



THE THINGS WE CARE ABOUT.

No matter which Toyota you choose, you can be sure of two things. It will deliver the utmost in Quality, Durability and Reliability, the foundation of Toyota's reputation for excellence. And it will perform with maximum respect for the environment. You see, when we build your Toyota, we strive not only to meet your expectations, but to exceed them. Our objective is to make your driving experience better, easier, safer, more convenient, more fun and more environmentally friendly than ever before. **OUR COUNTRY.** COUNTRY.

Fuel Efficiency, Low Emissions and Recyclability. These are cornerstones of Toyota's global vision, and we are constantly looking for ways to improve. All of our current vehicle line-up complies with Canada's strict low emissions standards. And the remarkable Toyota Prius is the world's first hybrid vehicle to achieve Super Ultra Low Emission Vehicle (SULEV)^{*} designation. Prius combines gasoline and electric power plants to redefine standards in fuel economy and energy efficiency. Toyota is developing and implementing engineering technologies using materials and processes which will contribute to a vehicle recovery rate of at least 95% by 2015. However, our concern for the environment does not stop with our vehicles. Toyota Canada Inc. shares the environmental commitment demonstrated by all the Toyota production facilities and like them our Head Office has achieved the prestigious "ISO 14001 Certified" designation. Toyota has partnered with Evergreen to launch the "Toyota Evergreen Learning Grounds Program". Worldwide, the results of our commitment to the Toyota Earth Charter can be seen in every facet of our business. All in all, it's more than you might expect from an automobile manufacturer, but at Toyota it's the least we expect from ourselves!

For more details visit www.toyota.ca *California Air Resources Board (CARB).



PACK YOUR BAGS.

The time has come to strike out into a new age of discovery. Introducing the all-new 2003 Toyota 4Runner. Completely reengineered from top to bottom, inside and out, there's never been a 4Runner this tough, capable – or comfortable. It's bigger, both wider and longer. It's more powerful, with a new V6¹ engine and a first-time available V8 engine. And with a redesigned front grille, headlights and bold overfenders, the new 4Runner looks as aggressive as it performs. But that's just the start. Equipped with new engineering advancements like X-REAS Sport Suspension, Downhill Assist Control (DAC), Hill-Start Assist Control (HAC) and a Torsen^{®2} Centre Differential, the 4Runner can help you surmount almost any obstacle or rugged terrain – this is an SUV ready for adventure. From the rugged SR5 to the sharp Sport Package and top-of-the-line Limited, the all-new 4Runner can turn even your most grandiose dreams into reality. After all, when you're in the new 4Runner, your toughest challenge may actually be finding a challenge.

¹ Available in December 2002.
 ² Torsen[®] is a registered trademark of Zexel Torsen, Inc.



SPORT V61: (Above left) Available as a package, the Sport is powered by a 4.0 Litre. 6-Cylinder, DOHC, 24-Valve, Variable Valve Timing with Intelligence (VVT- i), Sequential Multiport Electronic Fuel Injection Engine. Classified as a Low Emissions Vehicle (LEV). LIMITED V8 : (Above right) Adventure ready with the powerful 4.7 Litre, 8-Cylinder, DOHC, 32-Valve, Sequential Multiport Electronic Fuel Injection Engine. Also classified as a Low Emissions Vehicle (LEV).

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ENJOY THE WIDE OPEN SPACES.

The 4Runner Limited proves that you don't have to abandon the comforts of home just because you've escaped civilization. Inside you'll find first-class features like a standard plush leathertrimmed interior, dual zone automatic climate control with air filtration and an automatic moonroof with noise-reduction technology. Add the increased hip and shoulder room and you're assured of a comfortable ride regardless of the



conditions outside. Meanwhile, rear passengers will discover a centre armrest with cup holders and convenience tray, and a rear-seat audio system with wireless headphone capability. Even the gear gets the 5-star treatment with a standard doubledecker cargo system. You can also choose from an array of available options including wireless headphones and a rear spoiler. With so many creature comforts packed inside the 4Runner Limited, the great outdoors is now even better.







Preceding page: 4Runner V8 Limited 4WD shown in Galactic Grey Mica.

Above: The rotary toggle buttons

automatic climate control with

air filtration provide for easy

management of the cabin temperature.

of the Limited's dual zone



Above: The 3-pod instrument cluster and leather-wrapped steering wheel with integrated audio and cruise controls make for ergonomically efficient driving and provide a stylish, yet easily readable, accent to the interior.

Interior images above: The 4Runner Limited's leather-trimmed interior features a standard Premium JBL Synthesis Audio System. Equipped with a 360-watt digital amplifier and 10-speakers (including a dash-mounted centre speaker and cargo area subwoofer), the system creates a surround-sound listening environment from any audio source: tuner, cassette or CD.



Left: As impressive as the interior of the 4Runner Limited is, the exterior is just as appealing. While the 5-spoke 17" alloy wheels add a sporty touch to the vehicle, the Limited's silver painted roof rack and illuminated silver painted running boards accentuate its already bold appearance. The 4Runner Limited's looks are so striking, no matter where you take it, you're always assured of a breathtaking view.

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08



YOU'LL COME ACROSS THINGS YOU'VE NEVER SEEN BEFORE. AND THAT'S JUST WHILE LOADING YOUR GEAR.





Speaking of photo opportunities, the exterior of the 4Runner Sport is another sight to capture. In addition to its silver painted grille, door handles, roof rack and rear licence plate garnish, the Sport boasts unique 6-spoke 17" alloy wheels and a sporty hood scoop that screams seat-of-your-pants excitement. And you can act on that excitement with the protection of a stalwart undercarriage skid plate. The 4Runner Sport – from all appearances, a good time is in store.



surprises with standard multi-stage front air bags. As for the gear, there's plenty of room with 1.19 m³ (42.2 cu. ft.) of space in the 4Runner's cargo area. And should you need it, fold and tumble flat the 60/40 split rear seats for 2.13 m³ (75.1 cu. ft.) of possibilities. So grab the camera – the photo opportunities have already begun.

Above and near right: The new 4Runner Sport traversing the rugged geography of Mount Everest (the 4Runner Sport is available on the new 4Runner SR5 V6 and SR5 V8). Shown in Titanium Silver.

Above top: 4Runner Sport's stylish and sporty interior featuring a leather wrapped steering wheel, metallic shift knob and a premium JBL 10-speaker audio system with AM/FM CD cassette, steering wheel audio controls and rear seat audio controls.

In the 4Runner Sport, the points of interest start even before you leave the driveway. Start with features like a metallic shift knob, leather-wrapped steering wheel with integrated audio and cruise controls. And convenient standard touches like a centre console with a fold-out convenience tray and front and rear 12V power plugs. What's more, the Sport also offers the advanced X-REAS Sport Suspension for improved on-road handling and comfort. You'll even be prepared for unwelcome



Above: 4Runner's new cargo compartment shown with the double-decker cargo system (standard on the Limited only). The 4Runner's rear cargo area offers a versatile solution for practically any storage need.

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PERFORMANCE/TECHNOLOGY: MOUNTAINS ARE JUST SPEED BUMPS WITH NAMES.



The aggressive and robust exterior styling is eye-catching. The roomier, lavishly appointed interior is equally inviting and accommodating. But when it comes to the all-new 4Runner, what really matters most Q is performance, off-road and on-road. Each of the 4Runner's

technological advancements¹ was engineered with one simple objective - create an SUV that surpasses your highest expectations.

TORSEN®² CENTRE DIFFERENTIAL To improve performance, all 4WD 4Runners are equipped with a Torsen^{®2} centre differential with locking feature. A new addition for 2003 models, the differential automatically adjusts the torque distribution ratio between the front and rear wheels based on wheel traction. For example, when the vehicle is traveling straight, 40% of the torque is distributed to the front wheels, while 60% is allocated to the rear (40/60), providing the driver with a feel typical of a rear-wheel-drive vehicle. When cornering or in instances of front wheelspin, the ratio increases

(0)

to 29/71. However, in situations where rear wheelspin occurs, the ratio is adjusted to 53/47 to compensate for the reduced rear traction The result of this constant monitoring is reduced wheel binding and minimized wheel power surges that can require steering corrections. It's also part of the reason why the 4Runner's 4WD system is one of the finest in its class.

DOWNHILL ASSIST CONTROL (DAC) Steep off-road descents can often be harrowing to even the most experienced off-road driver. Manual braking can lead to wheel locking, causing uncontrolled vehicle sliding. In response to these situations, Toyota has developed Downhill Assist Control (DAC). DAC is designed to provide a target vehicle speed of approximately 3-6 km/hr while navigating steep inclines.



When engaged, an onboard computer system automatically applies the 4Runner's brakes during descent, helping to eliminate wheel locking and resulting in a controlled and constant vehicle speed. DAC is a standard feature on the 4Runner.



¹ See your 4Runner Owner's Manual for more information on each technology feature. ² Torsen[®] is a registered trademark of Zexel Torsen, Inc.

HILL-START ASSIST CONTROL (HAC)

Ascending a steep incline can also present a unique challenge. Should the driver come to a stop during the climb, the vehicle can roll backwards or slip sideways during the time between switching from the brake to the accelerator pedals.

To avoid this. Hill-Start Assist Control was

system utilizes electronic sensors within the

brakes to detect when a wheel or wheels are

slipping, and then gently applies the brakes.

accelerator, thus helping to prevent a precarious

This allows the driver time to engage the

backwards roll.

created. New to the 2003 4Runner, this standard

REAR HEIGHT CONTROL AIR SUSPENSION

This new system speaks to the vehicle's versatility as it allows the driver to manually adjust the height of the rear suspension. For example, in Low Mode the suspension is lowered for easy loading and unloading of rear cargo. Conversely, during off-road driving, the vehicle height can be raised to High Mode to improve the 4Runner's departure angle. There's also an auto-leveling feature that automatically adjusts the vehicle height to compensate for varying loads. Rear Height Control Air Suspension is standard on the Limited V8 model only.

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PERFORMANCE/TECHNOLOGY: continued

The determination to surpass the assumed limits of one's ability is the driving force behind many of mankind's greatest accomplishments and the inspiration behind the most ambitious 4Runner we've ever built.



Forget the kitchen sink... the new 4Runner can pull just about everything - anywhere.



4.7-LITRE DOHC 32-VALVE i-FORCE V8 Available for the first time on 4Runner. the 4.7 Litre, DOHC, 32-valve, i-Force V8 engine generates 320 lb.ft. of torque. 4Runner V8 engines are equipped with a 5-speed automatic transmission with overdrive and full-time 4-wheel drive (4WD) system.



4.0-LITRE DOHC 24-VALVE VVT-i V6 The new 4Runner features an all new 4.0 Litre, DOHC, 24-valve, V6 engine with Variable Valve Timing with intelligence (VVT-i). Constructed of aluminum to reduce vehicle weight, the powerplant produces 245 HP² and 283 lb.ft. of torque and comes with a 4-speed automatic transmission with overdrive. Drivetrain for the V6 is a Multi-Mode 4-wheel drive (4WD) system.

X-REAS SPORT SUSPENSION In designing the new 4Runner, one of the key objectives of Toyota's engineers was to improve its on-road handling performance. More specifically, enhance the vehicle's sporty ride. The result is the 4Runner's revolutionary X-REAS Sport Suspension. This technology, new on this year's 4Runner, links each of the vehicle's shocks to their diagonal counterpart via a gas/hydraulic chamber. Front left to rear right, front right to rear left, the system's design resembles an "X." During cornering or when traveling

on a bumpy surface, the gas/hydraulic chamber acts like a bank, "borrowing" fluid from the cross-linked shock bearing the least amount of force and "loaning" it to the shock sustaining the greatest amount of force. This exchange of fluid helps the 4Runner's wheels maintain contact with the driving surface and helps lessen vehicle body roll and pitch, making for a more level, steady and comfortable ride. X-REAS is standard on the 4Runner Sport and Limited models.

ALL-NEW STANDARD SUSPENSION Lateral movement, or articulation of the axles, has also been improved on the 4Runner suspension. By increasing the range of flexibility or "play" of each wheel, the vehicle is better able to help maintain contact with the driving surface, thereby enhancing vehicle ride.



VEHICLE SKID CONTROL (VSC) + ACTIVE TRACTION CONTROL (A-TRAC)



Vehicle Skid Control (VSC) can help compensate for a loss of road traction that can cause a vehicle to skid. Through an electronically controlled engine throttle and a dedicated computer that analyzes vehicle information such as yaw rate, G-force and steering angle, the system

electronically monitors speed and direction, and compares the vehicle's direction of travel with the driver's steering, acceleration and braking inputs. Active Traction Control (A-TRAC) helps to avoid slippage of the 4Runner's driving wheels, which tends to occur during starting and acceleration on slippery surfaces, while maintaining an optimal driving force according to road surface conditions. Utilizing both brake and engine throttle control, the system eliminates the need for subtle accelerator pedal operation and helps ensure vehicle control when starting or accelerating on slippery roads.



¹ Available in December 2002. ² Premium fuel recommended for optimum performance.

TOYOTA 4RUNNER ACCESSORIES 2003

From that first drive home in your new 4Runner until the day you part with it, we want your entire ownership experience to be enjoyable and satisfying. That's why at every Toyota Dealership you'll find answers to your questions, help with selecting

Genuine Toyota Parts and Accessories, and quality service to keep your 4Runner in top shape. The location of your nearest Toyota Dealer can be found on our website at www.toyota.ca or by calling

1-888-TOYOTA-8.

ADDITIONAL ACCESSORIES NOT SHOWN:

- All-weather floor mats
- Block heater
- Cargo liner
- Cargo net

- Dash accent kit
- Front end mask
- Hood deflector
- Licence plate cover

Add attractive and convenient RUNNING BOARDS to your 4Runner.



- Security system
- Side step tube bars
- Spoiler
- Wireless headphones

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4RUNNER FEATURES 2003

| 4RUNNER | SR5 V6 | V6 | SR5 L V8 | IMITED V8 |
|---|-----------|----|-------------|--------------|
| INTERIOR: | | | | |
| • Audio: AM/FM CD Cassette, 6-Speakers, Diversity Antenna, Glass Imprinted Antenna | • | | • | |
| Audio: Premium JBL Audio, AM/FM Stereo Cassette, In-Dash 6-Disc CD Changer, Radio Data System (RDS), Rear Audio Controls, 10-Speakers, Diversity Antenno, Glass Imprinted Antenno, Audio Security System, Steering Wheel Audio Controls | | • | | • |
| Climate Control: Air Conditioning, Automatic Temperature Control, Clean Air Filter, Rear Seat Heater Ducts | • | | • | |
| Climate Control: Auto Air Conditioning with Dual Zone Control, Automatic Temperature Control, Clean Air Filter, Rear Seat Heater Ducts | | • | | • |
| Leather Seat Surfaces, Simulated Leather Door Trim | | ٠ | | ٠ |
| Front Sport Seats | ٠ | ٠ | ٠ | ٠ |
| • Driver Seat Adjustments: Lumbar Support (Power), Recline, Cushion Height, Driver Seat Headrest-Vertical & Tilt | • | | • | |
| Driver Seat Adjustments: 8-way Power Adjustable Driver Seat, Lumbar Support (Power), Recline (Power), Driver Cushion Height (Power), Driver Seat Fore/Aft (Power), Driver Seat Headrest-Vertical & Tilt, Heated Driver Seat | | • | | • |
| Passenger Seat Adjustments: Recline, Cushion Height, Headrest-Vertical & Tilt | • | | • | |
| Passenger Seat Adjustments: Passenger Redine (Power), Passenger Seat Fore/Aft (Power), Headrest-Vertical & Tilt, Heated Passenger Front Seat | | • | | • |
| Rear Bench Seat | • | • | • | ٠ |
| Rear Seat Adjustments: Fold Down Rear Seat (60/40), Headrest-Vertical, Fold-Down Centre Armrest, Fold-Down Seatback, Rear Seat Foldable Cushions | • | • | • | • |
| Fabric Seat Material, Fabric Door Trim | ٠ | | • | |
| Power Windows with Driver Side Auto Up/Down | ٠ | ٠ | ٠ | ٠ |
| Power Rear Hatch Window with Auto Up & Jam Protection | ٠ | ٠ | ٠ | ٠ |
| Power Door Locks | ٠ | ٠ | ٠ | ٠ |
| Instrumentation: Multi-Information Display, Tachometer, Water Temperature Gauge, Outside Temperature Gauge | • | • | • | • |
| Driver Assist Interior Reverse Mirrors | ٠ | | ٠ | |
| Dual Illuminated Vanity Mirrors, Electrochromic Rear View Mirror with Digital Compass | | • | | • |
| Leather Wrapped Steering Wheel | | ٠ | | ٠ |
| Driver Footrest, Metallic Dash Accents | ٠ | ٠ | ٠ | ٠ |
| 4-Spoke Steering Wheel, Tilt Steering | ٠ | | • | |
| 4-Spoke Telescoping Steering Wheel, Tilt Steering, | | ٠ | | ٠ |

| 4RUNNER | SR5 V6 | LIMITED V6 | SR5 LIMI V8 V | TED 8 | 4RUN |
|---|-----------|---------------|------------------|----------|---------------------------|
| INTERIOR: continued: | | | | | EXTER |
| Tonneau Cover, Interior Cargo Access | ٠ | | • | | • Privo |
| Tonneau Cover, Interior Cargo Access, Double Decker Cargo Floor | | ٠ | | • | • High |
| Keyless Entry with Rear Tailgate Release | ٠ | ٠ | • | • | • Fuel |
| Key Lockout Protection | | ٠ | | • | • Rear |
| Illuminated Entry | ٠ | ٠ | • | • | Bum |
| Centre Console Box with Armrest, Upper & Lower Glove Box, Front Seat Back Pockets | • | • | • | • | Body Wire |
| Cargo Lamp, Glove Box Lamp, Illuminated Ignition Key | • | • | • | • | • Colo |
| Front Driver & Passenger Seat Belt Warning | ٠ | • | • | • | Hand |
| Carpeting, Carpet Floor Mats | ٠ | • | • | • | Rear |
| CONVENIENCE: | | | | | Rack |
| Cruise Control, Digital Clock, Retained Accessory Power | ٠ | ٠ | • | • | Runr |
| Integrated Garage Door Opener | | ٠ | | • | • Dual |
| Overhead Sunglass Storage, Front & Rear Cup Holders | ٠ | ٠ | • | • | • Varia |
| Accessory Power Outlets, Map Lamps | ٠ | • | • | • | Wipe |
| Accessory Power Outlet (115 Volt) | | • | | • | Light |
| Driver Coin Case Compartment, Door Map Pockets | ٠ | ٠ | • | • | • Auto |
| Cargo Area Tie-Down Rings, Cargo Area Side Storage | | | | | • Refle |
| Compartments, Auto Easy-Closer Rear Hatch | ٠ | • | • | • | • Fog |
| SAFETY: | | | | | Optio |
| Dual Stage Driver & Passenger Airbag Supplemental | | | | | SR5 SP |
| Restraint System (SRS)* | ٠ | ٠ | • | • | • Teles |
| Front Seat Mounted Side Airbags | | • | | • | P26 |
| Front & Rear Head/Side Curtain Airbags | | ٠ | | • | Alum |
| Front Seatbelt Pre-Tensioners & Force Limiters | ٠ | • | • | • | Pren |
| All-Position 3-Point Lap & Shoulder Belts | ٠ | ٠ | • | • | Audi |
| Adjustable "B" Pillar Shoulder Belt Anchors | ٠ | ٠ | • | • | Prem Pow |
| Anchor Points for Child Restraint Seats | ٠ | • | • | • | Pow |
| Child Protector Rear Door Locks | ٠ | ٠ | • | • | Shift |
| Assist Grips, Front Tow Hook | ٠ | • | • | • | Lam |
| Engine Immobilizer, Glove Box Lock | ٠ | • | • | • | PACKA |
| Anti-Theft System | | ٠ | | • | • Teles |
| Remote Fuel Lid Release, Power Tailgate Lock | ٠ | ٠ | • | • | Whe |
| • Warnings: Low Engine Oil Level, Low Fuel, Low Washer Fluid, Door Ajar, Tailgate Open | • | • | • | • | Rack Anti- |
| EXTERIOR: | | | | | |
| 4-Door Sport Utility | • | ٠ | • | • | |
| 16" Aluminum Alloy Wheels, Wheel Locks | ٠ | | • | | |
| 17" Aluminum Alloy Wheels, Wheel Locks | | ٠ | | • | |
| Side Window Defoggers | • | ٠ | • | • | |
| Electric Rear Window Defroster with Timer | ٠ | ٠ | • | • | |
| | | | | | |

| 4RUNNER | V6 | LIMITED V6 | V8 | 1 |
|---|----|---------------|----|---|
| XTERIOR: continued: | | | | |
| Privacy Glass | ٠ | ٠ | ٠ | |
| High Solar Energy Absorbing Window Glass | ٠ | ٠ | ٠ | |
| Fuel Cap Hanger | ٠ | ٠ | ٠ | |
| Rear Step Bumper, Rear Bumper Protector, Colour-Coordinated Bumpers, Coloured Door Handles, Front & Rear Splash Guards, Body Side Cladding, Fender Flares, Towing Hitch, 7-Pin Trailer Wire Harness | • | | • | |
| Coloured Splash Guards, Bumpers, Mirrors, Grille, Door Handles, Bodyside Cladding, Fender Flares; Power Moonroof, Rear Step Bumper, Rear Bumper Protector, Silver Painted Roof Rack, Towing Hitch, 7-Pin Trailer Wire Harness, Illuminated Running Boards | | • | | |
| Dual, Foldable, Power Remote Heated Mirrors | c | • | c | 2 |
| Variable Intermittent Wipers, Rear Window Intermittent Wiper/Washer | • | • | • | |
| Light Control System | | ٠ | | |
| Auto Headlamp Cancel System | ٠ | | • | |
| Reflector Style, Halogen Headlamps | ٠ | ٠ | • | |
| • Fog Lamps | | ٠ | | |
| Option Packages: | | | | |
| SR5 SPORT PACKAGE | | | | |
| Telescoping Steering Wheel, X-REAS Sport Suspension, P265/65R17, Raised White Letter Tires, Mud & Snow, 17" Alurninum Alloy Wheels, Large Diameter Front Ventilated Discs, Premium JBL Audio, AM/FM CD Cassette, Steering Wheel Audio Controls, Rear Audio Controls, 10-Speakers, Two-Tone Premium Cloth, Integrated Garage Door Opener, Coloured Power Heated Mirrors, Hood Scoop, Silver Painted Roof Rack, Power Moonroof, Leather Wrapped Steering Wheel, Metallic Shift Knob, Anti-Theft System, Light Control System, Fog Lamps, Delete Driver Assist Interior Reverse Mirrors | c | | C | > |
| PACKAGE B | | | | |
| Telescoping Steering Wheel, P265/65R17, Alurninum Alloy Wheels, Integrated Garage Door Opener, Running Boards, Roof Rack, Power Moonroof, Leather Wrapped Steering Wheel, Anti-Theft System, Light Control System, Fog Lamps | | | C | 5 |

4RUNNER SPECIFICATIONS 2003

| 4RUNN | ER | | SR5 V6 | V6 | SR5 LI V8 | V8 |
|--------------------|-------------------|---|-----------|----|--------------|----|
| MECHAN | ICAL | | | | | |
| Engine | 1GR-FE 2UZ-FE | 4.0 Litre (3955 cc), 6-Cylinder, DOHC, 24-Valve, Variable Valve Timing with Intelligence (VVT-i), Sequential Multiport Electronic Fuel Injection, Low Emissions Vehicle (LEV)* 4.7 Litre (4664 cc), 8-Cylinder, DOHC, 32-Valve, Sequential Multiport Electronic Fuel Injection, Engine Oil Cooler, Low Emissions Vehicle (LEV)* | • | • | | |
| Compres | sion Ratio | • 10:1 • 9:1 | • | • | • | • |
| Horsepo | wer (kW) | • 245 (183) @ 5200 rpm • 235 (175) @ 4800 rpm | • | • | | |
| Torque (| N.m.) | • 283 (384) @ 3400 rpm • 320 (434) @ 3400 rpm | ٠ | • | • | • |
| Suspens | ion | Front: Double Wishbane Type, Independent, Gas Shock Absorbers, Coil Springs, Stabilizer Bar Rear: 4-Link, Gas Shock Absorbers, Coil Springs, Stabilizer Bar Rear: 4-Link, Rear Height Control Air Suspension, Gas Shock Absorbers, Coil Springs, Stabilizer Bar X-REAS Sport Suspension ¹ | • | • | • | • |
| Drivetro | in | DAC (Downhill Assist Control), HAC (Hill-Start Assist Control), Part-Time 4WD, A-TRAC (Active Traction Control System), A.D.D. (Automatic Disconnecting Differential), VSC (Vehicle Skid Control), Engine, Fuel Tank & Transfer Case Protector Plates, Multi-Mode One Touch 4WD System DAC (Downhill Assist Control), HAC (Hill-Start Assist Control), Full-Time 4WD, Centre Differential Lock, 2-Speed Transfer Case, A-TRAC (Active Traction Control System), VSC (Vehicle Skid Control), Engine, Fuel Tank & Transfer Case Protector Plates | • | • | • | |
| Transmis | sion | 4-Speed, Automatic, Overdrive, Overdrive Cancel Switch, Lock Up Torque Converter, ECT 5-Speed, Automatic, Overdrive, Overdrive Cancel Switch, Lock Up Torque Converter, Transmission Cooler, ECT | | | | |
| Brakes | | Power Assisted, ABS (Antilock Braking System), Front Ventilated Discs, Rear Discs, EBD (Electronic Brake Force Distribution), BA (Brake Assist) Large Diameter Front Ventilated Discs | • | • | • | • |
| Steering | | Power Steering, Rack & Pinion | • | • | • | |
| Tires | | P265/70R16, All Season Radials, Full Size Spare Tire P265/65R17, All Season Radials, Full Size Spare Tire P265/65R17, Mud & Snow, Raised White Letter Tires | • | • | • | • |
| DIMENSI | ONS | mm (in.) | | | | |
| Length | | 4800 (189.1) | ٠ | ٠ | • | • |
| Width | | 1875 (73.9) | ٠ | ٠ | ٠ | ٠ |
| Height (| Unloaded) | 1740 (69.0) without Roof Rack 1810 (71.0) with Roof Rack | • | • | • | • |
| Wheelbo | ISE | 2790 (109.9) | ٠ | ٠ | • | • |
| Tread | | Front: 1575 (62.1) Rear: 1575 (62.1) | ٠ | ٠ | • | • |
| Seating | Capacity | 5 | ٠ | • | • | ٠ |
| Ground | Clearance | 230 (9.1) | ٠ | ٠ | ٠ | • |
| Headroo Headroo | m m w/Moonroof | Front: 1009 (40.0) Rear: 992 (39.0) Front: 972 (38.3) Rear: 970 (38.2) | • | • | • | • |
| Legroom | | Front: 1061 (42.0) Rear: 879 (35.0) | ٠ | • | • | • |
| CL 11 | Room | Front: 1473 (58.0) Rear: 1454 (57.3) | | | | |

● - Standard ©Optional *See Airbag Notice

Information correct at time of printing. Subject to change without notice.

| | | | | | | _ |
|---|--------------------------------|-------------|-----------|---------------|-------------|--------------|
| 4RUNNER | | | SR5 V6 | LIMITED V6 | SR5 I V8 | IMITED V8 |
| GROSS VEHICLE WEIGHT | kg (lbs.) | | | | | |
| | 2440.4 (538 | | ٠ | ٠ | | |
| | 2499.3 (551 | 0) | | | ٠ | ٠ |
| CURB WEIGHT | kg (lbs.) | | | | | |
| | 1940 (4277) | | ٠ | | | |
| | 1945 (4288) | | | ٠ | | |
| | 2000 (4409) 2005 (4420) | | | | ٠ | |
| | | | | | | • |
| TOWING CAPACITY*** | kg (lbs.) 2268 (5000) | | | | | |
| PAYLOAD | | | • | • | • | • |
| PATLOAD | <i>kg (lbs.)</i> 499 (1100) | | | | | |
| | 494 (1090) | | • | | • | |
| CARGO CAPACITY | m ³ (cu. ft.) | | | • | | • |
| Behind Front Seats | 2.13 (75.1) | <u> </u> | | | | |
| Behind Rear Seats | | 1.19 (42.2) | | | | |
| TURNING CIRCLE | m (ft.) | | | | | |
| | 11.7 (38.0) | | ٠ | ٠ | ٠ | ٠ |
| FUEL CAPACITY | litres (gal.) | | | | | |
| | 87 (19) | | ٠ | ٠ | ٠ | ٠ |
| FUEL CONSUMPTION RATING* | * L / 100 km | mpg | | | | |
| City/Highway | 13.7/10.7 | 21/26 | ٠ | ٠ | | |
| | 15.5/11.5 | 18/25 | | | ٠ | ٠ |
| | | | | | | |
| Additional Accessories: | | | | | | |
| All-Weather Floor Mats | | | 0 | | C | |
| Block Heater | | | 0 | | | |
| Cargo Liner, Cargo Net Dash Accent Kit | | | 0 | | | |
| Front End Mask, Hood Deflector | | | 0 | | | |
| Front End Mask, Hood Denector Icrence Plate Cover | | | 0 | | - | |
| Running Boards | | | 0 | | | |
| Security System | | | 0 | | 0 | |
| Side Step Tube Bars | | | 0 | | 0 | |
| Spoiler | | | 0 | | 0 | |
| Wireless Headphones | | | 0 | | 0 | |
| millionos nouupilonos | | | 0 | U | C | 0 |

 - Standard ⊖Optional ¹X-REAS Sport suspension does not increase payload.
 ¹¹Payload = Passengers, Equipment, Luggage & Cargo. *Meets Environment Canada and U.S.
 Environmental Protection Agency (EPA) and California Air Resources Board (CAR8) low Ernission Vehicle
 (LEV) standards. **These estimates are based on the Government of Canada's approved criteria and
 testing methods. The actual lovel consumption of this vehicle may vary. Refer to the Government of
 Canada publication — EnerGuide Fuel Consumption Guide. ***2,268 kg (5,000 lbs) towing capacity
 with standard factory installed receiver trailer hinth. "Based on 2003 measurement standards.
 Reference 2002 4Runner cargo capacity: behind fronts seats - 2.0 m² (70.6 cuft.) and behind rear
 seats - 1.1 km *41.6 cuft.). Information correct at trine of printing. Subject to change without notice.

TAKE NOTE:

*Airbag Notice: The 2003 4Runner features a driver & front passenger airbag Supplemental Restraint System (SRS) which activates only in a full frontal collision of sufficient magnitude to inflate the bags. In moderate frontal collisions, the airbags may not inflate, in a rear or side collision the airbags are designed not to inflate, so the primary protection is provided by the lap and shoulder belt system. The 2003 4Runner Limited features a Side-Impact airbag Supplemental Restraint System (SRS) and a front and rear curtain shield airbag which activate only in a side-impact collision of sufficient magnitude to inflate the bags. Seatbelts must be worn at all times by all occupants.

Toyota Canada Inc. Every effort has been made to ensure the specifications and equipment shown are accurate based on information available at time of printing. In some cases, certain changes in standard equipment, options or product delays may occur which would not be reflected in this brochure. Toyota Canada Inc. reserves the right to make these changes without notice or obligation. The Toyota website **www.toyota.ca** – or your Toyota Dealer is your best source for up-to-date information.

VEHICLE COVERAGE New Vebicle Warranty Summary No Deductibles – No Transfer Fees

Comprehensive Coverage - 3 years or 60,000 km This warranty includes 24 hour Roadside Assistance and other benefits, as well as coverage of repairs on any part of the vehicle that is defective in material or workmanship under normal use and maintenance. Different warranties apply to original tires. Powertrain Components - 5 years or 100,000 km

This warranty covers repairs to powertrain components that are defective in material or workmanship under normal use and maintenance.

CARE PROTECTION

With Extra Care Protection, your new Toyota has inflation protected coverage from mechanical failures, to road emergencies, and much more. It is the affordable and cost effective way to guarantee your peace of mind and to protect your investment whether you buy or lease.

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4RUNNER COLOURS:



1D4 Titanium Silver/Stone¹ Interior



587 Dorado Gold Pearl Fawn² Interior



1E9 Galactic Grey Mica/ Stone¹ Interior



607 Imperial Jade Mica/ Stone Interior⁴



202 Black/Stone¹ Interior



8R3 Pacific Blue Metallic/ Stone¹ Interior

¹Stone Leather on Limited models. ² Fawn Leather on Limited models ³SR5 V6 only. 4 SR5 V6 & SR5 V8 only.



3P1 Impulse Red/Stone Interior

Major Emission Control Components -

8 years or 130,000 km

This warranty covers repairs to specified major emission components that are defective in material or workmanship under normal use and maintenance.

Corrosion Perforation - 5 years unlimited distance

Any sheet metal found, under normal use, to have developed a perforation from corrosion due to defects in material or workmanship.



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