

SIENNA XLE in Stratosphere Mica with Gray Interior

IT'S ONE OF THE SAFEST, MOST COMFORTABLE MINIVANS YOUR KIDS CAN BE PERFECT LITTLE ANGELS IN.

You want a minivan for the added security. That's smart. But why stop there? Why not also get comfort, performance and a quality that and more. It's a minivan rated one of the safest on the road** and one with a host of premium features. There's a 210-hp V6 engine. An available video entertainment system. And if yo want a truly unique combination of extras, consider the new Sienna Symphony. Of course, no matter which Sienna you choose, your family is sure to travel in total comfort. And—we can only hope—in total harmony.

^{**} Based on National Highway Transportation Safety Administration and Insurance Institute for Highway Safety crash test results. Testing conducted by Institute for Highway Safety crash test results. Testing conducted by the National Highway Traffic Safety Administration. Data only useful when comparing vehicles within 500 pounds. IIHS crash test using relative vehicle weight comparisons. Sienna test date: December 17, 1997. Minivans evaluated to date, 14. (40-mph 40% frontal offset crash test.)

STANDARD FEATURES

CF

- Multi-reflector headlamps with auto-off feature
- Daytime Running Lights (DRL) with auto on/off feature
- Foldaway manual remote outside mirrors
- Washer-linked variable intermittent front and intermittent rear wipers
- High Solar Energy-Absorbing (HSEA) glass
- · Dual sliding doors
- Protective body side cladding
- P205/70R15 tires on 15" steel wheels with full wheel covers
- · Anti-lock Brake System (ABS)
- · Heavy-duty rear window defogger with timer
- Defroster-linked CFC-free dual zone air conditioning with rear control panel
- Driver and front passenger air bag Supplemental Restraint System (SRS)*
- Tilt steering wheel with satellite audio controls
- · Fabric seat and door trim
- Manually adjustable 6-way driver and 4-way passenger front seats with height-adjustable headrests
- Removable center-row bench seat with height-adjustable headrests and seatback table with cup holders

- Removable third-row 50/50 split fold/tumble/recline/slide seats with height-adjustable headrests and seatback tables with cup holders
- Overhead console with garage door opener holder
- · Sunglasses holder
- Cup holders—dual front, middle, rear and on seatback tables
- Bottle holders on both sliding doors
- Dual visor vanity mirrors
- Front and rear 12-volt auxiliary power outlets
- Digital quartz clock
- Speedometer, fuel level and coolant temperature gauges; LCD odometer with twin tripmeters and transmission gear position indicator
- Air bag, ABS, seatbelt, low-fuel level, door-ajar, low tire pressure, low washer fluid, battery, oil pressure and check engine warning lights
- Front, center and rear dome lights; front door courtesy lamps; and illuminated ignition key ring
- · Remote hood and fuel-filler door releases
- Deluxe 3-in-1 AM/FM ETR/Cassette/CD with 4 speakers and fender-mounted pole antenna

IE

All CE Standard Features Plus¹:

- · Rear privacy glass with power-operated rear quarter windows
- Foldaway power-adjustable outside mirrors
- Full-size spare tire on 15" steel wheel
- Dual illuminated visor vanity mirrors
- Tachometer
- · Cruise control

- Power windows with driver's auto up/down with pinch protection and retained-power features
- Power door locks with anti-lockout feature
- Driver and front passenger height- and tilt-adjustable headrests
- Front- and second-row maplights; and sliding door courtesy lamps
- Illuminated entry system

SYMPHONY

All CE and LE Standard Features Plus 1:

- "Symphony" badging
- Color-keyed heated foldaway power outside mirrors
- Color-keyed painted protective body side cladding, and front and rear bumpers
- Remote keyless entry
- JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 8 speakers in 6 locations and in-glass antenna with FM diversity reception
- P215/65R15 tires on 15" aluminum alloy wheels (full-size spare tire on 15" steel wheel)
- Roof rac
- Power-adjustable 6-way driver's seat with height- and tilt-adjustable headrest
- Second-row captain's chairs with height- and tilt-adjustable headrests
- HomeLink®² universal transceiver
- Unique fabric
- Leather-wrapped steering wheel
- "Symphony" embroidered floor mats

YI F

All CE and LE Standard Features Plus 1:

- Light control system (auto on/off headlamps)
- · Integrated fog lamps
- Color-keyed heated foldaway power outside mirrors
- Color-keyed painted protective body side cladding, rear door molding and front and rear bumpers
- P215/65R15 tires on 15" aluminum alloy wheels
- Roof rack
- CFC-free dual zone air conditioner with automatic climate control
- HomeLink®2 universal transceiver



CE standard wheel cover LE standard wheel cover

- · Leather-wrapped steering wheel
- Power-adjustable 6-way driver's seat with height- and tilt-adjustable headrest
- Second-row captain's chairs with height- and tilt-adjustable headrests
- Carpeted floor and cargo area mats
- Driver-side sunglasses holder
- Security Package (anti-theft system with engine immobilizer and remote keyless entry with panic feature)
- JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 8 speakers in 6 locations and in-glass antenna with FM diversity reception



LE available aluminum alloy wheel Symphony standard aluminum alloy wheel XLE standard aluminum alloy wheel

See Safety Features section for more information on Toyota's driver, front passenger and front seat-mounted side-impact air bag Supplemental Restraint Systems (SRS).

²HomeLink® is a registered trademark of Johnson Controls, Inc.



OPTIONAL PACKAGES

EXTRA VALUE PACKAGES

• Extra Value Package #1—dual heated foldaway power outside mirrors, power windows and door locks; cruise control; remote keyless entry; carpeted floor mats; roof rack; rear privacy glass; illuminated entry system; and full-size spare tire

Dual heated foldaway power outside mirrors, remote keyless entry, carpeted floor mats, roof rack and second-row captain's chairs

SIENNA SYMPHONY, XLE

• No Extra Value Packages available

OPTIONAL PACKAGES

CE, SYMPHONY, XLE

• No Extra Value Packages available

XIF

• XLE Upgrade Package—includes Leather Trim Package (leather-trimmed seats, steering wheel and door trim), multi-adjustable power driver's seat and JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 6-disc in-dash changer, 8 speakers in 6 locations and in-glass antenna with FM diversity reception

• XLE Luxury Package—includes Leather Trim Package (leather-trimmed seats and steering wheel): JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 6-disc in-dash

Available

Available

Available

ADDITIONAL OPTIONS

- Vehicle Skid Control (VSC)¹ + TRAC Traction Control—includes Electronic Brake-force Distribution (EBD) and Brake $\mbox{\sc Assist}^2$
- Tow Prep Package—heavy-duty secondary cooling fan and revised cooling fan control logic
- Driver and front passenger seat-mounted side-impact air bag Supplemental Restraint System (SRS)
- P215/65R15 tires on 15" aluminum alloy wheels and full-size spare tire
- Passenger-side power-operated sliding door
- · Passenger and driver-side power-operated sliding doors
- JBL Premium 3-in-1 AM/FM ETR/Cassette/CD with 6-disc in-dash changer, 8 speakers in 6 locations and in-glass antenna with FM diversity reception
- Auto-dimming electrochromic rearview mirror with compass
- Heated driver and front passenger seats³
- · Power tilt/slide glass moonroof with sunshade

changer, 8 speakers in 6 locations and in-glass antenna with FM diversity reception; dual power-operated sliding doors; and power tilt/slide glass moonroof with sunshade

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Available

Requires CE Extra Value Package. Toyota Vehicle Skid Control (VSC) is an electronic system designed to help the driver maintain vehicle control under adverse conditions. It is not a substitute for safe driving practices. Factors including speed, road conditions and driver steering input can all affect whether VSC will be effective in preventing a loss of control. Please see your Owner's Manual for further details. Brake Assist is designed to help the driver take full advantage of the benefits of ABS. It is not a substitute for safe driving practices. Braking effectiveness also depends on proper brake-system maintenance and tire and road conditions. Requires XLE Upgrade Package or XLE Luxury Package.

Available



Denim Blue Mica1 with Gray interior



Silver Shadow Pearl¹ with Gray or Oak interior



Sailfin Blue Pearl1 with Gray or Oak interior



Vintage Red Pearl¹ with Oak interior



Stratosphere Mica with Gray interior



Woodland Pearl1 with Gray or Oak interior



Desert Sand Mica with Oak interior



Black Walnut Pearl with Oak interior



Super White¹ with Gray or Oak interior



Lunar Mist Metallic² with Gray interior

¹Not available on Sienna Symphony. ²Available on Sienna Symphony only



SPECIFICATIONS

	CE	LE/SY	MPHONY	XLE		
chanical/Performance						
gine	3.0-liter 24-valve DOHC V6 with VVT-i 210 hp @ 5,800 rpm 220 lbft. @ 4,400 rpm					
ition	Electronic, with Toyota Dire					
nsmission	4-speed electronically controlled automatic transmission with intelligence (ECT-i)					
vetrain	Front engine, front-wheel drive					
dy construction	Unitized body with anti-vib	ration sub-frame				
spension	MacPherson strut front suspension with gas-filled shock absorbers and stabilizer bar; torsion beam rear suspension with coil springs and gas-filled shock absorbers					
ering	Variable-assist power rack-and-pinion					
ning circle diameter, curb to curb (ft.)	40.0					
akes	Power-assisted ventilated	Power-assisted ventilated front disc, rear drum with Anti-lock Brake System (ABS)				
erior Dimensions (IN.)						
erall height, unloaded	67.3	67.3		67.3		
erall width	73.4	73.4		73.4		
erall length	194.2	194.2		194.2		
eelbase	114.2	114.2		114.2		
ck (front/rear)	61.6/63.4	61.6/6	3 /	61.6/63.4		
			3.4			
ound clearance	5.9	5.9		5.9		
efficient of drag (Cd)	.32	.32		.32		
erior dimensions front/middle/rear (IN.)						
ad room	40.6/40.7/37.1	40.6/4	0.7/37.1	40.6/39.4/37.1		
oulder room	60.4/62.1/60.5	60.4/6	2.1/60.5	60.4/62.1/60.5		
room	58.7/63.2/50.0	58.7/6	3.2/50.0	58.7/63.2/50.0		
g room	41.9/36.5/32.8	41.9/3	6.5/32.8	41.9/36.7/32		
ights and Capacities						
	2.010	2 010		2.020		
rb weight (lbs.)	3,919	3,932		3,932		
ating capacity	7	7		7		
rgo volume (cu. ft.) behind front/middle/rear seats	133.5/62.3/26.6 ¹		62.3/26.6 ¹	133.5/62.3/26.6 ¹		
ving capacity ² (lbs.) standard/available	2,000/3,500	2,000/	3,500	2,000/3,500		
el tank (gal.)	20.9	20.9		20.9		
es .						
e	P205/70R15		05/70R15;	P215/65R15		
			ony: P215/65R15			
e	All-Season steel-belted	AII-Sea	ison steel-belted	All-Season steel-belted		
	radial blackwall	radial	blackwall	radial blackwall		
are	Temporary ³	Full-si	ze	Full-size		
eage Estimates (estimated mpg city/highway) ⁴						
	10/04	10/04		10/04		
	19/24	19/24		19/24		
not exceed the Gross Combined Weight Rating for your vehicle. your Toyota dealer for GCWR limits and additionally required to ipment. Consult your trailer and hitch suppliers to ensure per hookup. aliable full-size. liminary mileage estimates determined by Toyota. Final EPA sage estimates not available at time of printing. See your ota dealer for details.	hould be worn at all times. Please do not all o ride in the cargo area. For details on vehic tandard features and available equipment i our Toyota dealer. A vehicle with particular e available at the dealership. Ask your Toyota of pecifically equipped vehicle. Ill information presented herein is based on ime of printing, is subject to change withou	formation presented herein is based on data available at the of printing, is subject to change without notice and pertains fically to mainland U.S.A. vehicles only (may differ in the				
not exceed the Gross Combined Weight Rating for your vehicle. I your Toyota dealer for GCWR limits and additionally required injument. Consult your trailer and hitch suppliers to ensure per hookup. I idiable full-size. I iminary mileage estimates determined by Toyota. Final EPA eage estimates not available at time of printing. See your to dealer for details.	hould be worn at all times. Please do not all o ride in the cargo area. For details on vehic tandard features and available equipment i our Toyota dealer. A vehicle with particular e available at the dealership. Ask your Toyota of pecifically equipped vehicle. Ill information presented herein is based on ime of printing, is subject to change withou	low passengers be specifications, in your area, contact equipment may not be dealer to help locate a data available at the t notice and pertains (may differ in the	Have you logged 100,000, 2 with the original engine, tra give us a call at 1-800-GO-toyota.com	insmission and drivetrai TOYOTA and tell us your		

regions).