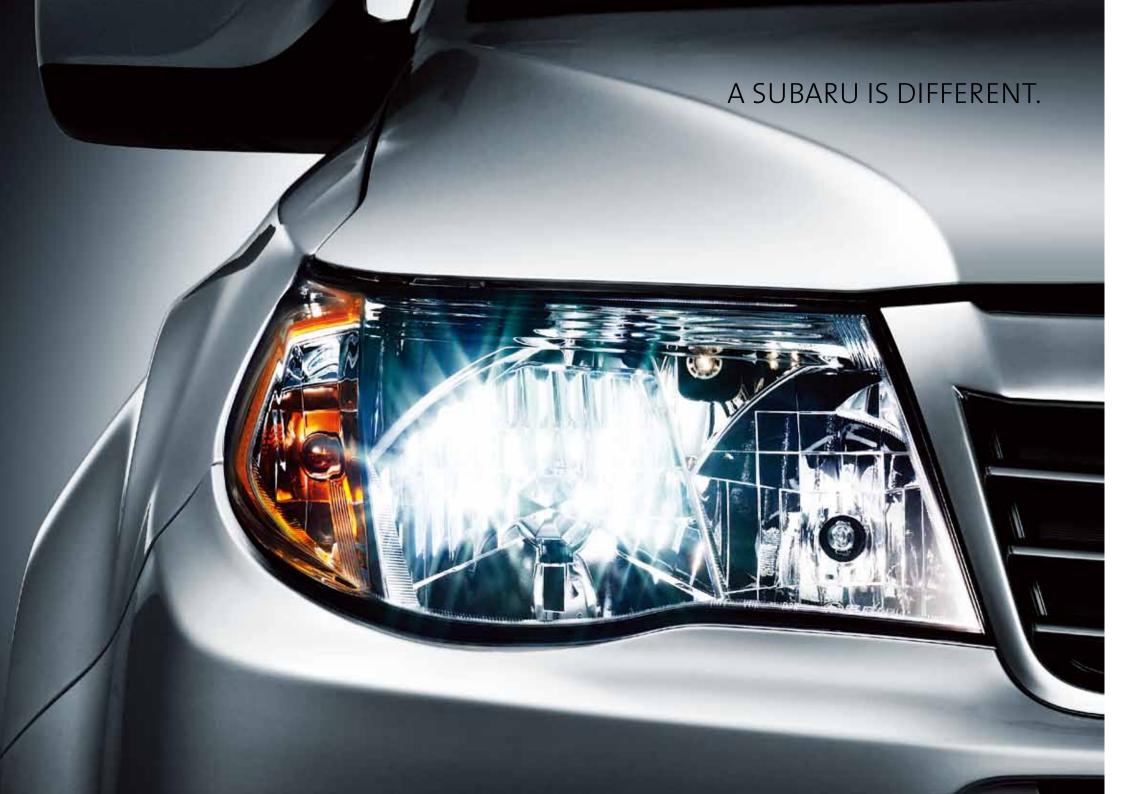


FORESTER | 2010









THE LOVE OF THE DRIVE FEELING IN CONTROL

# FOR ALL THE RIGHT REASONS.

THOUGHTFUL ENGINEERING

FOUR DECADES OF ALL-WHEEL DRIVE

SUPERIOR TRACTION

NATURAL BALANCE

UNMATCHED STABILITY

SMOOTH POWER

UNBRIDLED FUN

RALLY-PROVEN PERFORMANCE

SURPRISING EFFICIENCY

JAPANESE RELIABILITY

PURPOSEFUL INNOVATION

THE SPIRIT OF ADVENTURE

**REASSURING SAFETY** 

**REAL-WORLD VERSATILITY** 

ACCOMMODATING COMFORT

A SENSE OF WELL-BEING

RESPECT FOR THE EARTH

LOGIC WITH PASSION

ALL-WEATHER CAPABILITY

CONFIDENCE ON ANY ROAD

THERE ARE MANY DIFFERENT REASONS TO CHOOSE A VEHICLE.

THE SUBARU DIFFERENCE MIGHT BE THE MOST COMPELLING REASON OF ALL.

The more you know about Subaru, the more you might ask, "Why aren't all vehicles made this way?" Subaru drivers experience a unique feeling behind the wheel, an unsurpassed level of confidence that comes from a balance of virtues rarely found working together in such perfect harmony. Like surefooted all-wheel drive handling complemented by refined smoothness. Invigorating performance with reassuring safety. And thoughtful innovation with superior Japanese reliability. You don't need to be an engineer to appreciate all the various qualities that make a Subaru stand apart from the crowd.

You can feel it – the first time you get behind the wheel of the 2010 Subaru Forester and the ten thousandth time. You might never fully comprehend all the reasons why a Subaru rewards you with such an unexpected and

singular sense of enjoyment. But feeling it is all the reason you need.













### READY FOR CARGO, BIG AND SMALL.

The Forester is perfect for weekend trips and spontaneous shopping excursions. The cargo area can accommodate four tour-sized golf bags or four large suitcases. An array of cargo hooks help secure smaller items and the 60/40-split rear seat folds flat to carry longer items.

### EVERYTHING IN ITS PLACE.

Well-designed, useful storage compartments fill the cabin, including bottle holders in the doors, an overhead console for sunglasses and an available rear seat cushion table with cup holders to name but a few.

Forester 2.5X Limited Package (all images)



# ADVANCED TECHNOLOGY FOR THE SIMPLE THINGS IN LIFE.

There's nothing quite like the perfect soundtrack as you drive along the perfect road. The Subaru Forester offers a wealth of choices for multimedia entertainment, all powered by the latest technology, all delivered through easy-to-use controls. A built-in navigation\* system? Check. Plenty of listening options through SIRIUS® Satellite Radio\*? Check. Crystal clear sound, an auxiliary audio input jack and Bluetooth®\* connectivity? Check, check and double-check. The pleasure is all yours.

\* Available features.







### AUDIO: DIGITAL SURROUND SOUND, FINGERTIP CONTROLS.

The 6-CD premium sound system standard on the Forester 2.5X Limited Package\* and 2.5XT Limited\* comes equipped with SRS CS-Auto™ audio enhancement, digital surround sound developed exclusively for automotive use by SRS Labs. This MP3/WMA-compatible system includes speed-sensitive automatic volume control and six speakers specifically tuned for the interior of the Forester. The end result: pure, crisp and natural audio reproduction with superb acoustics. To top it all off, control switches on the steering wheel place all this auditory excellence right at your fingertips.

\*excluding Multimedia Option.

### AUXILIARY AUDIO INPUT: YOUR MUSIC – ANY STYLE, ANYTIME, ANYWHERE.

Armed with a standard auxiliary audio input, the Forester lets you bring your digital music with you wherever you go. Plug in your portable music player and your playlist is given its proper respect – cascading through the vehicle's impressive sound system. (The in-dash CD player is MP3/WMA compatible as well, giving you another way to share your musical tastes with the world.)

### MULTIMEDIA OPTION†: MULTIPLE CHOICES, NO WRONG ANSWERS.

### IN-DASH NAVIGATION

This GPS DVD-based navigation system allows you the assurance to get where you're going – with easy step-by-step instructions. For added safety, a built-in 7-inch high resolution VGA touch-screen features a large display conveniently located on the centre stack at eye level.

### IN-DASH MONITOR/DVD ENTERTAINMENT SYSTEM

The built-in VGA screen is multipurpose; not only does it display navigation instructions, but it also shows important information like fuel consumption, temperature and maintenance data. When the vehicle is in park, you can also kick back and watch your favourite DVDs.

### A MUSICAL AUDYSSEY

All models equipped with the Multimedia Option also feature a 7-speaker, CD/MP3/WMA audio system with steering wheel controls. This sound system does more than play your favourite CD: Listen from the best seat in the house with a standard subwoofer and Audyssey MultEQ™, which equalizes sound clarity to every seating position. (Music to your ears.)

### BLUETOOTH® HANDS-FREE CALLING

Safe and convenient phone calls are right around the corner with Bluetooth® hands-free calling. The system automatically detects and connects to your compatible mobile phone – one-touch call answer lets you comfortably speak into the roof-mounted microphone without any unnecessary distractions.

<sup>†</sup>Multimedia Option available on 2.5X Limited Package and 2.5XT Limited.

### SATELLITE RADIO: ENDLESS HOURS OF ENTERTAINMENT.

All versions of the Subaru Forester come pre-wired for SIRIUS® Satellite Radio, while select models\* come equipped with a free 3-month trial subscription to this fantastic service. With over 100 satellite radio channels on the dial, you're certain to find exactly what you're looking for – everything from music to news, sports and talk radio.

\*2.5X Touring Package, 2.5X Limited Package and 2.5XT Limited.









### INTERIOR AND EXTERIOR FEATURES



3-gauge Instrument Cluster Fire up the Forester and the needles make a full sweep of the gauges for a blood-pumping effect. Full-time illumination and metallic rings complete a very sporty picture.



4-way Adjustable Steering Column The steering column on the Forester tilts and telescopes for supreme adjustability, creating the optimum driving position.



Ambient Lighting Cool blue ambient lighting provides the ideal accent to nighttime driving.



Aluminum Pedals\* Sporty and stylish aluminum pedals are studded with rubber pads for extra grip and control – a racy touch sure to get your toes tapping. \*2.5XT Limited.



Power Driver's Seat\*

The Forester driver benefits from the perfect driving position via an available 10-way power adjustable seat.

\*PZEV, 2.5X Touring Package, 2.5X Limited Package and 2.5XT Limited.

16-inch Aluminum Alloy Wheels

The Forester PZEV and 2.5X Touring

16-inch alloy wheels that make a

statement and help deliver better

responsiveness in the corners.

Package are available with



**Heated Front Seats** 

Banish the cold for good with standard heated front seats, individually adjustable using thumb-wheel switches.



17-inch Aluminum Alloy Wheels Standard on the Forester 2.5XT



Limited: 5-spoke machine-finished 17-inch alloy wheels that feature big, bold styling to create an aggressive stance.





comes equipped with 5-spoke, 17-inch wheels that not only look great, but also combine lightweight characteristics (for sharper handling) with an SUV-size footprint (for better traction on cottage roads).



A convenient digital readout that sits atop the dashboard and delivers the time, outside temperature, current fuel consumption and average fuel

Multimedia Option.



17-inch Aluminum Alloy Wheels The Forester 2.5X Limited Package



Reclining\* Rear Seats

Reclining rear seats offer the chance for rear passengers to sit back and relax in comfort along the way.





Fog Lights\*

with versatile 60/40-split flat-folding rear seats and a plethora of hooks – to secure your stuff – all standard on the Forester. Also included: a handy

\*2.5X Touring Package, 2.5X Limited Package and 2.5XT Limited.



### HID Headlights\*

High Intensity Discharge (HID) headlights cast a brighter and whiter gaze for increased safety at night. \*2.5X Limited Package and 2.5XT Limited.



12-volt power outlet to recharge your

Multi-reflector halogen fog lights emit a wide, flat beam that produces

reduced glare in foggy conditions,

\*2.5X Touring Package, 2.5X Limited

creating greater visibility.

Package and 2.5XT Limited.

electric and electronic items.

### Extra-large Moonroof\*

Let the sun shine in with a panoramic moonroof that extends above the front and rear seats. This dynamite feature opens and closes electrically and includes a manual sunshade.

\* 2.5X Touring Package, 2.5X Limited Package and 2.5XT Limited.



Power-adjustable Door Mirrors

Generous door mirrors are aerodynamically sculpted for reduced wind noise, heated to defog or melt way frost, power-adjustable to create superior visibility, and foldable to better fit narrow parking spaces.

# SYMMETRY GIVES YOU BALANCE.

### EVERY SUBARU HAS SOMETHING IN COMMON WITH NO OTHER VEHICLE.

To build a better car, start with a more perfect idea. The ideally balanced SUBARU BOXER engine and Subaru symmetrical full-time All-Wheel Drive (AWD) are at the core of Subaru technology – unique to the industry, this technology is also the very reason why a Subaru outperforms.

### BALANCE

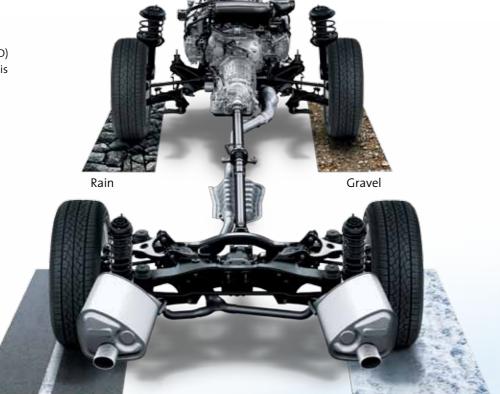
The layout of the SUBARU BOXER engine and Subaru symmetrical full-time AWD creates a drivetrain that is naturally balanced from side to side and, therefore, produces superbly balanced handling. This symmetrical system delivers power more smoothly and distributes it more evenly among all four wheels, generating the spirited driving confidence that defines a Subaru.

### CONTROL

The SUBARU BOXER engine's flat configuration gives the vehicle a low centre of gravity. Teamed with the superior grip of Subaru symmetrical full-time AWD, this combination provides more precise, responsive and satisfying handling control in virtually any driving condition.

### SAFETY

In adverse weather, or in the precious few seconds it takes to react to a sudden situation, the combination of the balanced SUBARU BOXER engine, surefooted Subaru symmetrical fulltime AWD and finely tuned suspension provide the razor-sharp response needed to help drivers avoid a collision.

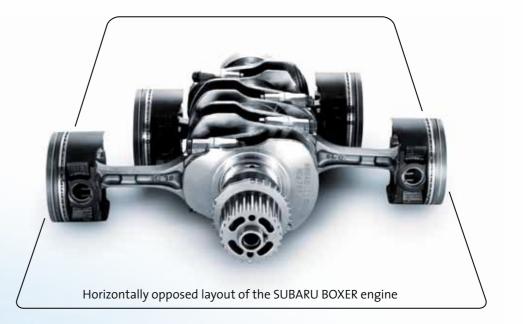


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# SYMMETRICAL AND INC.

Throughout the past four decades, Subaru has diligently advanced its technology to meet th evolving needs of drivers around the world. As evidence, we submit the Subaru symmetrical fulltime AWD system. With the engine and drivetrain organized in a symmetrical layout along the centreline of the vehicle, a Subaru is engineered from the ground up to deliver on the full promise of all-wheel drive – meaning, superior traction and stability. In this layout, power is able to be routed to all four wheels, creating naturally perfect balance and an innate sense of control.

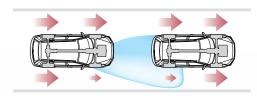
# BALANCE GIVES YOU CONTROL



# **SUBARU BOXER**

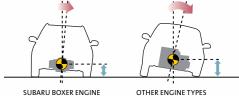
The horizontally opposed configuration of the SUBARU BOXER engine sees the pistons placed 180 degrees apart, creating a lower and flatter profile compared to other engine types. This gives the Subaru engine – thus, the entire vehicle – a lower centre of gravity and heightened sense of balance. Furthermore, the opposing movement of one bank of pistons inherently counteracts that of the other, helping to reduce engine vibration and boost driving comfort.

### THREE DISTINCT ADVANTAGES OF THE SUBARU SYMMETRICAL FULL-TIME AWD SYSTEM



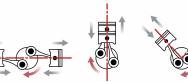
### **GREATER GRIP**

THE DIFFERENCE: When driving in bad weather or reacting to avoid a potential accident, Subaru symmetrical full-time AWD delivers exceptional traction – and therefore extraordinary confidence – because it can keep all four wheels engaged at all times.\* THE REASON: Traction generates control. Control inspires confidence.



SUBARU BOXER ENGINE SUPERIOR STABILITY

THE DIFFERENCE: With its horizontally opposed configuration, the SUBARU BOXER engine lays flatter and can sit lower in the vehicle than other engine designs. THE REASON: A lower centre of gravity for the entire vehicle means more balanced handling, flatter cornering capabilities and uncommon stability overall for an SUV.





### **SMOOTHER OPERATION**

THE DIFFERENCE: In the SUBARU BOXER engine, the pistons lay flat on each side of the crankshaft, so they thrust away from each other along the horizontal plane. THE REASON: This "punch-counterpunch" action naturally suppresses engine vibration for inherently smoother running.

\*When vehicle is in motion.

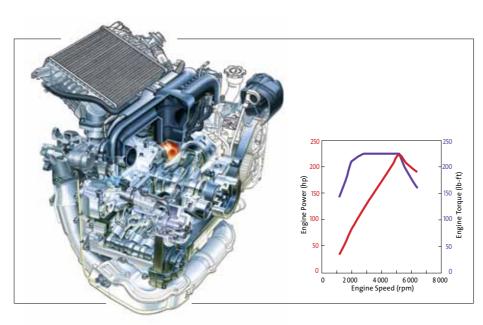
# Opposing forces, powerfully united.

THE DIFFERENCE: The layout, design and construction of the SUBARU BOXER engine makes it the perfect choice for a go-anywhere SUV.

THE REASON: Aided by a highly-sophisticated valvetrain, the powerful punch-counterpunch action of the pistons creates natural balance and exceptional smoothness, while lightweight materials deliver greater strength and durability.





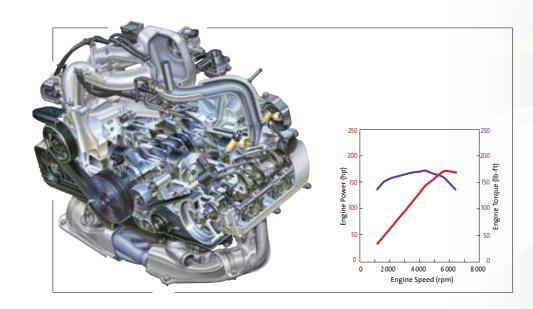


2.5-LITRE DOHC TURBO SUBARU BOXER ENGINE
HORSEPOWER: 224 HP @ 5200 RPM
TORQUE: 226 LB-FT @ 2800 RPM
FUEL ECONOMY (L/100 KM): CITY 11.0/HWY 8.4 (4EAT SS)

This DOHC SUBARU BOXER engine delivers sports-car levels of performance courtesy of a turbocharger enhanced by an extremely efficient high-flow intercooler and the Active Valve Control System (AVCS). This advanced thinking translates into smooth power delivery, linear response and thrilling acceleration. With its highly rigid design and natural balance, the engine is as strong as it is smooth, ensuring instant gratification right now and lasting driving pleasure for the road ahead.

### HOW THE SUBARU BOXER ENGINE MAKES A BETTER SUV.

To complement its inherent smoothness, the SUBARU BOXER engine has been refined for greater torque, reduced emissions and heightened fuel economy. The result is strong, linear acceleration throughout the rev range – on the highway and off the beaten path – and a surprising level of efficiency. The low-profile configuration of the engine gives the Forester an extremely low centre of gravity, creating the kind of stable cornering capabilities and handling precision that are entirely unexpected in an SUV.



2.5-LITRE SOHC SUBARU BOXER ENGINE HORSEPOWER: 170 HP @ 6000 RPM TORQUE: 170 LB-FT @ 4400 RPM

FUEL ECONOMY (L/100 KM): CITY 10.5/HWY 7.6 (5MT) CITY 10.4/HWY 7.8 (4EAT SS)

As economical as it is exhilarating, this fuel-efficient SUBARU BOXER engine also offers muscular performance. The single overheard camshaft (SOHC) design and i-Active Valve Lift System supply excellent torque at low- and mid-range engine speeds, combined with impressive fuel efficiency. For even greater eco-friendliness, this engine can be combined with PZEV equipment to reduce smog-forming emissions to near zero without any adverse effect on performance whatsoever.





# Power, performance and control in your hands.

THE DIFFERENCE: The Subaru Forester is available with the choice of two different transmissions, each one precisely linked to its own variation of Subaru symmetrical full-time AWD.

THE REASON: The transmissions are specifically designed to be able to deliver continuous\*, full-time power through the AWD system to all four wheels simultaneously\* – this is not like on-demand systems used by some, this is a true full-time AWD system.

# 4-SPEED AUTOMATIC TRANSMISSION + MULTI-PLATE TRANSFER CLUTCH AWD

For instant and seamless response to varying driving conditions, Forester models equipped with the 4-speed Automatic Transmission with SPORTSHIFT® (4EAT SS) utilize a multi-plate transfer clutch AWD system. The electronically controlled 4EAT SS allows the driver to choose from two fully automatic modes (Normal and Sport) and a manual-shift mode. The AWD system maintains a 60/40 torque split (front/rear) for more predictable handling and automatically adjusts up to 50/50 split under hard acceleration or when conditions warrant. Using sensors to monitor individual wheel speeds, steering angle, lateral and rotational forces, the multi-plate transfer clutch AWD system is able to team with the standard Vehicle Dynamics Control (VDC) system to control and distribute power to all four wheels to generate superior traction – on virtually any road surface at any time.



4-speed Electronically controlled Automatic Transmission with SPORTSHIFT® (4EAT SS)

# 5-SPEED MANUAL TRANSMISSION + VISCOUS-COUPLING LIMITED-SLIP CENTRE DIFFERENTIAL AWD

Standard on many Foresters is a slick-shifting 5-speed manual transmission paired with an AWD system using a viscous-coupling limited-slip centre differential. This system maintains a 50/50 torque split and incorporates VDC to ensure sporty performance under all conditions. This is the transmission of choice for those who crave maximum control and maximum driving pleasure.



peed Manual Transmission (5MT)

\*When vehicle is in motion.

# SUBARU TECHNOLOGY | DRIVABILITY

# All four wheels, always surefooted.

THE DIFFERENCE: The ultra-refined chassis, Subaru symmetrical full-time AWD system and advanced VDC are engineered to work – and play – in complete unison.

THE REASON: Confidence on virtually any road, in any weather, comes from competence at every wheel.

### SUBARU DYNAMIC CHASSIS CONTROL CONCEPT

A rigid chassis, strong steering components, a low-mounted engine, signature symmetrical drivetrain layout and 4-wheel independent long-travel suspension with an advanced double-wishbone rear design combine to produce a more accurate and natural steering feel, as well as a smoother ride overall.

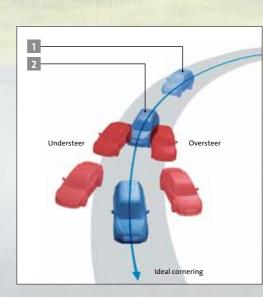


### VEHICLE DYNAMICS CONTROL (VDC)

Every Forester comes standard with VDC, a system that uses a network of sensors to monitor and analyze if the vehicle is following the driver's intended course. If the vehicle approaches the limits of stability, the torque distribution\*, engine output and brakes at each wheel are adjusted automatically to help keep the vehicle on the straight and narrow.

- VDC monitors the driver's steering, braking and throttle input, along with the vehicle's lateral acceleration and yaw (rotation), to compare the intended and actual movements of the vehicle.
- 2.The system then adjusts engine output, torque distribution\* and braking at each individual wheel as needed to assist in keeping the vehicle close to the desired driving line.

\*Automatic transmission models only.



# CORNERING

A super-strong chassis and a low centre of gravity set the stage for a finely-tuned 4-wheel independent long-travel suspension system that soaks up imperfections, provides crisp cornering and opens up the lines of communication between the driver and the road.



Designed to provide generous wheel travel and optimize

wheel travel and optimize tire contact with the road at all times, the rugged yet compliant long-travel suspension has been proven in the WRC, the toughest motorsport competition known to man or machine.



### FRONT SUSPENSION

The fine-tuned strut-type front suspension on the Forester features a long-travel and wide track for optimal handling, precise steering feel and a composed ride. Even with generous ground clearance of 225 mm\*, cornering remains remarkably stable and flat.



### REAR SUSPENSION

Maintaining the perfect balance between ruggedness and refinement, the double-wishbone rear suspension handles rough roads and sharp corners with equal and calm composure. Bonus: Its compact design opens up space in the cargo compartment.

OPEN HIGHWAY
An added benefit of using superior materials throughout the chassis and suspension system is that the added strength helps cut the amount of vibration and noise from the road to the cabin, creating a smoother and quieter ride.





CHANGING WEATHER
The Subaru symmetrical fulltime AWD system, VDC and
suspension system work in
concert to manage how the
tire responds to the surface
of the road, turning available
traction into useable grip.

\*2.5XT Limited; 220 mm on other Forester models.

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# Abundant safety features. And many reasons not to use them.

THE DIFFERENCE: The Forester comes standard with Subaru symmetrical full-time AWD, a massive amount of agility and numerous active safety systems to help keep you from experiencing the vehicle's acclaimed crashworthiness.

THE REASON: The best way to come out of a collision is to avoid a collision in the first place.

### ACTIVE SAFETY, TO AVOID A COLLISION.

Many of the same features that make the Forester so fun to drive contribute to its ability to protect occupants from unexpected hazards on the road. The stable, responsive handling of Subaru symmetrical full-time AWD. Superior nimbleness courtesy of its low centre of gravity. Excellent evasive capabilities from the finely tuned suspension, powerful brakes, quick steering and standard VDC. Even the tremendous visibility afforded by the large glass areas better equips the driver to avoid potential accidents.

### PASSIVE SAFETY, TO PROTECT IN A COLLISION.

Even with the latest active safety systems standing guard, sometimes an accident is unavoidable. The Forester is engineered to protect occupants in the event of a collision with a series of class-leading passive safety systems. The story begins with the Subaru ring-shaped reinforcement frame, designed to minimize impact energies that may reach the passenger cabin. Six airbags, active front-seat head restraints, collapsible pedals and three-point seatbelts for all seating positions further contribute to the cause of passive safety. This is a core value of the Subaru philosophy: Peace of mind is crucial to fully experience true driving enjoyment.

### VEHICLE DYNAMICS CONTROL (VDC) SYSTEM

VDC is also a very significant active safety feature. With a network of sensors constantly monitoring vehicle attitude, VDC helps to ensure that the vehicle is as stable and balanced as possible – and that it remains on the driver's intended course – at all times.

### BRAKING SYSTEM

The standard 4-channel Anti-lock Braking System (ABS) is equipped with Electronic Brake-force Distribution (EBD) to automatically adjust front/rear brake bias when the vehicle is loaded up. Standard Electronic Brake Assist creates more braking force in panic situations. And the Hill Holder system\* holds the brakes for an extra second to help prevent rollback during uphill starts.

\* Manual transmission models.

### RING-SHAPED REINFORCEMENT FRAME

The advanced ring-shaped reinforcement frame creates a uniform, interconnected safety cell comprised of the roof, door beams, side pillars and floor. This cell helps to divert impact energy away from the passenger cabin in the event of a collision. The Forester also features crumple zones (front and rear) engineered to dissipate impact energy gradually, while the front is designed to allow the engine to slide under the passenger compartment in a severe front-end collision.

### SEATBELTS, AIRBAGS AND HEAD RESTRAINTS

The Forester comes standard with front, front-side and side curtain airbags with rollover sensors. Also part of the picture are height-adjustable front seatbelts with pretensioners to hold passengers firmly in place and load limiters that ease peak forces to the chest area. Rear passengers are secured with 3-point belts and head restraints in all seating positions. Last but not least, active front-seat head restraints automatically move forward in a rear-end collision to better support the occupant's head and guard against whiplash.









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(ESC)

marks in new ding system election).

NSTITUTE

Safety Administration's (NHTSA'S)

New Car Assessment Program

\*Results for 2009 model year. 'Ratings of "Good" are the highest rating awarded for 40-mph frontal offset, 31-mph s'Top Safety (IHFS) (www.iihs.org). A "Good" rating obtained in advine trees a set to set a variability of Electronic Stability Control (ESC) (Vehicle Dynamics Control) achieves a rotal rest are traesh-tests and the National Highway Traffic Sant (Shelives). Yellow (NHTSA's) New Car Assessment Program (www.safercagov). A five-star crassh-test rating is the highest government rating for a) Driver and right front seating positions in frontal crash tests and b) Front and rear seating positions in side-impact crash tests.

# FORESTER 2.5X

The value leader in the segment, the Forester 2.5X boasts an efficient SUBARU BOXER engine, superb handling, remarkable comfort and loads of storage space – and that's just the start.



### Selected standard features:

Horizontally opposed, 4-cylinder, 2.5L SUBARU BOXER engine with i-Active Valve Lift System

170 horsepower and 170 lb-ft of torque

5-speed Manual Transmission (5MT) with Hill Holder system or optional 4-speed Electronic Direct Control Automatic Transmission with SPORTSHIFT® (4EAT SS)

 ${\it Subaru\, symmetrical\, full-time\, All-Wheel\, Drive}$ 

Vehicle Dynamics Control system and Traction Control System (TCS)

Anti-lock Braking System, Electronic Brake-force Distribution (EBD) and Brake Assist

Driver and front passenger front and side-impact airbags; side curtain airbags with rollover sensor

16-inch steel wheels with wheel covers; splash guards

Raised-profile roof rails

Privacy tinted glass

AM/FM/CD/MP3/WMA audio system

with 4 speakers and auxiliary audio input SIRIUS® Satellite Radio compatible†

Air-conditioning with air filtration
Titanium-finish interior accents and trim

Premium cloth upholstery; heated front seats

# FORESTER PZEV

The no-compromise member of the Forester line offers all the great qualities of the original – genuine SUV capability, remarkable performance and unexpected style – along with a healthy dose of smogfighting power.



Additional features (based on Forester 2.5X): Horizontally opposed, 4-cylinder, 2.5L SUBARU BOXER engine with i-Active Valve Lift System and additional PZEV equipment

4-speed Electronic Direct Control Automatic Transmission with SPORTSHIFT® (4EAT SS)

16-inch aluminum alloy wheels

10-way power-adjustable driver's seat

PZEV badging

PZEV embroidered floor mats





### Fuel economy: 5MT (L/100km): City 10.6/Hwy 7.5 4EAT SS (L/100km): City 10.4/Hwy 7.7



Exterior colours available: Camellia Red Pearl, Dark Grey Metallic, Newport Blue Pearl, Obsidian Black Pearl (shown), Sage Green Metallic, Satin White Pearl, Steel Silver Metallic.

Interior colour: Platinum Grey or Onyx Black (shown) dependent on exterior colour.

### Fuel economy: 4EAT SS (L/100km): City 10.4/Hwy 7.7



Exterior colours available: Camellia Red Pearl, Dark Grey Metallic, Newport Blue Pearl, Obsidian Black Pearl, Sage Green Metallic, Satin White Pearl, Steel Silver Metallic (shown).

Interior colour: Platinum Grey or Onyx Black (shown) dependent on exterior colour.

# FORESTER 2.5XT LIMITED

Armed with a 2.5-litre turbocharged SUBARU BOXER engine, the Forester 2.5XT Limited proves that sporty performance and SUV capability are no longer mutually exclusive properties.



### Additional features (based on Forester 2.5X):

Turbocharged and intercooled, horizontally opposed, 4-cylinder, 2.5L SUBARU BOXER engine with Active Valve Control System

224 horsepower and 226 lb-ft of torque

4-speed Electronic Direct Control Automatic Transmission with SPORTSHIFT® (4EAT SS)

Power sliding extra-large glass moonroof

Xenon High-Intensity Discharge (HID) headlights (low beam), auto leveling

Multi-reflector halogen fog lights 17-inch aluminum alloy wheels

Rear roof-line spoiler

Additional audio features: 6-CD premium audio system with 2 tweeters and SRS CS-Auto™ audio enhancement SIRIUS® Satellite Radio installed (3-month trial subscription included)

Air-conditioning with automatic climate control and air filtration

10-way power-adjustable driver's seat

Reclining rear seats and rear seat cushion table (retractable) with integrated illuminated cup holders

Retractable cargo cover and cargo area tray
Perforated leather seating surfaces

Available Multimedia Option (see below)

### Fuel economy: 4EAT SS (L/100km): City 11.0/Hwy 8.4



Exterior colours available: Camellia Red Pearl, Dark Grey Metallic, Newport Blue Pearl, Paprika Red Pearl (shown)
Obsidian Black Pearl, Satin White Pearl, Steel Silver Metallic.
Interior colour: Platinum Grey or Onyx Black (shown) dependent on exterior colour.

# TOURING PACKAGE

### Available on Forester 2.5X

16-inch aluminum alloy wheels
Power sliding extra-large glass moonroof

Multi-reflector halogen fog lights

Chrome door handles

Wiper de-icer

Rear seat cushion table (retractable) with integrated illuminated cup holders

10-way power-adjustable driver's seat
SIRIUS® Satellite Radio installed (3-month trial
subscription included)

Leather-wrapped steering wheel and gear selector

Reclining rear seats

Cargo area tray

# LIMITED PACKAGE

### Available on Forester 2.5X (4EAT SS only)

Power sliding extra-large glass moonroof 17-inch aluminum alloy wheels

Multi-reflector halogen fog lights

Xenon High-Intensity Discharge (HID) headlights (low beam), auto leveling

Chrome door handles and stainless steel rear step pad

Wiper de-icer

Additional audio features: 6-CD premium audio system with 2 tweeters and SRS CS-Auto™ audio enhancement

SIRIUS® Satellite Radio installed (3-month trial subscription included)

Air-conditioning with automatic climate control and air filtration

10-way power-adjustable driver's seat

Reclining rear seats and rear seat cushion table (retractable) with integrated illuminated cup holders

Retractable cargo cover and cargo area tray

Available Multimedia Option (see below)

Perforated leather seating surfaces and woodgrain/titanium interior trim

Leather-wrapped steering wheel and gear selector

## MULTIMEDIA OPTION

Available on Forester 2.5X Limited Package and 2.5XT Limited

GPS DVD-based navigation; CD/MP3/WMA with Audyssey MultEQ™ audio enhancement and 120W subwoofer; DVD playback; colour, touch-screen monitor system (clock, fuel economy, driving record data, maintenance schedule, calculator); Bluetooth® hands-free system.

See 2010 Subaru Forester specification insert for full details and colour samples. †Dealer accessory and subscription required.

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### SUBSTANCE MEETS STYLE.

While every Subaru Forester comes generously equipped right out of the gate, genuine Subaru accessories are available to bring added convenience. functionality or personality to your SUV. But this is not a case of style over substance – these are add-ons that are engineered to the same high standards as your Subaru vehicle and designed to fit and function perfectly.

- Battery warmer
- Bike carrier (trailer hitch or roof-mounted)
- Block heater
- Body-side moulding
- Cargo area cover
- Cargo area nets (rear, side, seatback)
- Cargo roof box (several styles and sizes)
- Crossbar set
- Fog lights
- Front grille (mesh)
- Front end cover (full and half)
- Hood deflector
- Kayak stacker
- Puddle lights
- Rear bumper step pad
- Rear roof-line spoiler • Rearview mirror - auto-dim with compass and HomeLink®
- Reverse sensing system
- Rubber floor mats
- Satellite radio (SIRIUS®/XM®)
- Security system upgrade (shock sensor)
- Ski/snowboard carrier
- Subwoofer/amplifier
- Underguard (front and rear)
- Wheel arch moulding
- Winter wheels

For more accessory options, visit subaru.ca or your local Subaru Dealer.



Forester 2.5X Limited Package shown with: Crossbar set, ski/snowboard carrier, hood deflector, mesh grille, front bumper underguard, wheel arch moulding, body-side moulding, rear roof-line spoiler, rear bumper step pad and trailer hitch assembly.



Cargo organizer





Rear underguard



Compartment divider and cargo area tray (each sold separately)



Remote engine starter kit



Trailer hitch

### SUBARU WARRANTIES

Every Subaru vehicle is designed and built to offer our customers the highest possible level of quality and reliability. We are proud of our vehicles and proud to stand behind them with a comprehensive warranty. For 2010 model year vehicles, the warranty on all Subaru vehicles consists of the following:

New Vehicle Limited Warranty (36 month/60,000 km) - Covers basic and major components for 36 months or 60,000 km.

Major Component Limited Warranty (60 month/100,000 km) – Extends coverage of major components (more than just powertrain) up to 60 months or 100,000 km.

Surface Corrosion Limited Warranty (36 month/60,000 km) – Covers surface corrosion to visible painted body panels for 36 months or 60,000 km.

Anti-Perforation Limited Warranty (60 month/unlimited km) – Covers perforation due to corrosion to body sheet metal panels for 60 months, regardless of kilometres.

Emission Control System Limited Warranty – Covers the majority of emissions components for 36 months or 60,000 km and the major parts of the emission control system for 96 months or 130,000 km.

Parts and Accessories Limited Warranty – Covers Subaru parts and accessories installed by the dealer prior to retail delivery of the vehicle for 36 months or 60,000 km, and Subaru parts and accessories installed by the dealer after the retail delivery of the vehicle for 12 months or 20,000 km from the date of the installation.

The above information is an overview of warranty coverage and is not a warranty statement. If you wish to see more details regarding Subaru warranties, please refer to your Subaru warranty booklet, contact your local Dealer or visit our Web site at subaru.ca.

### SUBARU C.A.R.E. (CUSTOMER ASSISTANCE FOR ROADSIDE EMERGENCIES)

The Subaru C.A.R.E. program (which is backed by the Canadian Automobile Association (CAA)) is offered free of charge for the first three years from date of purchase on every new Subaru vehicle or as part of a Subaru Protection Plan. As a Subaru C.A.R.E. member, you can count on fast, courteous emergency roadside assistance 24 hours a day, 365 days a year. You will receive a membership card and have access to a dedicated toll-free telephone number (in English or French), allowing you to take advantage of over 20,000 roadside assistance contractors and 1,000 CAA and American Automobile Association (AAA) offices throughout Canada and the United States. Ask your Dealer for details or visit subaru.ca.

Subaru Canada, Inc. is proud to be the first vehicle manufacturer to have a direct relationship with CAA, giving our customers the benefit of CAA's unparalleled level of experience and service.

### SUBARU PROTECTION PLAN

As a Subaru owner, you have expectations for a pleasurable, trouble-free ownership experience - now and into the future. Once your 36 month/60,000 km New Vehicle Limited Warranty period ends,\* our Subaru Protection Plan can prolong your hassle-free ownership experience with three levels of extended service contract coverage tailored to your needs: Powertrain Protection; Major Protection; or Complete Protection (best level of coverage to complement the 60 month/100,000 km Major Component Limited Warranty). This extended service contract offers comprehensive mechanical and electrical coverage and a number of additional features and benefits. Be sure to ask your Dealer for details or visit subaru.ca.

\*If you already own a Subaru vehicle and it is still within the 36 month/60,000 km New Vehicle Limited Warranty period, you are still eligible.





www.subaru.ca

The Supplemental Restraint System (SRS airbags) affords the driver and passenger additional protection in some collisions. This system provides supplemental protection only, and seatbelts must be worn in order to avoid injuries to out-of-position occupants upon airbag deployment. The combination of SRS and seatbelts provides the best protection in a serious accident. All illustrations, specifications, features and photographs contained in this brochure are based on product information available at the time of its printing, and may not be completely accurate following its publication. Colours shown may vary due to reproduction variations in the printing process, and some vehicle parts cannot be shown in certain photographs. Subaru Canada, Inc. reserves the right to discontinue or make changes at any time, without notice or incurring obligations, to colours, materials, equipment, accessories, features, specifications and models, or to change their prices. Some models shown may be from international markets and are not available in Canada, or they may be shown with equipment or accessories which are optional (at extra cost) or only available in certain combinations, or they may be subject to product delays or not be available in Canada. Please visit our Web site for the latest information and specifications. For complete details on product updates, warranties or the Subaru C.A.R.E. program, please contact your Subaru Dealer. Forester, Subaru, SUBARU BOXER, Subaru C.A.R.E. and Subaru C.A.R.E. (Customer Assistance for Roadside Emergencies) are registered trademarks. Audyssey MultEQ is a registered trademark of Audyssey Laboratories, Inc. Bluetooth is a registered trademark of Bluetooth SIG, Inc. HomeLink is a registered trademark of Johnson Controls, Inc. SIRIUS and related marks are trademarks of SIRIUS Satellite Radio Inc. SmartWay is a registered trademark of the U.S. Environmental Protection Agency. SPORTSHIFT is a registered trademark of Prodrive Ltd. SRS CS-Auto is a trademark of of SRS Labs, Inc. Printed in Canada. © 2009 Subaru Canada, Inc. 2010 model year.



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# 2010 SPECIFICATIONS



### **ENGINE**

	Forester 2.5X (including packages), Forester PZEV*
Туре	2.5L Single Overhead Cam (SOHC), 16-valve, horizontally opposed, 4-cylinder SUBARU BOXER engine, Electronic Throttle Control and i-Active Valve Lift System
Power	170 hp @ 6000 rpm
Torque	170 lb-ft @ 4400 rpm
	*Includes PZEV emissions equipment
	• •
	Forester 2.5XT Limited
Туре	Forester 2.5XT Limited  2.5L Dual Overhead Cam (DOHC), 16-valve, horizontally opposed, 4-cylinder SUBARU BOXER engine with turbocharger and intercooler, Electronic Throttle Control and Active Valve Control System
Type Power	2.5L Dual Overhead Cam (DOHC), 16-valve, horizontally opposed, 4-cylinder SUBARU BOXER engine with turbocharger and intercooler, Electronic Throttle Control and Active Valve

Forester models meet Low Emission Vehicle (LEV2) standards. Forester PZEV meets Partial Zero Emission Vehicle (PZEV) standards.

<b>MEASUREMENTS</b> (Measurements based on entry models)	2.5X	PZEV	2.5XT Limited
Curb weight: Manual transmission (kg)	1480	-	-
Curb weight: Automatic transmission (kg)	1500	1500	1570
Towing capacity: Maximum weight (kg) with trailer brakes†	1087	1087	1087
Length (mm)	4560	4560	4560
Width (mm) with mirrors	2006	2006	2006
Height (mm) with roof rails	1700	1700	1700
Wheelbase (mm)	2615	2615	2615
Minimum ground clearance (at curb weight) (mm)	220	220	225
Steering: Turning circle (curb-to-curb) (m)	10.5	10.5	10.5
Headroom: Front / rear (mm)	1057/1026	1057/1026	1015/958
Legroom: Front / rear (mm)	1095/965	1095/965	1095/965
EPA passenger volume (L)	3047	3047	2891
Cargo area: EPA volume (seats up) (L)	949	949	872
Cargo area: SAE volume (seats folded flat) (L)	1934	1934	1784
Cargo area: Floor length (seats folded flat) (mm)	1570	1570	1570
Cargo area: Floor length (seats up) (mm)	960	960	960
Cargo area: Height (mm)	860	860	792
Cargo area: Width between wheel wells (mm)	1073	1073	1073

<sup>†</sup>Please review Owner's Manual for details.

# **FORESTER**

### TRANSMISSION AND DRIVETRAIN

### Forester 2.5X, Touring Package

Standard 5-speed Manual Transmission (5MT)

Hill Holder system

Viscous-coupling limited-slip centre differential

Open-type rear differential

Optional 4-speed Electronic Direct Control Automatic

Transmission with SPORTSHIFT® (4EAT SS)

Electronically controlled multi-plate transfer clutch

Open-type rear differential

### Forester PZEV, Limited Package, 2.5XT Limited

Standard

4-speed Electronic Direct Control Automatic Transmission with SPORTSHIFT® (4EAT SS) Electronically controlled multi-plate transfer clutch

Open-type rear differential

All models are equipped with a Subaru symmetrical full-time All-Wheel Drive system.

### **FUEL ECONOMY**

### Forester 2.5X, Touring Package

5MT City 10.5 / Hwy 7.6 (L/100km)

4EAT SS City 10.4 / Hwy 7.8 (L/100km)

Recommended minimum octane: 87

### Forester PZEV, Limited Package

4EAT SS City 10.4 / Hwy 7.8 (L/100km)

Recommended minimum octane: 87

### Forester 2.5XT Limited

4EAT SS City 11.0 / Hwy 8.4 (L/100km)

Recommended minimum octane: 91

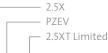
2.5X
PZEV
2.5XT Limited

### **CHASSIS**

- Brakes: Anti-lock Braking System with Electronic Brake-force Distribution (EBD)
   Brakes: Brake Assist
- Brakes (front): Ventilated discs (296 x 24 mm), dual-piston calipers
- Brakes (rear): Solid discs (286 x 10 mm), single-piston calipers
- Structure: Advanced ring-shaped reinforcement frame
- Structure: Dual, side-impact door beams (front and rear)
- • Suspension: 4-wheel fully independent
- • Suspension (front): MacPherson strut
- Suspension (rear): Double-wishbone

### SAFETY AND SECURITY

- Airbags (SRS): Driver dual-stage deployment
- Airbags (SRS): Front passenger dual-stage deployment with occupant detection system
- Airbags (SRS): Front seat side-impact
- Airbags (SRS): Side curtain with rollover sensor
- Child safety: Rear door locking system
- Child safety: Rear seats ISO-FIX/LATCH anchor system
- Head restraints (front): Height adjustable, anti-whiplash
- • Head restraints (rear): Removable and adjustable
- Seatbelts (front): 3-point pretensioners and load limiters (Driver – ELR/Passenger – ALR), heightadjustable shoulder belt anchors
- Seatbelts (rear): 3-point, all seating positions (ALR)
- Security: Anti-theft system and engine immobilizer system
- Security: Keyless entry system with panic alarm
- Traction Control System
- Vehicle Dynamics Control system with lateral-g and yaw-rate sensor



**EXTERIOR** Body: Rocker panel and rear quarter mouldings (black) LP Bumper (rear): Stainless steel step pad Door mirrors: Power adjustable, foldable and heated (body colour) Door handles: Chrome Exhaust: Twin mufflers, single outlet TP/LP Exhaust: Stainless steel tips TP/LP Fog lights: Multi-reflector halogen Headlights: Auto-off with ignition switch Headlights: Contoured multi-reflector halogen (high beam) Headlights: Contoured multi-reflector halogen (low beam) Headlights: Contoured multi-reflector Xenon High Intensity Discharge (HID) (low beam) Hood: Functional hood scoop for intercooler air flow TP/LP Moonroof: Extra-large glass, power and sliding with sunshade • Roof rack: Raised-profile roof rails Splash guards Spoiler: Roof-line Tires: 215/65 R16 96H Bridgestone Dueler H/T687 M+S All-Season Tires: 225/55 R17 95H Yokohama Geolandar G95 M+S All-Season - Wheels: 16" x 6.5" steel with wheel covers, 6-spoke TP - Wheels: 16" x 6.5" aluminum alloy, 5-spoke LP • Wheels: 17" x 7" aluminum alloy, 5-spoke Windows: Privacy tinted glass (rear doors and cargo area) TP/LP Windshield: Wiper de-icer

Wipers (windshield): Fin-shape design, variable

Wiper (rear window): Intermittent and continuous

intermittent with washer

mode with washer

			- 2.5X - PZEV
			- PZEV - 2.5XT Limited
			2.5XT Ellineed
			SEATING AND TRIM
•	•	•	Accents/trim: Titanium finish
LP	-	-	Accents/trim: Woodgrain and titanium finish
P/LP	-	•	Door handles (interior): Chrome
•	•	•	Floor mats: Carpet
•	•	-	Interior: Premium cloth upholstery
LP	-	•	Interior: Perforated leather seating surfaces
ΓP/LP	-	•	Gear selector: Leather-wrapped
•	•	•	Parking brake: Soft-grip
-	-	•	Pedals: Aluminum alloy sport
•	-	-	Seat (driver's): 6-way manual adjustable
P/LP	•	•	Seat (driver's): 10-way power adjustable including power lumbar support
•	•	•	Seat (passenger): 4-way manual adjustable
•	•	•	Seats (front): Heated with four level settings
•	•	•	Seats (rear): 60/40-split, flat-folding
P/LP	-	•	Seats (rear): Reclining
•	•	•	Seats (rear): Folding centre armrest
ΓP/LP	-	•	Steering wheel: Leather-wrapped
			INSTRUMENTS
•	•	•	Gauges: 3D luminescent with metal trim
•	•	•	Gauges: Full needle sweep on start-up
•	•	•	Information display: Clock, ambient temperature,

•	•	•	Gauges: 3D luminescent with metal trim
•	•	•	Gauges: Full needle sweep on start-up
•	•	•	Information display: Clock, ambient temperature, fuel economy (average and real time)
•	•	•	Instrument panel: Coolant temperature indicator
•	•	•	Instrument panel: Fuel gauge with low fuel warning light and fuel door location indicator
•	•	•	Odometer: Digital, dual trip modes

 2.5X
PZEV
2.5XT Limite

### **COMFORT AND CONVENIENCE**

$\perp$			COMIN OR I AND CONTACT
•	•	•	Armrest (front): Sliding
•	•	•	Climate control: Air conditioning with air filtration
LP	-	•	Climate control: Automatic
•	•	•	Cruise control: Steering wheel integrated
•	•	•	Glove box: Lockable
•	•	•	Ignition key ring: Illuminated
•	•	•	Light: Front door courtesy light, interior dome with off delay and map spotlights, ambient overhead
•	•	•	Power outlet: 12V in armrest console and in dash
•	•	•	Steering wheel: Tilt adjustable, telescopic
•	•	•	Storage: Multi-function console compartment with removable partition and integrated cup holders (2)
•	•	•	Storage: Door compartments with integrated cup holders
•	•	•	Storage: Illuminated tray, centre console
•	•	•	Storage: Overhead compartment
LP	-	•	Storage: Driver seatback pocket
•	•	•	Storage: Passenger seatback pocket
TP/LP	-	•	Storage: Rear seat cushion table with integrated cup holders (2), illuminated
•	•	•	Visor: Dual, with mirrors
•	•	•	Windows (power): Driver's window auto down

### **CARGO AREA**

LP	-	•	Cargo cover: Retractable
•	•	•	Cargo tie down hooks (4)
TP/LP	-	•	Cargo tray / protective mat
•	•	•	Light: Cargo area
•	•	•	Power outlet: 12V
•	•	•	Storage: Sub-floor compartment
•	•	•	Utility hooks (4)

2.5XPZEV2.5XT Limited

standardTP Touring PackageLP Limited Package

### **AUDIO AND TECHNOLOGY**

•	•	•	Antenna: Roof-mounted				
•	•	-	Audio system: AM/FM/CD/MP3/WMA				
LP	-	•	Audio system: Premium AM/FM/6CD/MP3/WMA				
•	•	•	Audio controls: Illuminated, steering wheel integrated				
•	•	•	Auxiliary input: Audio source in armrest console				
•	•	•	Radio Data System				
•	•	-	Satellite Radio: Pre-wired (dealer accessory required)				
TP/LP	-	•	Satellite Radio: SIRIUS® Satellite Radio installed (3-month trial subscription included)				
•	•	-	Speakers: 4-speaker system				
LP	-	•	Speakers: Premium, 6-speaker system				
LP	-	•	SRS CS-Auto™ audio enhancement system				
•	•	•	Text display				
•	•	•	Vehicle-speed-sensitive volume				

### **MULTIMEDIA OPTION**

### Available with Limited Package and 2.5XT Limited

- CD/MP3/WMA audio system
- Audyssey MultEQ™ audio enhancement
- 120-watt subwoofer
- Bluetooth® hands-free system
- DVD playback
- GPS DVD-based navigation system
- Monitor system featuring a colour touchscreen with clock, fuel information, driving record data, maintenance schedule and calculator

### **AVAILABLE PACKAGES** (with Forester 2.5X)

### **Touring Package**

- 16-inch aluminum alloy wheels
- Power sliding extra-large glass moonroof
- Multi-reflector halogen fog lights
- Chrome door handles; stainless steel muffler exhaust tips
- Wiper de-icer
- Rear seat cushion table (retractable) with integrated illuminated cup holders; reclining rear seats
- 10-way power-adjustable driver's seat including power lumbar support
- SIRIUS® Satellite Radio installed (3-month trial subscription included)
- Leather-wrapped steering wheel and gear selector
- Cargo area tray

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### **Limited Package - 4EAT SS only**

- 17-inch aluminum alloy wheels with Yokohama Geolandar All-Season tires
- Power sliding extra-large glass moonroof
- Multi-reflector halogen fog lights
- Xenon High Intensity Discharge (HID) headlights (low beam)
- Chrome door handles
- Stainless steel rear step pad and exhaust tips
- Wiper de-icer
- Automatic climate control
- Premium AM/FM/6CD/MP3/WMA 6-speaker audio system and SRS CS-Auto™ audio enhancement

- SIRIUS® Satellite Radio installed (3-month trial subscription included)
- Leather-wrapped gear selector and steering wheel
- 10-way power-adjustable driver's seat including power lumbar support; driver's seatback storage pocket
- Rear seat cushion table (retractable) with integrated illuminated cup holders

Limitad

- Reclining rear seats
- · Retractable cargo cover and cargo area tray
- Perforated leather seat insert and woodgrain interior dash trim
- Available Multimedia Option (see Audio and Technology for details)

### **AVAILABLE COLOURS**



	2.5X	Package	Package	PZEV	2.5XT Limited
Camellia Red Pearl	GC	GC	GL	GC	GL
Dark Grey Metallic	ВС	ВС	BL	ВС	BL
Newport Blue Pearl	GC	GC	GL	GC	GL
Obsidian Black Pearl	ВС	ВС	BL	ВС	BL
Paprika Red Pearl	-	-	-	-	BL
Sage Green Metallic	GC	GC	GL	GC	-
Satin White Pearl	ВС	ВС	BL	ВС	BL
Steel Silver Metallic	ВС	ВС	BL	ВС	BL

Touring

BC Onyx Black Cloth GC Platinum Grey Cloth BL Onyx Black Perforated Leather GL Platinum Grey Perforated Leather

The Supplemental Restraint System (SRS airbags) affords the driver and passenger additional protection in some collisions. This system provides supplemental protection only, and seatbelts must be worn in order to avoid injuries to out-of-position occupants upon airbag deployment. The combination of SRS and seatbelts provides the best protection in a serious accident. All illustrations, specifications, features and photographs contained in this brochure are based on product information available at the time of its printing, and may not be completely accurate following its publication. Colours shown may vary due to reproduction variations in the printing process, and some vehicle parts cannot be shown in certain photographs. Subaru Canada, Inc. reserves the right to discontinue or make changes at any time, without notice or incurring obligations, to colours, materials, equipment, accessories, features, specifications and models, or to change their prices. Please visit our Web site for the latest information and specifications. For complete details on product updates, warranties or the Subaru C.A.R.E. program, please contact your Subaru Dealer. Forester, Subaru BOXER, Subaru C.A.R.E. (Customer Assistance for Roadside Emergencies) are registered trademarks. Audyssey MultEQ is a registered trademark of Audyssey Laboratories, Inc. Bluetooth is a registered trademark of Bluetooth SIG, Inc. SIRIUS and related marks are trademarks of SIRIUS Satellite Radio Inc. SPORTSHIFT is a registered trademark of Prodrive Ltd. SRS CS-Auto is a trademark of of SRS Labs, Inc. Printed in Canada. © 2009 Subaru Canada, Inc. 2010 model year.







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Organic Compound) free to be fully recyclable with no harmful residue.

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