



their robust performance, their quality

trieir robust periormance, ineir quality and engineering excellence, these superb motorcars liberate the spiritto new heights of driving pleasures. If you are new to Celica, you will want to drive the model of your choice, of course. Then, you'll experi-ence a new awareness of crisp handling, confident roadability, and interior processors. interior comforts and conveniences

interior comforts and conveniences far beyond what you've known. Something else you may never have experienced before: admiring glances from passersby.

If you are re-visiting the Celica feeling, you'll appreciate the many subtle improvements and significant advancements — including better-than-ever fuel economy."— that make the Celica performance machines a pleasurable experience. In short, you'll find Celica a motoring experience that is second to none experience that is second to none.



Toyota's 4-speed automatic overdrive transmission. Both transmissions lower engine revs in high gear to help reduce engine wear and increase fuel economy. Supra also gives you the ease of power steering, the comfort of a tilt steering wheel, and the confident stopping ability of power-

neconfident stopping ability of power-assisted 4-wheel disc brakes. New for 1981 is Supra's exciting Sports Performance Package option (shown at left). It offers the enthusiast Larger in displacement an added touch of sports/touring handling and aerodynamics. Included are performance shock absorbers and springs, raised white letter tires, and functional front and





Toyota spared no effort to make Celica Supra's interior refinements meet with your approval. For 1981, Supra's form-fitting bucket seats are tailored in a luxurious textured velour cloth, or in available glove-soft leather. There is Supra's cushioned tilt

There is Supra's cushioned tilt steering wheel. The fully-padded instrument panel. A digital quartz clock. Of course, air conditioning is built in. Also designed into Supra is a remarkable solid-

state electronic AM/FM/MPX stereo radio with digital station readout and 4-speaker output. Also available: an auto-reverse stereo cassette deck/graphic equalizer/amplifier Sound Package.

Celica Supra also offers an available Convenience Package that includes Cruise Control, automatic temperature control air conditioning, power locks and windows, and more.

Celica Supra. In the small world of true Gran Touring-type personal luxury automobiles it is, simply, the obvious choice.

THE CELIC A SUPRA. SEE THE LUXURY, FEEL THE COMFORTS, HEAR THE CONCERT-HALL SOUND, AND ENJOY IT ALL TO THE FULLEST.



Shown with optional equipment. See Features chart for details.





It is difficult to improve on perfection for, after all, the Celica GT Liftback has already earned a reputation as an outstanding automobile; indeed, it has led the way year-after-year in furthering the sporty-car concept among car lovers everywhere.

But one glance at the 1981 Celica GT Liftback's sleek, wind-piercing contours tells you that here is something special, something a world apart from its many imitators.

Complementing the Liftback's lean, clean lines for 1981 are the four rectangular headlights, with tungsten halogen hi-beams that reveal more roadway at night.

There, too, you'll find the aerodynamically-designed sail-type outside mirrors; distinctive brushed aluminum side pillars that artfully conceal fresh-air intakes; and the Liftback's new styled steel wheels.

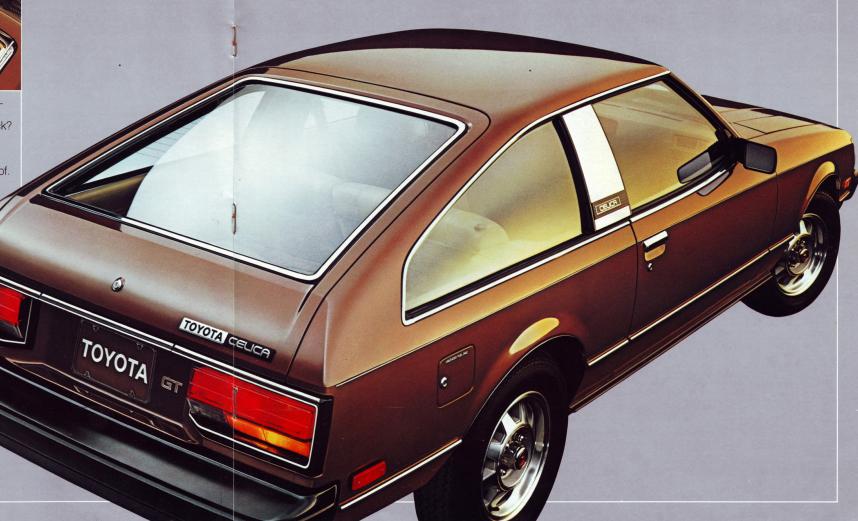


All uniquely Celica. And all standard, of course.

Want to personalize your Liftback? Sporty raised white letter tires are available with one of the gleaming new two-tone paint combinations; or you can choose a sliding sunroof. In truth, there are very few

In truth, there are very few options for Celica GT Liftback. It is so complete a driving machine, so close to the ideal personal luxury car, there is little that can be added to improve on its performance or on its stylish lines.

But there's a lot more than meets the eye. Turn the page for the inside story.



CELICA GT LIFTBACK. SPORTY, SPIRITED, SPECIAL.

Shown with optional equipment. See Features chart for details.



Celica GT for 1981 is a personal experience. Feel the comfort of the padded steering wheel, and the way your bucket seat adapts to your driving style—slide it forward or back, tilt it up or down, adjust the lumbar support for your back from firm to soft, until it's you. That's comfort, wrapped in your choice of cloth or knitted vinyl upholstery available in a range of colors.

Full instrumentation on the padded dashboard lets you monitor the GT's pulse at a glance. Headlight/dimmer and windshield wiper/washer controls are positioned so you don't have to take your hands off the steering wheel. The 5-speed shifter, or the optional 4-speed automatic overdrive's T-bar, is close at hand on the center console. Handy, too, is the available Cruise Control panel.

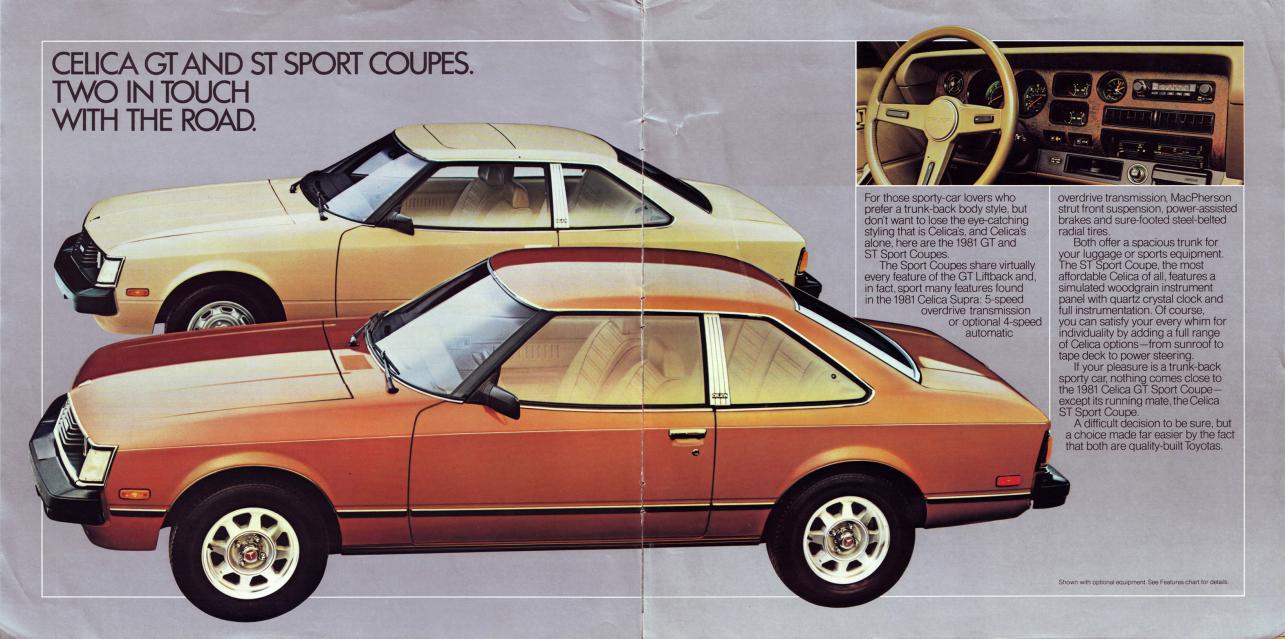
Passengers will enjoy the Celica GT. too. There's the ultra modern



digital quartz clock. An AM/FM/MPX stereo radio with 4-speaker concerthall sound. The fully-reclining front bucket seats make long-distance travel a joy. And there is Celica's power-boosted Flo-thru ventilation system—with individually adjustable fresh air intakes in the rear compartment—or available air conditioning for year-round comfort for all.

Like any great sporty machine, this is your kind of car —a driver's kind of car. But the Celica GT makes it clear: in today's automotive world you don't have to sacrifice comfort to enjoy the drive.





CELICA FEATURES

A complete list of the 1981 Celica's standard features is charted for your convenience on a following page. All Celicas feature a new 2.4 liter 4-cylinder engine that offers more horsepower and torque—plus greater fuel efficiency.* MacPherson strut front suspension, power-assisted brakes (disc front, drum-type rear) and steel-belted radial tires are all standard. For 1981, Celica GTs sport styled steel wheels with trim rings, and quad headlights with tungsten halogen hi-beams. GT models also include AM/FM/MPX stereo radios, with 4-speaker sound. Sail-type outside rear view mirrors are standard, with a remote control driver's side mirror on GT Liftback and Sport Coupe. All Celicas have full instrumentation, with oil pressure and coolant temperature gauges, fuel gauge and voltmeter.



CELICA OPTIONS

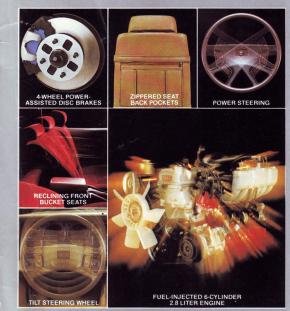
Your 1981 Celica can be personalized to suit your special driving needs. Check out the chart, then decide. If you'd prefer to have your Celica do the gear-changing for you, you may want to add Toyota's 4-speed automatic overdrive transmission—a proven, gas-saving innovation that Toyota was the first to introduce in America. Or perhaps you'll want to spoil yourself a little with power steering for near-effortless parking. You can dress-up your GT Celica with shiny aluminum alloy wheels or add a rear window shade kit to any Celica to help keep the rear window cleaner and the interior cooler. For all-weather, all-climate comfort, air conditioning is available on all models, as is a sunroof. Or add Celica's stereo Sound Package with electronic digital-readout AM/FM/MPX tuner/stereo cassette deck/graphic equalizer/amplifier.



*See EPA mileage statement on specifications page. Standard features and options pictured above vary according to models. See Features chart for complete details.

CELICA SUPRA FEATURES

Few automobiles—including those costing many thousands of dollars more—can compare with Celica Supra. The magnificent Supra powerplant, a 6-cylinder electronically fuel-injected masterpiece of precision, is at the forefront. Then, too, consider Supra's 4-wheel power-assisted disc brakes, power steering and tilt steering wheel. For driving comfort, there is Supra's 6-way adjustable driver's seat, air conditioning, and superb AM/FM/MPX electronic radio with digital station read-out and 4-speaker sound. An illuminated entry system lights the way into your Supra at night with the turn of the key in the doorlock. The center console contains an extendible maplight. And, of course, Supra has a full array of instruments set into its padded dash, including a resettable tripmeter.



CELICA SUPRA OPTIONS

The Supra leaves its owner with the pleasure of selecting from a list of available equipment to meet every motoring need. For those who prefer to let Supra do the shifting for them, there is Toyota's 4-speed automatic overdrive transmission. For sun worshippers and romantics, there is Supra's sliding sunroof. Or you could add a stereo tape cassette/graphic equalizer/amplifier Sound Package for studio-like audio control. There are two other exciting packages created exclusively for the 1981 Supra. First there is Supra's Sports Performance Package option with its competition-inspired suspension and unique styling touches. Then there is the Convenience Package with automatic temperature control air conditioning, Cruise Control and other conveniences. Both packages are detailed on the following page.



CELICA FEATURES

S-Standard	Calla State Co. St. St. St. St. Calla St. Call					
O-Optional	IN YIB	. 8	1. Co.			
-Not available	3	4	40			
2.8 liter 6-cylinder SOHC engine	S	-	-			
2.4 liter 4-cylinder SOHC engine	-	S	S			
Electronic fuel injection	S	-	-			
Fully transistorized ignition system	S	S	S			
5-speed overdrive transmission	S	S	S			
4-speed automatic overdrive transmission	0	0	0			
Power-assisted brakes (front disc, rear drum)	-	S	S			
Power-assisted brakes (4-wheel disc)	S	15				
Steel-belted radial ply tires	S	S	S			
Raised white letter tires	0*	0**	0**			
Styled steel wheels	-	S¹	S'			
Wheel trim rings	100	S	S			
Aluminum alloy wheels	S	0	0			
Tachometer, voltmeter, oil pressure and coolant temperature gauges	S	S	S			
Convenience Package—includes Cruise Control, automatic temperature control air conditioning, power locks & windows, special interior trim	0		1			
	O ²	0	0			
Cruise Control	0	V	U			
Sports Performance Package – includes sports suspension, raised white letter tires, front and rear spoilers	0	-	1323			
Power steering	S	0	0			
Steering-column-mounted headlight, headlamp flasher, windshield	1000000	20230	10000000000000000000000000000000000000			
wiper/washer and turn signal controls	S	S	S			
6-position tilt steering wheel	S	S	S			
Intermittent windshield wiper control	S	S	S			
Air conditioning	S	0	0			
Electric rear window defogger	S	S	S			
Split fold-down rear seat	S	S				
Locking fuel filler door with inside remote release	S	S	S			
Tinted glass	S	S	S			
Reclining front bucket seats	S	S	S			
Cloth or knitted vinyl seat trim	-	S	S			
Knitted vinyl seat trim	0-2	-	-			
Textured velour cloth seat trim	S					
Leather seat trim	0	-	-			
Driver's seat adjustable lumbar support and seat tilt mechanism	S	S	S			
Power-boosted Flo-thru ventilation	S	S	S			
Simulated woodgrain instrument panel and console		100	BISS.			
Simulated brushed aluminum instrument panel and console	-	S	S			
Fully padded instrument panel, center console with mobile maplight	S		550			
Cut pile wall-to-wall carpeting	S	S	S			
AM/FM/MPX 4-speaker stereo radio	S	S	S			
Electronic AM/FM/MPX 4-speaker stereo radio		-				
Electronic AM/FM/MPX tuner, cassette, equalizer/amplifier	0	0	0			
8-track or cassette stereo tape deck	S	S	S			
Digital quartz clock Tungsten halogen hi-beam headlamps	S	S	S			
	S	S	S			
Dual outside mirrors with drivers side remote control Sunroof	0	0	0			
Rear window shade kit	0	0	0			
Rear window shade kit Rear window wiper/washer	0	SPACE STATE	U			
*With Sports Performance Package option. **With two-tone paint.	0	0	Name of Street			

CELICA SPECIFICATIONS

	CELICA .				CELICA SUPRA		
ENGINE TYPE DISPLACEMENT HORSEPOWER (SAE NET)	2.	cylinder in-line 4 liters (2367 c 6 hp @ 4800 rp	cc) om	6-cylinder in-line SOHC EFI 2.8 liters (2759 cc) 116 hp @ 4800 rpm			
TORQUE (SAE NET) 129 ft. lbs. @ 2800 rpm			145 ft. lbs. @ 3600 rpm				
BODY/FRAME CONSTRUCT			Unitized body				
SUSPENSION REAR		acPherson stru orings, stabilizer nd double-actin osorbers	bar	MacPherson strut with coil springs, stabilizer bar and double-acting shock absorbers 4-link with coil springs, later, track bar, double-acting shock absorbers, and stabilizer bar Recirculating ball, collapsible shatt			
		link with coil sp ack bar, double nock absorbers abilizer bar	-acting				
		ecirculating ball ollapsible shaft	l.				
BRAKES		ower-assisted (far drum)	front disc.	Power-assisted (4-wheel disc)			
		GT LIFTBACK	GT SPORT COUPE	ST SPORT COUPE	CELICA SUPRA		
EXTERIOR DIMENSIONS (i	nches)						
Wheelbase		98.4	98.4	98.4	103.5		
Overall Length		175.5	175.5	175.5	181.7		
Overall Width		64.6	64.6	64.4	65.0		
Overall Height		50.8	51.2	51.2	51.8		
Tread Width	(front)	53.1 53.7	53.1 53.7	53.1 53.7	53.7 53.7		
	(rear)	53.7	53.7	53.7	53.7		
INTERIOR DIMENSIONS (in		37.0	37.0	37.0	37.1		
Head Room, without sunroof	(front) (rear)	37.0	37.0	37.3	37.0		
Leg Room	(front)	41.2	41.2	41.2	41.2		
Leg Hoom	(rear)	31.5	31.5	31.5	26.1		
Shoulder Room	(front)	52.8	52.8	52.8	52.8		
Shoulder Hoom	(rear)	50.9	50.9	50.9	50.9		
CURR WEIGHT (Ib-)	(rear)	2641	2610	2597	2866		
CURB WEIGHT (lbs.)		2041	2010	2597	2800		
CAPACITIES		05.4			0.0		
Cargo Area, rear seat down (o	cu. II.)	25.1	N.A.	N.A. 16.1	24.3		
Fuel Tank (gallons)		16.1	16.1	16.1	16.1		
TIRES Type		Steel-belted radial ply	Steel-belted radial ply	Steel-belted radial ply	Steel-belted radial ply		
Size		blackwall 185/70SR14	blackwall 185/70SR14	blackwall 175/SR14	blackwall 195/70SR14		
EXTERIOR COLORS †		100,700,777	100,700,117	CELICA SUP			
White	Dark Blue Metallic			White			
Silver Metallic	Light Blue Metallic			Silver Metallic±			
Bright Red	Black			Red Metallic			
Copper Metallic	Red/Black			Beige Metallic			
Orange Metallic		ow/Black		Taupe Grey			
Beige Yellow	Silve	er Metallic/Blac	k	Light Blue Metallic Black Metallic‡ Black Metallic/Silver Metallic Deep Red/Beige Metallic			

*EPA STATEMENT: EPA mileage figures not available at time of printing. Consult your Toyota dealer. *Remember: Compare this estimate to the EPA "Estimated MPG" of other cars. You may get different

mileage depending on how fast you drive, weather conditions and trip length Specifications and equipment based on the available information at time of printing and subject to change without notice. Cover vehicle and others shown with optional equipment. See Features chart for details. For information on additional options and accessories, contact your Toyota dealer. TOYOTA. THE QUALITY STORY.

Quality is a way of life at Toyota. When your Toyota dealer hands you the keys to your new Toyota. pause for a moment to think about the hundreds of pairs of expert hands and eyes that have conscientiously inspected every detail during its manufacture, shipping, and preparation for delivery.

If your new Toyota seems somehow familiar to you, it may be because you helped design it. The first step in developing each new model is consumer research—finding out what people want in the styling, performance and features of the vehicles they drive. The ideas and suggestions of thousands of Americans have influenced the design of the Toyotas you see in the dealer's showroom.

On the Toyota assembly lines, quality control is all important. At every stage of manufacture each vehicle is tested and inspected. Assembly line workers wear white gloves to keep everything they touch spotless and scratch free. Workers who come in contact with the finished car body wear clothing without buckles or buttons.

Toyota employees never forget that each vehicle they help manufacture is going to be purchased, driven and enjoyed by someone relying on Toyota's dedication to perfection.

After the completed vehicles leave the factory, the quality control checks continue. There are at least three more from one of Toyota's many huge inspections: at the pier in Japan, at the port of entry in the U.S., and at the dealership—all part of Toyota's continuing efforts to ensure complete owner satisfaction.

Toyota's quality story doesn't end with the sale. At more than one thousand Toyota dealers from coast to coast, skilled service technicians many of whom are specially certified by the National Institute for Automotive shown by the consistently high levels Service Excellence (NIASE)—are ready to help keep Toyota owners



happy with reliable service.

Toyota parts availability is second to none. The average parts fill rate at Toyota dealers is 95%; that is, 95 out of 100 times the part needed for a Toyota car or truck will be either in the dealer's parts room or readily available regional parts warehouses.

You can count on Toyota to deliver quality vehicles, and you can count on Toyota dealers to reflect that quality in the way they do business: their professionalism, the expertise of their service personnel, and the availability of parts for maintenance and repair.

From drawing board to dealership. the name Toyota means quality—as of owner satisfaction with the quality of Toyota products.*

But even that remarkable fact isn't the closing chapter in the Toyota quality story. One other important fact remains: Toyota's gratifying resale value at trade-in time

When you buy a Toyota, you're buying a commitment that has made millions of satisfied owners the world over feel good about driving a Toyota.



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