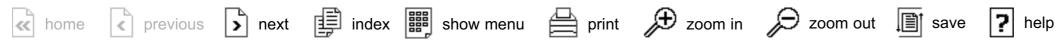
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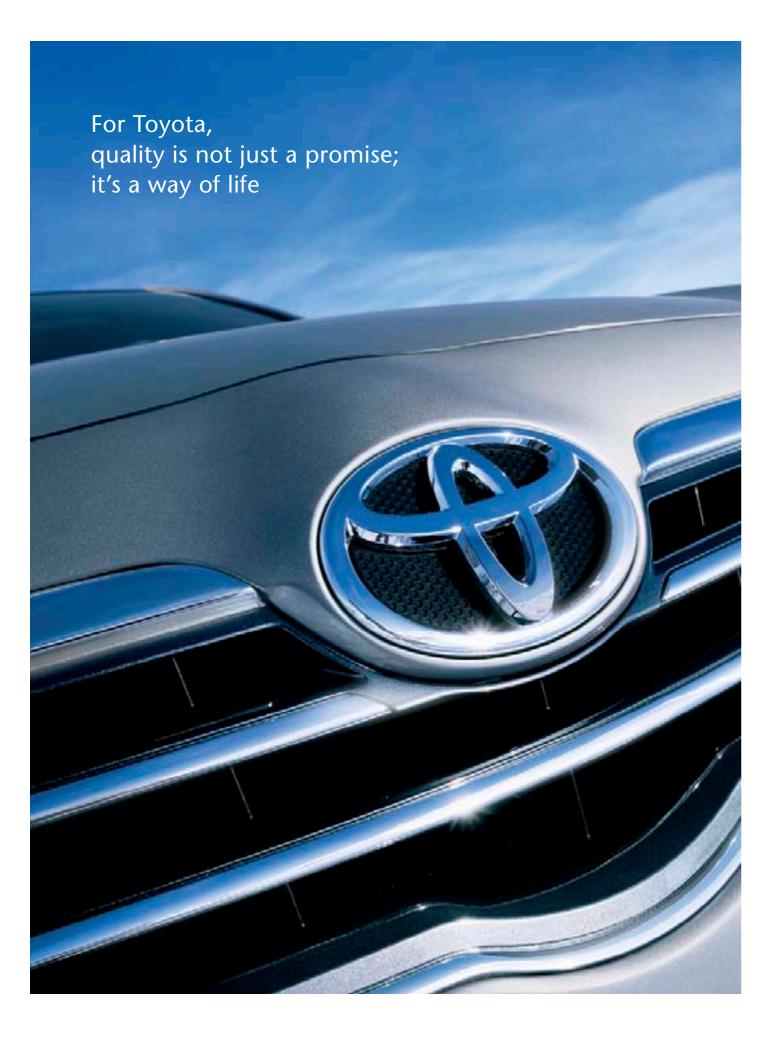












Nothing is so good that it cannot be made "From now on, I want everybody to put their better. That is why we strive for constant improvement in everything we do. It is not a motto. Or a mission statement we hang on the wall and forget about. It is simply the way we do things. We have a word for it: 'kaizen'. It means 'continuous improvement' and it is the key principle that guides us in our pursuit of total quality.

This commitment to quality results in real benefits - benefits that enhance the quality of your life. We know this because you tell us so by consistently voting Toyota highly in independent customer satisfaction surveys. This is also evident through the excellent results Toyota achieves in the Euro NCAP safety tests. Most of all we know this because we make it our business to find out how to give you the best possible ownership experience, from when you first buy your car, right up to when you ultimately sell it.

What this means for you is that every time you get into the driving seat of a Toyota and start the engine, you will experience a feeling of complete confidence. Confidence that comes from knowing that the car you are driving is designed and engineered with the very highest standards of quality and reliability in mind.

For Toyota, quality is not just a promise; it's a way of life.

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🕻 previous 🕟 next 🗊 index 🏢 show menu 🚔 print 🔑 zoom in 🔑 zoom out 🗊 save 🏹 help

efforts together and unite in finding a way to make superior vehicles."

Kiichiro Toyoda, Founder

Toyota Motor Corporation, May 1939



Contents

Toyota Avensis Introduction Design

Comfort and quality Driver ergonomics Cabin ergonomics

Performance

Driving dynamics D-4D engine technology VVT-i engine technology

Safety

Active safety Passive safety

The Avensis range Form and function Avensis grades

Choices

Option packs Exterior colours and interior trims

Technical data Specifications Equipment

Peace of mind

Toyota customer support Advanced reassurance

 \checkmark previous \checkmark next index is show menu \rightleftharpoons print \not zoom in \not zoom out is save



? help

k home



Reaching new heights

There are many ways of getting ahead, yet few take you there as comfortably and effortlessly as the new Avensis. Tackling steep hills or cruising along, this Toyota comes equipped with all the advanced technology and the superior level of comfort you could wish for to make your journey as exciting and stressfree as possible.

You'll notice a whole range of fresh design features on the exterior and interior. Modern colours and trims, as well as six grades including the exclusive T180, add to the Avensis' dynamic and sophisticated feel.

Once you take to the wheel and experience the new powerful engines, with the D-4D 180 High Power at the top of the range, the Avensis keeps you in no doubt that this car was designed for people, and by people, who love to drive.

Whether you choose the sporty and spacious Tourer, the elegant Saloon or the versatile Hatchback – all three styles feature the same premium Avensis qualities.



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Exhilaration starts at 0 mph

The carefully-crafted shapes act as a prelude to the sophisticated driving experience. The sharp grille, angled head and rear lamps, door mirrors with integrated turning lights and specificallydesigned alloy wheels* indicate what awaits you - a truly dynamic and pleasurable drive.

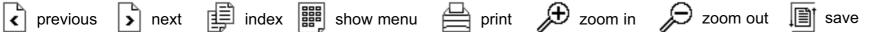
Elegance and dynamism strike a particular balance on the Tourer. This character is further enhanced by the T180, with its 17" alloy wheels and a dark grey grille with chrome inserts, as seen on the Tourer featured here.

As our choice of refined engines shows, there's no need to compromise on fuel efficiency or low emissions. The Avensis is now available with the all-new D-4D 130 (126 DIN hp) diesel engine,

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* Entry grade comes with steel wheels as standard.

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the mid range D-4D 150 (150 DIN hp) as well as the top of the range D-4D 180 High Power engine (177 DIN hp). There are also two VVT-i petrol models with an output ranging from 129 to 147 DIN hp.

There are six equipment levels to choose from: T₂, T_{3-s}, T_{3-x} T₄, T Spirit, plus the T180 – which is reserved for the top of the range D-4D 180 High Power diesel model. It features Alcantara perforated leather seats for the ultimate in refinement.



An eye for the finer things

Sophistication is all in the details. Every single feature has been carefully tested and engineered to meet the highest quality standards. Inside and out.

For added safety and style, the wing mirrors are fitted with indicator lamps. They are power retractable* and have a wide viewing range.

The grille features metallic details* and well-defined openings for a sporty feel – enhanced by the stylish alloy wheels*. Add to that carefully crafted rear lights, another Avensis trademark.

Inside, premium quality also abounds: you'll notice the ergonomic audio switches mounted on the four-spoke leather steering wheel with its silvercoloured stitching, the power window controls for front and back seats and the well-designed seats themselves, which can be specified with Alcantara leather*. And to make sure you are effortlessly guided to your destination an advanced navigation system is also available.

* Availability varies according to grade, see Specifications and Equipment for details.











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The 10-way, power-adjustable driver's seat and the tilt and telescopic steering wheel can be set to suit your ideal driving position. To increase back comfort, the driver seat can also be fitted with a lumbar support. And as you'd expect from a premium car, the passenger seat is also height adjustable*.

The instrument panel is designed to accelerate access to all essential data such as vehicle status, rev counter, speedometer and trip computer. Turnby-turn satellite navigation is available as standard on T_{3-s}, T₄, T Spirit and T₁₈₀. Full map navigation is available as an optional upgrade* and features an optimised screen and controller. It can be operated by the ergonomic remote control or by voice commands in German or English*.

The large 7", pop-up colour screen offers many benefits including coverage of 24 countries across Europe[§] and a choice of eight different languages for the audio and graphic directions.

* Availability varies according to grade, see Specifications and Equipment for details. § Includes Poland from August 2006 and Russia from October 2006.

Perfect fit: On the T Spirit and T₁₈₀, a 10-way, power-adjustable driver's seat and 8-way, poweradjustable front passenger's seat maximise comfoi and support*.

Tailored to your measurements

Take a seat and you'll feel as if the Avensis was designed exactly to your specification. Precise driver ergonomics ensure you can fully concentrate on the road and enjoy the journey.







Sharing has never been more enjoyable

The Toyota Avensis has one of the most spacious cabins in its class with plenty of head and legroom, so it comes well prepared.

Premium quality is reflected in the smallest detail and even in the things you don't see. That's why road noise levels are kept to a minimum to help ensure you enjoy superb cabin acoustics. This has been achieved thanks to the revolutionary Ultra Light Concept (ULC) insulation material used throughout the cabin. With the Automatic Sound Levelizer (ASL)

that is incorporated in the audio system automatically controlling the volume and frequency according to noise levels from vehicle speed, you can fully appreciate the sound quality from the eight speakers that are strategically placed throughout the cabin*. What's more, the system also has the capability to play MP3 and WMA files on CD and features ergonomic, steering wheel-mounted controls. All of which adds up to an optimum listening experience.

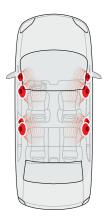
To add to the sophisticated atmosphere, dual-zone air conditioning is fitted as standard*. The variable displacement compressor optimises power usage according to demand and driving conditions and so contributes to fuel efficiency.

* Availability varies according to grade, see Specifications and Equipment for details.



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For perfect acoustics eight speakers are strategically placed throughout the cabin







Sharpens the senses, smoothes the ride

The Avensis' many intelligent solutions help ensure that you're as close to the road as you want to be, and as removed from any obstacles as possible.

The front spoiler and bumper line as well as the underbody which covers the fuel tank are designed to enhance aero-dynamics on the Avensis, giving the Saloon and Hatchback a drag co-efficient of 0.28 and the Tourer 0.29. The use of a revolutionary Ultra Light Concept (ULC) insulation material not only minimises driving sounds, but also saves weight and hence further reduces fuel consumption.

For a smooth ride and precise steering feel, the MacPherson strut front suspension combines enhanced shock absorbers and stabilisers. At the rear, the double wishbone with toe control arm has also been further improved for

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optimised reaction time and stability during cornering.

In addition, the chassis features cross members for added torsional rigidity, wide front and rear treads and a wheelbase that positions the wheels close to the corners for superior balance and stability.

Whichever of the three body styles, two VVT-i or three D-4D engines you choose, the Avensis has plenty to offer – especially to those who share our passion for driving.

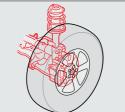
All engines create optimum balance between performance and comfort. And to prove the Avensis' commitment to quality, we have further optimised the suspension system and steering to put more feel into every bend and corner.

* All technical data is subject to final homologation. Figures shown are for Saloon and Hatchback. Please refer to specifications for Tourer performance data.

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Front suspension

The MacPherson strut front suspension combines shock absorbers and stabilisers, giving a smooth ride and precise steering feel.



Rear suspension The toe control arm to the double wishbone rear suspension enhances reaction and stability during cornering.

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Manual transmission The lightweight 6-speed manual transmission (standard on all D-4D engines) contributes to enhanced fuel economy.



Automatic transmission* The 4-speed automatic transmission has a sequential shifting system to also allow manual gear changes.







Toyota D-CAT system This exhaust treatment system reduces particulate and NOx emissions significantly.



Piezoelectric injectors The injectors in the common rail system are controlled piezoelectrically and operate at incredible pressure (180 MPa) to create optimum combustion conditions.



D-4D 180 High Power Strong torque across the rev range combines with class-leading power output to create a driving experience unrivalled by any comparable diesel.



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D-4D 180. High Power Diesel, by Toyota

Introducing the state-of-the-art 2.2 litre D-4D 180 High Power engine.

Generating 400Nm of torque from 2000–2600 rpm, the 177 DIN hp engine delivers exceptional responsiveness through a 6-speed transmission, no matter what driving conditions you face. Its Variable Nozzle Turbocharger is electrically activated, increasing overall efficiency. And, with the use of piezoelectric injectors in the common rail system (which allow fuel to be injected at a much higher pressure) combustion control is made extremely precise - culminating in power and torque which outperforms any comparable diesel in its class.

There's no compromise on emissions either. Using Toyota's D-CAT (Diesel Clean Advanced Technology) system, the highly sophisticated Diesel Particulate Nox Reduction (DPNR) technology produces the lowest combined nitrogen oxide (NOx) and particulate matter (PM) emissions of any comparable diesel engine. This is significantly below the requirements of 2005 Euro IV legislation.

The engine delivers excellent fuel economy too, at a remarkable 46 mpg. And, with a top speed of 137 mph*, blends power, response, refinement and low emissions in a way that offers real reward for both the environment and the driver.

* As tested on a closed circuit







Drive a Toyota D-4D and nature will thank you for it

Here is further proof that Toyota's D-4D technology delivers on powerful yet environmentally friendly diesel engines.

The new 2.0 litre D-4D 130 diesel engine offers the latest in performance engineering. It combines optimum power with low fuel consumption and low levels of undesirable emissions. The key to this success is common rail, direct injection combined with twin overhead camshafts, four valves per cylinder and a Variable Nozzle vane-type Turbocharger.

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With advanced Toyota technologies our engineers have created a best-in-class new 2.0 litre D-4D 130 engine with increased output (126 DIN hp) and a remarkable 300 Nm maximum torque whilst lowering emissions. With only 146 g/km CO₂ emissions, this model is amongst the cleanest currently on the road.

The D-4D 130 reaches 0-62 mph in 10.3 seconds* and a top speed of 124 mph. Yet consumption is 51 mpg, giving an astonishing potential range of over 620 miles between fills. Thanks to the use of an aluminium cylinder head and block, engine weight has been reduced and, combined with a reduced displacement of 1998 cc, excellent fuel efficiency can be achieved.

🕻 previous 🖒 next 🗊 index 🏢 show menu 🚔 print 🔑 zoom in 🔑 zoom out 🗊 save 🍞 help

The D-4D 150 offers flexibility while delivering 310 Nm/2000-3200 rpm of torque and 150 DIN hp output through a 6-speed manual transmission. This gives it a top speed of 130 mph[§] and acceleration from 0-62 mph in 9.3 seconds[§]. Yet fuel consumption stays low with 47.9 mpg thanks to the D-4D lightweight engine technology.

* All technical data is subject to final homologation. Figures shown are for Saloon and Hatchback. Please refer to specifications for Tourer performance data § Tested on a closed circuit.

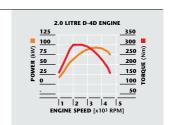
Please refer to the back of this brochure for other model/transmission variations

2.0 litre D-4D 130 The new 2.0 litre engine delivers excellent torque with extremely low emissions

2.2 litre D-4D 150 The 2.2 litre engine was

developed to provide strong power right across the rev range.













Your short-cut to more fun

With two VVT-i petrol engines featuring precise engine technology to balance pure driving pleasure with low fuel consumption and low emissions there's a choice for every driver.

The Avensis' innovative direct injection and VVT-i petrol engine technology responds to the way you drive by delivering the ideal balance of power, responsiveness, fuel economy and emission control.

VVT-i stands for Variable Valve Timing – with intelligence. It refers to the engine's ability to alter the timing and duration of the intake valve opening. This process is controlled by an electronic 'brain' that makes sure the valve timing is always optimised for every condition the driver is likely to encounter. This process is carried out dozens of time every second and cannot be detected by the car's occupants, other than in appreciating

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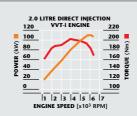
the engine's flexibility, low petrol consumption and impressive emissions. The 1.8 litre VVT-i is best-in-class with regard to fuel consumption.

The system reacts instantly to the demands being made on the engine by electronically optimising the timing of the valve opening. This delivers the power needed, when it's needed.

While all Avensis petrol engines feature VVT-i, the 2.0 comes with the added benefit of direct petrol injection. The petrol is introduced directly into the combustion chamber, resulting in a considerable increase in efficiency. Toyota has mastered the technology required to make direct petrol injection a production reality, and has created a frugal yet powerful engine as a result.

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2.0 litre direct injection VVT-i engine Power: 147 DIN hp/5700 rpm Torque: 196 Nm/4000 rpm 0–62 mph in 9.4 seconds* Top speed: 130 mph[§] Fuel consumption: 35 mpg⁶



Г.8 Powa Torq 0–6. Top Fuel

* Avensis Saloon and Avensis Hatchback with five-speed manual transmission. Tested on a closed circuit.

[§] Avensis Saloon, Avensis Hatchback and Avensis Tourer with five-speed manual transmission. Tested on a closed circuit.

Combined cycle, is Saloon, Avensis Hatchback and Avensis Tourer five-speed manual transmission

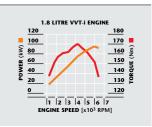
Please refer to Specifications and Equipment for other model/transmission variations.

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1.8 litre VVT-i engine

Power: 129 DIN hp/6000 rpm Torque: 170 Nm/4200 rpm 0–62 mph in 10.3 seconds* Top speed: 124 mph[§] Fuel consumption: 39.2 mpg[•]









Always on the right track to safety

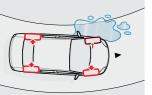
The Avensis is packed with advanced active safety technology designed to help you tackle difficult situations and ensure you stay in complete control of the car.

Brake Assist

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During sudden heavy braking, BA* helps reinforce the braking action while ABS with EBD assists in steering around obstacles as your vehicle comes to a halt.

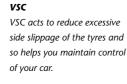
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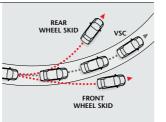


High performance braking

Front and rear disk brakes, with the front disks ventilated, plus ABS with EBD and BA* combine to give the Avensis a high-performance, well-controlled and predictable braking characteristic.

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Anti-lock Braking System (ABS) with **Electronic Brake Force Distribution** (EBD)

ABS helps you maintain control during sudden heavy braking or when braking on a slippery surface by electronically balancing the braking force between all four wheels to match the level of grip of each one. EBD complements this by optimising brake force distribution between each wheel.

Together the two systems help prevent the wheels from locking and allow you to steer around obstacles as you come to a halt.

7 help

Traction Control (TRC)* If you accelerate too hard and cause the drive wheels to loose grip and begin spinning, TRC will instantly reduce engine power to help restore traction.

All Avensis models feature projector-style headlamps that deliver an excellent light pattern on the road, contributing towards safer night-time driving.

TRC TRC detects wheel spin in the drive

wheels and automatically reduces engine power to suppress the spir and help restore traction.

Vehicle Stability Control (VSC)

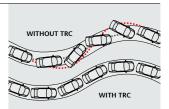
VSC automatically comes into operation if it detects skidding due to a sudden change in steering or a slippery road surface. It works by adjusting brake force and engine output to reduce excessive side slippage of the tyres, helping you return your car to a comfortable zone of control. VSC is now standard on all models.

Brake Assist (BA)*

BA automatically supports emergency braking if the brakes are applied guickly but without sufficient pressure on the pedal. It does this by measuring how fast and how hard the brake pedal is depressed and then, if appropriate, increasing braking force. The timing and degree of assistance reflects your own braking action, when you ease the pressure on the pedal, BA similarly reduces the amount of assistance.

Powerful headlamps

* ABS, EBD and BA are standard on all models.





collisions

Excellent collision resistance The Avensis cabin offers excellent protection to its passengers in a side-on collision.

Euro NCAP Scoring 34 out of a possible 36 points, the Avensis was awarded the maximum five-star Euro NCAP rating as a further testament to the design, engineering and build quality of this Toyota. It remains one of the safest cars in its class. Euro NCAP is an independent safety assessment programme that provides realistic, expert and reliable measurement for the safety performance of new cars.



9 airbags, 5 stars

Peace of mind is standard on the Avensis. This view is shared by Euro NCAP, an independent commission backed by European governments, motoring and consumer organisations, which measures safety on new cars - it awarded the Avensis the maximum five-star rating.

Comprehensive driver protection

The Avensis was the first car of its type in Europe to feature a driver's SRS knee airbag. This, combined with collapsible pedals, helps minimise the risk of foot and leg injuries in a frontal collision. Similarly, the collapsible steering column works in conjunction with the seat belt and SRS airbag to help reduce the risk of head and torso injuries.

Full SRS airbag coverage

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All Avensis models are fitted with nine SRS (Supplemental Restraint System) airbags as standard. The driver's and front passenger's dual-stage inflatable SRS airbags have proximity sensors and a rate of impact sensor that allow proper deployment to help prevent injuries. There is also an SRS airbag for

the front passenger, SRS side airbags for the front seats, and SRS curtain shield airbags covering both the front and rear seats. These are inflated from the centre, offering supported protection to front and rear passengers.

Automatic shift lock

The optional automatic transmission* is fitted with a fail-safe shift lock system to help prevent the shift lever being accidentally moved from park to drive.

Excellent collision resistance

Front and rear crumple zones and strengthened roof and pillars help alleviate cabin deformation in a crash and so reduce the threat of injury to the people inside. The doors also incorporate impact bars, belt-line reinforcement and energy absorbing pads for extra security in a sideon collision.

Front and rear seat belts

Both front seat belts incorporate pretensioners which instantly draw the seat belt back at the moment of impact and force-limiters that release belt tension when a specific load is reached. Together with the SRS airbags, they help maximise

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chest injuries. A dual-stage, two-minute audio and visual seat belt reminder system warns you if the front belts have not been fastened. The rear seats are fitted with three-point ELR (Emergency Locking Retractor) seat belts.

safety while reducing the likelihood of

ISOfix seat fixings

The Avensis incorporates special anchor points – including a top tether that helps prevent the seat tipping forward - for a safe and convenient way of correctly securing ISO fix child seats (available from your Toyota retailer).

Whiplash Injury Lessening (WIL)

Front seats have been specifically designed and positioned to help reduce injury to the vertebrae in the neck in a rear-end collision.

Security

All Avensis models are fitted with an engine immobiliser, central power door locking and remote keyless entry.

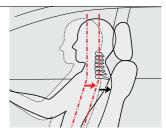
* Four-speed automatic transmission is available depending upon engine type

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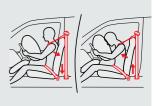
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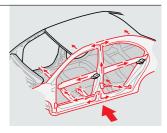
WIL seats

The WIL front seat design helps minimise the risk of neck whiplash injuries in low-speed, rear-end



Seat belt tensioner system Front seat belts with pre-tensioners and force-limite help reduce the likelihood of chest injuries in an acciden











Designed to fit more in

All three models – Saloon, Hatchback and Tourer – are designed with plenty of room for you and your passengers and lots of space for luggage and possessions.

The Hatchback offers the best of both worlds – with a luggage compartment size similar to the Tourer and a package tray enhancing the Saloon feel.

The luggage capacity is 520 litres in the Saloon and Tourer, and 510 litres in the Hatchback. In all the models, the rear seat back splits 60:40 and each element will fold to create a larger luggage area. With both seats folded down this increases to

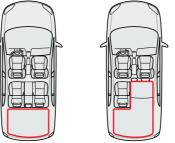
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1320 litres in the Hatchback and 1500 litres in the Tourer. To ease loading and unloading, the lip of the boot is lowered.

Equal attention has been given to incorporating boxes*, pockets, shopping bag hooks and trays for those personal items that everyone likes to keep close at hand. For added security, there's underfloor storage built into the boot.

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* Tourer only.





60:40 folding From 520 litres to 1500 litres to suit your needs.

> **Storage tray** A handy storage tray is located in the floor of the boot to store the tonneau cover when not in use.



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Tonneau cover With the tonneau cover in place, the contents of the boot are hidden from prying eyes.



Luggage restraint

The lid of the storage tray in the boot of the Tourer also acts as a useful restraint to stop items sliding.







All equipment systems on the new Avensis have been further enhanced to give you an instant upgrade, starting with the T₂. It features intelligent solutions and superior quality finishes to make driving this Toyota a truly rewarding experience.

There are many details to look out for, inside and out. Starting with the colourkeyed bumpers, door handles and wing mirrors with new indicator lights.

Inside the cabin, the new interior trim combined with dark grey fabric adds to the sleek contemporary feel. Also, the combi meter design offers optimum legibility, especially at night.

To complete the comfortable atmosphere, a manual air conditioning system comes as standard as well as the new sophisticated audio system with eight speakers and advanced bass quality. It can play MP3 and WMA files that are burned to CD and features an Auto Sound Levelizer that automatically adjusts the volume according to the engine speed.

Versatility is another strength of the T₂, proven by added storage boxes and 60:40 folding rear seats that make loading your belongings that little bit easier.

Optitron combi meter The Optitron combi meter offers optimum legibility, especially at night.



Audio system The audio system features an Auto Sound Leveliser



Air conditioning The standard manual air conditioning optimises power usage for greater fuel efficiency.

- New dynamic 16" wheel can Revised combi-meter
- 60/40 rear seat folding
- standard on Saloon
- Twin front and side airbaas
- Roof airbags
- Knee airbag
- ABS with EBD Optitron instruments
- Turning signal in exterior mirrors 8 speaker radio/cassette/CD tuner with MP3, auto sound leveliser and New DSP (extended bass reception auality
 - Steering wheel audio controls
 - Glass integrated audio aerial
 - Electic boot release
 - ISOFIX fixings 16" steel wheels and wheel cover



Moving up to T3 grades, choose from more refinement or the convenience of turn-by-turn satellite navigation with Electronic Traffic Avoidance.

Available in two options T_{3-S} and T_3 - χ , the T_3 grades come with a leather steering wheel and a new sophisticated trim with metallic-style inserts combined with refined dark grey seat fabric.

To keep personal belongings safely stowed away, the T₃ also has a handy storage box in the centre of the dashboard.

The T_{3-S} has exclusive 8-spoke 16" alloy wheels and turn-by-turn satellite navigation with Electronic Traffic Avoidance. This feature alerts you to heavy traffic conditions, suggesting alternative routes, enabling you to reach your destination with minimal delay.

The T_3_X is offered with a heightadjustable front passenger seat, cruise control on D-4D models, automatic air conditioning, power rear windows, automatic headlamps and 16" 5-spoke alloy wheels.

Whichever T₃ you choose, Optitron combi meters have the added benefit of a trip computer, providing you with useful data on route including average speed, fuel consumption and driving range.

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previous $\mathbf{5}$ next $\mathbf{1}$ index $\mathbf{1}$ show menu $\mathbf{2}$ print $\mathbf{5}$ zoom in $\mathbf{5}$ zoom out $\mathbf{1}$ save

Trip computer The trip computer informs you about fuel consumption, average speed and overall distance.



Driver and passenger seat For your convenience, both front seats are height adjustable*.



16" allov wheels

T_{3.9}

 Turn-by-turn satellite navigation – Automatic headlamps and Electronic Traffic Avoidance – 16" alloy wheels - Leather gear shift knob

T_{3-X}

- Cruise control (D-4D)

- Automatic air conditioning
- Power rear windows
- Front fog lamps
- Enhanced trim with metal inserts
- Rain sensor wipers
- Electrochromatic rear-view mirror
- Leather steering wheel
- and aear shift knob
- Heated retractable mirrors





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The T₄ grade combines the sophisticated features of both T3 grades and adds the dynamic styling of 17" alloy wheels.

Turn-by-turn satellite navigation comes as standard as does cruise control, automatic air conditioning and an electrochromatic rear-view mirror.

On the exterior the 2.2 litre D-4D model comes with 5-spoke 17" alloy wheels whilst all other engine models feature 7spoke 17" alloy wheels which have been specifically designed for this grade to further enhance the dynamic look.

Toyota navigation system (TN310) Wherever you go, finding your way is easy with the innovative Toyota TNS310 (Traffic) Plus DVD navigation system.



Leather steering wheel The T₄ grade comes with a leather steering wheel and shift knob.



- T₄
- Automatic headlamps Cruise Control
- 17" 7-spoke alloy wheels Automatic air conditionina
- Power rear windows
- Front fog lamps
- Enhanced trim with
- metal inserts

- Rain sensor winers
- Electrochromatic rear-view mirror - Leather steering wheel
- and gearknob

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 A previous
 A previous

- Heated retractable mirrors - Turn-by-turn satellite navigation
- and Electronic Traffic Avoidance

501000



Style, performance, but above all, quality are the hallmarks of the Avensis, a superbly refined and engineered car that delivers what it promises. And there's no more rewarding a model than the Avensis T Spirit.

Exuding quality in every detail – performance, handling, comfort and safety - the prestigious T Spirit has extra refinements such as cruise control*, multiadjustable electric front seats and driver's lumbar support, plus the opulence of high-grade leather seat facings.

The T Spirit is offered with dual-zone, automatic air conditioning and, as an option, a sophisticated full-colour map DVD satellite navigation system. What's more, as with all Avensis models, the T Spirit comes with a reassuring range of longterm mechanical, paint and anti-corrosion warranties.

The Avensis T Spirit – quality that endures.

* Cruise control is also available on T₃ (D-4D) and T₄.

– 6 CD autochanaer Leather trim - Seat lumbar support Power seats Cruise control _ 17" 10-spoke alloy wheels (17" 5-spoke alloy wheels on 2.2 D-4D)





Full map navigation

The optional full map navigation system features a 7" colour screen.



Cruise control The steering wheel-mounted cruise control allows for fingertip efficiency.



T Spirit







The T180 is the most exclusive way to drive an Avensis, reserved for our top-of-the-range D-4D 180 engine. It offers the optimum in comfort and refinement, to match the truly dynamic characteristics of this car.

That's why you'll find specific 17" alloy wheels and a dark front grille with chrome inserts on the exterior.

Inside, the finest suede-look, Alcantarastyle and leather trim makes this Avensis especially inviting. You'll instantly notice fine details like the beautiful metallic-style inserts and silver-coloured stitching on the steering wheel and gear lever. To increase your comfort even further there is full leather trim throughout.

Add to that intelligent technology like the optional advanced full map navigation and you are guaranteed to get to your destination as effortlessly as possible.

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17" alloy wheels A distinctive design to enhance the dynamic character of the T₁₈₀.

Steering wheel The leather steering wheel has sophisticated stitching details.





A previous
 A next
 I index
 III show menu
 A print
 A zoom in
 A zoom out
 III save
 A help
 A

Image shows optional full map satellite navigation.

New steering wheel inserts For better grip and enhanced styling: the T₁₈₀ has new inserts on the steering wheel.

Gear lever Beautifully crafted leather stitching also features on the gear lever.



T180 - 2 - 2 - 2





Grille

The dark front grille with chrome inserts is exclusively available for the T_{180} .



Specific 17" alloy wheels Specific grille Standard Alcantara/leather seat trim Specific steering wheel inserts and stitching



Option packs



Protection pack

Featuring the Toyota Parking Aid (TPA400), mud flaps, a rear bumper protection plate and boot liner, the Protection pack will help to ensure your new Avensis stays in pristine condition.

The Toyota Parking Aid is a great help in car parks and when reversing close to low objects. Its rear sensors automatically activate when reverse gear is engaged and then link to an interior alarm that becomes progressively louder as you approach an obstacle. A cancellation switch is included to deactivate the sensors when towing.

Front and rear mud flaps Specially designed to protect from excessive spray and to reduce stone damage to paintwork.



Rear bumper protection plate To protect rear bumper paintwork against everyday scuffs and scratches when used for transporting family pets or loading and unloading luggage, shopping, etc. from the boot.

Boot liner Featuring an anti-slip surface to help prevent luggage sliding around, the tailored, waterproof boot liner will protect your boot from wear and tear.







Technology pack

Keeping in touch with your world is made easy in the Avensis with Toyota's top quality audio and Toyota Bluetooth[®] phone system.

Bluetooth[®] kit The Toyota Bluetooth® phone system features comprehensive voice recognition controls for the ultimate in ease of use. The system links through steering wheel switches and has audio connectivity for enhanced sound quality and a directional microphone to maximise pick-up. DAB radio

For truly dynamic listening you can add Digital Audio Broadcasting (DAB) to your pre-fitted audio. DAB offers near CD quality (depending on signal strength) and an extensive range of stations, services and programmes. In addition, a time shift function allows the user to replay songs and information up to 30 minutes after the initial live broadcast.



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DAB radio







Spoilt for choice

Whichever you choose, the interior trims offer timeless beauty whilst the unique body colours are backed by a three-year guarantee against imperfections.



T₂ and T_{3-s} Grey fabric











§ 2.2 D-4D models only.



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🕻 previous 🕟 next 🗊 index 🏢 show menu 🚔 print 🔑 zoom in 🔑 zoom out 🗊 save



? help

T₁₈₀

 T_{3-x} and T_4 Grey fabric*



Grey leather with Alcantara*



T_{3-s} 16" eight-spoke alloy wheel



T₄ 17" seven-spoke alloy wheel



T Spirit 17" ten-spoke alloy wheel





Specifications

ENVIRONMENTAL PERFORMANCE

	1.8 litre VVT-i petrol	1.8 litre VVT-i petrol	2.0 litre direct injection petrol	2.0 litre direct injection petrol	2.0 litre D-4D 130 diesel*	2.2 litre D-4D 150 diesel	2.2 litre D-4D 180 diesel
Transmission	5 M/T	4 SA/T	5 M/T	4 SA/T	6 M/T	6 M/T	6 M/T
Combined mpg (litres/100 km)							
Saloon/Hatchback	39.2 (7.2)	36.7 (7.7)	34.9 (8.1)	30.7 (9.2)	51.4 (5.5)	47.9 (5.9)	46.3 (6.1)
Tourer	39.2 (7.2)	-	34.9 (8.1)	30.1 (9.5)	49.6 (5.7)	47.1 (6.0)	45.6 (6.2)
Extra urban mpg (litres/100 km)						
Saloon/Hatchback	48.7 (5.8)	44.8 (6.3)	42.8 (6.6)	39.2 (7.2)	61.4 (4.6)	57.6 (4.9)	54.3 (5.2)
Tourer	48.7 (5.8)	-	42.8 (6.6)	38.7 (7.3)	60.1 (4.7)	57.6 (4.9)	53.3 (5.3)
Urban mpg (litres/100 km)							
Saloon/Hatchback	30.1 (9.5)	27.4 (10.3)	26.6 (10.6)	22.1 (12.8)	39.8 (7.1)	37.2 (7.6)	37.2 (7.6)
Tourer	30.1 (9.5)	-	26.4 (10.7)	21.9 (12.9)	39.2 (7.2)	36.7 (7.7)	37.2 (7.6)
Recommended fuel grade	95 unleaded	95 unleaded	95 unleaded	95 unleaded	diesel	diesel	diesel
Fuel tank capacity (litres)	60	60	60	60	60	60	60
Carbon dioxide, CO ₂							
Combined (g/km)							
Saloon/Hatchback	171	187	191	221	146	156	161
Tourer	172	193	193	224	149	158	163
Extra urban (g/km)							
Saloon/Hatchback	142	151	156	171	122	130	138
Tourer	143	157	157	174	125	131	141
Urban (g/km)							
Saloon/Hatchback	223	251	253	308	188	201	201
Tourer	223	257	254	310	190	205	201
Exhaust emissions (EU directive	70/220-1999/10	2 (stage 3)/EC)					
Euro class	Euro IV	Euro IV	Euro IV	Euro IV	Euro IV	Euro IV	Euro IV
Carbon monoxide, CO (g/km)	0.39	0.48 (0.45)	0.49 (0.35)	0.26	0.17	0.02	0.11
Hydrocarbons, HC (g/km)	0.04	0.03 (0.04)	0.07 (0.05)	0.06	-	-	-
Nitrogen oxides, NOx (g/km)	0.02	0.05 (0.03)	0.02 (0.02)	0.03	0.20	0.24	0.11
Hydrocarbons, HC & Nitrogen oxides, NOx (g/km)	_	- (-)	- (-)	_	0.22	0.24	0.15
Particulates, PM (g/km)	-	- (-)	- (-)	-	0.019	0.020	0.002
Noise (drive-by) (EU directive 1	999/101/EC)	• •	• •				
Noise dB(A)	72	73 (71)	72 (71)	73.5	71	72	73

ENGINE

	1.8 litre VVT-i petrol	2.0 litre direct injection petrol	2.0 litre D-4D 130 diesel*	2.2 litre D-4D 150 diesel	2.2 litre D-4D 180 diesel
Engine code	1ZZ-FE	1AZ-FSE	1AD-FTV	2AD-FTV	2AD-FHV (with D-CAT)
Number of cylinders	er of cylinders 4 in line 4 in line		4 in line 4 in line		4 in line
Valve mechanism	16 valve VVT-i DOHC chain drive	16 valve VVT-i DOHC chain drive	16 valve DOHC chain drive	16 valve DOHC chain drive	16 valve DOHC chain drive
Fuel injection system	Sequential multiport electronic fuel injection	Sequential multiport electronic direct injection	Direct injection common rail system with solenoid injection	Direct injection common rail system with solenoid injection	Direct injection common rail system with piezo injection
Displacement (cc)	1794	1998	1998	2231	2231

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Fuel consumption (EU directive 80/1268-1999/100/EC).

ENGINE									
	1.8 litre VVT-i petrol	2.0 litre direct injection petrol	2.0 litre D-4D 130 diesel*	2.2 litre D-4D 150 diesel	2.2 litre D-4D 180 diesel				
Bore x stroke (mm)	79.0 x 91.5	86.0 x 86.0	86.0 x 86.0	86.0 x 96.0	86.0 x 96.0				
Compression ratio	10.0:1	11.0:1	16.8:1	16.8:1	15.8:1				
Maximum output (kW/rpm)	95 (129 DIN hp)/ 6000	108 (147 DIN hp)/ 5700	93 (126 DIN hp)/ 3600	110 (150 DIN hp)/ 3600	130 (177 DIN hp)/ 3600				
Maximum torque (Nm/rpm)	170/4200	196/4000	300/ 2000–2800	310/ 2000–3200	400/ 2000–2600				

PERFORMANCE

	1.8 litre VVT-i petrol	1.8 litre VVT-i petrol	2.0 litre direct injection petrol	2.0 litre direct injection petrol	2.0 litre D-4D 130 diesel*	2.2 litre D-4D 150 diesel	2.2 litre D-4D 180 diesel
Transmission	5 M/T	4 SA/T	5 M/T	4 SA/T	6 M/T	6 M/T	6 M/T
Maximum speed mph (km/h)							
Saloon/Hatchback/Tourer	124 (200)	121 (195)	130 (210)	127 (205)	124 (200)	130 (210)	137 (220)
0-62 mph (sec.)							
Saloon/Hatchback	10.3	11.6	9.4	11.1	10.5	9.3	8.6
Tourer	10.5	-	9.6	11.3	10.5	9.3	8.6
0-400 m (sec.)							
Saloon/Hatchback	17.1	17.9	16.6	17.6	17.6	16.8	16.3
Tourer	17.2	18.0	16.7	17.7	17.6	16.8	16.3
Drag coefficient							
Saloon/Hatchback Tourer	0.28 0.29	0.28 0.29	0.28 0.29	0.28 0.29	0.28 0.29	0.28 0.29	0.28 0.29

SUSPENSION

	1.8 litre VVT-i petrol	2.0 litre direct injection petrol	2.0 litre D-4D 130 diesel*	2.2 litre D-4D 150 diesel	2.2 litre D-4D 180 diesel
Front		Mac	Pherson Strut with stabilise	er bar	
Rear		Double Wishbor	ne with toe-control link w	ith stabilizer bar	

BRAKES 1.8 litre 2.0 litre VVT-i direct petrol injection petrol Front: ventilated discs (mm) 277 295 Rear: solid discs (mm) 280 280 ABS/EBD • • Brake Assist . •

D = DriverP = Passenger M/T = Manual transmission SA/T = Sequential automatic transmission • = Standard ° = Optional – = Not available

* All technical data relating to 2.0 litre D-4D diesel 126 DIN hp engine subject to final homologation.

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2.0 litre D-4D 130 diesel*	2.2 litre D-4D 150 diesel	2.2 litre D-4D 180 diesel
295	295	295
280	280	280
•	•	•
-	-	-



Specifications

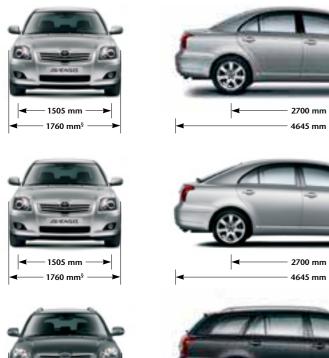
TYRES AND WHEELS

	T ₂	T _{3-s}	T _{3-x}	T ₄	T Sprirt	T ₁₈₀
16" steel wheels with full wheel cap	•	-	-	-	-	-
16" eight-spoke alloy wheels with locking wheel nuts	-	•	-	_	-	-
16" five-spoke alloy wheels with locking wheel nuts	-	-	•	-	-	-
17" seven-spoke alloy wheels with locking wheel nuts	-	-	_	• (not 2.2 D-4D)	-	-
17" five-spoke alloy wheels with locking wheel nuts	-	_	-	• (2.2 D-4D)	• (2.2 D-4D)	-
17" ten-spoke alloy wheels with locking wheel nuts	-	_	-	-	• (not 2.2 D-4D)	-
17" five-spoke darkened alloy wheels with locking wheel nuts	_	_	_	_	_	•
Space saver spare wheel	•	•	•	•	•	•

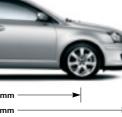
TRANSMISSION

	1.8 litre VVT-i petrol	2.0 litre direct injection petrol	2.0 litre D-4D 130 diesel*	2.2 litre D-4D 150 diesel	2.2 litre D-4D 180 diesel
Gearbox type	5 M/T or 4 SA/T	5 M/T or 4 SA/T	6 M/T	6 M/T	6 M/T
Drive type			Front wheel drive		

Dimensions







2700 mm

4715 mm





DIMENSIONS AND WEIGHTS

Exterior dimensions	Le	ngth	Width		Height		Wheelbase
Saloon/Hatchback (mm)	46	45	1760§		1480		2700
Tourer (mm)	47	15	1760§		1525◊		2700
	Sa	loon	Hatch	back	Tourer		
Front tread (mm)	15	05	1505	1505			
Rear tread (mm)	15	00	1500		1500		
Minimum turning radius (m)							
1.8 VVT-i and 2.2 D-4D engines			5.4				
2.0 direct injection petrol and diesel engines				5.6			
	1.8 litre VVT-i petrol	1.8 litre VVT-i petrol	2.0 litre direct injection petrol	2.0 litre direct injection petrol	2.0 litre D-4D 130 diesel*	2.2 litre D-4D 150 diesel	2.2 litre D-4D 180 diesel
Transmission	5 M/T	4 SA/T	5 M/T	4 SA/T	6 M/T	6 M/T	6 M/T
Weights							
Kerb weight (kg)							
Saloon	1280/1330	1300/1350	1340/1380	1370/1410	1435/1500	1450/1505	1460/1505
Hatchback	1305/1355	1305/1355	1345/1385	1375/1415	1440/1505	1455/1510	1465/1510
Tourer	1315/1355	1335/1380	1365/1405	1395/1420	1465/1525	1480/1535	1490/1535
Gross vehicle weight (kg)							
Saloon/Hatchback/Tourer	1820	1820	1895	1895	1970	1970	1970
Payload (kg)							
Saloon	575/500	555/475	565/520	535/490	535/470	535/465	535/465
Hatchback	555/490	535/470	560/515	530/475	530/465	515/460	515/460
Tourer	525/475	495/445	540/495	510/475	505/445	490/435	490/435
Towing capacity (kg)							
With brakes	1300	1300	1400	1400	1300	1300	1300
Without brakes	500	500	500	500	500	500	500
Luggage compartment				Saloon	Hatchback		Tourer
Up to tonneau cover (up to boot	door on Saloon)	with rear seats u	o (litres)	520	51	0	520
Fully loaded, with rear seats folde	ed (not applicable	on Saloon) (litre	s)	-	13	20	1500

Equipment

ENGINE/GRADE AVAILABILITY

	T ₂	T _{3-s}	T _{3-x}	T ₄	T Sprirt	T ₁₈₀
1.8 litre VVT-i petrol	•	•	•	-	-	-
2.0 litre direct injection petrol	_	-	-	•	•	-
2.0 litre D-4D diesel	•	•	•	-	-	_
2.2 litre D-4D diesel 150 DIN hp	-	•	•	•	•	_
2.2 litre D-4D diesel 177 DIN hp	-	-	-	-	-	•

* Widths shown do not include door mirrors.

§ Height includes roof rails.

[•] All technical data relating to 2.0 litre D-4D diesel 130 DIN hp engine subject to final homologation.

* All technical data relating to 2.0 litre D-4D 130 diesel engine subject to final homologation.

§ Widths shown do not include door mirrors.

Height includes roof rails.

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— 1760 mm§ ——►



Equipment

EXTERIOR

	T ₂	T _{3-s}	T _{3-x}	T ₄	T Sprirt	T ₁₈₀
Bumpers: colour-keyed with protection-moulding	•	•	•	•	•	•
Grille: colour-keyed with chrome accent	•	•	•	•	•	_
Grille: dark with chrome accent	-	-	-	_	_	•
Door handles: colour-keyed	•	•	•	•	•	•
Door mirrors with integrated turning signal: colour-keyed, electric	•	•	_	_	_	_
Door mirrors with integrated turning signal: colour-keyed, electric, heated and retractable	_	_	•	•	•	•
Black roof rails on Tourer	•	•	-	_	_	-
Metallic roof rails on Tourer	-	-	•	•	•	•
Rear spoiler on Tourer	•	•	•	•	•	•
Automatic headlamps with dusk sensor	-	_	•	•	•	•
Front fog lamps	_	_	•	•	•	•
Rear fog lamp	•	•	•	•	•	•
Green tempered glass	•	•	•	•	•	•
Front wipers with rain sensor	-	-	•	•	•	٠
Rear window wiper with interval on Hatchback and Tourer	•	•	•	•	•	•

COMFORT

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COMFORT

	T ₂	T _{3-s}	T _{3-x}	T_4	T Sprirt	T ₁₈₀
Sun visors with mirror and lamp: D & P	•	•	•	•	•	•
Front armrest	-	-	•	•	•	•
Rear armrest with integrated cup holders	HB & Tourer	HB & Tourer	•	•	•	•
Auto up/down front power windows with jam protection	•	•	•	•	•	•
Auto up/down rear power windows with jam protection	_	_	•	•	•	•
Fuel lid opener: electric	•	•	•	•	•	•
Boot and back door opener: electric	•	•	•	•	•	•
Door courtesy lamp (front 2)	•	•	•	•	•	•
Front personal lamps (2)	•	•	•	•	•	•
Rear personal lamps (2)	•	•	•	•	•	•
Luggage room lamp	•	•	•	•	•	•
Rear window defogger with tim	er •	•	•	•	•	•
Headlamp levelling: manual	•	•	•	•	•	•
Headlamp warning & key reminder buzzer	•	•	•	•	•	•
Assist grips: 4 with damper	•	•	•	•	•	•
Coat hook: rear 2	•	•	•	•	•	•

INFORMATION

Dual screen multi-information display: average speed, average and instant fuel consumption, driving range 0	•	•	•	•	•	•
Full map navigation system (DVD) with 7" colour screen, 8 languages, voice recognition (English and German only) and remote control	_	_	_	_	۰	0
Optitron meter illumination system	•	•	•	•	•	•
Meter illumination control	•	•	•	•	•	•
Clock	•	•	•	•	•	•
External temperature	•	•	•	•	•	•
Trip meter (twin)	•	•	•	•	•	•

AUDIO

Glass integrated antenna	•	•	•	•	•	•
Radio/CD with 8 speakers	•	•	•	•	•	•
In-dash 6-CD changer	-	-	-	-	•	•
Audio MP3 WMA file compatible	•	•	•	•	•	•
Audio controls integrated in steering wheel	•	•	•	•	•	•

T2T3-5T3-7T4T SprirtFront seat adjuster manual: D 6-way, P 4-wayFront seat adjuster manual: D 6-way, P 6-wayFront seat adjuster electric: D 10-way, P 6-wayPower seat lumbar support: DPower seat lumbar support: DFront headrests: vertical adjustmentFront headrests: vertical adjustmentRear seats: 60:40 split (Saloon)Rear seats: flip up bench 60:40 (Hatchback/Tourer)Seat trim: fabricSeat trim: leatherSeat trim: leather & AlcantaraFront console box with cup holderRear seat hoadrest box seat trim top holderRear console box:	ATS						
0 6-way, P 4-way • - - - Front seat adjuster manual: 0 6-way, P 6-way - - - O 6-way, P 6-way - - - - - - Power seat lumbar support: D - - - - - - Power seat lumbar support: D - - - - - - Height adjustable seat: D & P - - - - - - Front headrests: - - - - - - - Front headrests: vertical and tilt adjustment -		T ₂	T _{3-s}	T _{3-x}	T 4	T Sprin	t T ₁₈₀
D 6-way, P 6-way Front seat adjuster electric: D 10-way, P 6-way Power seat lumbar support: D Height adjustable seat: D & P Front headrests: Front headrests: Front headrests: Front headrests: vertical and tilt adjustment Front headrests: vertical and tilt adjustment Rear seats: 60:40 split Saloon) Rear seats: flip up bench 50:40 (Hatchback/Tourer) • • • • Seat trim: fabric • • Seat trim: leather StorRAGE COMPARTMENTS Storage box with hey ix damper • • • • • Front console box with cup holder • • • • • Rear console box with cup holder • • • • -		•	•	-	-	-	-
D 10-way, P ó-way – – – – – – – • Power seat lumbar support: D – – – – – • Height adjustable seat: D & P – – • • • Front headrests: vertical adjustment • – – – – – Front headrests: vertical and tilt adjustment – – – • • • Rear seats: 60:40 split (Saloon) • • • • • Rear seats: flip up bench 60:40 (Hatchback/Tourer) • • • • Rear seat headrests (3) • • • • Seat trim: fabric • • • – Seat trim: leather – – – – • Seat trim: leather & Alcantara – – – – • StorAGE COMPARTMENTS Glove box with key & damper • • • • • In-dash storage box with push-open door at top instrument panel • • • • • Rear console box with cup holder • • • • • Rear console box:		_	_	•	•	-	_
Height adjustable seat: D & P • Front headrests: vertical adjustment • Front headrests: vertical and tilt adjustment Front headrests: vertical and tilt adjustment Rear seats: 60:40 split (Saloon) • • • Rear seats: flip up bench 60:40 (Hatchback/Tourer) • • • 60:40 (Hatchback/Tourer) • • • • Rear seat headrests (3) • • • • Seat trim: fabric • • Seat trim: leather Seat trim: leather & Alcantara StorRAGE COMPARTMENTS In-dash storage box with push-open door at top instrument panel • • • Front console box with cup holder • • • • Rear console box: •		_	-	-	-	•	•
Front headrests: vertical adjustment	wer seat lumbar support: D	-	-	-	-	•	•
vertical adjustment • Front headrests: vertical and tilt adjustment • • Rear seats: 60:40 split (Saloon) • • • • Rear seats: flip up bench 50:40 (Hatchback/Tourer) • • • 60:40 (Hatchback/Tourer) • • • • Rear seats: flip up bench 50:40 (Hatchback/Tourer) • • • Rear seat headrests (3) • • • • Seat trim: fabric • • • • Seat trim: leather Seat trim: leather & Alcantara Seat trim: leather box with push-open door at top nstrument panel • • • Front console box Rear console box: <t< td=""><td>ight adjustable seat: D & P</td><td>-</td><td>-</td><td>•</td><td>•</td><td>•</td><td>•</td></t<>	ight adjustable seat: D & P	-	-	•	•	•	•
and tilt adjustment - - • • Rear seats: 60:40 split Saloon) • • • • Rear seats: flip up bench 50:40 (Hatchback/Tourer) • • • • Rear seats: flip up bench 50:40 (Hatchback/Tourer) • • • • Rear seat headrests (3) • • • • Seat trim: fabric • • • • Seat trim: leather - - - • Seat trim: leather & Alcantara - - - - StorRAGE COMPARTMENTS - • • • Storage box with key ix damper • • • • n-dash storage box with posh-open door at top nstrument panel • • • • ront console box with cup holder • • • • • Rear console box • - - - - Rear console box: • • • • •		•	•	_	_	_	-
(Saloon) • • • Rear seats: flip up bench 60:40 (Hatchback/Tourer) • • 60:40 (Hatchback/Tourer) • • • Rear seat headrests (3) • • • Seat trim: fabric • • • • Seat trim: leather - - - • Seat trim: leather & Alcantara - - - - StorRAGE COMPARTMENTS - - - - Glove box with key & damper • • • • In-dash storage box with push-open door at top instrument panel • • • • Front console box with cup holder • • • • • Rear console box: • - - - - -		_	_	•	•	•	•
60:40 (Hatchback/Tourer)		•	•	•	•	•	•
Seat trim: fabric Seat trim: leather Seat trim: leather Alcantara Seat trim: leather & Alcantara StorAGE COMPARTMENTS Glove box with key & damper In-dash storage box with push-open door at top instrument panel Storage box with cup holder Rear console box Comparison Comparison		•	•	•	•	•	•
Seat trim: leather – – – – – • Seat trim: leather & Alcantara – – – – – – – – – – – – – – – – – –	ar seat headrests (3)	•	•	•	•	•	•
Seat trim: leather & Alcantara – – – – – – – – – – – – – – – – – –	at trim: fabric	•	•	•	•	-	-
STORAGE COMPARTMENTS Glove box with key & damper • • • • • n-dash storage box with oush-open door at top nstrument panel • • • • Front console box with cup holder • • • • Rear console box • • Rear console box:	at trim: leather	-	-	-	-	•	-
Glove box with key Sx damper • • • • • • • • • • • • • • • • • • •	at trim: leather & Alcantara	-	-	-	-	-	•
& damper • • In-dash storage box with push-open door at top instrument panel • Front console box with cup holder • Rear console box • Rear console box:	ORAGE COMPARTM	IENT	s				
push-open door at top instrument panel • • • • • Front console box with cup holder • • • • Rear console box • • Rear console box:		•	•	•	•	•	•
Front console box with cup holder • • • • Rear console box • • Rear console box:	sh-open door at top						
Rear console box •	•	•	•	•	•	•	•
Rear console box:	th cup holder	•	•	•	•	•	•
	ar console box	•	•	-	-	-	-
abric armrest – – • • –		-	-	•	•	-	-
Rear console box: leather armrest – – – – •		_	_	_	-	•	•
Push-open cup holder in instrument panel • • • • •		•	•	•	•	•	•

in instrument panel	•	•	•	•	•	•	Electro
Cup holders (x2) in rear armrest		HB & Tourer	•	•	•	•	
Underfloor storage (x2) in the boot (Wagon)	•	•	•	•	•	•	SECU
Front & rear door pockets	•	•	•	•	•	•	Immob
Seatback pockets: D & P	•	•	•	•	•	•	Power
Luggage room							with ar
Tonneau cover for							Fuel ca
Liftback & Wagon	•	•	•	•	•	•	Interio
Luggage hooks (x4)	•	•	•	•	•	•	Vehicle

Vehicl re-locl accide _____

* Excludes 1.6 and 1.8 VVT-i engines.

§ D-4D only.

Multi-information display integrated into 7" colour screen

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k home

🕻 previous 🖒 next 🗊 index 🎬 show menu 🚔 print 🔑 zoom in 🔑 zoom out 🗊 save

? help

SAFETY

	T ₂	T _{3-s}	T _{3-x}	T ₄	T Sprirt	T ₁₈₀
-star Euro NCAP	•	•	•	•	•	•
ctive						
disc brakes (ventilated in ne front/solid in the rear)	•	•	•	•	•	•
BS & EBD	•	•	•	•	•	•
SC, TRC & BA	•	•	•	•	•	•
assive						
rash resistant body structure	•	•	•	٠	•	•
ody shell with high tensile teel elements	•	•	•	•	•	•
nergy absorbing bumpers	•	•	•	•	•	•
ide impact bars	•	•	•	•	•	•
einforced centre pillar	•	•	•	•	•	•
lead impact protection	•	•	•	•	•	•
einforced rear seatback gainst luggage intrusion	•	•	•	•	•	•
RS dual stage front airbags: 0 & P	•	•	•	•	•	•
RS side airbags: D & P	•	•	•	•	•	•
RS knee airbag: D	•	•	•	•	•	•
RS curtain shield airbags: ont & rear	•	•	•	•	•	•
eat belt warning: D & P with lamp and buzzer)	•	•	•	•	•	•
ront seat belts: 3-point LR with pre-tensioners t force-limiters	•	•	•	•	•	•
ear seat belts: 3-point ELR	•	•	•	•	•	•
/hiplash injury lessening oncept seat (WIL): D & P	•	•	•	•	•	•
hild protection lock	•	•	•	•	•	•
60 fix CRS fixation points rear x 2) with 2 top-teather nchor brackets	•	•	•	•	•	•
ollapsible pedal support strut	•	•	•	•	•	•
ollapsible steering column	•	•	•	•	•	•
ire resistant upholstery	•	•	•	•	•	•
lectronic fuel cut system	•	•	•	•	•	•
ECURITY						
nmobiliser	•	•	•	•	•	•
ower door lock						

minobiliser	•	•	•	•	•	•
ower door lock vith answer back	•	•	•	•	•	•
uel cap locking	•	•	•	•	•	•
nterior switch for door locking	•	•	•	•	•	•
ehicle automatically e-locks if unlocked ccidentally	•	•	•	•	•	•





Drive Plans from Toyota Financial Services

We want to make acquiring and maintaining your Avensis as easy as driving one. Our range of Toyota **Drive Plans have been designed** specifically with this in mind, to offer you a choice of affordable ways to finance, service and maintain your new car. Above all our plans offer flexibility, easy budgeting and peace of mind and can be arranged as a one-stop-shop when you select your Avensis.

Easy Start

With Easy Start finding a large deposit is not an issue. Just the equivalent of one monthly payment in advance is all that is needed to drive away in a Avensis. This simple and innovative plan, based on our popular PCP Drive Plan, is ideal for younger customers or families on a tight budget.

Easy Drive

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home

Easy Drive is a comprehensive finance package, with one monthly payment taking care of most of your motoring needs for two or three years. The plan includes the cost of a Avensis on a PCP Drive Plan and an Easy Care servicing plan covering routine, major and intermediate services.

previous

> next



Easy Care

For those who value the peace of mind of a pre-paid servicing package we can offer Toyota Easy Care. The plan ensure that your Avensis will receive the very best maintenance and servicing. Easy Care covers routine major services (including routine servicing, parts and labour) and intermediate oil and filter services.

Business Drive

Business Drive offers the security of a fully maintained Contract Hire package, ideally suited for VAT registered businesses. The package offers a host of benefits including reduced capital outlay, all-inclusive monthly rentals and no depreciation, disposal or administration problems.

Flexible Finance

However, Drive Plans are about more than just these four schemes. Whatever your needs, Toyota has a full range of finance options to offer you. Whether you're a private motorist or a business customer, just discuss your individual requirements with your Toyota Centre, who will be pleased to help you choose a Drive Plan to suit you.

 \square index \blacksquare show menu \square print $\not D$ zoom in $\not D$ zoom out \blacksquare save

Customer services

Club Toyota

When you buy a Toyota you automatically become a member of Club Toyota, for 12 months free of charge. This entitles you to take advantage of a host of benefits including free RAC Roadside Assistance in the UK and Europe, 5% discount on Toyota Insurance for your car and specially negotiated rates for travel insurance, plus exclusive offers and promotions through our quarterly customer magazine.

Toyota Drive Plans

Toyota Drive Plans make acquiring and maintaining your new car as easy as driving it. They offer a choice of affordable ways to help you buy, finance, service and maintain your Toyota.

The range of plans has been structured to offer you flexibility, easy budgeting and peace of mind.

- Easy Start is an exciting new low deposit plan.
- Easy Care offers the complete reassurance of prepaid servicing.
- Easy Drive is a comprehensive plan which takes care of most of your motoring needs for two to three years with one monthly payment.
- Business Drive is a fully maintained contract hire package most suited to small business customers.

Whatever your personal preference, your Toyota Centre can tailor a Drive Plan to suit your needs perfectly - driving a new car has never been so easy. Written quotations available on request. All agreements subject to status. Indemnities may be required.

Toyota Insurance

Toyota Insurance is available for Toyota owners at competitive premiums. To obtain details of the benefits included and to arrange a quotation, please contact your local Toyota Centre or call 0800 350 500.

Licensed credit broker. Indemnities may be required. All finance subject to statu to over 18s only. Toyota Financial Services (UK) PLC, Great Burgh, Burgh Heath, Epsom. Surrey, KT18 5UZ. Toyota Financial Services is authorised and regulated by the Financial Services Authority

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Toyota Fleet provides complete business solutions for companies that run a fleet of vehicles. For more information on how Toyota Fleet can deliver your fleet requirements either contact your local Toyota Centre or the Toyota Fleet Business Centre on 0845 271 2712.

Every new Toyota comes with a threeyear/60,000-mile manufacturer's warranty, covering your car against the unlikely event of a manufacturing defect causing a mechanical fault. It includes coverage for paint and surface rust for three years, unlimited mileage and a 12-year anti-perforation warranty. After the initial warranty period has ended, you can choose to extend your warranty until the vehicle is seven years old - choosing from a range of packages to suit your vehicle and your needs. All of our warranties cover the main component parts of the vehicle*, meaning that you pay for nothing beyond routine servicing and maintenance, so there are no unexpected bills to pay.

Toyota Accident Assistance Toyota provides a comprehensive accident management service to all Toyota drivers, giving advice, assistance and practical help free of charge in the event of an emergency.

Toyota Approved Used Car Scheme

All Toyota Approved Used vehicles come complete with a delivery pre-check, a mileage check, a free 600-mile or onemonth inspection, 12 months Club Toyota membership and a 14-day no-quibble exchange plan.

* With the exception of batteries, corrosion of exhaust, and damage or wear to the interior. For more information about end-of-life vehicles, please refer to www.tovota.co.uk

Toyota Fleet

Toyota Warranties





Advanced peace of mind

The new Avensis is designed for all those who want to get a little extra out of life. That's why you can expect a lot more than a sophisticated driving experience. **Owning a Avensis means you enjoy** the peace of mind afforded by Toyota's global reputation for quality and integrity.

On the day you purchase your Avensis, your retailer will present you with the 'Avensis Passport'. It's a guide to getting the best out of your Avensis and its comprehensive range of features. Of course, your retailer will explain the Avensis to you in detail – and always be available should you require any assistance.

Intelligent design

The Avensis is designed and engineered to minimise the maintenance overhead. There are fewer parts that require servicing and those that do are inherently

durable to extend service intervals. Equally important is that Avensis technology is made easily accessible so that maintenance labour time can be minimised. These features combine with the highly competitive pricing of Toyota spares to ensure the lowest cost of maintaining your Avensis in an ideal working condition.

Toyota quality service

Your Toyota retailer will talk you through the Avensis 'Health and Safety' maintenance programme. The programme is very straightforward and designed for your convenience. In effect, your Avensis needs a full Health and Safety check, dependant on driving style and conditions, up to once every two years or 20,000 miles (whichever comes sooner). An intermediate Health and Safety check is necessary every year or 10,000 miles.

Toyota warranty

Comprehensive terms

The warranty covers any defect caused by a manufacturing or assembly fault. It is valid for three years of normal use or 60,000 miles, whichever comes first, with no mileage limitation for the first year.

If the car is immobilised due to a breakdown (as a result of a defect covered under warranty), you will also be covered for the cost of towing your vehicle to the nearest authorised Toyota repairer.

Rust and paint defects

The warranty also covers surface rust and paint defects appearing on any of the painted body panels as a result of a fault in material for a period of 3 years, regardless of mileage.

Corrosion cover

The warranty offers 12 years' coverage, regardless of mileage, against perforation of the bodywork (from inside to outside) that develop due to corrosion caused by faults in material or workmanship.

Toyota genuine parts

The Avensis is designed to minimise the cost of accident repair. Energy absorbing elements are built into the bumpers, expensive to replace parts are located away from damage zones, and commonly damaged body parts are bolted rather than welded. As a result, the extent of damage is limited and damaged parts are easy to remove, replace or repair. Ultimately, this means very low part and labour charges.

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«

home

<

previous

 \searrow next \blacksquare index \blacksquare show menu \boxminus print \cancel{D} zoom in \cancel{D} zoom out \blacksquare save



Added security

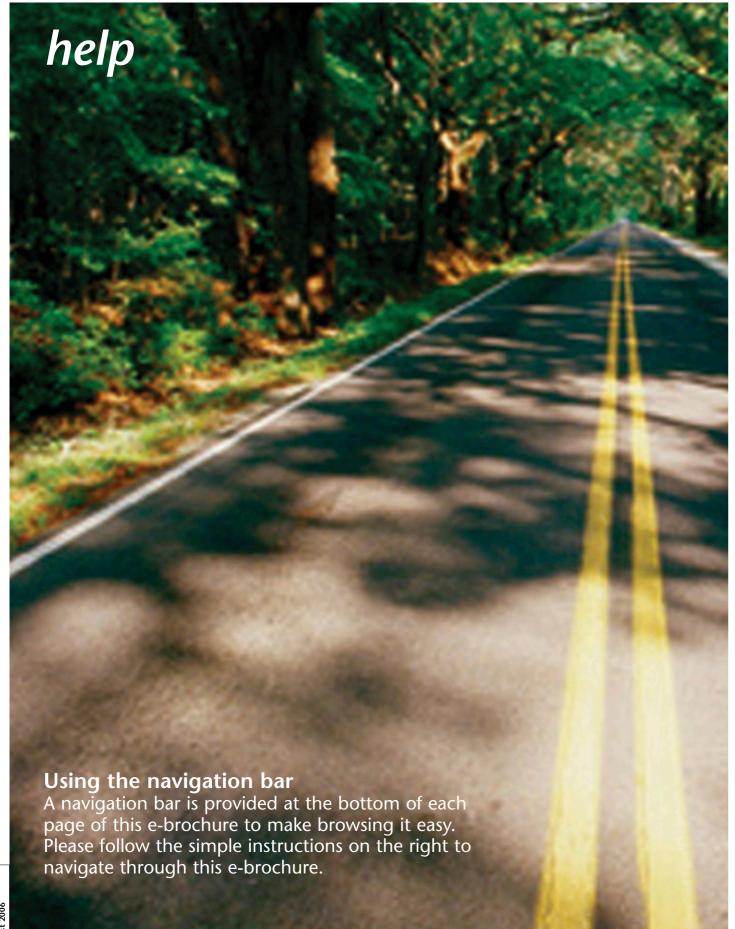
The Avensis's security system withstands the insurance industry's rigorous fiveminute attack test and provides excellent protection. Both the alarm system and engine immobiliser are approved by Europe's major insurance companies.

Toyota accessories

Toyota accessories are designed and manufactured with the same care, quality and attention to detail as Toyota vehicles. Tailor-made for your Toyota, they fit perfectly and add a personal touch of style, comfort or practicality. And because they've been tested under the most severe conditions, you can have complete confidence in their reliability and durability. To add to the reassurance, every genuine Toyota accessory has a three-year warranty*.

* Check with your retailer for specific warranty details.





«

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f

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k home

🕻 previous 🕟 next 🗊 index 🏢 show menu 🚔 print 🔑 zoom in 🔎 zoom out 🗊 save 🖓 help

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