

## **SPECIFICATIONS**

- ENGINE: V-type 8-cyl. Bore 3-1/16 in. Stroke 3\(\frac{3}{4}\) in. Firing order, 1, 5, 4, 8, 6, 3, 7, 2. R.A.C. rating, 30 h.p. Develops 95 h.p. and a torque of 170 ft. lbs.
- CYLINDERS: Both cylinder banks cast integral, completely water-jacketed cylinders and upper crankcase. Cylinder walls polished to mirror finish.
- CRANKSHAFT: Special Ford cast alloy steel. Fully counterbalanced with integral counterweights.

  90 deg. throws. Length 24.47 in. 3 main bearings each 2.4 in. diameter. Weight 63 lb. 13 oz.
- CONNECTING RODS: Heat treated carbon manganese steel forgings. Bearings floating full crankpin length. Diameter 2,218 in.
- PISTONS: Light-weight, cast alloy. 2 compression and 1 oil ring.
- VALVES: Chrome nickel alloy steel. Exhaust seat inserts of high tungsten chrome alloy steel. Enlarged area valve stem ends. Push rods, light-weight hollow cast.
- LUBRICATION: Full pressure to main bearings, connecting rods and crankshaft. Crankcase capacity 4 quarts.
- COOLING SYSTEM: Two centrifugal pumps. Radiator staggered flat tube, area 444 sq. in. Capacity system 5½ gal. Fan 4 blade, 18 in. diameter, driven by 2 V-belts.
- CARBURETTOR: Dual down-draught with silencer and oil-bath air cleaner. Fuel tank capacity, 14% galls.
- IGNITION: Direct drive. Single unit system with distributor, coil and condenser enclosed in waterproof housing. Fully automatic spark advance with vacuum controlled governor.
- GENERATOR: 6-volt 2-pole air-cooled, ventilated, third brush regulation.
- BATTERY: 3-cell, 17-plate. 100 ampere hours at 20 hour rate.
- CLUTCH: Heavy duty type. Dry single plate, cushioned hub with vibration damper. Plate pressure increased by centrifugal action from 1215 lbs. at low engine r.p.m. to 2630 lbs. at maximum engine r.p.m. Friction area, 123,7 sq. in.
- TRANSMISSION: Heavy duty 4 forward speeds. Main and countershafts mounted on ball and roller bearings. Power take-off optional equipment at extra cost.

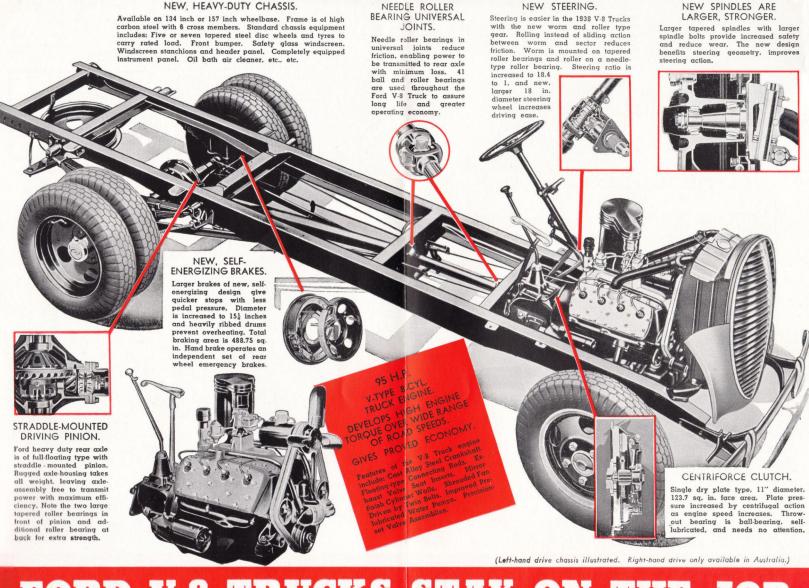
CHASSIS: GENERAL DIMENSIONS—	134 in. W.B.	157 in. W.B.
Back of cab to centre rear axle	60.21 in.	83.21 in.
Back of cab to end of frame	110.09 in.	133.09 in.
Overall length (front bumper to end of frame)	212.95 in.	235.95 in.
Frame width behind cab	34 in.	34 in.

- FRAME: High carbon frame steel with 6 cross members. Length of frame: 134 in. W.B., 203.44 in.; 157 in. W.B., 226.44 in. Depth, 7 in. Flange width, 2.75 in. Thickness, 0.21 in. Depth of main cross member, 12.54 in.
- FRONT AXLE: Large section I beam. Hot rolled manganese alloy steel. Tensile strength, 150,000 lb. per sq. in. Adjustable, tapered roller front wheel bearings.
- FRONT SPRING: Heavy duty transverse cantilever, chrome alloy steel. Length, 36.87 in. Width, 2.25 in. Oil-less bearing type shackles.
- STEERING: Worm and roller type. Ratio, 18.4 to 1. Worm mounted on tapered roller bearings.

  Turning radius: 134 in. W.B., 23.5 ft.; 157 in. W.B., 27.5 ft.
- REAR AXLE: Full floating with spiral bevel gear drive, straddle-mounted pinion and ring gear thrust plate. Drive is through torque tube and heavy radius rods. Wheels mounted directly on axle housings on double, tapered roller bearings. Optional gear ratios of 5.83 to 1 or 6.66 to 1 available.
- BRAKES: Ford Safety Brakes. Service brakes are 15.12 x 2.5 in. with self-energizing brake shoes. Hand brake 14 x 1.5 in., internal bands on rear drums. Total braking area, 488.75 sq. in. Cast brake drums have heavy reinforcing and cooling ribs. Hand brake operates independently on rear whoels.
- REAR SPRINGS: Heavy duty semi-elliptic type, free-shackled both ends. Chrome alloy steel. Length, 50 in. Width, 2.5 in.
- WHEELS: Tapered steel disc.

Chassis equipment includes: Adjustable safety glass windscreen with centre control. Chrome plated front bumper bar. Rear vision mirror. Vacuum windscreen wiper. Auxiliary springs on all 2-ton and 3-ton models. Fuel and oil gauge, temperature indicator, and enclosed despatch box in instrument panel.

Ford Motor Company of Australia Pty. Ltd., whose policy is one of continuous improvement, reserves the right to change specifications and prices at any time without notice or incurring liability to purchasers.



FORD V-8 TRUCKS STAY ON THE JOB

## FORD V-8 TRUCKS STAY ON THE JOB (Left-hand drive chassis illustrated. Right-hand drive only available in Australia.) pack for extra strength. Indricated, and needs no attention, ditional roller bearing at out bearing is ball-bearing, selffront of pinion and adas engine speed increases. Throwtapered roller bearings in sate increased by centrifugal action clency. Note the two large bower with maximum effi-123.7 sq. in. face area. Plate pres-Single dry plate type, 11" diameter, assembly free to transmit all weight, leaving axle-CENTRIFORCE CLUTCH. Hugged axle-housing takes straddle - mounted pinion. is of full-floating type with Ford heavy duly rear axle DRIVING PINION. STRADDLE-MOUNTED wheel emergency brakes. independent set of rear in. Hand brake operates an braking area is 488.75 sq. prevent overheating. Total and heavily ribbed drums is increased to 15% inches quicker stops with less pedal pressure, Diameter energizing design Larger brakes of new, self-ENERGIZING BRAKES. NEM' SELF-

steering action. benefits steering geometry, improves and reduce wear. The new design spindle bolts provide increased safety Larger tapered spindles with larger

LARGER, STRONGER. NEM SHINDLES ARE

driving ease. wheel increases diameter steering larger 18 in. to I, and new, increased to 18.4

type roller bearing. Steering ratio is roller bearings and roller on a needlebetween worm and sector reduces friction. Worm is mounted on tapered gear. Rolling instead of sliding action with the new worm and roller type Steering is easier in the 1938 V-8 Trucks

NEW STEERING.

operating economy. long life and greater Ford V-8 Truck to assure are used throughout the pall and toller bearings 14 .esol muminim diw be transmitted to rear axle friction, enabling power to universal joints reduce Needle roller bearings in

STNIOL BEARING UNIVERSAL NEEDLE ROLLER

instrument panel. Oil bath air cleaner, etc., etc. Windscreen stanchions and header panel, Completely equipped carry rated load. Front bumper. Safety glass windscreen. includes: Five or seven tapered steel disc wheels and tyres to carbon steel with 6 cross members. Standard chassis equipment Available on 134 inch or 157 inch wheelbase. Frame is of high

NEW, HEAYY-DUTY CHASSIS.

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OOLING SYSTEM: Two centrifugal pumps. Radiator staggered flat tube, area 444 sq. in. Capacity system 51 gal. Fan 4 blade, 18 in. diameter, driven by 2 V-belts.

CARBURETTOR: Dual down-draught with silencer and oil-bath air cleaner. Fuel tank capacity.

IGNITION: Direct drive. Single unit system with distributor, coil and condenser enclosed in water-

proof housing. Fully automatic spark advance with vacuum controlled governor. GENERATOR: 6-volt 2-pole air-cooled, ventilated, third brush regulation.

BATTERY: 3-cell, 17-plate. 100 ampere hours at 20 hour rate.

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## THE 7th YEAR OF V-8 TRUCK SUCCESS

The increasing popularity of Ford V-8 Trucks over the past six years brought record sales in 1937. Now, for 1938, Ford offers a range of V-8 Trucks as sturdy and dependable as previous models-yet further improved for better service and still greater operating economy.

Features like these have built Ford V-8's reputation in the 30-cwt., 2-ton, and Heavy Duty 3-ton field, as the Truck that stands up to hard work, gives long engine life, and profitable, low-cost operation:

SEMI-STEEL CYLINDER BLOCK: Much harder than the conventional cast-iron block, with greater resistance to wear and consequently longer engine life. Cylinder walls are polished to a mirror finish, lessening wear on piston-rings—another long-life factor. CAST-STEEL CRANKSHAFT: Exclusive to Ford is the short, stiff, vibrationless, cast-steel crankshaft, far tougher than the ordinary forged crankshaft.

"FULL-FLOATING" CONNECTING ROD BEARINGS: Of special alloy, they rotate in the connecting rods as well as on the crankshaft, thus wear is not localized. Ford bearings are pressure-lubricated between connecting rod and bearing, and also between bearing and crankshaft.

OIL-BATH AIR CLEANER: Standard equipment at list price on all Ford V-8 units, ensures that only dustfree air enters the cylinders, thus eliminating cylinder-wall wear.

SUPER-EFFICIENT COOLING—A BIG FACTOR IN V-8 ENGINE EFFICIENCY: Cylinders are individually water-jacketed right down to the crankcase. Valves are also water-jacketed. Water capacity is 51 gallons. Two pumps, one at base of each cylinder bank, circulate the water at rate of 37 galls. per minute. Four-blade, shrouded fan driven by 2 V-belts gives even air-circulation through entire radiator area.

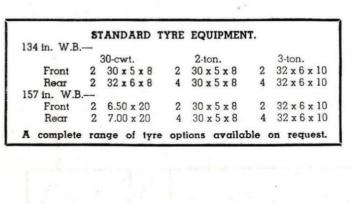
41 BALL AND ROLLER BEARINGS: 41 ball and roller bearings used throughout Ford V-8 trucks give longer life to all moving parts.

ALL-ENCLOSED DRIVE ASSEMBLY: The complete drive from engine to rear axle (including needleroller bearing universal joints) is fully enclosed.

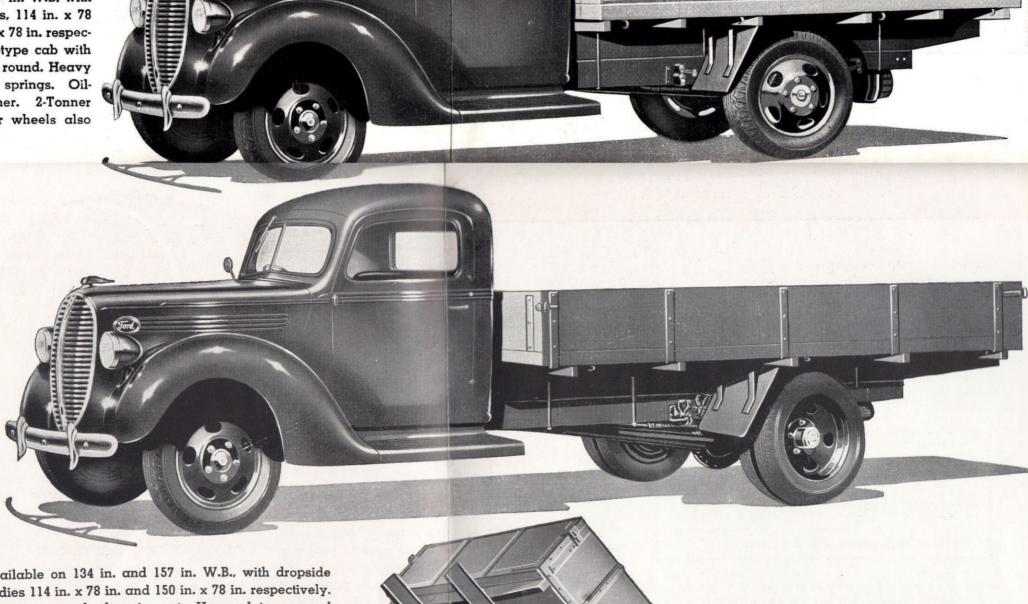
All driving stresses are transmitted through torque tube and radius rods to frame. Springs are freeshackled at each end, and, as they play no part in transmitting the drive, are free to perform their sole function of cushioning the load.

FOR 1938, FORD V-8 TRUCKS HAVE THESE IMPROVEMENTS: Braking area increased to 488.75 Greater stopping ability through selfenergising application of brake shoes to drums. Larger, tapered spindles and spindle-bolts give longer life. Worm and roller steering reduces friction, makes driving easier. In addition, Ford is one of the first major manufacturers to adopt the standard 134 in. Wheelbase recommended by the Society of Automotive Engineers. This replaces the former 131½ in. W.B., giving better weight distribution. The new frame width of 34 in. on both 134 in. and 157 in. W.B. chasses gives added clearance between tyres and chassis.

> All Ford V-8 Trucks have complete equipment, including many features usually available only at extra cost. Standard tyre equipment on all Ford V-8 models is more than sufficient to carry the rated payload.



■ 30-CWT. Truck available on 134 in. and 157 in. W.B. with platform bodies, 114 in. x 78 in. and 150 in. x 78 in. respectively. Coupe-type cab with safety glass all round. Heavy duty auxiliary springs. Oilbath air cleaner. 2-Tonner with dual rear wheels also available.



■ 3-TONNER available on 134 in. and 157 in. W.B., with dropside or platform bodies 114 in. x 78 in. and 150 in. x 78 in. respectively. Six 32  $\times$  6 10-ply tyres standard equipment. Heavy duty rear and auxiliary springs. Spring carrying capacity, 15,850 lbs.



Coupe-type cab with bath air cleaner. Precisionbuilt "G-LONG" hoist has 8 in. cylinder with normal

liberal margin of overload.

MAKE AN" On the-job" TEST