Hiace









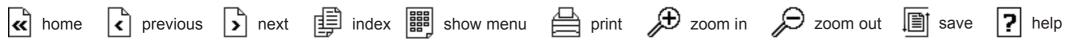












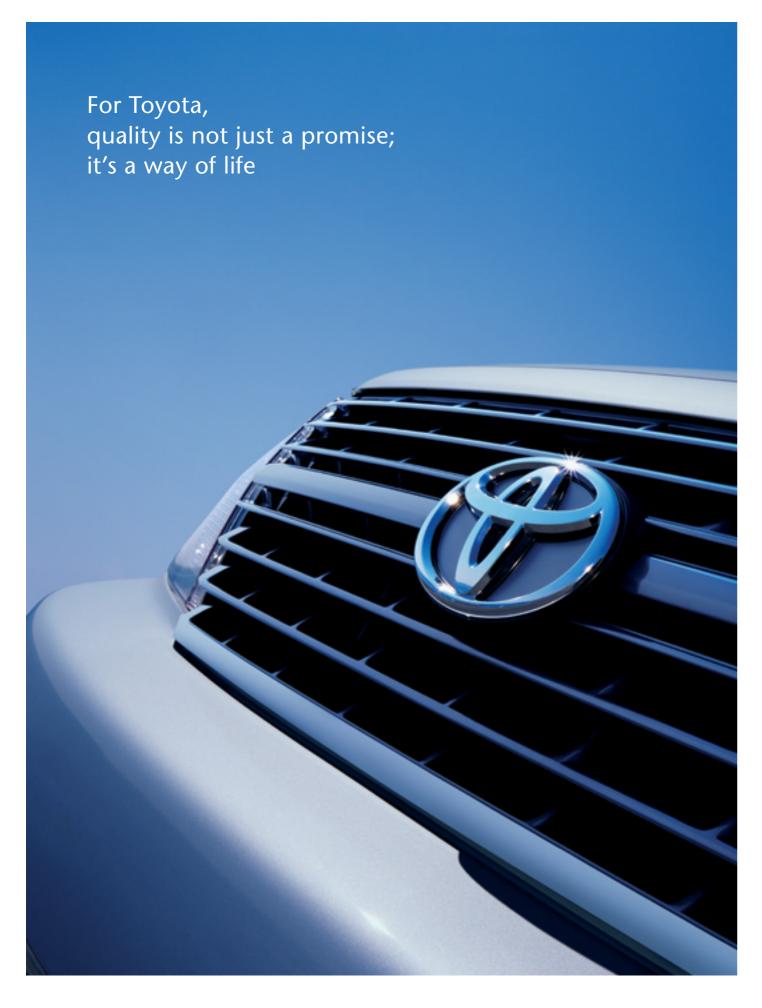












Nothing is so good that it cannot be made better. That is why we strive for constant improvement in everything we do. It is not a motto. Or a mission statement we hang on the wall and forget about. It is simply the way we do things. We have a word for it: 'kaizen'. It means 'continuous improvement' and it is the key principle that guides us in our pursuit of total quality.

This commitment to quality results in real benefits - benefits that enhance the quality of your life. We know this because you tell us so by consistently voting Toyota highly in independent customer satisfaction surveys. This is also evident through the excellent results Toyota achieves in the Euro NCAP safety tests. Most of all we know this because we make it our business to find out how to give you the best possible ownership experience, from when you first buy your Toyota, right up to when you ultimately sell it.

What this means for you is that every time you get into the driving seat of a Toyota and start the engine, you will experience a feeling of complete confidence. Confidence that comes from knowing that the vehicle you are driving is designed and engineered with the very highest standards of quality and reliability in mind. For Toyota, quality is not just a promise; it's a way of life.

"From now on, I want everybody to put their efforts together and unite in finding a way to make superior vehicles."

Kiichiro Toyoda, Founder Toyota Motor Corporation, May









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The Toyota Hiace

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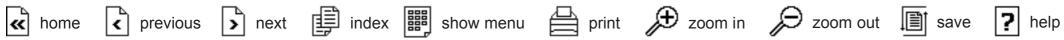
























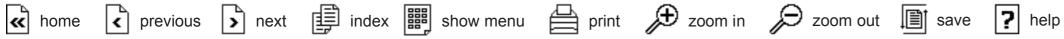






















Your perfect business partner

One van. So much flexibility. The **Toyota Hiace panel van range** includes two engine options, two wheelbases and two rear door configurations.

Whichever model suits your specific needs, every Hiace delivers a hard-working combination of functionality, flexibility and comfort.

Of course, in business, image counts for a lot too. Which is why Hiace's latest design includes a shapely new grille, bonnet, fenders and front lamps. Creating an appealing, robust and muscular look that lets you get on with your day in style.





























The right tool for the job



The doors open 180°, providing excellent access to the load area with the width to accomodate a Euro pallet. Vehicle shown with factory bulkhead removed.



There's also a high-lift tailgate rear door with rear window version for maximum versatility when loading also able to accommodate a Euro Pallet. Vehicle shown with factory bulkhead removed.



environment. The width is able to

accommodate a Euro pallet.

Hiace has been developed with functionality in mind. To be great to use and easy to live with. With extra usable cargo space and a design based on flexibility, Hiace is engineered to help reduce your operating costs.

In all likelihood you're working multiple jobs throughout the day and that's where the choice of twin rear doors or a high-lift tailgate comes into its own. They open wide or high to enable you to load and unload without getting in the way. In fact two standard Euro pallets can be easily loaded into 300 long wheelbase models.

Then there's the low load height of just 525 mm which means that Hiace can be loaded and unloaded rapidly using a forklift. For the operator this means reduced effort, strain and therefore fatigue, letting them meet those tough work schedules.

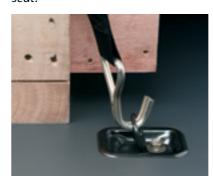
Hiace features excellent balance between payload and load volume to create a highly space-efficient cargo area. Hiace can deal with a payload of up to 1180 kg on a GVW of 3.0 tonnes and when you combine that with the volume capacity, it equals more time doing your job.

- A useful feature is the provision of an overhead tray in the cockpit, a handy place for documents and maps.
- There's also a seatback storage box with a removable clipboard.
- A large central storage bin has been provided allowing the storage of items such as road atlas, drinks flask, laptop, etc.
- To complete the picture, Hiace is able to manoeuvre nimbly through side streets. And with a turning radius of a mere 5.5 metres*, it's perfect for those tricky jobs in the city centre.
- Short wheelbase model.



opening heights.

Integrated clipboard A handy fold-down storage box is located in the front passenger



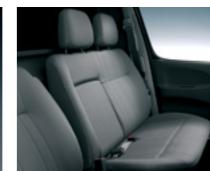
Load tie-down eyes Anchorage points throughout to secure loads.



Useful storage Every available space is used to practical benefit.



Front console box The front central storage bin is ideal for keeping essentials close at hand.



Front bench seats The front bench seat provides comfortable, supportive seating for two people and features an integrated storage box.





























A hard day's work calls for a hard-working van - a van that's practical, efficient and durable. Designed with you and your needs in mind, Hiace is all of these things... and more.

- Choice of short wheelbase and long wheelbase panel vans.
- Payload of up to 1180 kg on a GVW of 3.0 tonnes.

- A loading height of just 525 mm enables Hiace to be forklift-loaded and unloaded quickly and easily.
- The wide-opening, sliding nearside door makes tight quarter work even easier.
- A tight turning radius of 5.5 metres (SWB) and 6.2 metres (LWB) greatly adds to Hiace's manoeuvrability, perfect for urban areas.
- A drag co-efficient of 0.36 contributes to cabin quietness and enhances side-wind stability.







Rear door options

Hiace vans are available with wide-opening blind, double rear doors or a single, tailgate-style rear door with window.

Drag co-efficient A drag co-efficient of 0.36 contributes to cabin quietness and enhances Hiace's fuel efficiency.



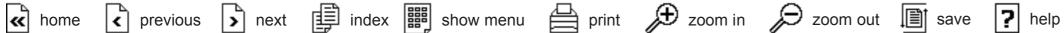


























The ideal personal workspace is one where you have plenty of elbow room and everything you need is close to hand. As you may spend most of the working day in this environment, comfort takes a high priority.

Every aspect of the Hiace's driver ergonomics has been intelligently thought through. The driver's area has a thoroughly modern feel, using premium, yet tough materials and featuring an attractive silver centre console that enhances the interior style and creates a great working environment.

- With an independent rear suspension and a host of other noise and vibration reducing measures, Hiace is a relaxing and comfortable vehicle to drive.

- The tachometer enables you to run at the most fuelefficient engine speed and, therefore, manage the best economy from your Hiace.
- The driver's seat is fully adjustable to cater for drivers of virtually any size or stature.
- A comfortable, tilt-adjustable steering wheel with a modern 4-spoke design provides excellent instrument visibility. Whilst the driver's armrest and height adjustable seat belts provide a higher level of comfort during longer periods at the wheel and so help to prevent driver fatigue.
- Hiace's seat fabrics have been strengthened to withstand long-term wear and tear, giving you added confidence in its all-round durability.

Audio shown may vary from UK specification.



Stylish finishing touches The ergonomically designed 4-spoke steering wheel with an attractive chrome-look Toyota badge.



Adjustable driver's seat The height adjustable driver's seat enables you to get completely comfortable behind the wheel.



Adjustable steering wheel A tilt-adjustable, 4-spoke steering wheel helps reduce driver fatigue and provides easy visibility for instruments.





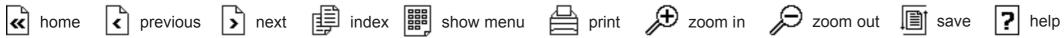
















A dynamic way to do business

As a versatile load carrier the Hiace is exceptional, but what sets it apart is the carlike driving experience and level of refinement. At the heart of this are two improved D-4D common rail direct injection turbo diesel engines, complying fully with the latest Euro IV emissions regulations, yet delivering more torque and power than ever before.

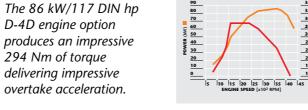
Hiace drives like a car due to its fully independent suspension which ensures fine ride and handling characteristics. The solid, robust feel is the result of developing an extremely rigid body which eliminates the rattles you would associate with a van or load carrier.

Hiace as a package delivers practical benefits for the owner/operator. And over the longer term, its build quality helps protect your investment.

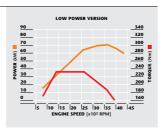
The two highly efficient D-4D common rail direct injection turbo diesel engines are designed to deliver significant fuel economy which, when combined with Hiace's exceptional durability and reliability, bring the cost of ownership down to a level that makes perfect business sense.

- A sophisticated 2.5 litre D-4D 16V unit which uses the very latest engine management technology.
- The engines come with a built-in intercooler that substantially increases power and torque output. This ensures you can carry heavy payloads with minimal engine effort, ensuring smooth and efficient journeys.
- The D-4D does this while delivering outstanding fuel economy.
- There is a choice of two engines: 70 kW/95 DIN hp with 230 Nm of torque or 86 kW/117 DIN hp with 294 Nm of torque.

2.5 litre D-4D 120 The 86 kW/117 DIN hp D-4D engine option produces an impressive 294 Nm of torque

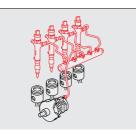


2.5 litre D-4D 95 The 70 kW/95 DIN hp version of the D-4D engine delivers strong pulling power.



D-4D engine technology The D-4D engines work with the latest common rail technology, which injects finely atomised fuel at high

pressure directly into the combustion chamber.

































A safer place to work

Hiace has been built with safety in mind. In fact, you will not find many vans of this class which exceed Hiace's level of safety features.

Hiace is equipped with many features which have, until now, been the preserve of passenger cars. Its array of active and passive safety features help keep you in confident control and provide occupant protection in the event of an accident.

Fully independent suspension allows safe handling and power steering, a standard feature, gives great manoeuvrability.

Tough outside, secure inside

Hiace safety begins with a strong body structure. It's tough enough to help prevent intrusion by external objects into the cabin during a crash and to disperse the energy created in a collision, Hiace incorporates front crumple zones.

On the inside of Hiace, there's a full-size driver's airbag as standard with an optional passenger's airbag too. Steel side impact beams in both front doors provide even greater security and seat belt pre-tensioners will keep you safely restrained in the event of an impact. The seat frames themselves are reinforced for added strength.

In addition, seat belt force limiters for both driver and outer passenger are fitted on Hiace as standard.

A safer place to work

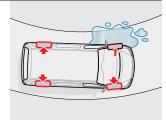
Accidents can easily occur in busy urban areas and anything that keeps your business on the road can be invaluable. Hiace provides a wide and clear field of view for the driver with a large, swept windscreen. Even drivers of a shorter stature will enjoy this level of visibility due the provision of a height-adjustable driver's seat, a standard feature.

When driving at night, Hiace also features innovative, new multi-reflector headlamps that are especially designed to improve visibility. The upper beams reach further than ever before, while the lower beams spread out even wider, giving the driver both a longer and broader field of vision. That makes being at the wheel of the Hiace an even safer business.

Heated electrically adjustable door mirrors are standard on all models, giving you great all-round vision.

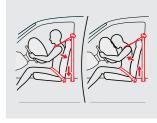
ABS

The Anti-lock Braking System (ABS) helps to prevent the wheels from locking up when braking on slippery surfaces.



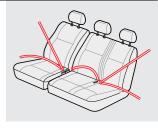
Front seat belt pre-tensioners

Together with the SRS airbags, these help to maximise safety, while reducing the likelihood of chest injuries.



Seat belts

3-point seat belts on outer seats.



Multi-reflector headlamps

Hiace is equipped with newly designed headlamps that enhance the driver's field of vision.















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Option Packs



Professional Pack*

Making a good impression is all important in business. Recognising this, the Toyota **Professional Pack (TPA400 Rear parking** sensors and Air conditioning) will help to protect and enhance the driving experience of your Hiace.

TPA400 Rear parking sensors

Even with the manoeuvrability of the Hiace, you'll find the Toyota parking aid system a big help in avoiding the bumps and scrapes of parking and reversing. The system's four rear sensors automatically activate when you engage reverse gear. These link to an in-cabin alarm that becomes progressively louder the closer you get to an obstacle. It's like having an extra pair of eyes to guide you.

Air conditioning

As a professional operator you probably know only too well how hot weather can affect efficiency. You can't stop the sun shining but, with Toyota air conditioning, you can control the cabin environment of your Hiace at exactly the right temperature for all day comfort. No matter how much time you spend behind the wheel, whether travelling long distance or making lots of short journeys, Toyota air conditioning will ensure you arrive feeling cool and refreshed on every occasion.

TPA400 Rear parking sensors (Sensors not colour

coded to rear bumper)



Air conditioning



* Available from 1st December 2006.



Full-map Satellite Navigation

Satellite navigation will add efficiency and pleasure to your working day.

The remarkable TNS600* is top of the Toyota navigation range. It has touch screen controls and provides directions in full map graphics synchronised with precise voice commands. You get ultra-fast route calculations, full European coverage on one DVD, route planning, storage for 100 favourite destinations and a memory packed with useful information. Plus it has Electronic Traffic Avoidance (ETA) to help you avoid traffic problems and delays on the route ahead. Updated versions of the European map DVD are released for sale at the end of each year to ensure your system remains as accurate as possible.

* Toyota TNS600 navigation system includes a single CD player.

TNS600





























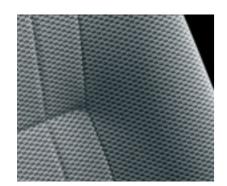




Individuality and looks



There's nothing 'standard' about your business. That's why Hiace offers an attractive range of exterior colours to suit your business requirements and your personal preference.



Hiace quality upholstery materials give long lasting good looks.

On the outside, you will find colour-keyed bumpers and door handles and stylish wheel trims*. There is a choice of five quality paint options across the whole range. And, on the inside, there's a stylish new 4-spoke steering wheel, an attractive silver centre console and an appealing seat trim. Manufactured to be extra durable, this trim will stay looking good for years to come, no matter what.

- * Standard on metallic paint vans.
- § Metallic paint.

















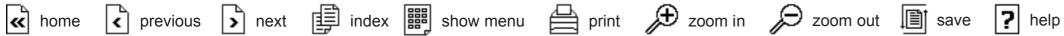
























Strength in numbers

The flexibility and adaptability of a Hiace panel van makes it a truly versatile workhorse.

The emphasis is placed on payload capacity, so Hiace is configured with a single row of seats and the choice of two wheelbases. The configurations of Hiace are illustrated below.

Models	SWB Panel Van	LWB Panel Van
4 doors (one-side sliding door and tailgate)		
5 doors (one sliding door and twin rear doors)		
Tailgate-style rear door		
Swing-out rear door		
Three seats (Driver plus two-seat bench)		
Load volume	6m³	7m

The right Hiace for your needs

PANEL VAN; SHORT WHEELBASE

Model	280	280
Engine	2.5 D-4D 95	2.5 D-4D 120
Number of doors	4/5	4/5
Type of rear door	Tailgate/Twin	Tailgate/Twin
Overall length (mm)	4795	4795
Overall width (mm)	1800	1800
Overall height (mm)	2000	2000
Wheelbase (mm)	2985	2985
Tread – front (mm)	1560	1560
Tread – rear (mm)	1540	1540
Ground clearance (mm)	195	195
Min. turning radius (m)	5.5	5.5
Load area length (mm)	2335	2335
Load area width (mm)	1650	1650
Load area height (mm)	1420	1420
Kerb weight (kg)*	1740 (4dr)/1750 (5dr)	1740 (4dr)/1750 (5dr)
Gross vehicle weight (kg)	2800	2800
Max. payload (kg)§	1060 (4dr)/1050 (5dr)	1060 (4dr)/1050 (5dr)
Axle load limit front (kg)	1400	1400
Axle load limit rear (kg)	1760	1760
Load volume (m³)	6.0	6.0
Braked trailer weight (kg)	2000	2000
Unbraked trailer weight (kg)	750	750
Nose weight (kg)	80	80
Roof load limit (kg)	100	100

PANEL VAN; LONG WHEELBASE

Model	300	300
Engine	2.5 D-4D 95	2.5 D-4D 120
Number of doors	4/5	4/5
Type of rear door	Tailgate/Twin	Tailgate/Twin
Overall length (mm)	5240	5240
Overall width (mm)	1800	1800
Overall height (mm)	1995	1995
Wheelbase (mm)	3430	3430
Tread – front (mm)	1560	1560
Tread – rear (mm)	1540	1540
Ground clearance (mm)	205	205
Min. turning radius (m)	6.2	6.2
Load area length (mm)	2780	2780
Load area width (mm)	1650	1650
Load area height (mm)	1420	1420
Kerb weight (kg)*	1820 (4dr)/1830 (5dr)	1820 (4dr)/1830 (5dr)
Gross vehicle weight (kg)	3000	3000
Max. payload (kg)§	1180 (4dr)/1170 (5dr)	1180 (4dr)/1170 (5dr)
Axle load limit front (kg)	1470	1470
Axle load limit rear (kg)	1760	1760
Load volume (m³)	7.0	7.0
Braked trailer weight (kg)	2000	2000
Unbraked trailer weight (kg)	750	750
Nose weight (kg)	80	80
Roof load limit (kg)	100	100

^{*} Kerb Weight includes a full tank of fuel but without a driver, passengers or other accessories. All kerb weights quoted in this brochure are subject to manufacturing tolerances and are for vehicles with minimum equipment. § Payload = Gross Vehicle Weight, less Kerb Weight. Payload with a full tank of fuel but without driver or passengers. Vehicle and trailer train weight may require a tachograph. The weights listed here may vary dependent on additional equipment fitted.



























Specifications

ENGINE, ELECTRICAL & TRANSMISSION

Diesel 95 DIN hp Diesel 117 DIN hp Engine Model 2.5 litre D-4D 95 2.5 litre D-4D 120 Number of cylinders 4 In Line 4 In Line 16 Valve DOHC 16 Valve DOHC Valve mechanism Belt & Gear Drive Belt & Gear Drive

Direct Injection with Common Rail Direct Injection with Common Rail Fuel injection system

2494 2494 Displacement (cc) 92.0 x 93.8 Bore x stroke (mm) 92.0 x 93.8 Compression ratio 17.4:1 17.4:1 95 (70)/3600 117 (86)/3600 Maximum output (DIN hp (KW)/rpm) 230/1400-2800 Maximum torque (Nm/rpm) 294/1600-2400 Fuel tank capacity (litres) 75 75

Battery (Volts, Amp hr) Twin 12V 55 Ah Twin 12V 55Ah 80

Alternator Output (Amps) 80 Starter Motor Output (KW) 2.7

Clutch Type 260 mm Hydraulic, 260 mm Hydraulic,

single dry plate diaphragm single dry plate diaphragm 1st: 4.313, 2nd: 2.300, 1st: 4.313, 2nd: 2.300, Transmission Gear Ratio

3rd: 1.436, 4th: 1.000, 3rd: 1.436, 4th: 1.000, 5th: 0.838, reverse: 4.220 5th: 0.838, reverse: 4.220

Transmission 5-speed manual 5-speed manual

Driven Wheels Rear Rear Drag co-efficient (CD) 0.36 0.36

SUSPENSION & STEERING

Turns lock to lock

BRAKES

Rear

Independent double wishbone Front suspension with torsion bar

Front

2.7

Independent semi trailing arms Rear suspension with coil springs

Rack & pinion with PAS

Steering type 20.6:1 Steering gear ratio

ABS ventillated disc brake with floating caliper 1-cylinder

270 mm Leading trailing drum type

Equipment

EXTERIOR

Green laminated UV filter glass Bumpers: black impact absorbing Grille: black Door handles: black Outer rear-view mirrors: black Mud flaps Headlamp levelling adjustment Full size wheel trims ÷§ Rear fog lamp Back door lift up type (Tailgate) ÷ 2 stage Back door swing type (Twin)

COMFORT

Professional Pack: Air conditioning and Rear Parking Sensors Air recirculation function Front power windows Intermittent windscreen wipers Rear window wipe Heated rear window Electrically adjustable, heated door mirrors Power steering Tilt adjustable steering wheel Height-adjustable driver's seat Cloth trimmed seats (Driver plus two-seat bench) Front seat driver's armrest Adjustable headrests (up & down) Headlamp warning buzzer Remote fuel lid opener Front room lamp Rear room lamp Dipping rear-view mirror











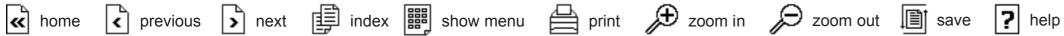


















^{*} Bumpers and door handles are colour coded on vehicles with metallic paint.

[§] Standard on vehicles with metallic paint.

^{*} Tailgate versions only.

 $[\]bullet$ = Standard ⊕ = Optional - = Not available

Equipment

LOAD SPACE		
Full cab bulkhead partition (with window)	• *	
Vinyl covered wooden load floor protector	•	
Load tie-down points		
Full load area lining		
* Removable at your Toyota Centre.		
INFORMATION		
Tachometer	•	
Twin trip meter	•	
Digital clock	•	
AUDIO		
Antenna in A pillar	•	
2-speaker RDS CD player with MP3 CD-R capability	•	
Touch screen full colour map European navigation system with electronic traffic avoidance	÷	
STORAGE COMPARTMENTS		
Overhead tray	•	
Glovebox	•	
Passenger seat back box	•	
Central storage bin	•	
Clipboard	•	
Driver's door pockets with bottle holder	•	
Dashmount cup holders	•	

Whilst every effort is made to reproduce accurate information, we reserve the right to change specifications, equipment and availability without prior notice. This brochure cannot be regarded as infallible, (some of the vehicles shown may not be to exact UK specification), and as such does not constitute an offer for sale of any particular vehicle or specification. For the latest specification and availability we ask that you contact your local Toyota Centre.

For more information on any other Toyota models and the location of your nearest Toyota Centre, simply call: 0845 275 5555 (calls to Toyota may be monitored or recorded) or visit our website: www.toyota.co.uk

Toyota (GB) PLC. Great Burgh, Burgh Heath, Epsom, Surrey KT18 5UX



Ash tray

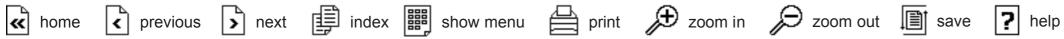


























SAFETY Active

Front disc brakes ABS

High mounted rear stop lamp **Passive**

Crash resistant body structure Bodyshell with high tensile steel elements Energy absorbing bumpers Side impact bars

Energy absorbing steering column Driver SRS airbag Passenger SRS airbag Outer front seat belts: 3-point with pre-tensioners and force limiters

Front seat belts: height adjustable Rear window defogger

SECURITY

Immobiliser Central power door locking Keyless entry system

• = Standard = Optional - = Not available

^{*} Tailgate versions only.



Toyota's global reputation for quality and integrity means the Hiace can add peace of mind to its own highly individual range of attributes. On the day you purchase your Hiace, your Toyota Centre will present you with a 'Hiace Passport'; a guide to living with your Hiace and making the most of its considerable range of features. Your Toyota Centre will explain the car to you, and always be there, should you require any assistance.

Health and Safety

Your Toyota Centre will also talk you through Hiace's very own Health and Safety programme. It's very simple. Your Hiace will only need a full service once every two years, or 20,000 miles if you enjoy driving it as much as we think you will. An intermediate oil change with additional 'Health and Safety' checks is also required every year or 10,000 miles.

Warranty

We're so confident each and every Hiace is so well built that it comes with a three-year or 60,000 miles warranty against any mechanical failure. In addition, the paintwork, no matter what colour you select, is guaranteed against imperfections for three years too. Also, the body is guaranteed for 12 years against corrosion perforation.

Club Toyota

When you buy a Toyota, you automatically become a member of one of the most exciting and innovative clubs

for car owners in the UK - Club Toyota. As well as giving you one year's free RAC Roadside Assistance in the UK and Europe, Club membership provides a host of other valuable benefits. These include special rates for car and travel insurance plus an exclusive travel service designed to save you time and money. Club Toyota also offers you family membership and the opportunity to participate in a variety of special offers and promotions. You'll find all the details in the quarterly magazine written specifically for Toyota drivers: 'if'. To find out more about Club Toyota call 0845 275 5555.

Toyota Insurance

Toyota Insurance is available for Toyota owners at competitive premiums. To obtain details of the benefits included and to arrange a quotation, please contact your local Toyota Centre or call 0800 350 500.

Toyota Fleet

Toyota Fleet provides complete business solutions for companies that run a fleet of vehicles. For more information on how Toyota Fleet can deliver your fleet requirements either contact your local Toyota Centre or the Toyota Fleet Business Centre on 0845 271 2712.

Toyota Drive Plans

Toyota Drive Plans make acquiring and maintaining your new car as easy as driving it. They offer a choice of affordable

ways to help you buy, finance, service and maintain your Toyota. The range of plans has been structured to offer you flexibility, easy budgeting and peace of mind.

- Easy Start is an exciting new low deposit plan.
- Easy Care offers the complete reassurance of prepaid servicina.
- Easy Drive is a comprehensive plan which takes care of most of your motoring needs for 2 to 3 years with one monthly payment.
- Business Drive is a fully maintained contract hire package most suited to small business customers.

Whatever your personal preference, your Toyota Centre can tailor a Drive Plan to suit your needs perfectly - driving a new car has never been so easy.

Written quotations available on request. All agreements subject to status. Indemnities may be required.

Toyota Warranties

Every new Toyota comes with a three-year/60,000 mile manufacturer's warranty. Toyota offers you the opportunity to renew your warranty annually after the initial warranty period expires until the vehicle is 7 years old. No unexpected bills or concerns. In fact, nothing to pay beyond routine servicing and maintenance.

Toyota warranties offer equivalent cover to the manufacturer's warranty, covering all of the main components of your vehicle (with the exception of batteries, corrosion of exhaust and damage or wear to interior trim).

Our warranty range offers you a choice and flexibility, based on the vehicle's age and engine size. All allow for an unlimited annual mileage and special low user discounts are available for those covering less than 10,000 miles a year. Warranty cover also includes Club Toyota membership including RAC Roadside Assistance, car hire up to 5 days after the first 24 hours, hotel expenses and free MOT test cover.

For further information please contact your local Toyota

Toyota Accident Assistance

In the event of an emergency Toyota offers, free of charge to Toyota owners, a comprehensive management service which includes advice, assistance and practical help. Please contact your local Toyota Centre for further details.

Toyota Approved Used Cars

Toyota Approve Used Car Scheme. Please contact your local Toyota Centre for details.









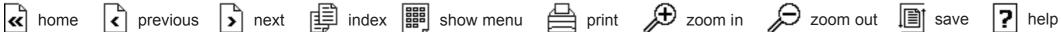








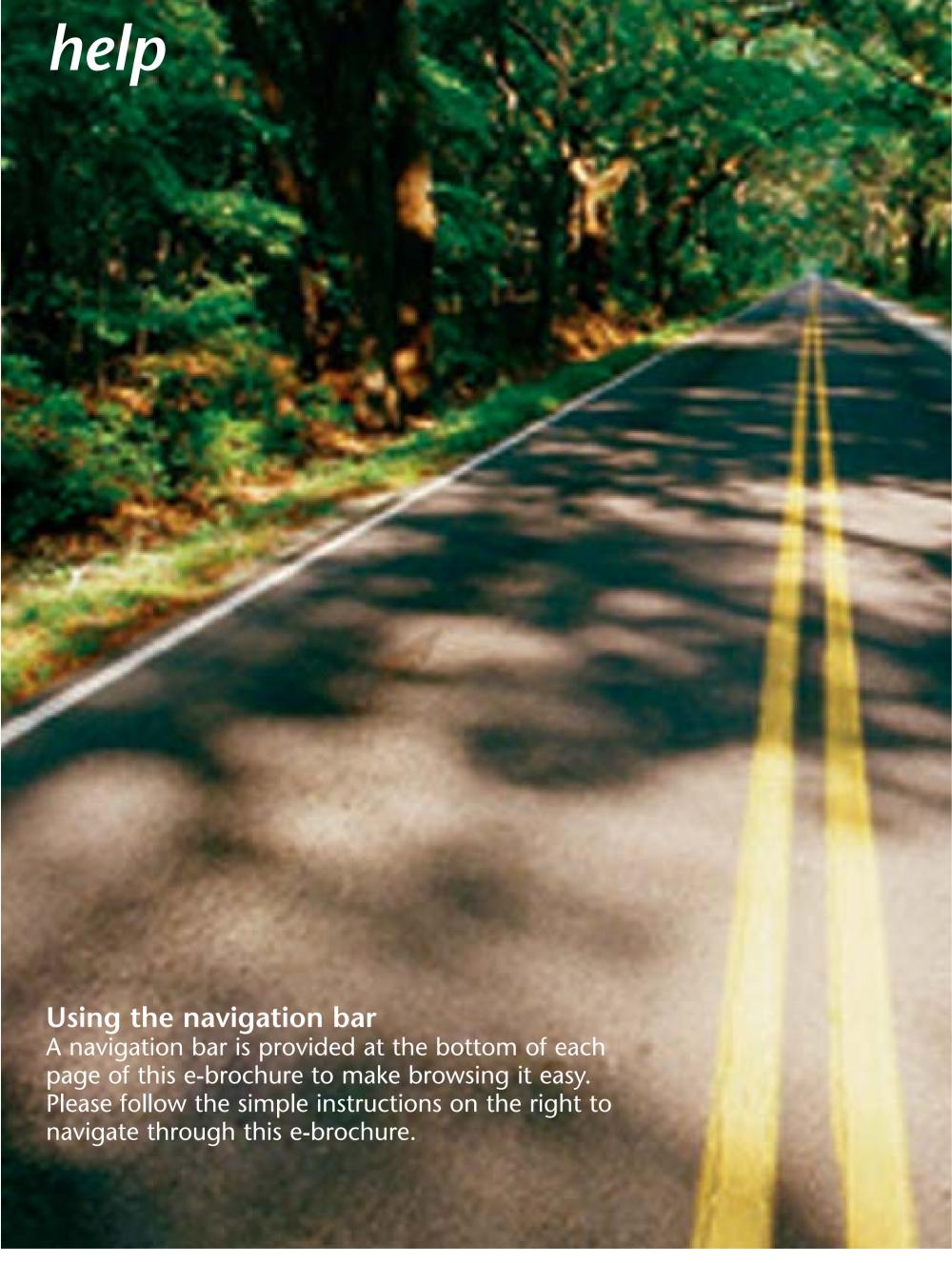














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