VANQUISH 5





VANQUISH S THE ULTIMATE ASTON MARTIN

'The fastest road car in the history of Aston Martin.

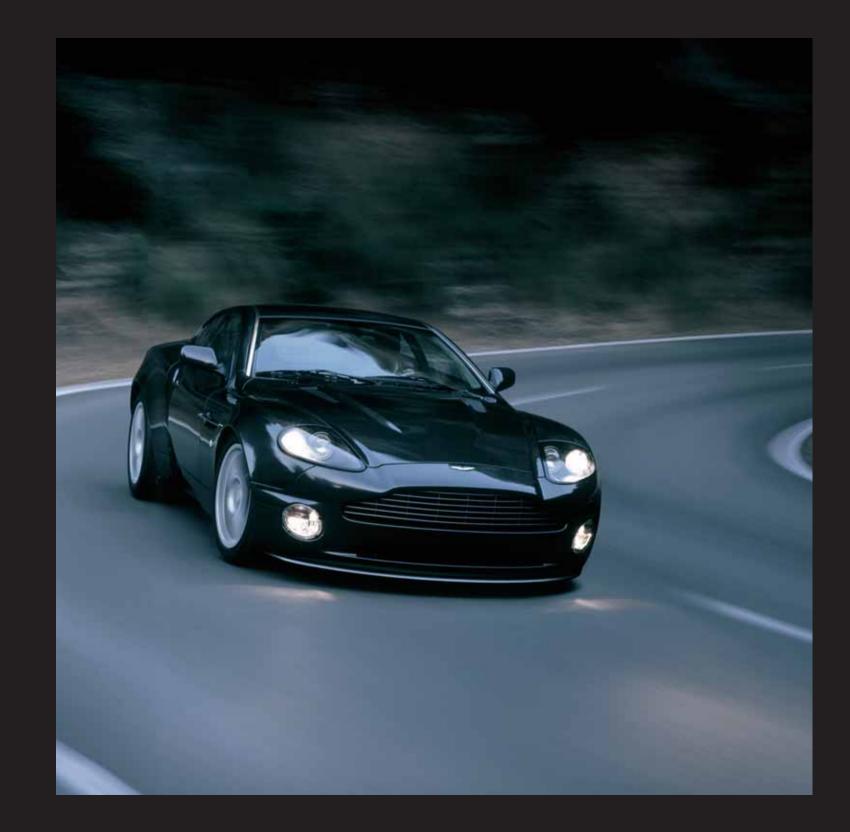
A car that fuses hand-crafted tradition with the highest calibre of automotive technology. Appropriately it is our flagship car... the Vanquish S... the ultimate Aston Martin.'

Dr Ulrich Bez, Chairman and Chief Executive Officer, Aston Martin



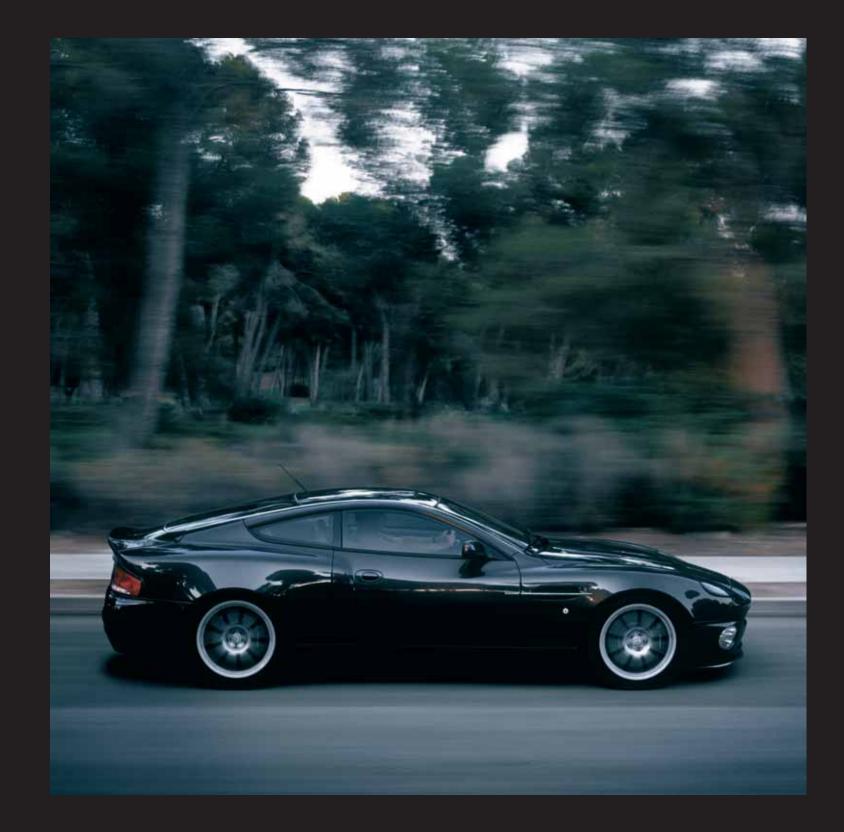


ALL ASTON MARTINS ARE RARE VANQUISH S IS VERY SPECIAL





VANQUISH S IS THE FLAGSHIP OF THE WORLD'S MOST EXCLUSIVE SPORTS CAR MAKER







POWER, BEAUTY & SOUL A DISTINGUISHED HERITAGE In 1914, the founders of Aston Martin, Lionel Martin and Robert Bamford, began building handcrafted, high-performance sports cars. They believed sports cars should have a distinctive and individual character, be built to the highest standards and be exhilarating to drive and own. More than 90 years later these values remain true today.

Aston Martin has earned a reputation for another speciality: building lifelong one-to-one relationships with each of its cars and with every owner. This is due to meticulous records and archives, plus personal attention from experts at the factory.

The Vanquish S effortlessly combines 21st Century technology and 200mph (321 km/h) performance, with understated elegance and craftsmanship.

To build such an extraordinary car, the company has used British expertise in aerospace and race-car engineering. Conventional automotive industry materials and manufacturing techniques were not good enough for the fastest road car in Aston Martin's history.





DRAMATIC STYLING ADVANCED TECHNOLOGY

carbon fibre structure of Vanguish S is unique to Aston construction techniques, Martin. It is this special combination of materials that sophisticated engine and gives the Vanquish S such enormous strength and torsional rigidity for superior handling, safety and durability. version ever of Aston Martin's rear flanks and their almost

This technology has become the Aston Martin signature of The six-speed manual aluminium panels were in the F1-style paddles mounted past. (The aluminium body panels are still hand finished. column. It can change gear It is the best way to achieve a in approximately 250 superb finish.)

The lightweight aluminium and As Aston Martin spearheads The Vanquish S is developments of its innovative unmistakably an Aston Martin. traditional Aston Martin so it also leads with its Formula One-style transmission. The Vanquish S with a dynamic tension in its modern ingenuity. The result uses the most powerful highly acclaimed 6.0-litre V12. animal-like 'muscularity'.

> transmission is operated by on the steering wheel milliseconds – or the blink of an eye.

dynamic. But there is also a hint of menace in this shape accentuated by the

The Vanguish S offers style and a real depth of time-honoured British craftsmanship. But these skills are combined with is the Vanquish S - a car unlike any other.









V12 POWER & PERFORMANCE DESIGNED TO STIR THE SOUL

Aston Martin's hand-built 6.0-litre V12 is renowned as one of the finest engines in the world: enormously powerful, smooth and beautiful. It can also lay claim to being the world's best-sounding high performance car engine.

In the Vanquish S, it reaches its zenith. Maximum power is 520 bhp (388 kW) at 7000rpm, with maximum torque of 425 lb ft (577 Nm) at 5800rpm.

Such power delivers sterling performance. Indeed, this is the fastest-ever road going Aston Martin. Top speed is more than 200 mph (321 km/h), the 0-62mph (100 km/h) dash is accomplished in only 4.8 seconds while 0-100 mph (160 km/h) takes just 9.8 seconds.

But it is the mid-range acceleration that is truly sensational; 50-70mph (80-112 km/h) takes only 6.5 seconds in sixth gear. Overtaking is effortless.

A key factor in the engine's efficiency is its high-speed multiplex communications system, called PTEC (Power Train Electronic Control), which is capable of transmitting information in four one-thousandths of a second. There are two PTECs, one for each bank of cylinders, linked by a high-speed system that controls the fuel injection and spark timing.

Detailed attention has been given to the cylinder head castings, inlet ports and combustion chambers to maximise airflow within the V12 power plant. The engine management system, together with fuel injectors and spark plugs, has been tuned to take full advantage of this airflow while hot forged automatically opt for the connecting rods have been designed to handle the high cylinder pressures.

As you would expect, the Vanquish S engine meets all emissions requirements worldwide, including California's strict LEV (low emissions vehicle) standards.

There is no mechanical link between the Vanguish S throttle pedal and engine. Instead the movement of the throttle is electronically measured to gauge how fast the driver wishes to go. This information is then fed to the engine management system which makes the engine respond accordingly.

The PTEC system links constantly to the six-speed manual transmission, which is operated by an electrohydraulic gearshift. Unlike some systems, the Vanguish S allows the driver to 'skip' down changes from say, sixth road speed without driver to fourth or fifth to second with a pull on the paddle for each gear change. A failsafe system ensures the engine will not over-rev and will next highest ratio.

The driver has a number of gear change modes to choose from. In Select Shift Manual (SSM) mode, the driver shifts gears up and down using the steering column-mounted shift paddles (right to upshift, left to downshift). The only time the system intervenes for the driver is at the red line, when the computer automatically upshifts. Additionally, there is Auto Shift Manual (ASM) mode, in which the computer takes care of all gear selections according to engine and intervention. But even in ASM mode, subtle use of the throttle can induce gear changes to enhance the

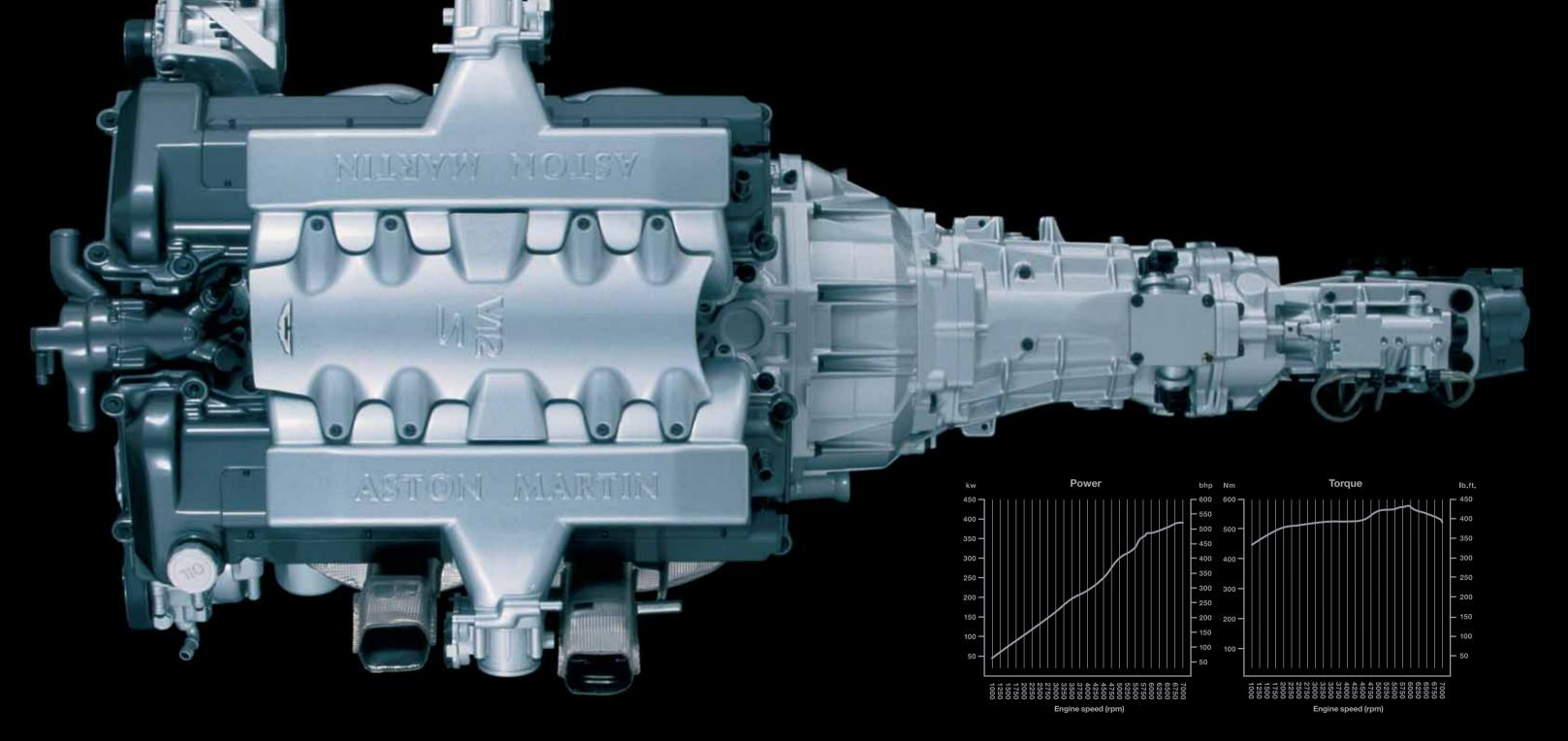
There is an optional 'Sport' mode in both settings. In SSM Sport, the system allows the driver to 'bounce' against the rev limiter without shifting automatically. ASM Sport allows the gearbox to rev higher to use more of the engine's power, and shifts more quickly.

driving experience.

As a matter of convenience and safety, the Vanguish S is equipped with a sophisticated tyre pressure monitoring system. If the air pressure in a tyre drops below a level optimal for maximum driving speeds, a facia-mounted warning light will instantly illuminate.

If the sensor light flashes, it means that pressure in one of the tyres has become dangerously low. A bootmounted LCD readout enables the driver to identify the faulty tyre. Additionally, rain-sensing wipers and automatic lights are standard.







INDIVIDUALLY HAND-BUILT WITH CARE & CRAFTSMANSHIP

Despite the high-technology specifications, the Vanguish S does not distort in any is built in the same manner as way and leads to a more other Aston Martins before it, dimensionally accurate one at a time, by hand. An individual craftsman takes responsibility for the creation of every car.

of the Vanguish, the factory at Newport Pagnell received refurbishment that included an all-new assembly line, environmental paint shop, rolling road and water test facility, which simulates monsoon conditions to ensure jig housed in a temperature a watertight interior. Today, technicians who used to hold environment. The specially old-fashioned welding torches developed braided carbon now wield dual-feed adhesive fibre 'A' posts are first bonded engine, is assembled, as is auns to bond together composite components, crash structures and aluminium panels.

This method of bonding structure than was achieved by traditional welded metal.

Aston Martin engineers have to finish. ensured that these 21st In preparation for production century aerospace skills and materials come together to form a car that raises the quality, safety, durability and comfort.

> The assembly process begins in a special bonding and humidity controlled to the aluminium core. followed by the carbon fibre 'backbone' tunnel.

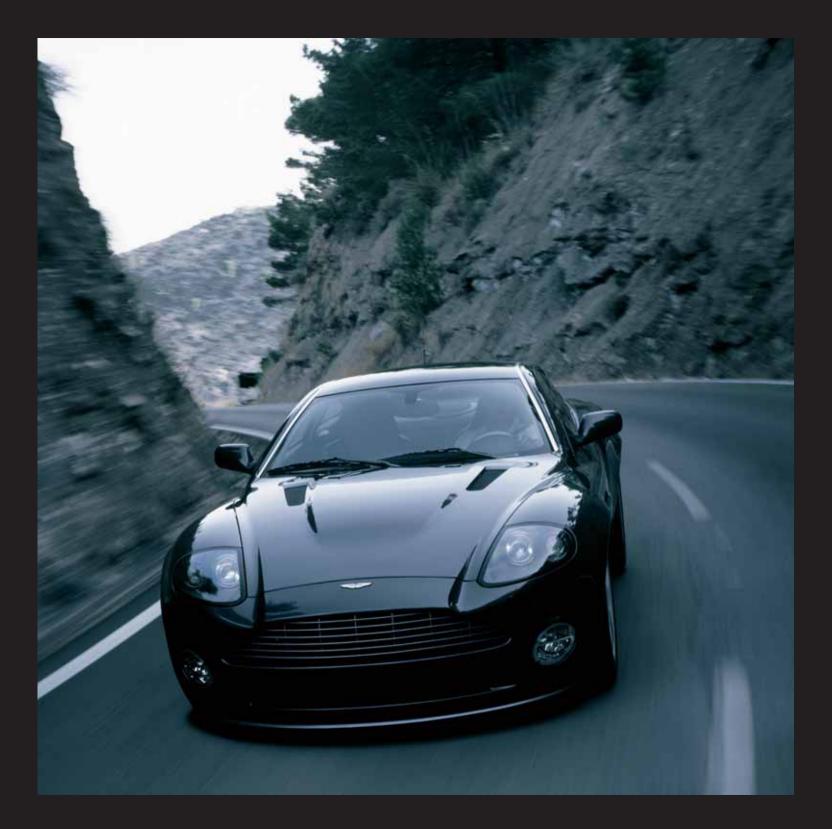
Next, the rear structure, plenum assembly, bodysides, structure bonded on. rear wings, and roof are all bonded to the aluminium monocoque using a special polyurethane adhesive. From there, the body shell moves to the front-end simulator jig. where boot lid, doors, bonnet, front wings and bumpers are fitted to check alignment.

In the paint shop, each body receives five coats of surface primer, two coats of colour and two coats of clearcoat. The painted bodies, which are and eight hides of leather. hand-buffed after each application, take two days

In the final assembly area, the twin-pump fuel tank is first 'start' button on the fitted in its own safety axle. Next, engine and transmission, fuel and brake lines, underbody heatshielding, air conditioning, electrical harnesses and interior sound deadening are create each Vanquish S, or fitted. Meanwhile the frontend structure, which will carry materials to the finished car. the front suspension and the rear suspension. These are then loaded to the 'marriage jig' where the painted body is lowered into place and the front crash

Once the car is on its wheels. craftsmen begin to hand-trim the cabin. This process takes more than 70 hours of labour

When finished, steering and suspension alignment are checked using laser alignment tools. The glass dashboard is then pressed for cell in a cavity above the rear the first time. Testing on the rolling road, on nearby roads, in the water booth, and a final inspection, complete the build process. In all, it takes just more than 400 man hours to around six weeks from raw



SUPERB HANDLING HIGH TORSIONAL RIGIDITY WITH OPTIMUM STEERING & SUSPENSION

the ultimate Aston Martin, needs to delight its driver like no other car. It needs fast, predictable handling, and superb roadholding. It needs

The Vanquish S is one of the best handling and most predictable cars in the world. It communicates to the driver with utmost faithfulness, and yet with total entertainment.

The key to its nimbleness, and predictability, is its light yet massively stiff body structure. Nothing dulls performance like weight. The lower the weight, the sharper the response. No great athlete is overweight. Nor is a truly great sports car. improves nimbleness and

The aerospace-style body structure also imparts superb Specially developed hightorsional strength, much greater than a conventional steel body. So the car stays in shape, no matter what the conditions.

This lack of body flex means the suspension and braking system can be designed implicit in a body structure that is more pliable. The result is greater sharpness, great driver feedback, a richer driving experience.

The suspension is light, and race-car like in design. Forged aluminium double wishbone suspension is used front and rear, combined with springs and dampers biased for superb handling. Precise 'quick ratio' steering driving precision.

performance unidirectional tyres mounted on lightweight 11-spoke 19-inch aluminium alloy wheels, further improve handling.

STRUCTURAL STRENGTH FOR PERFORMANCE & SAFETY

The Vanguish S has one of the most advanced construction techniques of any road car, using composite heat in the passenger cabin. materials and processes familiar to the aerospace business but rarely seen in the motor industry.

Each car starts as a heatcured aluminium bonded monocogue, known as the 'tub'. which uses a combination of extruded and The aluminium body panels folded aluminium panels that are bonded and then riveted together. The tub is bonded to a nine-layer carbon fibre tunnel, which gives the Vanquish S an extremely rigid temperatures and 150 psi yet lightweight backbone. The benefit of a carbon fibre tunnel over aluminium is its high strength-to-weight ratio. To provide the same levels of strength and rigidity, an aluminium tunnel would be approximately twice as heavy. are done as they always have

Carbon fibre also provides superior insulation from transmission and exhaust It is this unique combination of tub and tunnel that gives the Vanquish S its structural rigidity and allowed engineers innovative composite rails. to develop a suspension that combines precise road behaviour with unrivalled ride quality.

are shaped using a patented Superform process invented for the aerospace industry. The aluminium forms are submitted to 480-degrees C A third corrugated glass air pressure to create the deep-drawn profiles of the Vanguish S, which are extremely difficult to mould from traditional aluminium stampings. Final shaping and rear impacts. detailing of each body panel been at Aston Martin - by hand, to ensure flawless edges and finish. This is not done just for sentimental reasons of heritage. It is still the best way to finish complicated panels.

Aston Martin was not content with complying with the most stringent crash criteria. The Vanguish S comfortably exceeds them, thanks in part to the front end's two forward-mounted technically

The rails consist of three elements. The first is a layer of glass fibres aligned in one direction. A second layer of carbon fibres is laid at 90 degrees to the first layer to maintain the integrity of the glass fibres in a crash.

fibre composite element is used as the carrier structure to hold the crash rails in position. Similar composite parts are used in the boot floor to protect the car from



INTELLIGENT ENGINEERING REASSURANCE IN AN UNPREDICTABLE WORLD

The Vanguish S is full of technological innovation, designed to improve strength and safety. The advanced aluminium and carbon fibre body is replete with world firsts. One example is the specially developed braided carbon-fibre used for the 'A' posts and the engine bay

Engineers from Aston Martin invented a novel braiding process that encases a polyurethane foam core with triaxial carbon fibre. The result calipers, and work in is an immensely strong yet light structure capable of withstanding the force of a crash or rollover.

Passive safety is only part of the equation. Equally vital in any car, and especially one with the performance of this Aston Martin, is dynamic safety. The Vanquish S epitomises this with superbly responsive handling, giving the driver every chance to avoid any dangerous obstacle in an emergency. or situation.

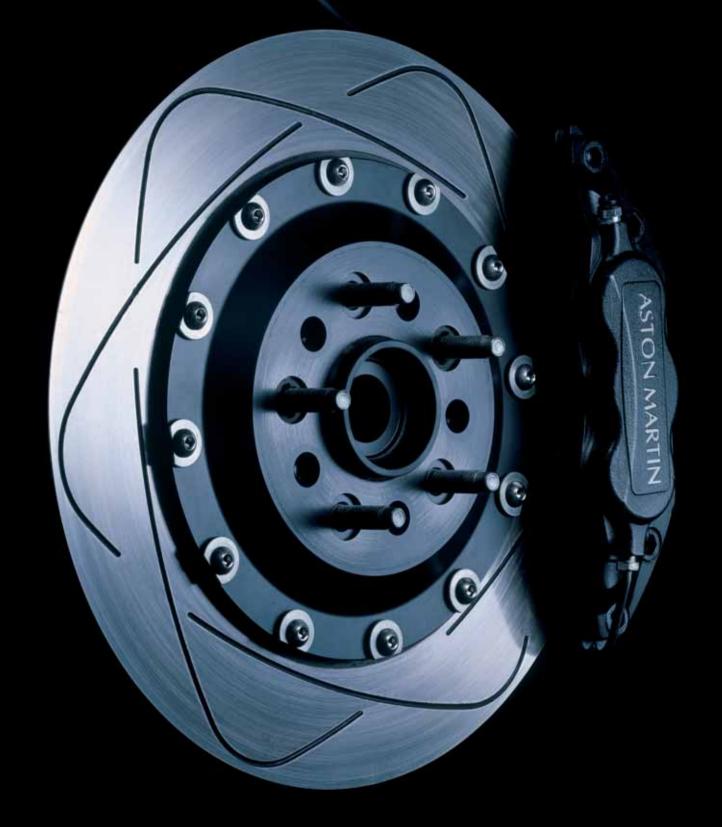
stopping power. The huge 378mm ventilated front discs are gripped by six piston conjunction with large 330mm gearbox, auto-shifting at rear discs to provide excellent 3200 rpm in low-grip fade resistance and heat dissipation. Both front and rear discs are mounted on a patented floating mechanism designed to maintain sustained heavy braking. The brake pads use tuned to the disc and caliper to provide superb performance and stability.

The antilock brake system (ABS) incorporates electronic brakeforce distribution (EBD) which re-balances front and rear braking forces under different loads. This helps optimise the braking performance of the car, cutting stopping distances

The brakes provide enormous wheel spin and adjusts engine part on the Vanquish S, its power accordingly. When engaged, the Wheel Slip Protection (WSP) mode operates the clutch and conditions to prevent sliding.

> But it isn't just the mechanicals that make a car safer. The design team spent many hours in the wind tunnel honing the car's profile to ensure stability throughout its speed range and adequate airflow for power and cooling.

A Formula One-style venturi and flat underbody increase aerodynamic efficiency while also increasing the car's balance and stability at high speed, essential in a 321 km/h supercar. At the rear, an aerodynamically profiled boot lid reduces lift, while at the front an aerodynamic 'splitter' improves high speed stability. The classic grille also plays its large, open appearance not only enhances cooling, it also forms an integral part of the front crash structure.



PERSONALITY & STYLE HAND TRIMMED IN NATURAL MATERIALS

Great design is an Aston has made some of the world's changing to a soothing blue most beautiful sports cars. While other road users enjoy the external beauty of the Vanguish S, both driver and passenger will be equally impressed by the interior, a stunning blend of future and tradition.

Dominating the cabin is a fabulous leather and platinum finish centre console that arches from the top of the facia down

Grab handles and gear shift matching cast aluminium, while other interior styling materials, such as full grain leather, Alcantara and Wilton carpet, are used to echo

So does the black-on-cream Martin hallmark. The company instrumentation, with numerals

> Owners have the choice of two interior configurations: a two-seater with a rear shelf to accommodate a golf bag or personal items of luggage. whichever colour they choose either from Aston Martin's extensive palette, or their own imagination and taste.





VANQUISH *S* The leader in sound

The exhaust note of the Vanguish S is generally acclaimed to be the most glorious of all sports cars, and the sound unleashed by the car's audio system is equally stirring.

The Aston Martin Premium Audio System engineered for the Vanguish S has been created as the ultimate in-car audio system. At the heart of the system is a fully digital amplifier offering high efficiency and clarity of sound.

The total output of 700 watts
There are two door-mounted
Dolby Pro-Logic II® surround is channelled through 10 loudspeakers, with speaker design and positioning being engineered specifically for the control while containing the car. All of the loudspeaker drive units have been developed to exacting standards for the Vanquish S, in the upper door casings for be tailored exactly to using the finest quality audio components for exceptional sound reproduction at all volume levels.

mid-range speaker units that sound, together with the are fully encased to maintain supreme levels of sound sound inside the car. These are complemented by high frequency tweeters mounted better spacial perception of treble frequencies. In the rear shelf, two loudspeakers each The high power capacity and contain a mid-range speaker and a tweeter, while a centrally-mounted bass unit offers totally controlled bass

and distortion.

facia-mounted centre-fill speaker, provides excellent positioning and sound imagery. When combined with the parametric equaliser adjustment, the sound can individual preference.

create a world class audio experience befitting of the ultimate Aston Martin.





PERSONALISATION TAILORED FOR INDIVIDUALS

Bluetooth Telephone Preparation*

When linked to a bluetoothenabled mobile telephone, this feature provides handsfree, integrated communications controlled by the use of voice recognition technology. Calls are relayed through the speakers of the audio system and a microphone mounted in the roof console.

Coloured brake calipers

Adding a flash of colour to the brakes, and as an alternative to the standard graphite grey colour, optional brake calipers in red, silver or black may be specified.

Front wheel stone guards

When driving over loose or gravel surfaces these optional stone guards are designed to provide additional protection to the leading edge of the car's sills.

Powerfold exterior mirrors

For ease of manoeuvrability in tight spaces and for peace of mind when parked, these standard electronic folding door mirrors retract at the touch of a button, and include colour of your choice. an electrochromatic function which links to the car's interior Aluminium trim electrochromatic rear view mirror for synchronised automatic 'dipping' at night.

Reversing sensors

Standard body coloured reversing sensors are discreetly mounted within the all leather steering wheel. surface of the rear bumper.

Exterior chrome door handles

Available at no extra cost to replace standard body colour door handles.

Colour keyed leather trim steering wheel

Designed to coordinate with your interior leather colour, sections of this optional wheel the optional heated front may be specified in the

steering wheel

Designed to coordinate perfectly with the platinum interior details, the optional aluminium trim steering wheel extra comfort. provides a contemporary alternative to the standard

Personalised sill plaques

Manufactured from high quality stainless steel, these optional personalised sill plaques may be engraved with your name, title or special message or wording.

Heated front screen

For the ultimate in convenience on those frosty winter mornings, screen defrosts in seconds at the touch of a button.

Heated front seats

For those cool evenings and even colder mornings. standard heated front seats warm up quickly to provide

Smokers' pack

For smokers, the standard central oddments tray may be replaced with an optional cigar lighter and glass ashtray. The course comes as a no

Cup holder

A removable aluminium cup holder can also be specified in place of the oddments tray.

Performance Driving Course (PDC)

The Performance Driving Course (PDC) is about two things - helping you understand the capability of your car in a safe and controlled environment and making you a safer, better driver. Tailored to the driving dynamics of the car, all our courses are designed to be one to one in nature and are conducted by our team of highly experienced instructors. Combining theory with hands on practice, the course is all about understanding and enjoying your Aston Martin. cost option with Vanguish S and can be taken at a number of driving centres around the world. Please contact your supplying Dealer for more details.

consult your Dealer for details.



VANQUISH S SPECIFICATION

BODY

- 2+2 seating
- Extruded aluminium and carbon fibre bonded body
- Composite front and rear
- Aluminium and composite body panels
- Extruded aluminium door side impact beams

ENGINE

- •Two door coupe with 2+0 or •All alloy, guad overhead camshaft
 - •48-valve, 5935cc 60° V12
 - Front engine, rear-wheel
 - •Twin PTEC engine management system controlling fuel-injection, ignition and diagnostics ·Fully catalysed stainless steel exhaust system with active by-pass valves

Compression ratio

Maximum power 388 kW (520bhp) at 7000 rpm

Maximum torque at 5800 rpm

Acceleration 0-100km/h (62mph) in 4.8 seconds 0-160km/h (100mph)

in 9.8 seconds

Maximum speed Over 321 km/h (200mph)

TRANSMISSION

- ·Six speed manual transmission with Auto Shift Manual/Select Shift Manual (ASM/SSM) electro-hydraulic control system
- management control system
- Limited slip differential Final drive ratio 4.30:1

STEERING

- Rack and pinion, variable lock to lock
- Column tilt and reach adjustment

SUSPENSION

Front Independent double aluminium wishbones Coil springs, monotube dampers and anti-roll bar Rear Independent double aluminium wishbones Coil springs, monotube dampers and anti-roll bar

BRAKES

- Teves vacuum assisted anti-lock braking system
- Electronic brake and engine intervention traction control system

• SCP/CAN interface to engine Front Ventilated and grooved steel discs 378 mm diameter with six piston calipers

> Rear Ventilated and grooved steel discs 330 mm diameter with four piston calipers and separate handbrake caliper

WHEELS & TYRES

Lightweight aluminium alloy wheels

Front 9J x19

Rear 10J x 19

Front 255/40 ZR19 **Rear** 285/40 ZR19

INTERIOR

- Full grain leather and Alcantara interior
- Driver and front passenger
- Electrically controlled front seats incorporating
- Air conditioning
- Heated rear screen and optional heated front screen
- Alarm and immobiliser system with remote central locking and boot release
- Bluetooth Telephone Preparation *

- •Reversing Sensors
- Tyre pressure sensing system Automatic rain sensing
- wiper operation
- ·Blade mounted washer iets
- Automatic headlamp operation Powerfold exterior mirrors
- · Auto dimming rear view mirrors DIMENSIONS
- Trip computer
- Instrument pack message centre display
- Battery disconnect switch
- ·Battery conditioner
- Boot-mounted umbrella
- First aid kit

IN-CAR

Aston Martin Premium Audio Urban 28.2 (10.0)

Length

4665 mm (183.7 inches)

Height

1318 mm (51.9 inches)

Wheelbase

Boot space

0.24 cu.m. (8.48 cu.ft.)

80 litres (17.6 lmp. galls., 22.0 US galls.)

Cd

ENTERTAINMENT

System 700W, 10 speaker system with digital amplifiers and six CD autochanger

1923 mm (75.7 inches)

Kerb Weight

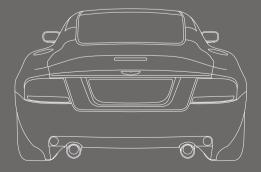
1875 kgs (4133lbs)

2690 mm (105.9 inches)

Fuel tank capacity

95 RON unleaded fuel only





FUEL CONSUMPTION*

Litres/100 km (mpg)

Extra Urban 13.4 (21.0)

Combined 18.9 (14.9)

CO₂ EMISSIONS*

Please consult your Dealer.

* Not applicable to North America

448 g/km







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