

GLS



Effective from 1 November 2015.



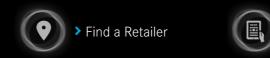
Mercedes-Benz



View the Range Guide

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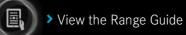
The hard facts to melt your heart

At Mercedes-Benz we appreciate the importance of detail. Over the following pages you'll find model prices and a breakdown of standard and optional equipment, as well as details of the comprehensive services and benefits that are available to every Mercedes-Benz driver.

Of course, some things have to be experienced to be truly appreciated, such as the qualities that set a Mercedes-Benz apart. Which is why we'd like to invite you for a test drive at your local Mercedes-Benz Retailer. Alternatively, you can make arrangements by visiting www.mercedes-benz.co.uk/testdrive

For more information visit www.mercedes-benz.co.uk or call 0333 222 0600.

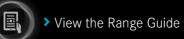






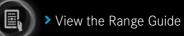




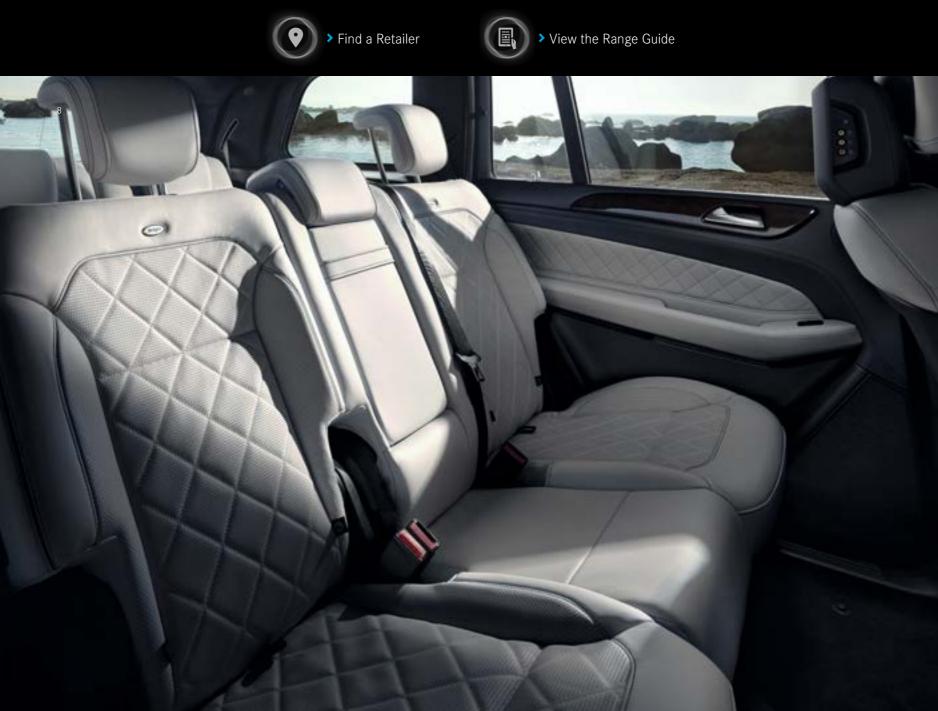


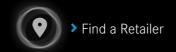


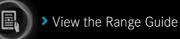












Model prices

Engine	Model line	Transmission	CO2	Basic RRP excl. VAT (£)	Total RRP incl. VAT (£)	Road Fund Licence (£) ¹	Rec. OTR price (£)²		BiK tax rate 2015/16 (%)
GLS 350 d 4MATIC	AMG Line	9G-TRONIC 9-speed automatic	199	56,616.67	67,940.00	490.00	69,100.00	68,555.00	34
Diesel – 2,987cc, 6-cylinder, 258hp/190kW	designo Line	9G-TRONIC 9-speed automatic	199	64,112.50	76,935.00	490.00	78,095.00	77,550.00	34

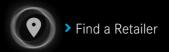
Mercedes-AMG

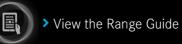
Mercedes-AMG GLS 63 4MATIC	-	AMG SPEEDSHIFT PLUS 7G-TRONIC 7-speed auto.	288	83,800.00	100,560.00	1,100.00	102,330.00	101,175.00	37
Petrol – 5,461 cc, 8-cylinder, 585 hp/430 kW									

¹ A different first year rate of Vehicle Excise Duty (Road Fund Licence) applies for new cars. Please refer to page 40 for the relevant rate for the second and subsequent years

² Recommended on-the-road price: these prices reflect the Road Fund Licence applicable to the standard model plus £670.00 additional costs necessary to put your car on the road. Included are a standard UK delivery charge (£540.00 incl. VAT), new vehicle registration fee (£55.00), number plates (£25.00 incl. VAT) and fuel (£50.00 incl. VAT). VAT is calculated at the standard rate of 20%.

All models feature ECO start/stop function and Speedtronic cruise control



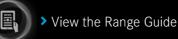


GLS AMG Line



Optional wood- and leather-trimmed steering wheel (code 289) shown





The new GLS AMG Line exterior comprises AMG bodystyling all round with running boards in aluminium finish, and 21" AMG 5-twin-spoke alloy wheels with perforated front brake discs and brake calipers with 'Mercedes-Benz'

lettering. Inside, the AMG Line features heated front and rear seats in leather with black poplar wood trim. For your entertainment, the COMAND Online system¹ features an 8-inch tablet-style colour display and touchpad.

Exterior

KEYLESS-GO Comfort package Lane Tracking package - including Blind Spot Assist and Lane Keeping Assist Mirror package - including projection of Mercedes-Benz logo integrated into both mirrors 21"AMG 5-twin-spoke alloy wheels and flared wheel arches Active Parking Assist with PARKTRONIC and 360° camera AIRMATIC air suspension with Adaptive Damping System Plus AMG bodystyling and aluminium finish running boards with rubber studs and LED illumination DYNAMIC SELECT with a choice of driving modes EASY-PACK powered tailgate Headlamps - LED Intelligent Light System and Adaptive Highbeam Assist Plus Panoramic electric glass sunroof Privacy glass Sports braking system with perforated front brake discs and

brake calipers with 'Mercedes-Benz' lettering

Interior

Memory package – including driver's seat, front passenger seat, steering column and exterior mirrors, all electrically adjustable with memory

Ambient lighting

COMAND Online system¹ with 8-inch display and multi-touch control touchpad

DAB digital radio tuner

Double sun visors with illuminated vanity mirrors

Front and rear seats - heated

Rear seats, third row – electrically folding and raising, plus EASY-ENTRY to third row with backrests of second row folding forward at touch of a button

Seven seats

Surround sound system – Harman Kardon® Logic 7^{\circledast} with Dolby Digital 5.1 and DTS

THERMOTRONIC – luxury automatic climate control Multi-zone function with separate air distribution settings for driver, front passenger and rear. Three different climate modes: Focused, Medium and Diffuse

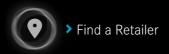
Trim and Upholstery

Black poplar wood Leather – black Leather – ginger beige/espresso brown Leather – saddle brown/black

Leather - crystal grey/black

Leather – ginger beige/black

¹Online functionality and Wi-Fi connectivity is dependent on a compatible cellular data connection. Please check with your local Mercedes-Benz Retailer on network compatibility

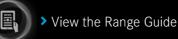




GLS designo Line







The designo Line adds a range of exclusive features, such as 21" AMG multi-spoke alloy wheels with flared wheel arches and the ACTIVE CURVE SYSTEM for enhanced ride comfort. The interior stands out with its very own designo Interior package, comprising seats upholstered in designo Nappa leather with diamond-pattern quilting and black poplar wood trim.

Front seats are climatised and come with massage function, 4-way lumbar support and luxury head restraints. THERMOTRONIC luxury climate control and the interior air ionisation with air filter adds to your sense of well-being on board this luxurious GLS.

Exterior

21" AMG multi-spoke alloy wheels and flared wheel arches

ACTIVE CURVE SYSTEM

Enhances ride comfort, agility and safety at high speed, when cornering and when driving off-road

Closing aid for doors and boot lid

Interior

designo Interior package

designo seats with diamond-pattern quilting and designo badge, dashboard and door trim in designo leather, roof lining in black or porcelain DINAMICA microfibre, double sun visors in DINAMICA microfibre, designo floor mats with edging in designo leather with 'designo' badges

Cup holders – temperature controlled, for driver and front passenger

Electric roller blinds

Front	seats	_	climatised

Front seats - multi-contour seats with massage function

Heated multi-function steering wheel

Interior air ionisation with air filter

THERMOTRONIC – luxury automatic climate control Multi-zone function with separate air distribution settings for driver, front passenger and rear. Three different climate modes: Focused, Medium and Diffuse

THERMOTRONIC – luxury automatic climate control, third seat row

Rear passengers enjoy even greater climate comfort with an additional climate zone for the third seat row. Temperature and air distribution can be individually set for the rear compartment using a control panel on the rear of the centre console

Trim and Upholstery

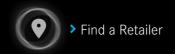
Black poplar wood



designo Nappa leather - espresso brown



designo Nappa leather - porcelain/black





Mercedes-AMG GLS 63 4MATIC



Standard AMG high-performance braking system with red brake calipers not shown



Optional trim (code H10) shown





The new Mercedes-AMG GLS 63 4MATIC displays its superiority in every respect with its powerful engine, dominant exterior and distinctive AMG design. Along with the 'V8 BITURBO' lettering on the front wings, you can't miss the 21" bicolour AMG alloy wheels with red brake calipers and the AMG sports exhaust system with two chromed twin tailpipes. The interior is

brimming with luxurious AMG touches, starting with AMG Exclusive Nappa leather upholstery, AMG sports seats and the heated AMG performance steering wheel. AMG floor mats with 'AMG' lettering and brushed stainless steel sports pedals with rubber studs are also standard.

Exterior

21" AMG multi-spoke alloy wheels, bicolour titanium grey

ACTIVE CURVE SYSTEM

Enhances ride comfort, agility and safety at high speed, when cornering and when driving off-road

AMG bodystyling

AMG high-performance braking system with red brake calipers

AMG sports exhaust system with two chromed twin tailpipes

Closing aid for doors and boot lid

'V8 BITURBO' lettering on front wings

Interior

AMG brushed stainless steel sports pedals with rubber studs

AMG floor mats with 'AMG' lettering

AMG instrument cluster

AMG performance steering wheel - heated, multi-function

AMG sports seats with AMG-specific seat upholstery layout, optimised lateral support and AMG badge in front seat backrests

Cup holders – temperature controlled, for driver and front passenger

Electric roller blinds

Front seats - climatised

Front seats - multi-contour seats with massage function

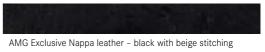
Interior air ionisation with air filter

THERMOTRONIC - luxury automatic climate control

THERMOTRONIC – luxury automatic climate control, third seat row

Trim and Upholstery

Black poplar wood





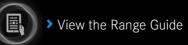
AMG Exclusive Nappa leather - espresso brown/black



AMG Exclusive Nappa leather - porcelain/black

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Exclusive driver training for Mercedes-AMG owners

All Mercedes-AMG customers are invited to a complimentary AMG Driving Academy Training experience at Mercedes-Benz World.



With friendly one-to-one tuition from a professional Mercedes-AMG driver, your training will be personalised to you. You'll push Mercedes-AMG driving performance and your driving skills to the limits on our track and purpose-built low friction dynamic handling facilities.

Through high-speed and adrenaline-fuelled exercises you'll experience oversteer, understeer, slaloms and many more performance driving skills. Designed as part of your ownership experience, this will lay the foundations to master a high-performance vehicle, develop driving skills with maximum enjoyment and prepare you to take full command of your own Mercedes-AMG.

TERMS AND CONDITIONS: Only the first purchaser/registered keeper of a newly registered Mercedes-AMG is eligible for this complimentary AMG Driving Academy Training experience which is the AMG BASIC-Training as detailed above. The Training experience must be booked and taken within six months of delivery of your Mercedes-AMG; it cannot be exchanged and cannot be transferred for any other driving experience. The Training experience is available Monday to Friday only and is subject to availability. Mercedes-Benz UK Limited reserves the right to amend or withdraw this Training experience. Attendees must hold a full UK driving licence. Attendees will be required to sign the Mercedes-Benz World Driving Risk Acknowledgement prior to undertaking the Training experience. The Training experience is also subject to full Terms and Conditions, which are available on request.







Standard equipment





Panoramic glass sunroof



Active Parking Assist with PARKTRONIC and 360° camera

Memory package



Lane Tracking package

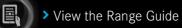


Surround sound system – Harman Kardon® Logic 7®



EASY-ENTRY system power release

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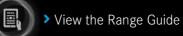
Item Transmission and Suspension	AMG Line	designo Line	Mercedes-AMG
Driving modes – DYNAMIC SELECT with a choice of driving modes: Comfort, Sport, Slippery, Off-road and Individual	•	•	-
Driving modes - DYNAMIC SELECT with a choice of driving modes: Comfort, Sport, Slippery, Sport+ and Individual	-	-	•
ECO start/stop function	•	•	•
Permanent four-wheel drive	•	•	•
Suspension – ACTIVE CURVE SYSTEM Enhances ride comfort, agility and safety at high speed, when cornering and when driving off-road	0	•	•
Suspension – AIRMATIC air suspension with Adaptive Damping System	•	•	-
Suspension – AMG sports suspension based on AIRMATIC with Adaptive Damping System	-	-	•
Transmission – 9G-TRONIC automatic transmission with steering column gear selector, DIRECT SELECT steering wheel gearshift paddles and SPEEDTRONIC cruise control	•	•	-
Transmission – AMG SPEEDSHIFT PLUS 7G-TRONIC automatic transmission with steering column gear selector, DIRECT SELECT steering wheel gearshift paddles and SPEEDTRONIC cruise control	-	-	•

Item Steering	AMG Line	designo Line	Mercedes-AMG
Direct-Steer system with speed-sensitive power assistance	•	•	•
Steering wheel – 4-spoke AMG performance steering wheel in black nappa leather/ DINAMICA microfibre	-	-	•
Steering wheel – 3-spoke heated multi-function steering wheel	-	•	-
Steering wheel – 3-spoke multi-function steering wheel in nappa leather	•	-	-
Steer Control – can perform corrective intervention in the event of the vehicle oversteering and when braking on road surfaces offering different levels of grip	•	•	•

Exterior

KEYLESS-GO Comfort package The vehicle can be conveniently unlocked, started and locked – simply by carrying the electronic key	•	•	•
Mirror package – including projection of Mercedes-Benz logo integrated into both mirrors Including heated exterior mirrors, automatically dimming rear view mirror and exterior mirror on driver's side and electrically folding exterior mirrors left and right	•	•	•
AMG bodystyling - front apron, rear apron, side skirts and flared wheel arches	•	•	•
AMG high-performance braking system with red brake calipers Delivers excellent stopping power plus precision brake control with internally ventilated and perforated brake discs all round	-	-	•
AMG sports exhaust system with two chromed twin tailpipes	-	-	•

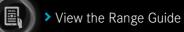




Item Exterior (continued)	AMG Line	designo Line	Mercedes-AMG
Closing aid for doors and boot lid Power closing ensures smooth and virtually silent closing. Once they have initially engaged, the front and rear doors are automatically drawn closed by servomotors	-	•	•
Diesel Particulate Filter (DPF)	•	•	-
EASY-PACK powered tailgate The EASY-PACK boot lid can be opened and closed at the touch of a button for more convenient loading and unloading of the boot	•	•	•
Heated windscreen washer system	•	•	•
Lights - Adaptive Highbeam Assist Plus	•	•	•
Lights - Headlamp Assist: automatic headlamp activation	•	•	•
 Lights - LED Intelligent Light System LED headlamps, highbeam and direction indicator LED position light, cornering light and daytime running lamps Dynamic headlamp range adjustment for ideal visibility in all weather, lighting and driving conditions Variable light distribution for driving on country roads and motorways as well as in heavy fog Active light function allows headlamps to pivot into bends by up to 15° to illuminate road surface more effectively, improving visibility Cornering light function: two LEDs per headlamp improve road illumination in tight bends by automatically switching on cornering light on the relevant side Enhanced fog lamp function illuminates outer half of the carriageway more effectively while reducing glare due to light reflected by fog. Can be activated at speeds below 44 mph and remains switched on up to 62 mph Welcome home function lights up LED fibre optics in the headlamps in blue after unlocking the vehicle, transitioning to white locator lighting 	•	•	

Item	AMG Line	designo Line	Mercedes-AMG
Lights – LED tail lamps	•	•	•
Panoramic glass sunroof Consists of a fixed panoramic glass sunroof above the second seat row and an electrically operated sliding glass front section; both panels with electrically operated interior sun blinds; also includes electrically operated vent windows for third seat row	•	•	•
Privacy glass – dark glass from B-pillar backwards	•	•	•
Rain-sensing wipers	•	•	•
Roof rails in chrome look	•	•	•
Running boards – illuminated, with rubber studs	•	•	•
Tinted glass all round – single-layer safety glass	•	•	•
'V8 BITURBO' lettering on front wings	-	-	•

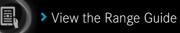
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Item Interior	AMG Line	designo Line	Mercedes-AMG
designo Interior package designo seats with diamond-pattern quilting and designo badge, dashboard and door trim in designo leather, roof lining in black or porcelain DINAMICA microfibre, double sun visors in DINAMICA microfibre, designo floor mats with edging in designo leather with 'designo' badges	-	•	-
Memory package Front seats, front head restraints, steering column and exterior door mirrors – electrically adjustable with memory. Four-way electric lumbar support for driver and front passenger seat	•	•	•
12 V socket in load compartment and passenger compartment, front and rear	•	•	•
Air conditioning – interior air ionisation with air filter	-	•	•
Air conditioning – THERMOTRONIC luxury automatic climate control Multi-zone function with separate air distribution settings for driver, front passenger and rear. Three different climate modes: Focused, Medium and Diffuse	•	•	•
Air conditioning – THERMOTRONIC luxury automatic climate control, third seat row Rear passengers enjoy even greater climate comfort with an additional climate zone for the third seat row. Temperature and air distribution can be individually set for the rear compartment using a control panel on the rear of the centre console	-	•	•
Ambient lighting in a choice of three colours for trim, illumination for double cup holder, rear footwells, rotary air vent controls and also warning/courtesy lights in the rear	•	•	•

Item	AMG Line	designo Line	Mercedes-AMG
Centre armrests - front, with stowage compartment	•	•	•
Centre armrests – rear, folding	•	•	•
Cup holders - front (2) and rear			•
Cup holders - temperature-controlled for driver and front passenger		ullet	•
Door sills – front door sill panels in brushed stainless steel with 'AMG' lettering illuminated in white	-	Ι	•
Door sills - front door sill panels with 'Mercedes-Benz' lettering illuminated in white	•	•	-
Double sun visors with illuminated vanity mirrors		•	•
Floor mats - AMG floor mats with edging and embroidered 'AMG' lettering	-	I	•
Floor mats - designo floor mats with edging in designo leather and 'designo' badges	-	•	-
Floor mats – velour mats in interior colour Coloured the same as the car's appointments, the velour floor mats fit in perfectly with the high-quality interior and effectively protect the footwell against soiling	•	-	-
Instrument cluster – AMG instrument cluster with animated start-up sequence and AMG main menu	-	-	•
Instrument cluster - outside temperature display, rear seat belt status indicator	•	•	•
Reading lights - front and rear	•	•	•



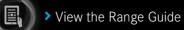


Item Interior (continued)	AMG Line	designo Line	Mercedes-AMG
Seats – AMG sports seats with AMG-specific seat upholstery layout, optimised lateral support and AMG badge in front seat backrests	-	-	•
Seats - front seats, heated	•	-	-
Seats - front seats, climatised	-	•	•
Seats – front seats, multi-contour seats with massage function	-	•	•
Seats - rear seats, second row: heated	•	•	•
Seats – rear seats, third row: electrically folding and raising with EASY-ENTRY system power release This system facilitates access to the third seat row from both sides at the touch of a button. The backrests and bench seat of the second row of seats can be folded forward electrically with a split of 60% (left) to 40% (right). Pressing these switches causes the head restraints to retract electrically, while the backrests fold down. The bench seat is then folded forward	•	•	•
Sports pedals in brushed stainless steel with rubber studs	-	-	•
Stowage – EASY-PACK load compartment cover (removable)	•	•	•
Stowage - load-securing rings (6)	•	•	•
Sun blinds - rear side windows	-	•	•

Item Paint, Trim and Upholstery	AMG Line	designo Line	Mercedes-AM
Dashboard – upper section in ARTICO leather1	•	-	-
Dashboard – upper and lower sections, beltline and door panels in ARTICO leather ¹	0	•	•
Paint - non-metallic or metallic	•	•	•
Trim - black poplar wood	•	•	•
Upholstery – AMG Exclusive nappa leather	-	-	•
Upholstery – designo nappa leather	-	•	-
Upholstery - leather	•	-	-

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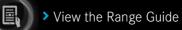
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Item Communications and In-Car Entertainment	AMG Line	designo Line	Mercedes-AMG
Bluetooth [®] interface for hands-free telephony and audio streaming for music transmission	•	•	•
Central controller dial to operate audio functions and telephone (when connected)	•	•	•
COMAND Online system ² with Media Interface and touchpad Includes radio, single CD/DVD, 8 speakers, 8-inch colour display, hard disk drive (HDD) navigation with 3D map display, Live Traffic Information and European map data updates free of charge for the first three years and LINGUATRONIC voice control. Internet-enabled mobile phone required for emergency call system (eCall), Mercedes-Benz apps and in-car internet access for Facebook, internet radio, sending routes from Google Maps [™] to the vehicle, news and weather reports. Also includes SD memory card slot and MP3 compatibility. Media Interface allows connection and control of portable media devices (e.g. MP3 player, USB storage media). Cable included for iPod [®] connectivity.	•	•	•
DAB digital radio tuner	•	•	•
Mercedes connect me services – for example accident recovery, breakdown management and maintenance management, or telediagnostics for worn parts	•	•	•
Surround sound system – Harman Kardon [®] Logic 7 [®] with Dolby Digital 5.1 and DTS 14 high-performance speakers and total output of 830 watts	•	•	•
USB ports (2) in centre console	•	•	•

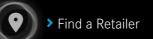
	e	designo Line	Mercedes-AMG
Item	AMG Line	signo	rced
Safety and Assistance Systems	AN	de	Me
Lane Tracking package Blind Spot Assist – when a vehicle is detected in the blind spot, a red triangle lights up in the exterior mirror. If the driver overlooks this warning and operates the direction indicators, an acoustic warning is additionally sounded. Lane Keeping Assist – the system is able to recognise when the vehicle is unintentionally drifting out of lane, warning the driver by means of pulsed vibrations on the steering wheel	•	•	•
Active bonnet - pedestrian safety measure	•	•	-
Airbags – driver and front passenger			
Airbags - front sidebags			
Airbags – kneebag for driver			
Airbags - rear sidebags, left and right	•	•	•
Airbags – windowbags	•	•	•
Alarm system with immobiliser and interior protection (MBSS3)	•	•	•
Anti-lock braking system (ABS) with Brake Assist (BAS)	•	•	•
ATTENTION ASSIST Continuously analyses driver behaviour and steering movements. If patterns are recognised which characterise drowsiness, the driver is prompted to take a break, and an audible warning is sounded. At the same time COMAND Online offers to locate a rest stop	•	•	•

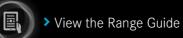




Item Safety and Assistance Systems (continued)	AMG Line	designo Line	Mercedes-AMG
Automatic child seat recognition sensor	•	•	•
Braking – adaptive Brake Assist with HOLD function, Hill Start Assist, priming and dry braking in the wet	•	•	•
Braking – adaptive brake lights	•	•	•
Braking – AMG high-performance braking system	-	-	•
Braking - electric parking brake	•	•	•
Braking - Electronic Stability Programme (ESP®) with Acceleration Skid Control (ASR)	•	•	•
Braking - third brake lamp, LED technology	•	•	•
Collapsible spare wheel	•	•	•
COLLISION PREVENTION ASSIST PLUS The driver is given a visual warning if the distance from a vehicle in front is inadequate. On detecting the danger of a collision there is an acoustic warning, driver braking can be assisted and, if the driver fails to react, the speed can be reduced autonomously. Autonomous partial braking only occurs if the driver fails to react and is travelling at a speed range between 4–65 mph speeds for moving objects and 4–31 mph for stationary objects	•	•	•
Crosswind Assist Detects sudden, strong gusts of wind and helps the driver stay in lane by means of targeted braking	•	•	•
Downhill Speed Regulation (DSR) with on/off switch and variable speed control	•	•	•

ltem	AMG Line	designo Line	Mercedes-AMG
First-aid kit and warning triangle	•	•	•
Four-wheel Electronic Traction System (4ETS)	•	•	•
Hill-Start Assist	•	•	•
Parking – Active Parking Assist with PARKTRONIC and 360° camera Active Parking Assist with PARKTRONIC makes finding a parking space as well as parking in and leaving parallel or on-end parking spaces easier. The 360° camera enables parking and manoeuvring with a realistic all-round view thanks to the interaction of four networked cameras	•	•	•
PRE-SAFE® anticipatory safety system with reversible belt tensioners for driver and front passenger seats, closing function for side windows	•	•	•
Remote central locking	•	•	•
Seats - ISOFIX and top-tether child seat fixing points in rear (two outer seats)	•	•	•
Service indicator ASSYST	•	•	•
Traffic Sign Assist Speed Limit Assist with wrong-way warning function and display of speed limit in instrument cluster	•	•	•
Tyre pressure monitoring system	•	•	•



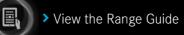


20

A revolution in style

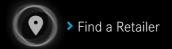
Item Wheels	Notes	AMG Line designo Line Mercedes-AMG	Basic RRP Total RRP excl. VAT (£) incl. VAT (£)
21" AMG alloy wheels (4) – 5-twin-spoke design, painted in titanium grey 295/40 tyres		86R =	
21" AMG alloy wheels (4) – multi-spoke design 295/40 tyres		BSR 87.	
21" AMG alloy wheels (4) - 5-twin-spoke design, bicolour 295/40 tyres		B8 T	Included in Night package
21" AMG alloy wheels (4) – multi-spoke design, bicolour titanium grey 295/40 tyres		689 •	

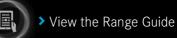




26 Wheels

ltem Wheels (continued)	Notes	AMG Line designo Line Mercedes-AMG	Basic RRP Total RRP excl. VAT (£) incl. VAT (£)
21" AMG alloy wheels (4) – multi-spoke design, painted in matt black 295/40 tyres			Included in Night package
22" AMG alloy wheels (4) – multi-spoke design 285/40 tyres		88 O	829.17 995.00
22" AMG alloy wheels (4) - multi-spoke design, painted in matt black 285/40 tyres		Received and the second	1,245.83 1,495.00





Night package

GLS 350 d 4MATIC



Mercedes-AMG GLS 63 4MATIC



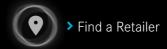
Optional multi-spoke wheels (code 90R) shown

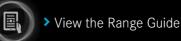
The Night package underscores the sporty, expressive character of the GLS with striking design elements in black. The radiator louvres and simulated underguard front and rear are finished in high-gloss black with tailpipe trim elements in black. Further highlights include 21" or 22" AMG alloy wheels and exterior mirrors, beltline trim strips, roof rails and weatherstrip in high-gloss black.

Night package – designed and priced as a package, including items as listed below.

GLS 350 d 4MATIC	Total incl. VAT £495.00
Mercedes-AMG GLS 63 4MATIC	£895.00

Item	Night package ¹ £495.00 (code P55)	Night package ² £895.00 (code P55)
Includes a high-gloss black louvre in the radiator grille, high-gloss black exterior mirrors, beltline trim strips, roof rails and weatherstrip		
21" AMG bi-colour alloy wheels (4) - 5-twin-spoke design (code 89R)		-
22" AMG alloy wheels (4) - multi-spoke design, painted in matt black (code 692)	_	
A-wing and insert in front apron in high-gloss black	-	
Twin tailpipe trim elements in black	-	-



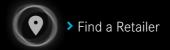


Driving Assistance package

This comprehensive package includes many advanced features to help keep you safe on the road: Active Blind Spot Assist monitors the obscure area to the side and rear. The innovative driver assistance system DISTRONIC PLUS cruise control helps to automatically maintain a safe distance from the vehicle ahead. Active Lane Keeping Assist is able to recognise when the vehicle is unintentionally drifting out of its lane, and duly warns the driver with pulsed vibrations on the steering wheel. Plus the renowned PRE-SAFE[®] safety system can detect critical road situations and initiate preventive safety measures.

Driving Assistance Plus package (code 23P) - designed and priced as a
package, including items as listed below.All modelsTotal incl. VAT £1,695.00

Item	Notes
Active Blind Spot Assist	Displays a red triangle in the exterior mirrors: when a road user is detected in the blind spot, the red triangle flashes and an audible warning sounds if the driver operates the indicators. Includes course-correcting braking intervention
Active Lane Keeping Assist	Detects signs of inadvertent drifting out of lane and warns the driver by vibrating the steering wheel and, if necessary, will trigger one-sided braking intervention
BAS PLUS with Cross-Traffic Assist	Brake Assist System develops additional brake pressure if a critical situation is detected and the driver applies the brakes
DISTRONIC PLUS with Steering Assist and Stop&Go Pilot	Helps the driver maintain the desired distance to the vehicle in front, and helps with lane guidance
PRE-SAFE [®] Brake	Prompts the driver to take action when the risk of a collision is detected, and can initiate autonomous emergency braking at a speed of up to 30 mph
PRE-SAFE [®] PLUS	Initiates occupant protection measures if a rear-end collision is imminent: activating the hazard lights, reversible seat belt tensioning, adjustment of passenger seat positions and closure of windows





Entertainment package



Films on DVD, music or television, the Entertainment package provides passengers in the rear with their very own programme of entertainment. Two 8-inch displays and two sets of headphones ensure brilliant picture and sound quality, and a TV tuner allows for digital TV reception.

Entertainment package – designed and priced as a package, including items as listed below.

All models

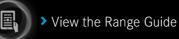
Total incl. VAT £2,495.00

Entertainment package (code DP7)

Rear seat entertainment, including two 8-inch displays integrated into the front seat head restraints, a DVD player, two sets of headphones and one remote control

TV tuner for digital TV reception





Off-Road package

The Off-Road package combines a host of features that come in handy when taking your GLS off the beaten track. For off-road operation there are the options 'Off-road' for sand and light terrain and also 'Off-road+' for difficult terrain. The lowrange gearbox aids slow and careful driving in off-road terrain where a high level of tractive power is required, and supports controlled downhill driving, particularly on low-traction surfaces. The driver can adjust the gear ratio even more precisely to the requirements of driving in extreme off-road terrain by using the manual mode of the 9G-TRONIC automatic transmission. A 100% differential lock on the centre differential improves traction in difficult terrain even further.

An underguard for the engine, together with reinforced underfloor panelling the full length of

the vehicle, helps to reduce damage caused, for example, by driving over obstacles. The three additional selectable off-road ride heights allow the ground clearance to be increased by 30, 60 or 90 mm, corresponding to a maximum wading depth of 600 mm.

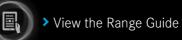
Off-Road package – designed and priced as a package, including items as listed below.

AMG Line and designo Line	Total incl. VAT
	£1,985.00

Off-Road package (code 430)
100% differential lock on centre differential
DYNAMIC SELECT with 'Off-road+' driving mode
Front and rear axles with adapted 4ETS
Guard under engine with reinforced underbody panelling
Low-range gearbox
Manual mode for automatic transmission
Special off-road algorithm for ABS, 4ETS and ESP®
Three additional selectable off-road ride heights







Optional equipment

Item AMG Performance Studio	Notes		AMG Line	designo Line	Mercedes-AMG	Basic RRP excl. VAT (<i>£</i>)	Total RRP incl. VAT (£)
AMG Driver's package Increase in the electronically limited top speed to 168 mph and participation in driver training at the AMG Driving Academy	For further information on this or any other AMG Driving Academy training, please speak to your Retailer, or visit www.mercedes-amg.com/driving-academy	250	-	-	0	2,350.00	2,820.00
AMG carbon fibre engine cover		B14	-	-	0	1,245.83	1,495.00

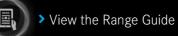
Suspension and Exterior

ACTIVE CURVE SYSTEM With active suspension stabilisers. Enhances ride comfort, agility and safety at high speed, when cornering and when driving off-road		468	0	•	•	2,329.17	2,795.00
Tow bar - fully electric	When ordering this option, please discuss with your Retailer any specific towing requirements	550	0	0	0	791.67	950.00

Paint, Trim and Upholstery

Dashboard – upper and lower sections, beltline and door panels in ARTICO leather ¹		U09	0	-	-	333.33	400.00
Paint - designo diamond white bright		799	0	0	0	704.17	845.00
Paint – designo hyacinth red bright		966	0	0	0	704.17	845.00
Roof lining – crystal grey fabric	Available with upholstery codes 215A/245A/534A/535A	58U	0	0	0	83.33	100.00
Roof lining – porcelain fabric	Available with upholstery codes 215A/245A/534A/535A	55U	0	0	0	83.33	100.00
Steering wheel – wood- and leather-trimmed	Available with trim codes 729/731/734/H09/H21	289	0	-	-	412.50	495.00





Item Paint, Trim and Upholstery (continued)	Notes			e	designo Line	Mercedes-AMG	Basic RRP excl. VAT (£)	Total RRP incl. VAT (£)
Trim – AMG carbon fibre/black piano lacquer				o	0	-	916.67	1,100.00
				-	-	0	1,245.83	1,495.00
Trim – black piano lacquer			ZH (Э	0	0	162.50	195.00
Trim – brown open-pore ash wood			60H (С	0	0		no-cost option
Trim – high-gloss brown burr walnut wood			13	С	0	0		no-cost option
Trim - high-gloss brown eucalyptus wood		121	/34	С	0	-		no-cost option
Trim – light aluminium with longitudinal grain		100	/39	Э	0	0		no-cost option

Communications and In-Car Entertainment

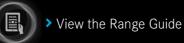
Surround sound system – Bang & Olufsen BeoSound AMG	Please note that space-saver spare wheel is replaced by TIREFIT when	11	0	0	0	2,495.83	2,995.00
14 high-performance speakers with twin illuminated tweeter lenses	ordering this option	μ.					





Item Service Package	Notes		AMG Line	designo Line		Basic RRP excl. VAT (£)	Total RRP incl. VAT (£)
Service Care Service Care allows you to spread the cost of servicing your new car in the	rvice Care allows you to spread the cost of servicing your new car in the taken over 24 months, three services over 36 months or four		0	0	-	20.00	24.00
Mercedes-Benz Retailer network. Taking out a Service Care plan ensures your servicing needs are taken care of by fully trained Mercedes-Benz Technicians with the added benefit of a Mercedes-Benz service history	services over 48 months. Further payment options are available. New Service Care prices apply only to vehicles up to 12 months old prior to first service		-	-	С	30.00	36.00





Colours and materials

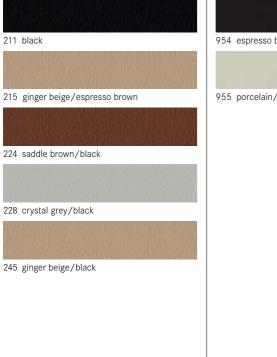
Non-metallic paint Standard			Special metallic paints Additional-cost option
149 polar white	197 obsidian black	796 citrine brown	799 designo diamond white bright
	755 tenorite grey	890 cavansite blue	996 designo hyacinth red bright
	775 iridium silver	988 diamond silver	
	792 palladium silver	•	





Leather upholstery

Standard on AMG Line



designo Nappa leather upholstery Standard on designo Line





955 porcelain/black

AMG Exclusive Nappa leather upholstery Standard on Mercedes-AMG GLS 63 4MATIC





534 espresso brown/black

535 porcelain/black

Trim



729 black poplar wood1



731 brown burr walnut wood²



734 brown eucalyptus wood³

739 brushed light aluminium²



H09 brown open-pore ash wood²

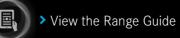


H10 AMG carbon fibre/black piano lacquer⁴



H21 black piano lacquer⁴





Technical data

	Diesel engine	Petrol engine
Model	GLS 350 d 4MATIC	Mercedes-AMG GLS 63 4MATIC

Engine

Total displacement	сс	2,987	5,461
Arrangement/cylinders/valves		V/6/24	V/8/32
Power ¹	hp (kW) at rpm	258 (190)/3,400	585(430)/5,500
Torque ¹	Nm at rpm	620/1,600-2,400	760/1,750-5,250

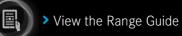
Transmission

9G-TRONIC 9-speed automatic	•	-
AMG SPEEDSHIFT PLUS 7G-TRONIC 7-speed automatic	_	•

Performance

Acceleration 0–62 mph s	nc 7.8	4.6
Top speed m	h 138	155² (168³)



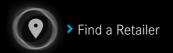


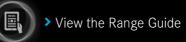
	Diesel engine	Petrol engine	
Model	GLS 350 d 4MATIC	Mercedes-AMG GLS 63 4MATIC	

Weights and capacities

Kerb weight⁴ kg	2,455	2,580
Perm. Gross Vehicle Weight kg	3,250	3,290
Towing capacity – unbraked braked kg	750 3,500	750 3,290
Boot capacity – behind 1st row of seats behind 2nd row of seats behind 3rd row of seats	2,300 680 295	2,300 680 295
Fuel tank capacity/of which reserve	100/12	100/12
Turning circle m	12.4	12.4
Wading depth – standard with Off-Road package range mm	500 500-600	tba

Fuel consumption ^{5,6} mpg		
Urban	34.5	17.9
Extra-urban ⁷	39.2	27.4
Combined	37.2	23.0





	Diesel engine	Petrol engine	
Model	GLS 350 d 4MATIC	Mercedes-AMG GLS 63 4MATIC	

CO ₂ emissions ⁶	g/km	
Emissions standard	EU6	EU6
21" alloy wheels	199	288

Insurance

Group rating	tba	tba
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Insurance ratings may vary depending on model line and specification. Please refer to http://www.thatcham.org/abigrouprating/ for further details

¹Figures according to Directive 80/1269/EEC in the currently applicable version

²Electronically limited

³In conjunction with optional AMG Driver's package

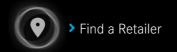
⁴Figures according to Directive 92/21/EC (kerb weight with fuel tank 90% full, driver, 68 kg, and luggage, 7kg) for standard-specification vehicles

⁵All figures are based on a standard specification with the smallest tyre size

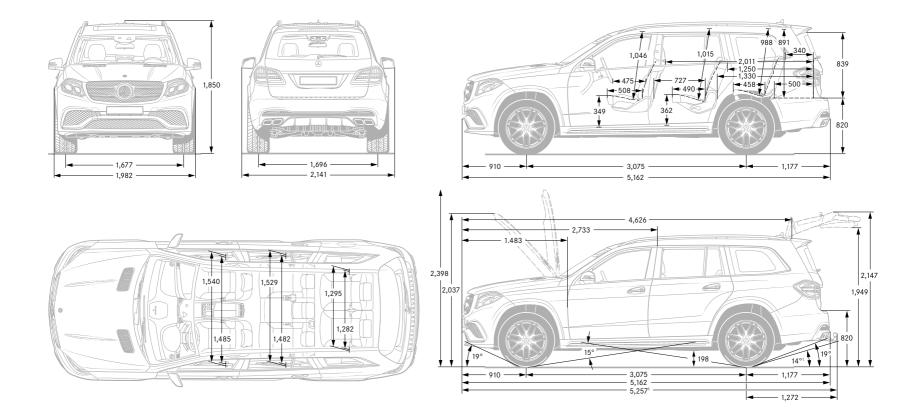
⁶The choice of wheels and transmission may affect CO₂ emissions and corresponding Road Fund Licence

⁷EUDC: extra-urban driving cycle. Testing procedures adhere to EU Directive 93/116

The figures on pages 36-39 are correct at time of going to print. Please refer to the government website for latest data - http://carfueldata.direct.gov.uk/

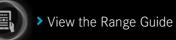






All measurements in millimetres. The dimensions shown are mean values and apply to standard-specification, unladen vehicles





Road Fund Licence

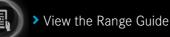


¹For further information on vehicle taxation please refer to http://carfueldata.direct.gov.uk/

All road vehicle registrations are subject to Vehicle Excise Duty (Road Fund Licence), which varies in accordance with the vehicle's CO_2 emissions. A first year rate of Vehicle Excise Duty applies to new cars on their first year of registration. For the second and subsequent years a standard rate for each taxation band will apply.¹ The table below shows the bands (A-M) created by the DVLA and the corresponding Road Fund Licence. CO_2 emissions are listed in the technical data on page 38, and the relevant Excise Duty is reflected in the on-the-road prices on page 9.

Band	$\rm CO_2$ emissions	First year rate (£)	Standard rate (£)
A	up to 100 g/km	0.00	0.00
В	101 to 110g/km	0.00	20.00
С	111 to 120g/km	0.00	30.00
D	121 to 130g/km	0.00	110.00
E	131 to 140 g/km	130.00	130.00
F	141 to 150g/km	145.00	145.00
G	151 to 165g/km	180.00	180.00
Н	166 to 175g/km	295.00	205.00
I	176 to 185g/km	350.00	225.00
J	186 to 200 g/km	490.00	265.00
К	201 to 225g/km	640.00	290.00
L	226 to 255g/km	870.00	490.00
М	over 255 g/km	1,100.00	505.00





Services and insurance

Mercedes-Benz Service Care

We believe that servicing costs should be as flexible and affordable as possible for your GLS, which is why we offer Service Care, an easy way to budget for all your servicing costs. It spreads your bills into manageable payments based on whether you have a new or used Mercedes-Benz.

With Service Care we guarantee the price of parts and labour for up to four services and safeguard against further inflation. It also covers the cost of all recommended service items including brake fluid, spark plugs, air filters, fuel filters and screen wash.

You can choose either to add your servicing costs into your monthly spend or pay the full amount in a one-off payment, giving you peace of mind that they are taken care of for the period of the plan.

To receive a personalised Service Care plan recommendation visit the Service Care Calculator at www.mercedes-benz.co.uk/servicecare

Warranty and breakdown cover

Every Mercedes-Benz comes with a three-year unlimited mileage warranty against manufacturing or material defects¹ and up to 30 years warranty against perforation due to corrosion from the inside out? What's more, it's also covered by Mercedes-Benz Roadside Assistance - a unique package comprising up to 30 years pan-European breakdown assistance²

Insurance

Since our name is synonymous with reliability, who better to trust with your motor insurance? Mercedes-Benz Insurance provides a motor insurance policy specifically designed to give you the cover you would expect from Mercedes-Benz. For a motor insurance guotation, call 0345 600 2180.*



⁴² Mercedes me

The Mercedes that thinks and acts for you.

Imagine if...

...you could connect with your Mercedes-Benz?

With Mercedes connect me, you can; with Remote Online services¹ that include trip planning, maintenance management and vehicle tracking, plus more.

Getting connected is easy. Just set up your Mercedes me account and get in touch with your Mercedes-Benz Retailer to connect your vehicle to your profile to access your Mercedes connect me services.



...you knew beforehand that you need to stop for fuel?

Simply check the fuel level and mileage range from your phone wherever you are. You can also check tyre pressure and washer fluid level. (For electric cars, you can check battery charge state.)

...your Mercedes could tell you where it's parked?

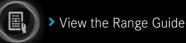
You no longer need to ask yourself where you left your car; with Mercedes connect me you can locate your car from your smartphone or tablet within a mile radius.





1. PARKED VEHICLE LOCATOR 2. VEHICLE TRACKER 3. REMOTE RETRIEVAL OF VEHICLE STATUS 4. PRE-ENTRY CLIMATE CONTROL FOR ELECTRIC DRIVE AND PLUG-IN HYBRID





...you could lock your Mercedes, even if you're miles away?

The uncertainty of whether you've forgotten to lock the car is only human. To make sure your Mercedes-Benz is safe and secure, you can simply lock the car remotely via your PC/Mac, tablet or smartphone.

...your Mercedes told you when your service is due?

Being connected means essential data is constantly sent to your Mercedes-Benz Retailer so they know when it is time for a service. Your Retailer can then contact you with a tailor-made service quote.

...your Retailer already knows which parts need replacing?

As surprising as this sounds, with telediagnostics your Retailer can recognise remotely if certain parts are due for replacement, contacting you to book an appointment and making sure the relevant parts are in stock when you arrive, getting you back on the road as quickly as possible.

...you could just push a button to deal with a breakdown?

Should your car break down, with a simple press of the button everything is taken care of – from breakdown assistance to vehicle recovery.

...your Mercedes called for help?

Your Mercedes comes with an SOS button. Press it if you need urgent help and you will be contacted by the emergency response centre.² In the event of an accident where airbags or seatbelt tensioners have been activated, a call is placed automatically. Your GPS position is sent to the response teams to initiate rescue efforts.³

The Mercedes that thinks and acts for you.

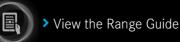
Contact your Retailer to get connected, or go to **www.mercedes.me** for more details.

¹This is available as an option in conjunction with Audio 20 CD, and standard with COMAND Online. Remote Online is standard with electric drive and plug-in hybrid Use of the Remote Online equipment option is limited to three years from first registration of the vehicle and can then be extended at extra cost. ²A call is placed via the car's sim card, rather than the customer relying on their mobile phone.

³This feature is still available to customers without Mercedes connect me services. The customer is not required to accept the terms and conditions on the portal to activate this feature. For all other features the customer will have to accept terms and conditions on the portal to activate them.

Mercedes CONNECT me





Mercedes-Benz Finance

Why should you finance with Mercedes-Benz?

At Mercedes-Benz we believe a great driving experience should be matched by an equally great ownership experience. That is why we put just as much thought, time and effort into designing our finance options, our service plans and our insurance cover as we do into our vehicles.

We are not in the business of simply providing a loan to fund the purchase of your dream vehicle. We look on it as a journey that we take with you, from the moment you choose your new Mercedes-Benz, to helping you in choosing your next one.

If you would like to find out more about any of our current offers, simply call into your local Mercedes-Benz Retailer where one of our Business Managers will be more than happy to talk you through anything you need to know.

Helping you find the right solution.

You should find our finance packages are more convenient than a traditional personal loan because:

- Funds are immediately available no waiting for cheques or loans to clear.
- There is no security required either against your home or other assets.
- We have clear and transparent rates the APR we quote is the APR you get.
- We have friendly Business Managers experts in vehicle finance who can talk you through all of your plans in detail.

One of our most popular finance products is Mercedes-Benz Agility (our Personal Contract Purchase product). We also offer Contract Hire, Operating Lease and Hire Purchase solutions. If you would like to find out more about these speak to your Retailer or visit www.mercedes-benz.co.uk/fandi.

Mercedes-Benz Agility (our PCP product).

At the start of an Agility agreement, you put down a deposit and decide the term of your agreement and your annual mileage. You will be advised of the Guaranteed Future Value, which offers you the reassurance of knowing exactly what you will need to pay to own the vehicle outright in the future (this is known as the Optional Purchase Payment).

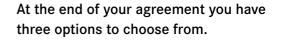
Throughout your agreement you simply pay your agreed monthly payments and when the agreement comes to an end you either purchase, hand back or part-exchange your vehicle.





Agility features:

- Fixed regular payments mean you can easily budget.
- Payments are based only on a proportion of the vehicle's value, keeping your monthly payments lower.
- Our Guaranteed Future Value avoids the risk of unplanned depreciation of your vehicle.
- You defer your ownership decision until the end of the agreement.



Option 1: Purchase your Mercedes-Benz.

Purchase your Mercedes-Benz by paying the Optional Purchase Payment and Purchase Activation Fee.¹ This will complete the purchase of your Mercedes-Benz, leaving you free to simply enjoy your vehicle.

Option 2: Hand back your Mercedes-Benz.

If you decide to return your vehicle to us, it must be in line with our Vehicle Return Standards,* as vehicle condition, excess mileage and other charges may be payable.

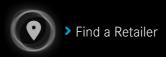
Option 3: Part-Exchange for a new vehicle.

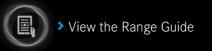
Purchase your Mercedes-Benz by paying the Optional Purchase Payment and Purchase Activation Fee.¹ This will complete the purchase of your Mercedes-Benz, leaving you free to part-exchange for a new vehicle.

 Your Mercedes-Benz
 M

 If
 M

1Please note the 'Purchase Activation Fee' of £10 will be debited from your account *To find out more information about our Vehicle Return Standards please visit http://mercedes-benz.co.uk/vrs





Follow us on the following social media channels:



https://www.facebook.com/MercedesBenzUk



https://twitter.com/mercedesbenzuk



https://www.youtube.com/mercedesbenzuk



Effective from 1 November 2015. Information correct at time of going to print. Prices and specifications are subject to change without prior notice. MBX166PL/1115

Mercedes-Benz UK Ltd, Tongwell, Milton Keynes, MK15 8BA www.mercedes-benz.co.uk



Mixed Sources

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