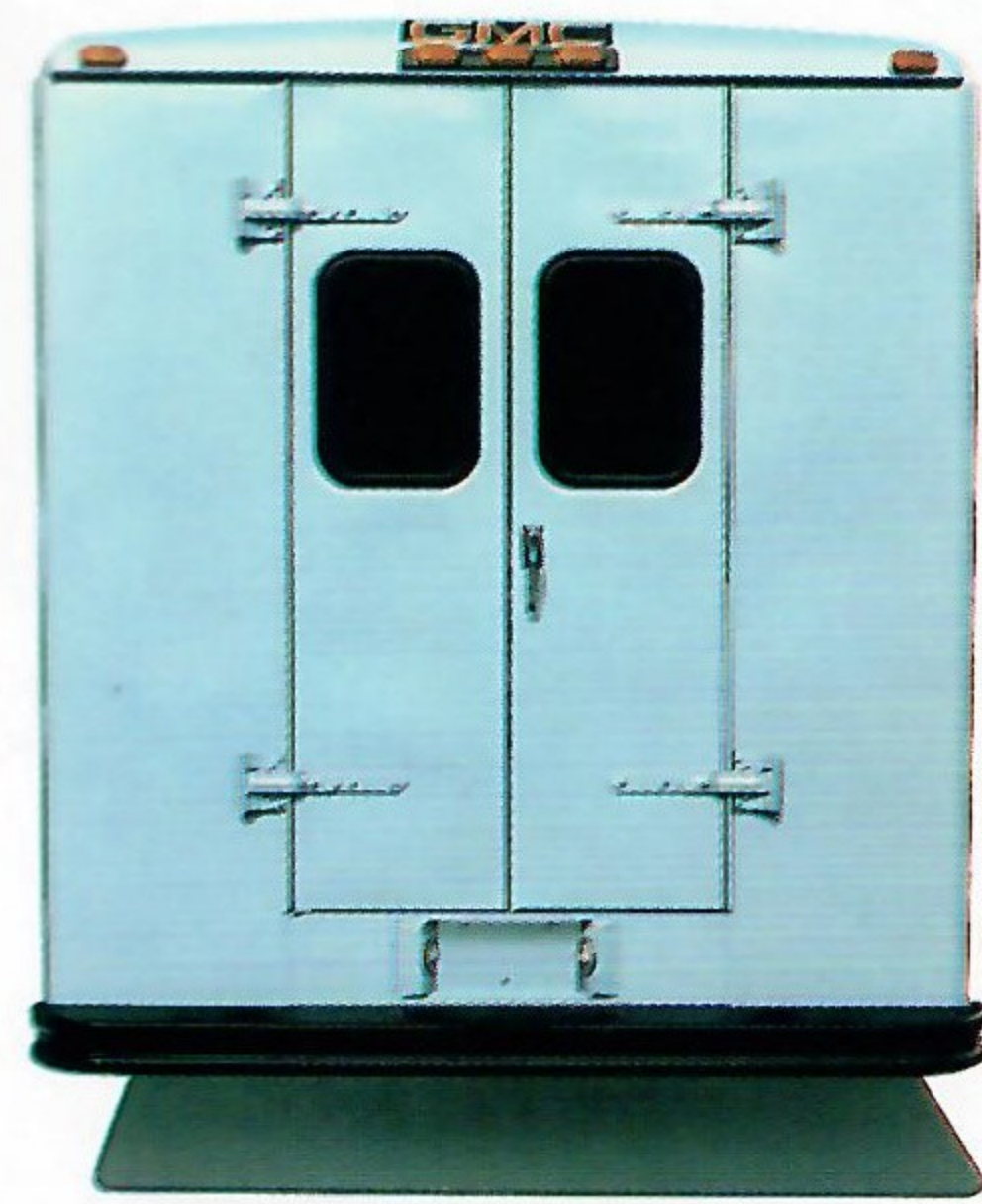
Special order overhead doors also are available in various widths

## P-3500 ALUMINUM VALUE VAN DIMENSIONS/PAYLOADS

WHEELBASE	125"	133"	157"	178"
Nominal Body Length	Standard 10'6"	12'6"	14'6"	18'
	Available (E67)	—	15'6"	—
	Available (E72)	—	16"	—
A - Overall Length	Standard 226.6"	250.6"	274.6"	316.6"
	Available (refer to E67/E72 above)	—	286.6"	—
	Available (E73)	—	292.6"	—
B - Overall Width	Standard 83.1"	83.1"	83.1"	83.1"
	Available (E73)	92.1"	92.1"	92.1"
	Available (E74)	95.8"	95.8"	95.8"
C - Load Space Length	Standard 129.6"	153.6"	177.6"	219.6"
	Available (refer to E67/E72 above)	—	188.0"	—
	Available (E65)	—	194.0"	—
D - Load Space Width	Standard 77.6"	77.6"	77.6"	77.6"
	Available (refer to E73/E74 above)	86.6"	86.6"	86.6"
	Available (E73)	90.2"	90.2"	90.2"
E - Load Space Height	Standard 76"	76"	76"	76"
	Available (E65)	80"	80"	80"
	Available (I)	84"	84"	84"
F - Rear Door Opening Width	Standard 38"	38"	38"	38"
	Available (I)	60-87"	60-87"	60-87"
G - Rear Door Opening Height	Standard 69.6"	69.6"	69.6"	69.6"
	Available (part of door options)	73.6"	73.6"	73.6"
Cargo Capacity (cu ft)	Standard 421.5	501.5	572.7	726.5
	Maximum Available	515.5	615.5	781.4
Maximum Gas Model Payload (lb) (2)	8365	8275	7915	7605

1 - Special order equipment. See your GMC Truck dealer for details.  
2 - Includes occupants, cargo and equipment.

# STEEL VALUE VAN



Standard 38-inch wide rear doors with available special order glass



Available special order 66-inch wide overhead door with glass



Available special order 74-inch wide double wraparound doors with glass



Available special order racks and bins



Steel Value Van with available equipment



Standard driver's bucket seat with available matching companion seat

**THE VERSATILE VAN.** Series P-3500 Steel Value Vans perform superbly in a variety of applications ranging from parcel delivery to bookmobiles and rescue vehicles. The vast space behind the front compartment can be filled with cargo or outfitted with racks, bins and other special equipment. A full lineup of models is offered in three sizes with 125-, 133- and 157-inch wheelbases. Cargo volumes range from 415.5 to 577.5 cu ft. Payloads go all the way to 7335 lb.

**BUILT GMC TOUGH.** The body rides on a rugged GMC Truck Forward Control Chassis. Sides and roof are double steel panels over steel framing with 1-inch fiberglass insulation in between. The standard cargo floor is 16-gage ribbed steel for easy slide-on loading.

**ENGINE AND TRANSMISSION CHOICES** are the same as for the Aluminum Value Van. See page 23 for

16 engine availability and power ratings.



## STEEL AND ALUMINUM VALUE VAN TECHNICAL DATA

SERIES		P-3500	
WHEELBASE RANGE (in)		125-157	178
GVW RANGE (lb)		7600(1) - 14,100	10,000 - 14,100
FRONT SUSPENSION			
Type		independent, coil springs (2)	
Capacity (lb)	Standard	4000	
	Available (7)	5000	
Spring capacity (lb) (3)	Standard	2200	
	Available (7)	2500	
Shock absorber diameter (in)		1.26	
Stabilizer bar diameter (in)		1.25	
REAR SUSPENSION			
Type		single-speed axle, leaf springs	
Axle capacity (lb)	Standard	7900	
	Available (7)	11,000	
Spring capacity (lb) (3)	Standard	3100	4000
	Available	4000/5900	5900
Shock absorber diameter (in)		1.26	
BRAKES			
Type		hydraulic, disc/drum (4)	
Power booster type	Standard	HD vacuum (5)	hydraulic
	Available	hydraulic (6)	—
Parking brake type		rear wheels	
STEERING (8)		power	
TIRES	Standard	LT215/85R-16C/D	LT215/85R-16C/D
	Available (7)	various	
FUEL TANK CAPACITY (gallons)		40	
BATTERY CCA	Std (gasoline engine)	630 (V6); 525 (V8)	
	Avail (gasoline engine)	750 (V8)	
	Std (diesel engine)	dual 540	
GENERATOR AMPS		85	

CCA - Cold Cranking Amps  
1 - Not available in California  
2 - I-beam axle with leaf springs for P-3500 models with 10,000-lb GVW and above.  
3 - Each spring at ground.  
4 - 4-wheel disc with 12,000/14,000-lb GVWR.  
5 - Hydraulic for diesel engine models.  
6 - For gasoline engine models.  
7 - Consult your GMC Truck dealer for details.  
8 - Includes tilt-type steering column.

## P-3500 STEEL VALUE VAN DIMENSIONS/PAYLOADS

WHEELBASE	125"	133"	157"
Nominal Body Length	10'6"	12'6"	14'6"
A - Overall Length	226.7"	250.7"	274.7"
B - Overall Width	82.5"	82.5"	82.5"
C - Load Space Length	129.6"	153.6"	177.6"
D - Rear Load Space Width	77.5"	77.5"	77.5"
E - Load Space Height	76"	76"	76"
F - Rear Door Opening Width	Standard	38"	38"
	Available (1)	60-74"	60-74"
G - Rear Door Opening Height	69.4"	69.4"	69.4"
Cargo Capacity (cu ft)	415.5	496.5	577.5
Max. Gas Model Payload (lb) (2)	7335	7070	6720

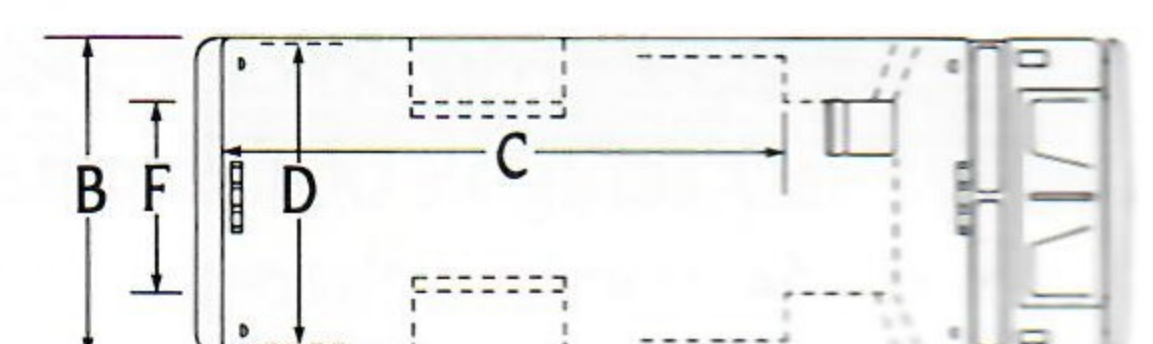
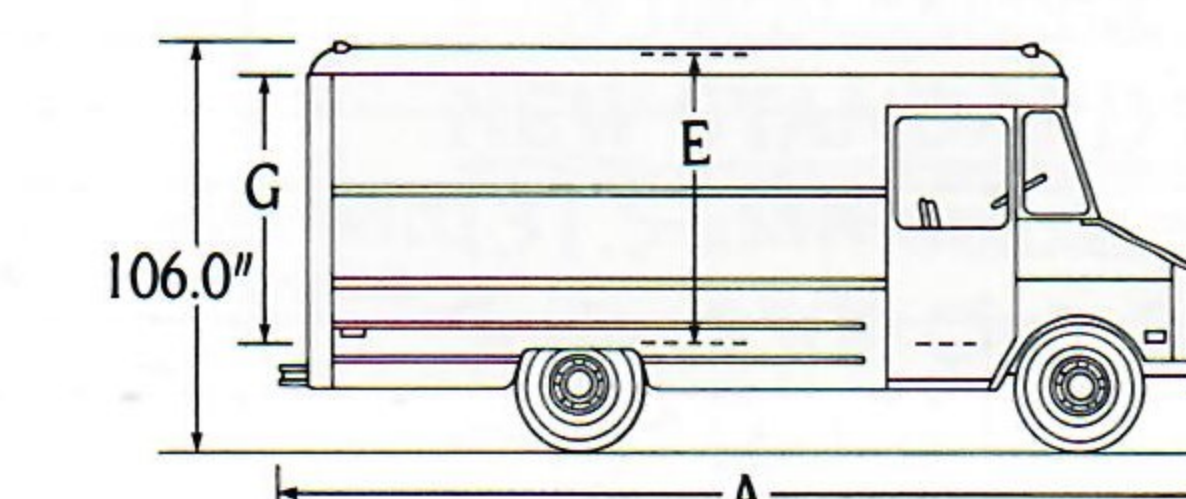
1 - Special order equipment. See your GMC Truck dealer for details.  
2 - Includes occupants, cargo and equipment.



Power roof ventilator



Step bumper with lights



**STANDARD EQUIPMENT.** Steel Value Vans offer the same standard features as the Aluminum Van. See page 14 and the specifications chart at upper right. Paint color choices are the same as those shown for Vandura on page 9. Steel Value Vans also can be ordered with prime paint or your own special paint scheme at extra cost.

### AVAILABLE EQUIPMENT FROM GMC TRUCK

includes: ☐ Air conditioning ☐ Heavy-duty battery ☐ Heavy-duty power brakes ☐ Engine oil cooler ☐ Heavy-duty radiator ☐ Engine block heater ☐ Main and auxiliary rear springs ☐ Spare wheel ☐ Sliding window, right-hand front door ☐ Smooth cargo floor, 11-gage steel ☐ Expanded-metal partition ☐ Wide-angle mirrors. All items not available for all models. Consult your GMC Truck dealer for details.

### SPECIAL EQUIPMENT AVAILABLE FROM UNION CITY BODY CO.

includes: ☐ Right-hand outside air vent ☐ Inside spare tire carriers ☐ Double and overhead rear doors in various widths. All items not available for all models. Consult your GMC Truck dealer for details.

# BONUS/CREW CAB

## Pickups/Chassis-Cabs

**1-TON RATED PICKUPS AND CHASSIS-CABS.** Crew Cabs are 4-door models with front and rear seating for up to six persons. Bonus Cab is the same as Crew Cab, but without a rear seat to provide 55.8 cu ft of lockable cargo volume. Choose from 4x2 or 4x4 models. All come on a 164.5-inch wheelbase; Chassis-Cabs can accommodate bodies up to 8.5 ft long. A proven 5.7 Liter gasoline V8 with Electronic Fuel Injection (EFI) is standard for all models. A big 7.4 Liter V8 with EFI is available for added performance. Standard engine for diesel models is a 6.2 Liter V8. A new 4-speed automatic overdrive transmission with electronic shift control is available with all engines.



4x2 Crew Cab Chassis-Cab



4x4 Crew Cab Heavy Hauler...a Wideside Pickup with available dual rear wheels

### BONUS/CREW CAB PICKUP & CHASSIS-CAB GVWRs/PAYLOADS

SERIES R-3500 (4x2)				SERIES V-3500 (4x4)			
MODEL NUMBER & TYPE	GVWR RANGE (lb)	PAYLOAD RANGE (lb)†		MODEL NUMBER & TYPE	GVWR RANGE (lb)	PAYLOAD RANGE (lb)†	
		Gasoline	Diesel			Gasoline	Diesel
TR30943 (Bonus Cab Pickup)	9000-10,000*	3885-4600	3595-4315	TV30943 (Bonus Cab Pickup)	9200-10,000*	3595-4140	3310-3855
TR30943 (Crew Cab Pickup)	9000-10,000*	3820-4535	3535-4250	TV30943 (Crew Cab Pickup)	9200-10,000*	3530-4075	3245-3790
TR30943 (Bonus Cab Chassis-Cab)	9000-10,000*	4295-5095	4010-4810	TV30943 (Bonus Cab Chassis-Cab)	9200-10,000*	4020-4645	3735-4360
TR30943 (Crew Cab Chassis-Cab)	9000-10,000*	4230-5035	3945-4750	TV30943 (Crew Cab Chassis-Cab)	9200-10,000*	3955-4580	3670-4295
TR30943/C7C (Bonus Cab Chassis-Cab)	10,500*	Up to 5580	Up to 5295	TV30943/C7E (Bonus Cab Chassis-Cab)	11,000*	Up to 5630	Up to 5345
TR30943/C7C (Crew Cab Chassis-Cab)	10,500*	Up to 5515	Up to 5230	TV30943/C7E (Crew Cab Chassis-Cab)	11,000*	Up to 5565	Up to 5215

\*With dual rear wheels. †Payloads include occupants, cargo, commercial body for Chassis-Cabs and all equipment.

### BONUS/CREW CAB PICKUP & CHASSIS-CAB TECHNICAL DATA

DRIVE TYPE		2-WHEEL			4-WHEEL		
SERIES		R-3500	R-3500	R-3500/C7C (2)	V-3500	V-3500/C7E (2)	
GVW RATING (lb)		9000	10,000	10,500 (2)	9200	10,000	11,000 (2)
FRONT SUSPENSION		independent, coil springs			Salisbury axle, leaf springs		
Capacity (lb)		4000			4500		
Spring capacity (lb) (1)		2000			2250		
Shock absorber diameter (in)		1.26			1.26		
Stabilizer bar diameter (in)	Standard	—			1.25		
	Available	1.06/1.25			—		
REAR SUSPENSION		Salisbury axle, leaf springs					
Axle capacity (lb)		7500			7500		
Spring capacity (lb) (1)	Standard	3500	3750	3750	3500	3750	3750
	Available	3750	5000	5000	3750	5000	5000
Shock absorber diameter (in)		1.26			1.26		
BRAKES		hydraulic, disc/drum; power-assisted					
Parking		cable to rear wheels					
STEERING		power-assisted					
TIRES	Standard	LT235/85R16E	LT215/85R16D dual rear	LT215/85R16D dual rear	LT235/85R16E	LT215/85R16D dual rear	LT215/85R16D dual rear
	Available	various (consult your GMC Truck dealer)					
FUEL TANK CAPACITY (gallons)		40 (20-gallon main and auxiliary tanks)					
BATTERY CCA		12-volt, maintenance-free; 630 CCA (gasoline engines); dual 540 CCA (diesel engines)					
GENERATOR		12-volt; alternating current; 100-amp					

CCA - Cold Cranking Amps 1 - At ground, each. 2 - Available for Chassis-Cab models only.



# SIERRA

## Regular & Club Coupe Chassis-Cabs



New Series 3500 HD Chassis-Cabs feature straight, flat, 34-in wide frame rails for easy mounting of commercial bodies



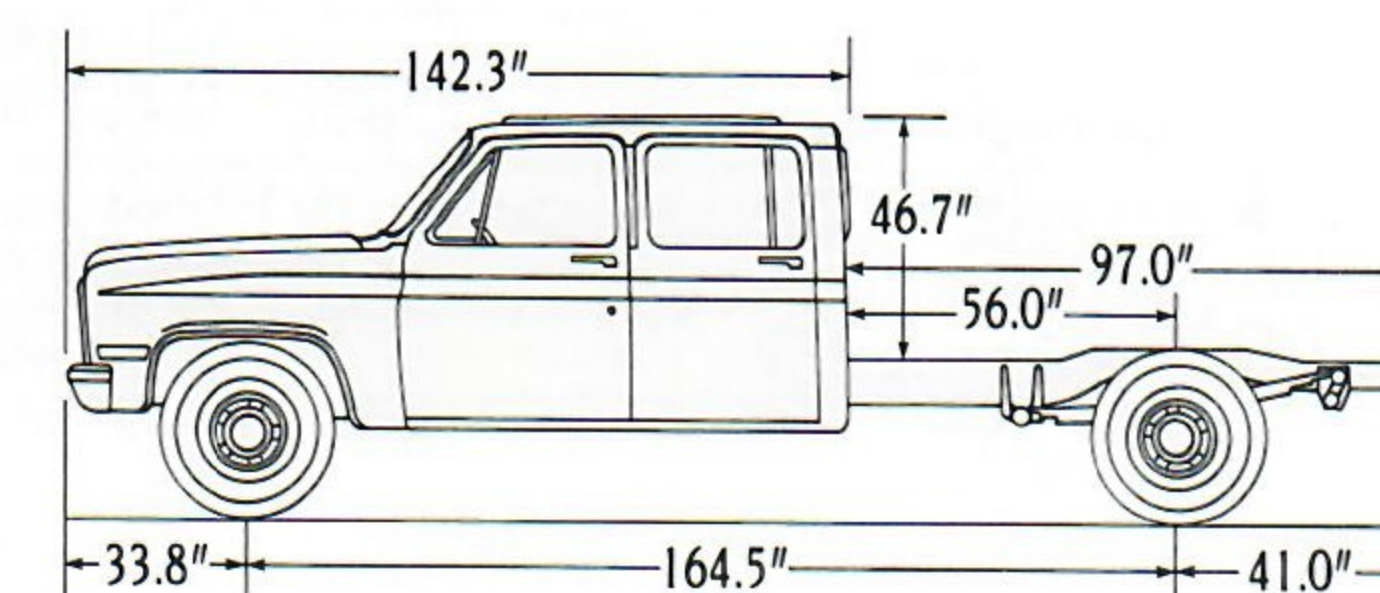
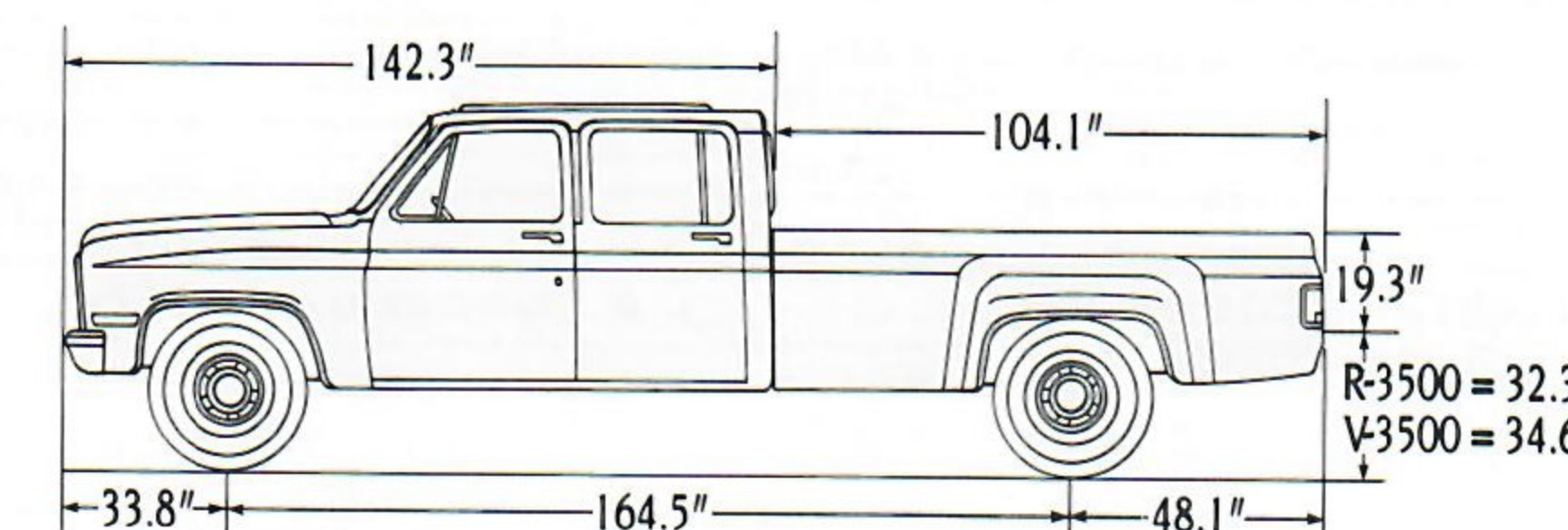
Series C-3500 131.5-inch wheelbase Sierra Regular Cab Chassis-Cab shown with new standard dual rear wheels

**NEW FOR '91: HIGHEST LOAD CAPACITY AVAILABLE IN THE LIGHT-DUTY FIELD.** The Sierra lineup offers more versatility with new Series 3500 HD Chassis-Cabs that boast GVWRs up to 15,000 lb and payload ratings up to 9785 lb (includes weight of body, cargo, optional equipment, fuel and occupants). No non-GM light-duty truck can match them for muscle. They come as 4x2 Regular Cab models with standard dual rear wheels and 5.7 Liter or 7.4 Liter gasoline V8 power. Available in three wheelbase lengths, they can handle bodies from 9 to 14 ft. Plus, they feature a low 30.3-inch frame height for easy hand loading.

**NEW STANDARD DUAL REAR WHEELS** for 131.5-in wheelbase Series 3500 Regular Cabs plus Series 3500 Club Coupes permit an increase in GVWR from 8600 to 10,000 lb for larger payloads. See charts next page for additional details on Sierra Chassis-Cab models.



Bonus/Crew Cabs are available with either standard SL or SLE trim levels, and in color-coordinated Saddle, Blue or Garnet interiors. SLE interior shown.



SIERRA  
Continued

New Sierra Series 3500 HD Chassis-Cab shown with vehicle transport body supplied by outside manufacturer

Right: Sierra SLX interior with standard cloth seat trim



SIERRA REGULAR CAB/CLUB COUPE CHASSIS-CAB GVWRs/PAYLOADS/DIMENSIONS

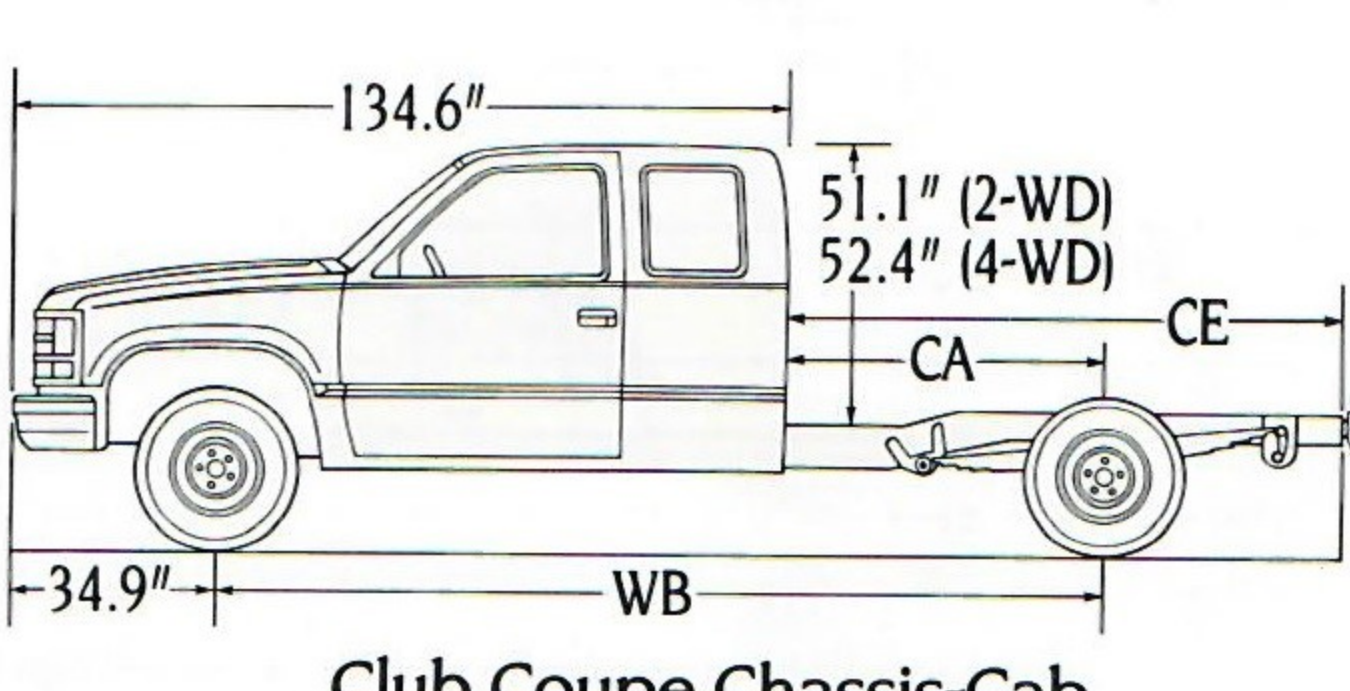
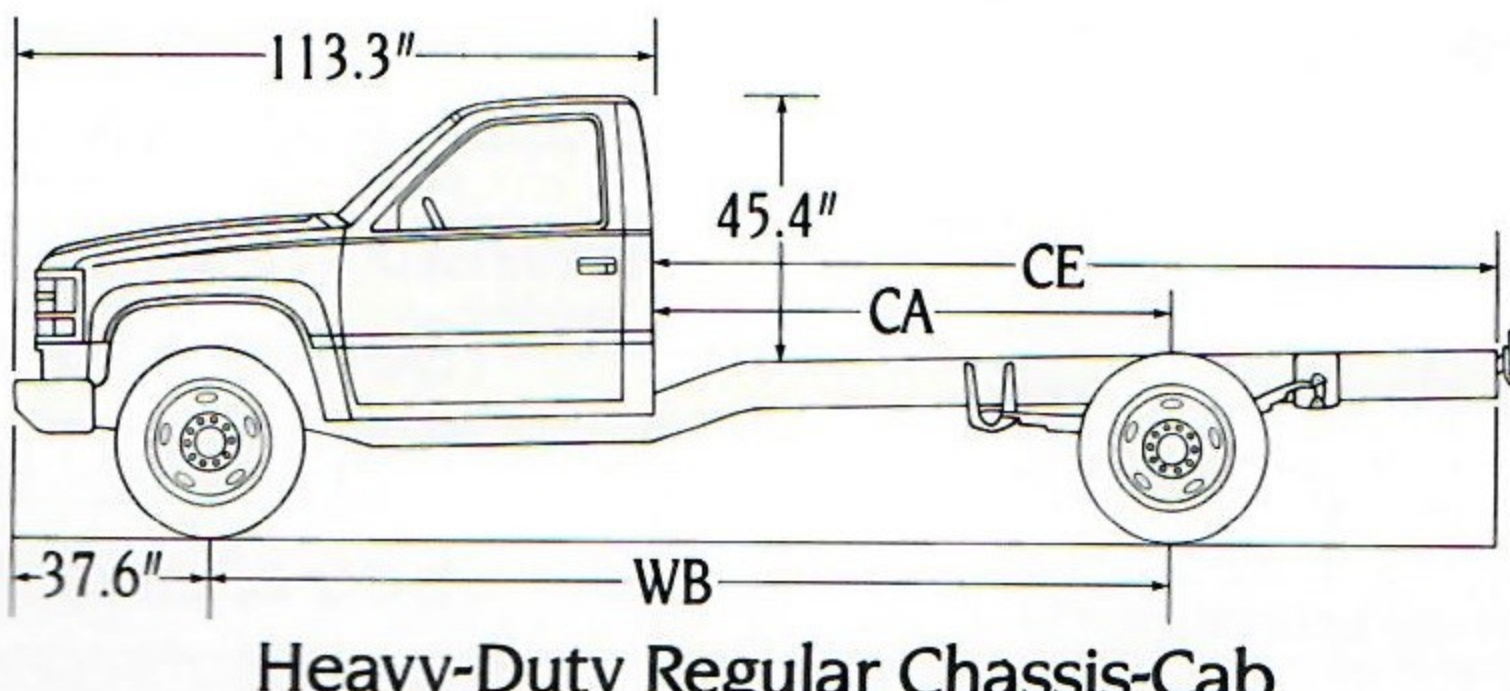
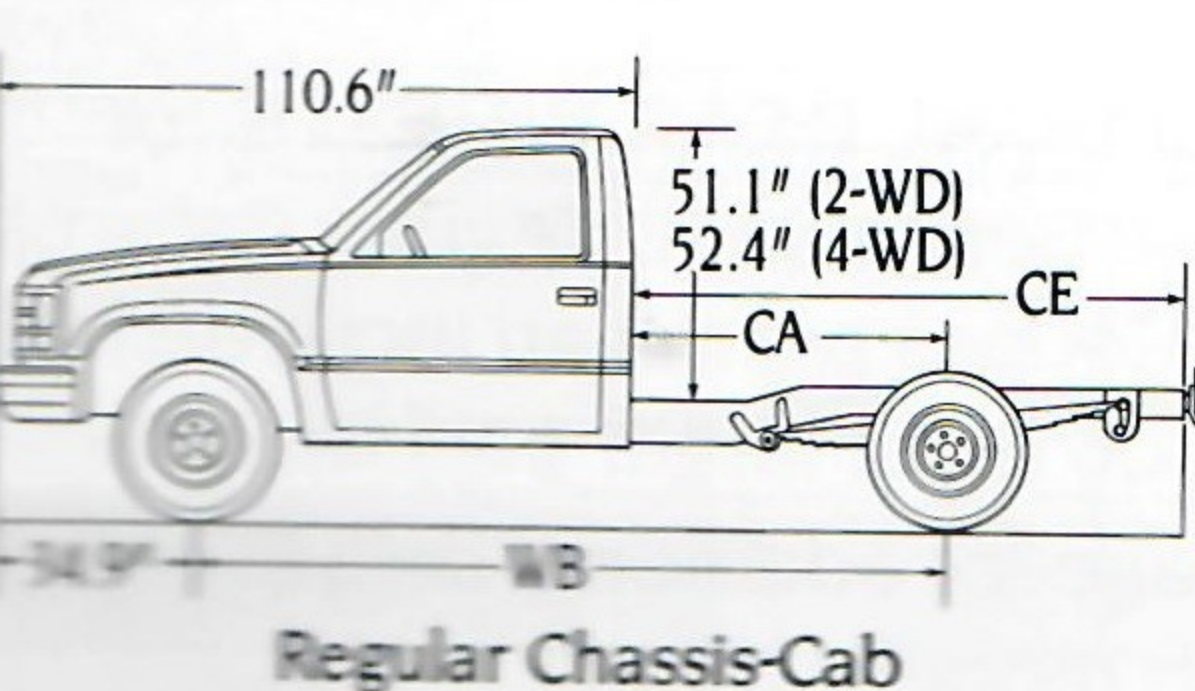
SERIES C-3500/3500 (4x2)				SERIES K-2500/3500 (4x4)				DIMENSIONS (in)		
MODEL NUMBER	MAXIMUM GVW RATING (lb)	MAXIMUM PAYLOAD (lb) (1)		MODEL NUMBER	MAXIMUM GVW RATING (lb)	MAXIMUM PAYLOAD (lb) (1)		WB	CA	CE
		Gasoline	Diesel			Gasoline	Diesel			
REGULAR CHASSIS-CAB										
TC20903	8600	4495	4085	TK20903	8600	4140	3730	131.5	55.9	97.6
TC30903	10,000 (2)	5605	5220	TK30903	10,000 (2)	5310	4805	131.5	55.9	97.6
TC31003	10,000 (2)	5285	5030	TK31003	10,000 (2)	5035	4665	135.5	59.9	110.9
	11,000 (2)	6360	5980		12,000 (2)	7000	6600			
TC31403	10,000 (2)	5205	4950	TK31403	10,000 (2)	4950	4580	159.5	83.9	134.9
	11,000 (2)	6285	5900		12,000 (2)	6915	6515			
H.D. REGULAR CHASSIS-CAB										
TC31003	15,000 (2)	9785	—	—	—	—	—	135.5	59.9	110.9
TC31403	15,000 (2)	9710	—	—	—	—	—	159.5	83.9	134.9
TC31803	15,000 (2)	9610	—	—	—	—	—	183.5	107.9	158.9
CLUB COUPE CHASSIS-CAB										
TC20953	8600	4210	3835	TK20953	8600	3890	3490	155.5	55.9	97.6
TC30953	10,000 (2)	5355	4970	TK30953	10,000 (2)	5061	4560	155.5	55.9	97.6

1 - Payloads include occupants, cargo, commercial body and all equipment. 2 - Dual rear wheels standard.

SIERRA CHASSIS-CAB TECHNICAL DATA

DRIVE TYPE	2-WHEEL		4-WHEEL		2-WHEEL H.D.	
SERIES	C-2500	C-3500	K-2500	K-3500	C-3500 H.D.	C-3500 H.D.
WHEELBASE (in)	131.5/155.5	131.5/155.5	131.5/159.5	131.5/159.5	135.5/159.5	135.5/159.5/183.5
GVW RATING (lb)	8600	10,000 (1)	10,000 (1)	8600	10,000 (1)	12,500 (1)
			11,000 (1)		12,000 (1)	15,000 (1)
FRONT SUSPENSION	independent, coil springs		independent, torsion bars		I-Beam axle, leaf springs	
Type						
Capacity (lb)	3800	3800	4100	4250	4250	5000
Spring capacity (lb) (2)	1800	1800	2050	1875 (3)	1875 (3)	2500
Shock absorber diameter (in)		1.38			1.38	1.38
Stabilizer bar diameter (in)		1.00			1.00	1.25
REAR SUSPENSION	Salisbury axle, leaf springs		Salisbury axle, leaf springs		Salisbury axle, leaf springs	
Type						
Axle capacity (lb)	6000	7500	8250	6000	7500	11,000
Spring capacity (lb) (2)	3000	3750	3750 (4)	3000	3750	5500
Shock absorber diameter (in)		1.26			1.26	1.38
BRAKES	hydraulic, disc/drum with anti-lock rear brakes (operates in 2-WD mode only on 4x4 models)				hydraulic, 4-wheel disc	
Type						
Power assist	standard		standard		standard	
Parking brakes	cable to rear wheels		cable to rear wheels		propshaft type	
STEERING, POWER-ASSISTED	standard		standard		standard	
TIRES	Standard	LT245/75R16E	LT225/75R16D	LT225/75R16D (5)	LT245/75R16E	7.50/16D
	Available	—	—	31	—	31
		various (consult your GMC Truck dealer)				
FUEL TANK NOMINAL CAPACITY (gallons)	Standard	34	34	23	34	23
	Available	—	—	31	—	31
BATTERY, MAINTENANCE-FREE	12-volt		12-volt		12-volt	
Standard CCA, gasoline models	630		630		630	
Available CCA, gasoline models	540 (auxiliary)		540 (auxiliary)		—	
Standard CCA, diesel models	570 (dual)		570 (dual)		—	
GENERATOR	85-amp		85-amp		85-amp	

CCA - Cold Cranking Amps 1 - Dual rear wheels. 2 - At ground, each. 3 - 2125 lb springs available (recommended for front-mounted accessory usage only). 4 - 4300 lb for 11,000/12,000-lb GVWR. 5 - 7.50/16D size for 11,000-lb GVWR. 6 - 7.50/16D size for 11,000-lb GVWR.



VANDURA SPECIAL/RALLY CAMPER SPECIAL



Available Special Interior Trim features a fully-trimmed interior which includes high-back bucket seats upholstered in Custom Cloth (shown) or Custom Vinyl.

VANDURA SPECIAL/RALLY CAMPER SPECIAL TECHNICAL DATA

MODEL NAME	VANDURA SPECIAL			RALLY CAMPER SPECIAL	
MODEL NUMBER	TG31303	TG31603	TG31603 & C7A/C7C	TG31332	TG31632
WHEELBASE (in)	125	146	146	125	146
GVW RATING (lb)	SR:8600 DR:8900/ 10,000	DR:8900	DR:10,000/ 10,500	SR:8600 DR:8900	DR:10,500
FRONT SUSPENSION					
Type	independent, coil springs				
Capacity (lb)	3900				
Spring capacity (lb) (4)	1950 (3)	1950	1950	1950	1950
Shock absorber diameter (in)	1.38				
Stabilizer bar diameter (in)	1.06				
REAR SUSPENSION					
Type	single-speed axle, leaf springs				
Axle capacity (lb)	5700 (5)	6200	7500	5700/6200	7500
Spring capacity (lb) (4)	3000 (5)	3600	3600	3000/3600	3600
Shock absorber diameter (in)	1.38				
BRAKES					
Type	hydraulic front disc/rear drum with rear wheel anti-lock brakes				
Power booster type	HD vacuum (6)	hydraulic	hydraulic	HD vacuum (6)	hydraulic
Parking brake type	cable to rear wheels				
STEERING					
	power-assisted				
TIRES					
Standard (SR)	8.75-16.5E	—	—	8.75-16.5E	—
Standard (DR)	LT225/75R16C	LT225/75R16C	LT225/75R16D	LT225/75R16C	LT225/75R16D
Available	various (2)				
FUEL TANK CAPACITY (gallons)	33				
BATTERY CCA	630 (gasoline engine); dual 540 (diesel engine)				
GENERATOR AMPS	85 (1) (gasoline engine); 100 (diesel engine)				

SR - Single rear wheels DR - Dual rear wheels CCA - Cold Cranking Amps HD - Heavy-duty  
1 - 100-amp unit included with C60 air conditioning. 5 - 6200-lb rear axle and 3600-lb (each) rear springs included with 8900-lb GVWR. 7500-lb rear axle with 3600-lb (each) rear springs included with 10,000-lb GVWR.  
2 - Consult your GMC Truck dealer for further details. 3 - 1700-lb with 8900-lb GVWR.  
4 - Each spring at ground. 6 - Hydraulic on diesel models and with R05 dual rear wheels.

TOP CHOICES FOR RV OR COMMERCIAL USE.

Vandura Special is specified for commercial bodies and for school bus usage. Rally Camper Special is used exclusively with camper-type motor home bodies. GVWRs for both models range from 8600 to 10,500 lb, depending upon wheelbase.

These G-3500 Series models come with a standard rear wheel anti-lock brake system, plus a new 4-speed automatic overdrive transmission with electronic shift control. Other standard features include high-back bucket driver's seat, power brakes, power steering, gage-type instrument cluster, tinted glass, intermittent windshield wipers, halogen headlamps and electronically-tuned AM radio with digital clock.

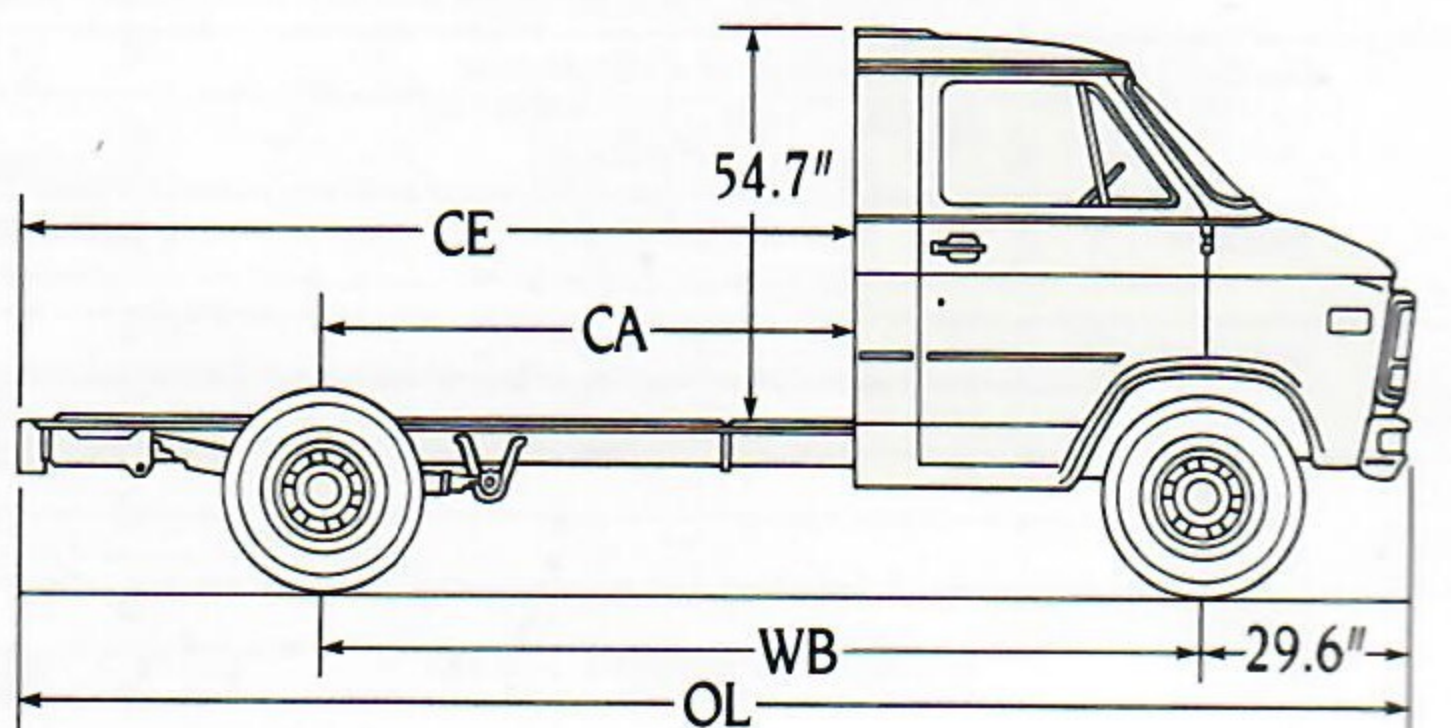


Rally Camper Special (shown) and Vandura Special Chassis-Cab models are available on a 125-inch wheelbase with standard single or available dual rear wheels, or on a 146-inch wheelbase with standard dual rear wheels.

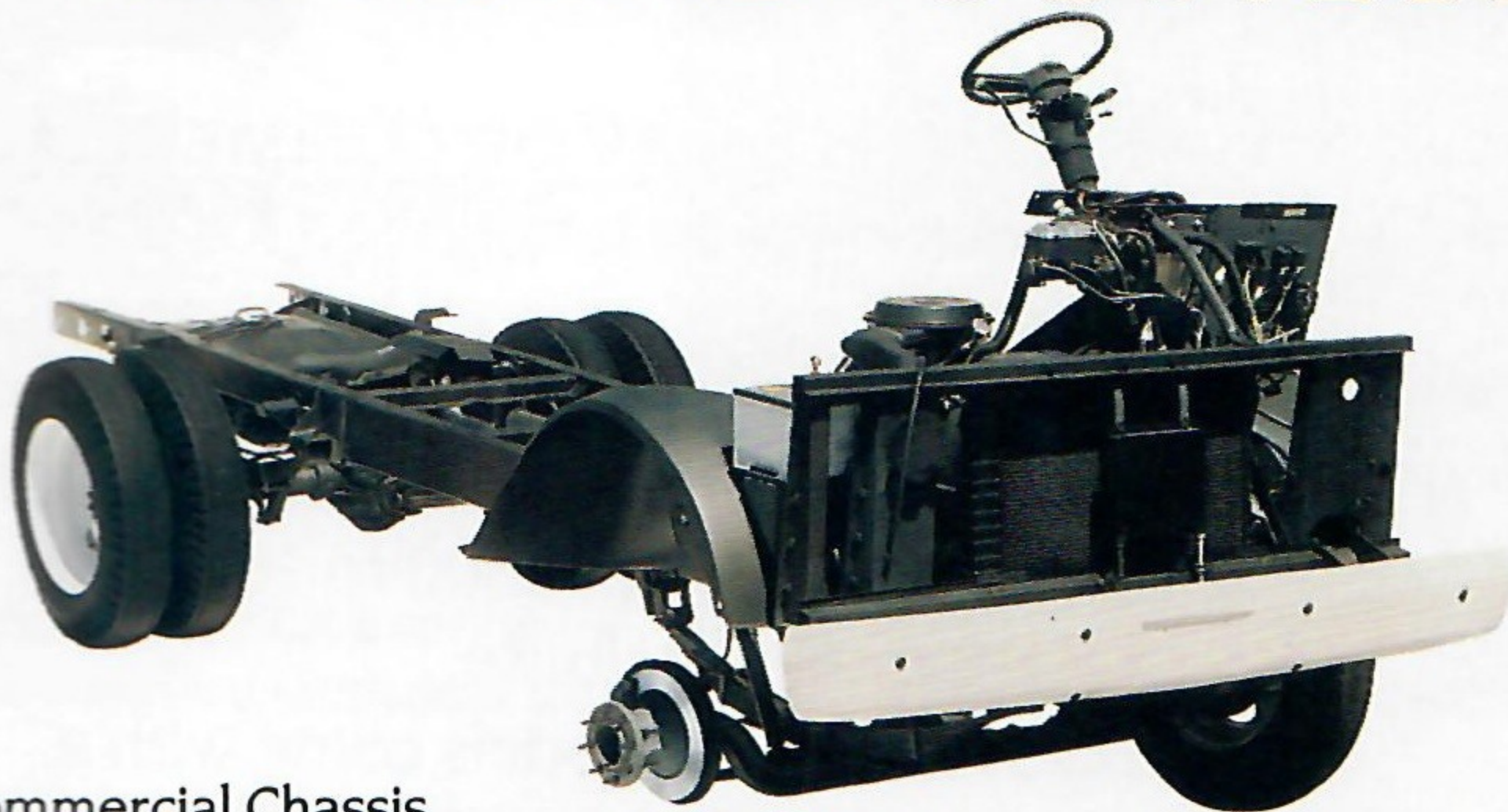
VANDURA/RALLY CAMPER SPECIAL GVWRs/PAYLOADS/DIMENSIONS

MODEL NUMBER	MAXIMUM PAYLOAD (lb) (2)			DIMENSIONS (in)			
	GVWR (lb)	Gasoline	Diesel	WB	OL	CA	CE
VANDURA SPECIAL CHASSIS							
TG31303	8600	4590	4215	125	197.6	75.7	118.7
	8900 (I)	4610	4275				
	10,000 (I)	5665	5435				
TG31603	8900 (I)	4475	4160	146	218.6	96.7	139.7
	10,000 (I)	5545	5250				
TG31603/C7C	10,500 (I)	6050	5750	146	218.6	96.7	139.7
RALLY CAMPER SPECIAL CHASSIS (3)							
TG31332	8600	4540	4185	125	197.6	75.7	118.7
	8900 (I)	4585	4265				
TG31632	10,500 (I)	5950	5665	146	218.6	96.7	139.7

1 - With dual rear wheels. 2 - Payloads include occupants, cargo, added body and all equipment. 3 - These chassis are for recreational use only, and are not to be used for the mounting of any type of commercial body.

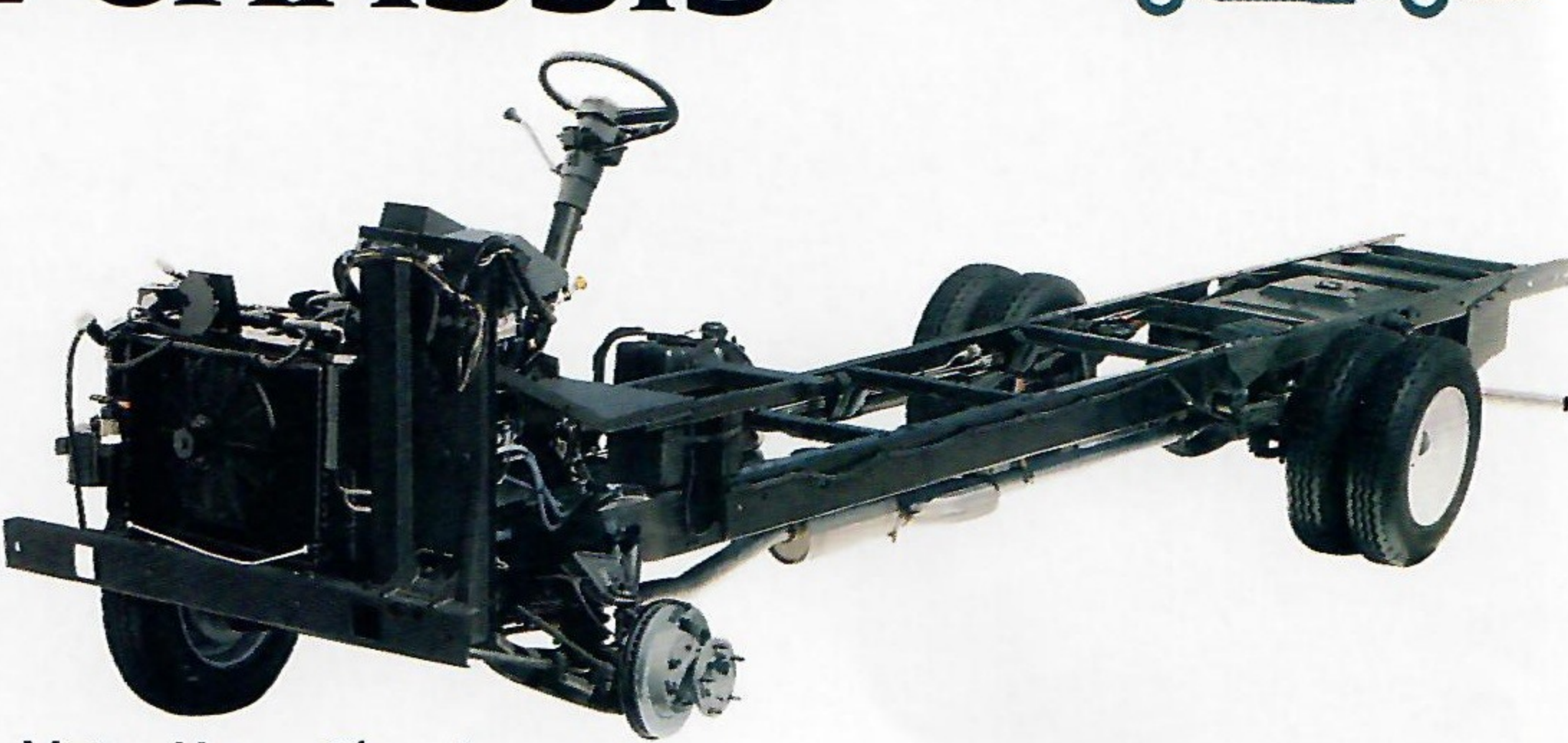


FORWARD CONTROL CHASSIS



Commercial Chassis

**VERSATILE COMMERCIAL CHASSIS.** P-3500 Series Forward Control Chassis come in a wide choice of models for a variety of commercial bodies. The standard powerplant is the 4.3 Liter Vortec V6 with Electronic Fuel Injection (EFI). Available engines are the 5.7 Liter V8 with EFI and the 7.4 Liter V8 with EFI. A 6.2 Liter V8 is standard for diesel models. All engines are teamed with a 4-speed manual transmission. For '91, all models have a new instrument cluster with full-gage instrumentation and high-accuracy electric speedometer. For added driving comfort and convenience, there's also a new standard tilt-type steering column with multi-function control switch.



Motor Home Chassis

**POPULAR MOTOR HOME CHASSIS.** These proven P-3500 Series chassis can accommodate bodies from 21 to 32 ft long. The lineup is expanded for '91 with a new 190-inch wheelbase chassis available in GVW ratings of 14,500 or 16,000 lb. We've also added to the long list of standard features: ☐ New heavy-duty 4-speed automatic overdrive transmission with electronic shift control ☐ New automatically applied parking brake on 16,000-lb GVWR models ☐ New multi-function control switch on steering column. Two powerful engines are offered: The improved 7.4 Liter gasoline V8 with EFI and a truck-tough 6.2 Liter V8 diesel (available only on 137- and 158.5-inch wheelbase models).

P-3500 COMMERCIAL/MOTOR HOME CHASSIS TECHNICAL DATA

MODEL TYPE		COMMERCIAL CHASSIS					MOTOR HOME CHASSIS				
MODEL NUMBER		TP30842	TP31042	TP31442	TP31842	TP31132	TP31432	TP31832	TP31932	TP32032	
WHEELBASE (in)		125	133	157	178	137	158.5	178.0	190	208.0	
GVWR RANGE (lb)		7600 (11-14,100	7600-14,100	7600-14,100	10,000-14,100	10,500-12,300	10,500-14,500	14,500-16,000	14,500-16,000	14,500-16,000	
STANDARD POWERTEAM	Gasoline	4.3L V6 & 4-speed manual				7.4L V8 & 3-speed automatic					
	Diesel	6.2L V8 & 4-speed manual				6.2L V8 & 4-speed automatic		—	—	—	
FRONT SUSPENSION		Independent, coil springs (2)					independent, coil springs with auxiliary air springs				
Capacity (lb)	Standard	4000	4000	4000	5000	4300	4300	5000	5000	5000	
	Available	5000	5000	5000	—	5000	5000	5500	5500	5500	
Spring capacity (lb) (3)	Standard	2200	2200	2200	2500	2500	2500	2750	2750	2750	
	Available	2500	2500	2500	—	—	—	—	—	—	
Shock absorber diameter (in)		1.26					1.26				
Stabilizer bar diameter (in)		1.26					1.26				
REAR SUSPENSION		single-speed axle, leaf springs					single-speed axle, leaf springs				
Axle capacity (lb)	Standard	7900	7900	7900	7900	7900	7900	10,000	10,000	10,000	
	Available	11,000	11,000	11,000	11,000	10,000	10,000	10,500	10,500	10,500	
Spring capacity (lb) (3)	Standard	3100	3100	3100	4000	3100	3100	5000	5000	5000	
	Available	4000	4000	4000	—	3750	3750	5250	5250	5250	
		5900	5900	5900	5900	5000	5000	—	—	—	
Shock absorber diameter (in)		1.26					1.26				
Stabilizer bar diameter (in)		—					1.26				
BRAKES		hydraulic, front disc/rear drum (4)					hydraulic, front disc/rear drum (6)				
Power booster	Standard	HD vacuum	HD vacuum	HD vacuum	hydraulic	hydraulic					
	Available	hydraulic	hydraulic	hydraulic	—	—					
Parking brake type		cable to rear wheels					cable to rear wheels (7)				
STEERING		integral power with tilt wheel					integral power with tilt wheel				
TIRES	Standard	LT215/85R16C/D single rear (except TP31842) LT215/85R16C dual rear (TP31842)					LT215/85R16C/D dual rear (TP311-31432) 8-19D dual rear (TP318-319-32032)				
	Available	various (consult your GMC Truck dealer)					various (consult your GMC Truck dealer)				
FUEL TANK CAPACITY (gallons)	Standard	40					40				
	Available	—					—	60	60/80	60/80	60/80
BATTERY COLD CRANKING AMPS	Standard	525 (5)					630 (5)				
	Available	630					—				
GENERATOR AMPS	Gasoline engine	standard: 85; available: 105/124					standard: 105; available: 124				
	Diesel engine	85					105				

1 - 7600-lb and 8200-lb GVWR not available in California.  
2 - F51 I-beam axle with leaf springs for models with 10,000 lb GVWR and above.  
3 - Each spring at ground.  
4 - 4-wheel disc for 12,300-lb GVWR and above.  
5 - Dual 540 CCA for diesel models.  
6 - 4-wheel disc for TP31132 with diesel engine and for all TP31432.  
7 - Propshaft type for TP318-319-32032 plus transmission-actuated Auto Apply Park Brake at maximum 16,000-lb GVWR.

PROVEN POWER

**JOB-TAILORED PERFORMANCE.** Engines for all GMC Truck models in this catalog are designed to meet the power requirements of a broad range of truck operators. Among other high-tech features, all gasoline engines listed below have throttle-body Electronic Fuel Injection for quick starts and smooth performance. An on-board computer helps tune the engine as the truck is driven. Diesel power features high-torque-rise characteristics which help the truck to dig in and pull under a heavy load.

**4.3 Liter Vortec V6.** One of the most technically advanced gasoline engines in the GMC Truck lineup, the Vortec V6 combines responsive performance with smooth, dependable operation. There's also a high-output (H.O.) version for more spirited performance in Safari 2-wheel drive vans.

**5.0 Liter V8.** Swirl-port induction, fast-burn combustion chambers and high 9.3 to 1 compression ratio help give this popular V8 its high horsepower and torque ratings.

**5.7 Liter V8.** This rugged V8 provides excellent performance in a wide range of demanding personal use and commercial applications. Fast-burn combustion chambers help provide impressive acceleration and towing capability.

**7.4 Liter V8.** A big displacement workhorse with plenty of horsepower and torque, this redesigned high-tech V8 is ideal for hauling maximum loads and towing heavy trailers.

**6.2 Liter V8 Diesel.** The standard engine for all diesel models, this truck-tough V8 does heavy work with diesel operating advantages. Precombustion chamber design in the cylinder head promotes efficient fuel burning.

**3.9 Liter L4 Diesel.** First offered as an option late in the 1990 model year for Series P-3500 Value Van and Forward Control Chassis, the Cummins 4BT turbo-charged diesel engine is a popular choice of many operators for daily delivery applications.

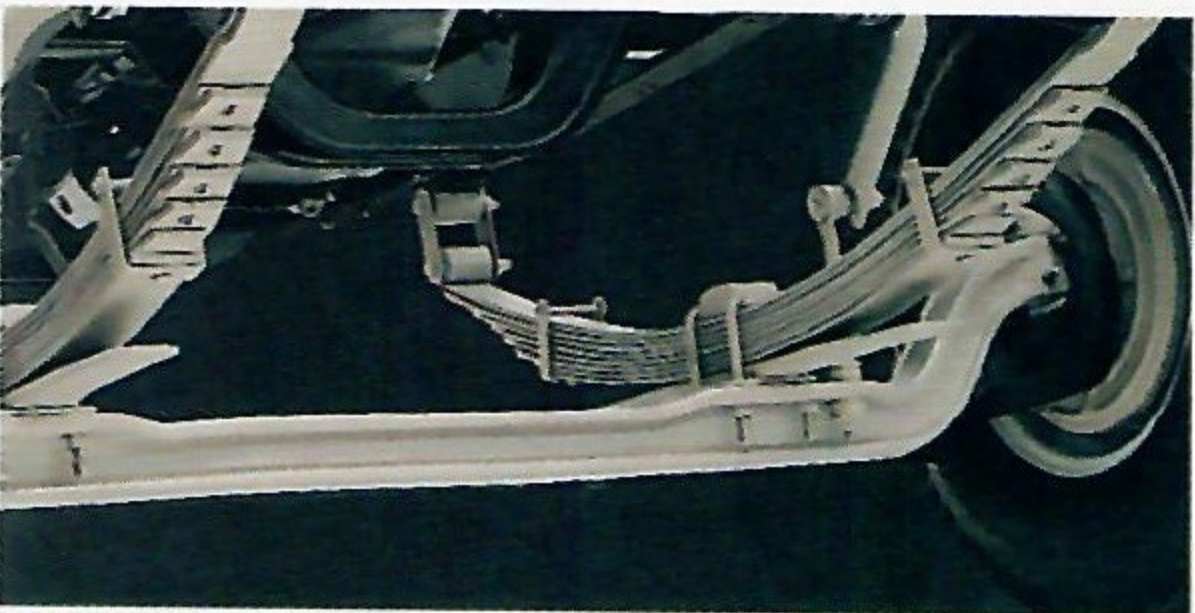
ENGINE AVAILABILITY AND RATINGS

ENGINE	ENGINE CODE	MODEL	AVAILABILITY	SAE NET HP @ RPM	SAE NET TORQUE (LB-FT) @ RPM
4.3L Vortec V6 Gas	LB4	Safari Cargo Van	S	150 @ 4000	230 @ 2400
		Vandura (G-1500/2500 Series)	S		
		Vandura (G-3500 Series) (4)	S 1		
	LB4 (3)	Value Van/Forward Control Chassis	S	155 @ 4000	230 @ 2400
4.3L H.O. Vortec V6 Gas	LU2	Safari Cargo Van (2-WD only with YF7)	A	170 @ 4600	230 @ 2800
5.0L V8 Gas	L03	Vandura (G-1500/2500 Series)	A	170 @ 4000	255 @ 2800
5.7L V8 Gas	L05 (3)	Sierra Chassis-Cab (C/K-2500 Series)	S	190 @ 4000	300 @ 2400
		Sierra Chassis-Cab (C/K-3500 Series)	A 7		
		Sierra Chassis-Cab (C/K-3500 Series)	S 2		
		Sierra Chassis-Cab (H.D. C-3500 Series)	S		
		R&V Pickup/Chassis-Cab (R/V-3500 Series)	S		
		Value Van/Forward Control Chassis	A		
		Vandura (G-3500 Series)	S		
		Magnavan/Rally Camper/Vandura Special	S		
		L05 (4)	Vandura (G-2500 Series, except TG21005)		
	Magnavan/Vandura Special	S			
7.4L V8 Gas	L19	Sierra Chassis-Cab (C/K-3500 Series)	S 7	230 @ 3600	385 @ 1600
		Sierra Chassis-Cab (C/K-3500 Series)	A 2		
		Sierra Chassis-Cab (H.D. C-3500 Series)	A		
		R/V Pickup/Chassis-Cab (R/V-3500 Series)	A		
		Vandura (3500 Series) (3)	A		
		Magnavan/Rally Camper/Vandura Special	A		
		Value Van/Forward Control Chassis	A		
		Motor Home Chassis	S		
3.9L L4 Diesel	LST	Value Van/Forward Control Chassis	A	105 @ 2500	267 @ 1700
6.2L V8 Diesel	LH6 (4)	Vandura (G-2500 Series)	S 1	145 @ 3600	260 @ 1900
6.2L V8 Diesel	LL4 (3)	Sierra Chassis-Cab (C/K-2500/3500 Series)	S 6	155 @ 3500	285 @ 2000
		R&V Pickup/Chassis-Cab (R/V-3500 Series)	S		
		Vandura (G-3500 Series, except TG31605)	S		
		Magnavan/Rally Camper/Vandura Special	S		
		Value Van/Forward Control Chassis	S		
		Motor Home Chassis	S 5		

S - Standard  
A - Available  
H.O. - High Output

1 - Not available in California.  
2 - 135.5"/159.5" wheelbase Regular Cabs.  
3 - Models over 8500-lb GVWR.  
4 - Models under 8500-lb GVWR.

5 - Except models TP318-319-32032.  
6 - Not available for C-3500 Heavy-Duty models.  
7 - Club Coupe and 131.5" wheelbase Regular Cab.

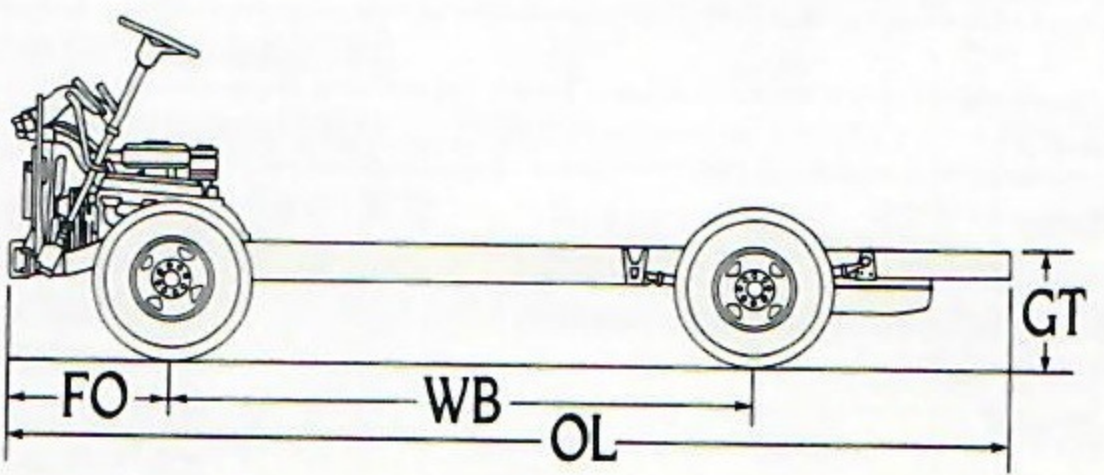
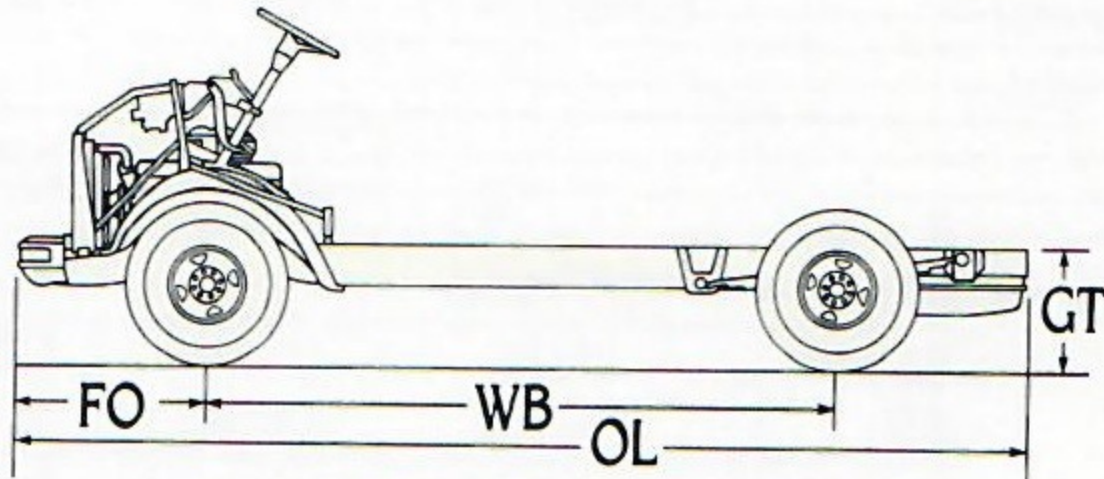


I-Beam front axle for 11,000-lb GVWR and above

P-3500 FORWARD CONTROL CHASSIS DIMENSIONS/PAYLOADS

MODEL	DIMENSIONS (in) (1)				BODY LENGTH (ft)	MAXIMUM PAYLOAD (lb) (2)	
	WB	OL	FO	GT		GAS	DIESEL
COMMERCIAL CHASSIS							
TP30842	125.0	214.8	36.0 (3)	29.1	10.5	10,035	9445
TP31042	133.0	238.8	36.0 (3)	29.1	12.5	10,020	9860
TP31442	157.0	262.8	36.0 (3)	29.1	14.5	9905	9745
TP31842	178.0	318.4	36.0 (3)	29.1	18.0	9805	9660
MOTOR HOME CHASSIS							
TP31132	137.0	234.3	33.5	27.9	21-23	8100	8025
TP31432	158.5	259.4	33.5	30.6	24-26	9905	9850
TP31832	178.0	317.3	33.5	30.6	26-28	11,200	—
TP31932	190.0	329.4	33.5	30.6	28-30	11,115	—
TP32032	208.0	347.3	33.5	30.6	28-32	11,090	—

1 - Dimensions with standard equipment, unloaded.  
2 - Payloads include occupants, cargo, commercial body and equipment.  
3 - 33.5 inches with F53 I-beam front axle.  
NOTE: Motor Home Chassis are for recreational vehicle use only and are not to be used for the mounting of any type of commercial body.



# OWNER BENEFITS

## LOW MAINTENANCE

The technology that goes into Vans, Chassis-Cabs and Forward Control models has contributed in many ways to reducing the time and effort required for routine service and maintenance. Consider these advanced features: ☐ Delco Freedom II + battery never needs refilling with water; has built-in test hydrometer ☐ Integral voltage regulator is built into Delcotron generator; it's transistorized for reliability ☐ Starter solenoid is integral; provides positive starter engagement ☐ Engine coolant recovery reservoir collects hot overflow coolant and automatically returns it to radiator when it cools ☐ Diesel engine models have water-in-fuel drain provisions ☐ Self-adjusting hydraulic clutch with manual transmissions ☐ Tires have built-in tread wear indicators ☐ See-through reservoirs for quick checks of engine coolant, windshield washer fluid and brake fluid ☐ No adjustments for idle speed or air-fuel mixture on gasoline engines — an on-board computer helps tune the engine as you drive ☐ Audible wear sensors on front disc brakes for early warning of brake pad wear ☐ Front and rear brake designs incorporate a self-adjusting feature.

## VEHICLE WARRANTY



The GM 3-year/50,000-mile BUMPER TO BUMPER PLUS WARRANTY covers repairs for any new GMC Truck model, including labor and parts, to correct any defects in material or workmanship occurring during the warranty period. The complete vehicle (except tires, which are covered by their manufacturer) will be covered for 3 years or 50,000 miles, whichever comes first. After the first year or 12,000 miles, there is a

\$100 deductible per repair visit. Body sheet metal rust-through from corrosion is covered for 6 years or 100,000 miles, whichever comes first. There is no deductible for rust-through repairs. See your GMC Truck dealer for terms of this limited warranty.

## DEALER SERVICE



Commitment Plus is one of the most complete joint sales and service customer satisfaction programs available on trucks today. It offers the following benefits:

- A thorough pre-delivery vehicle inspection
- One full tank of fuel
- Complimentary 3000-mile maintenance service including oil change and oil filter

GMC Truck and GMC Truck Dealerships are committed to making our trucks easy to live with. Our customers' total satisfaction is indeed our goal! In this catalog, Commitment Plus applies to retail sales of Safari Cargo Van and Series 1500/2500 Vandura models only.

When your truck needs service, you can count on the professionals at any of GMC Truck's approximately 2500 dealerships.

## 1991 GMC TRUCK

### SAFETY FEATURES

#### OCCUPANT PROTECTION:

- ☐ Manual lap/shoulder safety belts, outboard front seat positions ☐ Manual lap safety belts center front seat positions, where applicable ☐ Energy absorbing steering column ☐ Energy absorbing instrument panel ☐ Energy absorbing seat back tops, front, where applicable ☐ Interlocking door latches ☐ Inertia-locking, folding front seat backs, where applicable ☐ Breakaway inside rearview mirror, where applicable ☐ Security door locks and door retention components.

## ACCIDENT AVOIDANCE:

- ☐ Side marker lamps and reflectors ☐ Parking lamps that illuminate with headlamps ☐ Four-way hazard warning flashers ☐ Back-up lamps ☐ Directional signal control with lane change feature ☐ Windshield defroster, washer and multi-speed wipers ☐ Outside left and right rearview mirrors ☐ Brake system with dual master cylinder and warning light ☐ Starter safety switch ☐ Dual action hood latch, most models ☐ Low glare finish on inside windshield moldings, wiper arms and blades, metallic steering wheel surfaces ☐ Illuminated heater and defroster controls ☐ Tires with built-in tread wear indicators ☐ Rear wheel anti-lock rear brakes, except C-3500 H.D. Series and P-3500 Series models (4-wheel system on All Wheel Drive Safari models).

## FINANCING AND LEASING



### IMPORTANT: A WORD ABOUT

**THIS CATALOG.** We have tried to make this catalog as comprehensive and factual as possible. We reserve the right, however, to make changes at any time, without notice, in prices, colors, materials, equipment, specifications, models and availability. Also, tires shown in illustrations are supplied by various manufacturers. Since some information may have been updated since the time of printing, please check with your GMC Truck dealer for complete details.

### A WORD ABOUT ENGINES.

GMC Truck models are equipped with engines produced by the GM Engine Division, its subsidiaries or suppliers to GM worldwide.

### A WORD ABOUT ASSEMBLY OF GMC TRUCK MODELS.

GMC Truck models are assembled by different operating units of General Motors, its subsidiaries or suppliers to GM worldwide. GMC Truck models incorporate thousands of

components produced by different operating units of GM, its subsidiaries or suppliers to GM worldwide. We sometimes find it necessary to produce GMC Truck models with different or differently sourced components than originally scheduled. All such components have been approved for use in GMC Truck models and will provide the quality performance associated with the GMC Truck name. Since some options may be unavailable when your vehicle is assembled, we suggest you verify that your vehicle includes the equipment you ordered or, if there are changes, that they are acceptable to you.

Special bodies are supplied to GMC Truck Dealers by outside suppliers, independently of GMC Truck, which is not responsible for the safety or design features, materials or workmanship of any alteration by any such supplier.

### A WORD ABOUT UPDATED

**SERVICE INFORMATION.** GMC Truck regularly sends its dealers useful service bulletins about GMC Truck products. GMC Truck monitors product performance in the field. We then prepare bulletins for servicing our products better. Now you can get these bulletins, too. Ask your dealer. To get ordering information, call toll free 1-800-551-4123.

### A WORD ABOUT CORROSION

**PROTECTION.** GMC Truck models are designed and built to resist corrosion. All body sheet metal components are warranted against rust-through corrosion for 6 years/100,000 miles. Application of additional rust-inhibiting materials is not required under the corrosion coverage.

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