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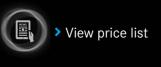


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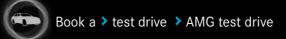


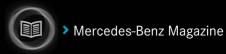
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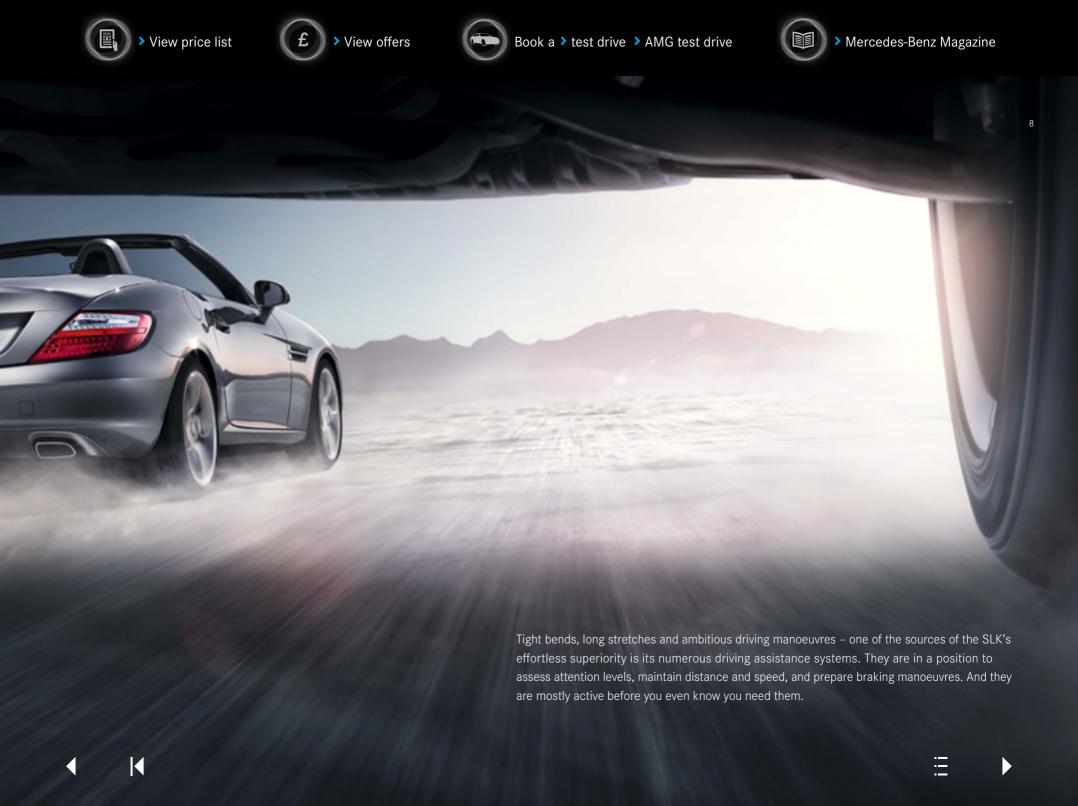








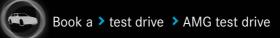










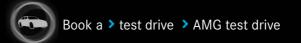














Sunshine as far as the eye can see. Looks like thirsty work – but not for the SLK. Lightweight construction, optimised engine technology measures that pay. With more pleasure per tank and a better conscience with every journey.



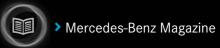




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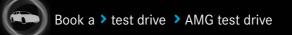
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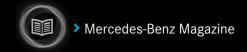




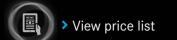






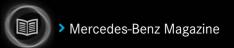














Summer night. The stage is set for a premiere. The SLK proudly presents the sky – in the closed vehicle. It's all thanks to the panoramic vario-roof – also available with MAGIC SKY CONTROL as an option.





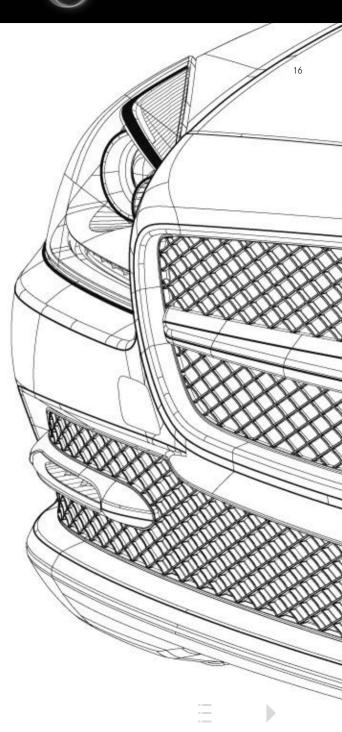
What makes a car a Mercedes?

Deep-rooted traditions: in our case, it is innovative traditions that run deep. We have continually gone down previously uncharted avenues. Milestone by milestone. These ventures spawned the first vehicle with a crumple zone, the first ABS, the first diesel car. The first automobile. But rather than wallowing in the past, let us look to the future.

Mercedes-Benz Intelligent Drive – on the road to accident-free driving. We develop intelligent assistance systems which actively support the driver and noticeably relieve the driver's workload. They monitor and analyse the vehicle's surroundings and handling – and warn the driver if they identify any critical situations. When necessary, some of the systems are able to intervene in order to take corrective action. Potential dangers are identified earlier than ever – and ever more frequently avoided as a result. Discover the fascinating world of Mercedes-Benz Intelligent Drive at www.mercedes-benz-intelligent-drive.com

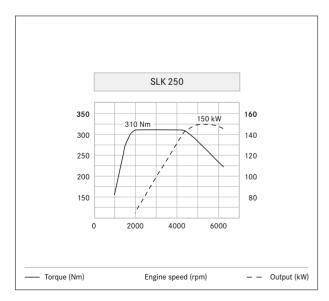
BlueEFFICIENCY – our vision of emission-free driving. Sustainability is a big word to which we lend real meaning in all that we do, down to the smallest details. From minimising the environmental impact of our production operations to alternative drive concepts.

As you can see, we have major goals in our sights. And what could be better than seeing these aims achieved whilst on a long drive in a Mercedes?



Petrol engines.

Fun at the wheel and environmental awareness are not contradictory concepts here: with powerful engine technologies that also reduce fuel consumption and CO₂ emissions, as proven by the SLK's petrol engines.



The SLK 250: 150 kW (204 hp) of power means dynamic performance for the SLK.

4-cylinder in-line engines. The optimised 4-cylinder 1.8-litre engine with direct petrol injection, two overhead camshafts, variable valve timing and turbocharging delivers outstanding torque and output levels as well as state-of-the-art low consumption and emission figures. Fuel is used more efficiently by the direct petrol injection system thanks to almost complete combustion, while the variable valve timing allows optimum cylinder charging and thus reduces fuel consumption. These latter points are further aided by the reduced weight and low internal friction. Two balancer shafts ensure low engine vibration in every engine speed range. Furthermore the sound design gives the car a robust voice that does absolute justice, in acoustic terms, to the vehicle's performance.

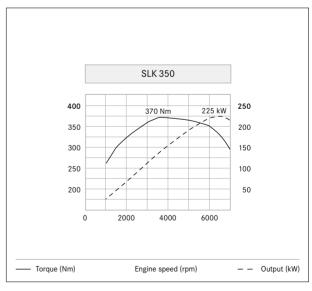
The 4-cylinder petrol engine comes with a choice of two power outputs: the SLK 200 offers 135 kW (184 hp) and maximum torque of 270 Nm, while the SLK 250 boasts 150 kW (204 hp) and maximum torque of 310 Nm.

Both models are fitted as standard with the ECO start/stop function, which automatically switches off the engine at traffic lights or in a jam. With the standard-specification ECO display the driver receives information about their own driving style, enabling them to adjust it in order to reduce consumption.

V6 engine. Fuel consumption that has been reduced by more than 20% and lower CO₂ emissions compared with the previous model – and yet enhanced dynamic performance. All in all, a neat way of summing up the SLK 350. The direct petrol injection system uses spray-guided combustion and high-pressure injection by means of piezo injectors. Maximum output is 225 kW (306 hp), while the peak torque of 370 Nm becomes available at 3500 rpm. Further factors that help to reduce fuel consumption include the ECO start/stop function, which is fitted as standard, the air and exhaust system, controlled ancillary assemblies, intelligent alternator management and systematically applied lightweight construction principles. The 6-cylinder unit takes a vigorous approach even low down the rev scale and impresses with outstanding refinement across the entire engine speed range. The backdrop to this comes courtesy of an impressive six-cylinder soundscape.



The SLK's petrol engines combine comfort and fun at the wheel with sustainability.



The SLK 350: cutting-edge engine technology with direct injection via piezo injectors.







Diesel engine.

Unusual for a roadster – extraordinary for a diesel: the 4-cylinder in-line engine with an output of 150 kW (204 hp) and 500 Nm of torque.

4-cylinder in-line engine. The SLK also offers sporty driving enjoyment when fuelled by diesel. Power and speed coupled with exceptionally low fuel consumption and emissions – these are the key attributes of the sophisticated 2.1-litre twin-turbocharged engine. Low fuel consumption and CO_2 emissions make the diesel SLK one of the most economical roadsters in its segment. And all this with the performance of a sports car: acceleration from 0 to 100 km/h takes only 6.5 seconds. Stepping on the gas while already in motion is even more fun – the engine develops its high torque at an engine speed as low as 1600 rpm and, as a result, offers in-gear acceleration in a class of its own.

This level of performance is made possible by a whole host of intelligent technologies. The fourth-generation common-rail diesel technology boasts an increased injection pressure (up to 2000 bar), optimised combustion chambers and high-precision injectors while optimisation

of the ignition pressure and charging ensures high torque across the entire engine speed range. The necessary refinement comes courtesy of two Lanchester balancer shafts. And optimised alternator management sees to it that the engine's coasting phases are used to great effect. So now it's possible to mention a sports car and a diesel engine in the same breath – without drawing startled glances.

Efficiency is also very much part of the diesel engine's repertoire. As is the case with the two petrol engines, the diesel unit also includes the ECO start/stop function and the ECO display as part of its standard specification. Both help the driver to cut consumption even further.



The diesel unit developing 150 kW (204 hp) offers sporty performance and exceptionally smooth running with low fuel consumption and low CO_2 emissions.

Transmissions.

Whether it be a manual gearshift or an automatic, an economical or a sporty driving style - the transmissions for the SLK have been optimised in line with the engine with which they are installed. Plus they are intuitive and ergonomic to use.

6-speed manual transmission. The SLK 200, SLK 250 and SLK 250 CDI are paired as standard with a 6-speed manual transmission. It offers impressively short and precise shift travel, while the gear ratios and rear axle ratio are optimally matched to the engine output. A display on the instrument cluster indicates recommended gear changes to further encourage a highly efficient driving style.

7G-TRONIC PLUS. The SLK 350 is teamed up as standard with the optimised 7G-TRONIC PLUS 7-speed automatic transmission - available as an option for the SLK 200, the SLK 250 and the SLK 250 CDI. The 7G-TRONIC PLUS transmission uses the latest generation of torque converter, which brings with it a more dynamic response, greater durability, low noise levels and reduced fuel consumption. The latter is due also to the standard-specification combination with the ECO start/stop function, which switches off the engine temporarily when standing at traffic lights

or in traffic jams. In addition, the seven forward gears of the 7G-TRONIC PLUS transmission enable the ideal engine speed at all times, short shift times and smooth gearshifting. Driving enjoyment is also enhanced: the vehicle accelerates more powerfully and develops greater pulling power. The driver can use a switch in the centre console to preselect one of the two transmission modes - "E" (Economy) and "S" (Sport). In conjunction with the optional steering wheel shift paddles, a third mode is added to these for even faster gearshifting: the "M" (Manual) transmission mode. For dynamic bursts of acceleration also whilst driving in the automatic modes, a manual downshift function allows several gears to be skipped, although the most fuel-efficient gear is always recommended to the driver on the display. The transmission changes back to the most fuel-efficient automatic mode after a set time.



The 7G-TRONIC PLUS: one of over 19 million automatic transmissions produced in a period spanning more than 50 years.





Chassis & suspension.

With its sporty suspension set-up even the standard-specification SLK is perfectly prepared for a dynamic driving style – while remaining surprisingly comfortable. With the sports suspension or the driving dynamics package and its selectable suspension and damping set-ups the motoring enjoyment can be enhanced even further.

Sports suspension (option, standard in conjunction with AMG Line and Sports package). A sports suspension with tauter tuning and a body lowered by 10 mm is available as an option. Compared with the standard-specification suspension, here the springs are shorter, the dampers firmer, and anti-roll bars with a larger diameter are installed, which reduces roll movements and increases driving stability.

Dynamic Handling package with Adaptive Damping System ADS (option). With the optionally available Dynamic Handling package, a touch of the Sport mode button is all it takes to shift the damper setting into sports mode. The electronically regulated damping system adjusts its characteristics continually and steplessly, the damping force being optimally adapted to each individual wheel in accordance with the current handling situation and road

conditions. This results in greater handling stability in all speed ranges – as well as significantly increased motoring enjoyment. With the E/S push-button switch the 7G-TRONIC PLUS's gearshifting characteristics can be increased separately: in the S programme all the parameters are geared towards best-possible acceleration and swift reaction.

Direct-Steer system (option, standard in conjunction with Dynamic Handling package). The Direct-Steer system comprises two components: firstly the speed-dependent regulation of the power steering control, already familiar from the speed-sensitive steering system. This requires significantly less steering effort when driving slowly, manoeuvring and parking. Secondly there is the rack and pinion with a variable ratio depending on the steering angle, facilitating a more direct and more spontaneous

implementation of the steering movements. This boosts agility and leads to a noticeable reduction in the steering input required at large steering angles, while the indirect ratio around the centre position aids straight-line stability.









Integral safety concept.

We are driven by our vision of accident-free driving. With our integral safety concept we are coming closer to achieving this goal – this is a holistic approach which can increase safety in every situation.

As the inventors of the automobile we feel that we have a special responsibility for road safety. That's why we were the first automotive manufacturer to develop an integral safety concept that seamlessly links active and passive safety measures to provide comprehensive protection. The all-encompassing approach is divided into four phases and provides safety solutions for any situation. It includes systems for safe driving, which help prevent danger thanks to their ability to warn and assist the driver in plenty of time. Our enhanced PRE-SAFE® system comes into play in the event of danger and activates anticipatory measures for occupant protection. If, despite all the preventive measures, a collision remains unavoidable, further technologies can provide protection to suit the circumstances. We've even thought about the time immediately after an accident and developed solutions to prevent a worsening of the situation and facilitate rapid assistance.

A selection of these technologies for the "Safe driving", "In the event of danger", "In an accident" and "After an accident" phases is presented on the following pages.

Safe driving: ATTENTION ASSIST (standard). This drowsiness detection system is especially useful on long trips. At speeds of between 80 and 180 km/h, ATTENTION ASSIST can warn the driver as soon as it identifies typical signs of drowsiness or inattention. Several sensors analyse the driver's behaviour and can detect any changes compared with the individual driver profile determined previously.



If ATTENTION ASSIST detects signs of drowsiness, the system recommends a break.

Safe driving: Intelligent Light System (option). This system incorporates five functions: country mode provides enhanced illumination of the offside edge of the carriageway, while motorway mode lights up the whole width of the road. Visibility can be improved in this way by as much as 60 percent. The enhanced fog light function improves visibility in bad weather, while the active light and cornering light functions follow the steering movements and improve illumination to the side over a range of up to 30 metres.



The Intelligent Light System automatically adapts to the prevailing weather, light and driving conditions.



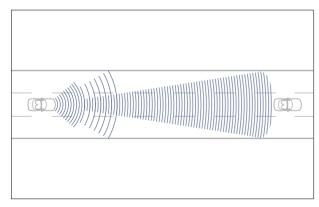






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Within the speed range from 0 to 200 km/h, the proximity control system DISTRONIC PLUS can help the driver, at the touch of a button, to maintain the desired distance between the car and the vehicle in front and, if necessary, to initiate braking. Blind Spot Assist helps the driver when turning off or changing lanes. If the system detects another vehicle within the monitored range, a hazard warning triangle lights up in the corresponding exterior mirror. The Lane



DISTRONIC PLUS supports drivers in automatically keeping their vehicle at a safe distance from the vehicle in front.

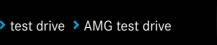
Keeping Assist feature warns the driver by means of a discreet vibration of the steering wheel as soon as the vehicle unintentionally cuts across the lane markings which have been registered by the system and risks drifting out of lane. The system recognises contrasting colours on the road in front of the vehicle and is thus able to "read" lane markings. In addition, it monitors driving style and the line of the road ahead, analysing any movements that would suggest the vehicle is unintentionally leaving its lane. The system is thus able to differentiate between intentional and unintentional lane changes. The Driving Assistance package is rounded off by the Brake Assist system BAS PLUS and PRE-SAFE® Brake – ensuring a sense of complete safety on every journey. In models from the SLK 350 upwards the high-resolution colour display in the instrument cluster forms part of the standard specification - while in the SLK 200, SLK 250 and SLK 250 CDI it is included as part of the Driving Assistance package.

In the event of danger: PRE-SAFE® Brake and BAS PLUS

(part of the optional Driving Assistance package). PRE-SAFE® Brake provides the driver first with a visual warning, then an audible alert if a risk of collision is detected. During this phase, BAS PLUS calculates the brake pressure that is required to prevent a collision. If the braking force applied by the driver is not sufficient, the system automatically increases brake pressure in a way that ensures the remaining braking distance is used to the fullest advantage. This means that the driver of the vehicle behind also has a better chance of avoiding a collision. If the driver fails to respond to the signals, PRE-SAFE® Brake intervenes with autonomous partial braking, giving the driver a tangible warning. At the same time, the PRE-SAFE® system triggers other protective measures in preparation for a possible collision. Autonomous emergency braking can then be activated if there is still no reaction from the driver. The result is a significant reduction in impact speed and accident severity.

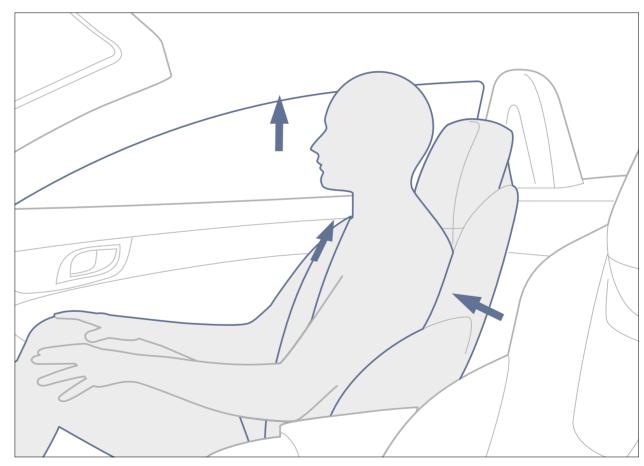






In the event of danger: PRE-SAFE® system (option). The anticipatory occupant protection system is able to recognise certain critical driving situations in advance and initiate preventive measures. If it recognises that an accident is imminent, the side windows can be closed and the front seat belts tensioned by means of electric motors. Depending on the vehicle specification, the front passenger seat may also move into a position that should prove more favourable in the event of an accident.

In an accident: restraint systems (standard). 3-point seat belts, belt tensioners, belt force limiters and airbags are optimally coordinated with each other at Mercedes-Benz, so as to keep injuries to a minimum wherever possible. The SLK thus includes six airbags as standard, which can help prevent injuries to the driver and passenger in case of a collision: the front airbags, triggered in two stages depending on the impact severity registered, plus sidebags in the seat backrests and headbags in the door supports, which can reduce the loads on the occupants in a side impact or an overturn. If the crash sensors detect an accident, the seat belts are automatically tightened at lightning speed in order to hold the occupants firmly in their seats. The belt force limiter, meanwhile, relaxes the belt during the accident in accordance with the particular situation in question, so as not to place excessive strain on the occupant's chest.



If the PRE-SAFE® system detects that danger is imminent it can, for example, close the side windows, tension the seat belts and move the passenger seat into a more favourable position.









¹ Service is available throughout the vehicle's lifetime. For the latest information about national availability, visit www.mercedes-benz.com/connect_ecall







In an accident: NECK-PRO head restraints (standard). The crash-responsive NECK-PRO head restraints can help to improve the protection provided to occupants and play their part in reducing the risk of whiplash injury. In the event of a rear-end collision the head restraints are instantly

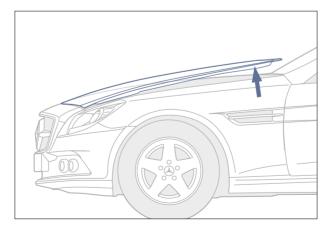
displaced by around 40 millimetres towards the front and 30 millimetres upwards, thus providing earlier support for the vehicle occupants' heads.

In an accident: Active bonnet (standard). The active bonnet function can help reduce the risk of injury to pedes-

The NECK-PRO head restraints can reduce the risk of whiplash in a rear impact.

trians or cyclists colliding with the bonnet if the car is travelling at a speed between 25 and 55 km/h. To cushion the blow, a pyrotechnical device causes the bonnet to spring up by approx. 8.5 centimetres at the rear.

After an accident: Mercedes-Benz emergency call system¹ (part of COMAND Online). This system is able to send an automatic emergency call using a working mobile phone connected to the vehicle as soon as the restraint system recognises an accident. At the same time it commu-



The active bonnet is part of the Mercedes-Benz protection system for more vulnerable road users.

nicates GPS positional data and other information to the Mercedes-Benz emergency call centre. A voice connection is then established.

Measures after an accident. In order to reduce consequential damage and, where necessary, to support the rescue of the occupants, Mercedes-Benz has developed further measures. These include automatic engine shutoff and activation of the hazard warning lamps and interior emergency illumination. The central locking also unlocks automatically, while a crash joint between the door and wing on each side makes it easier to open the doors after an accident. As you can see, at Mercedes-Benz consideration has been given to safety in every situation.





Multimedia systems.

The highest levels of comfort take centre stage. While the optional multimedia system COMAND Online entertains and navigates, all the elements can be easily operated via the Controller, the multifunction steering wheel and the voice-operated control system LINGUATRONIC.

Harman Kardon® Logic 7® surround sound system (option). With 10 loudspeakers and a 10-channel DSP sound amplifier, the sound system has an output of 500 watts, giving you first-class acoustics in both seats. 3D surround sound and speed-sensitive volume control ensure constant listening pleasure. A Dolby Digital 5.1 and DTS listening experience is possible in conjunction with COMAND Online.

COMAND Online (option). The multimedia system boasts a high-resolution 17.8 cm colour display. The system's functions include a radio, speed-sensitive volume control, the Music Register with a 10 GB hard disc and hard-disc navigation – with free European map data updates in the first 3 years. The DVD player can play CDs and MP3 files as well as video and audio DVDs. Access to the internet and various mobile services from Mercedes-Benz is possible via a web-enabled mobile phone. A USB connection, a slot for SD memory cards, a Bluetooth® interface and the optional Media Interface allow connection to external data storage media and a mobile phone. The system can be operated using the central Controller, the buttons on the multifunction steering wheel or by voice control with LINGUATRONIC. In the SLK 350 model and above, the high-

resolution colour display in the instrument cluster comes as standard; for the SLK , SLK and SLK CDI models it is included within the scope of COMAND Online.

Live Traffic Information¹ (part of COMAND Online). This service allows the reception of up-to-date and precise traffic information in real time for optimised dynamic route guidance and a more accurate estimated time of arrival. The data are transferred via a communications module that uses an integrated SIM card with data roaming to provide the connection to the internet.



The optional COMAND Online system includes a high-resolution 17.8 cm display with TFT technology which provides a clear overview of all the system functions.

Becker® MAP PILOT (option). The Becker® MAP PILOT takes you safely to your destination and has everything you look for in a sophisticated navigation system. Fully integral, it can be operated via the Controller or the Audio 20 CD's display, and can be further individualised by downloading up-to-date map data and additional functions.

13 years of free use, available in 12 countries.



The Becker® MAP PILOT is fully integral and can be operated via the Audio 20 CD.





Assistance systems.

There are numerous assistance systems to reduce the driver's workload, both on the open road and when performing difficult manoeuvres.

Speed Limit Assist (option, part of COMAND Online). A windscreen-mounted camera that permanently scans the car's surroundings is able to recognise speed limit signs and indicate the detected maximum speed to the driver via the display. The driver can therefore check the prevailing speed limit at any time. This added convenience is of particular benefit on routes with variable speed limits or roadworks.

PARKTRONIC, incl. Parking Guidance (option). Parking Guidance can help the driver when parking and also when looking for a parking space: ultrasonic sensors at the side of the front bumper automatically measure the length of parking spaces parallel to the car if it drives past at a speed of 30 km/h or less. If a suitable space has been found and reverse gear is engaged, the Parking Guidance starts. It gives the driver visual and audible directions via the instrument cluster regarding the correct steering angle as well as the turn-in and turn-back points. The PARKTRONIC

electronic parking aid uses ten sensors to monitor the front and rear of the vehicle during manoeuvring and warns the driver if a potential collision is detected. If the system detects an obstacle, a visual signal appears. As soon as the distance is less than approximately 35 cm, a short warning sound is emitted as well. If the vehicle approaches even closer, a continuous signal is heard. In this way PARKTRONIC makes parking easier, even when space is limited. If the vehicle is not straight after the first reversing manoeuvre, the system will also help the driver with the parking manoeuvres still needed.



The information from Speed Limit Assist is shown both in the instrument cluster and on the COMAND Online central display



Parking Guidance indicates suitable parking spaces to the driver and provides parking directions.











Open-air comfort.

Some of the SLK's features can make open-top motoring even more fun - at any time of year and in virtually any weather.

AIRSCARF (option). The neck-level heating developed by Mercedes-Benz extends the open-air season. At the touch of a button, air is wrapped around the shoulders and neck of the driver and passenger like a warming scarf. In order to achieve this effect the system draws in cold air, which it then warms and releases back through discreetly positioned vents in the head restraints.

Sun-reflecting leather (standard in conjunction with leather, nappa leather and Exclusive nappa leather, with the exception of designo leather). As an optional extra the SLK's seats are available with a coating which reflects heat. This prevents the seats from heating up in intense sunlight – resulting in added comfort, particularly when the vehicle is open.

AIRGUIDE (option). The draught-stop system AIRGUIDE minimises draughts and wind noise when driving with the roof down – and thus tangibly enhances comfort. The transparent and swivelling plastic discs on the back of the roll-over bars can be individually adjusted for the driver and passenger. They divert the windflow and prevent the turbulence which usually occurs.



AIRSCARF delivers warm air to ensure perfect open-top motoring pleasure even in cool weather.



The draught-stop system AIRGUIDE minimises draughts in the interior of the open vehicle.







Roof and space.

Comfort standards are redefined in the SLK. On the one hand, the panoramic vario-roof with MAGIC SKY CONTROL creates an impression of space and airiness even in the closed vehicle. On the other, all the roof variants offer plenty of room for luggage even when the car is open.

Vario-roof (standard). The electrohydraulically operated vario-roof makes the SLK a weatherproof car for all seasons. At the touch of a button the vehicle is transformed from a coupé to an open roadster in less than 20 seconds – and vice versa. And even with the roof open you can still make good use of the boot.

Panoramic vario-roof (option). A panoramic vario-roof is available for the SLK as an optional extra. It lets plenty of light in, making the interior seem even lighter and roomier. The occupants can thus savour the pleasant atmosphere and that special open-top motoring feel even when the roof is closed.

Panoramic vario-roof with MAGIC SKY CONTROL (option).

The glass roof on the SLK can change its light and energy transmission characteristics in seconds, at the push of a button. In its transparent state it affords a view of the sky, even when the vehicle is closed. When darkened it protects against over-intense sunlight.



The roadster's boot offers plenty of stowage space whether the roof is open or closed.



The panoramic vario-roof offers virtually total overhead visibility when closed, too,





MAGIC SKY CONTROL enables adjustment of the optional panoramic vario-roof's transparency.





Climate control and lighting.

A pleasant interior climate increases motoring pleasure and driver-fitness safety. In the SLK the temperature can be individually regulated, and the interior stylishly showcased in darkness.

Ambient lighting (option). The concept behind this show-casing of the car in the colour solar red is to lend sporty emphasis to the interior design in darkness, helped by the direct illumination of the centre console and door armrests, and the indirect illumination of the door centre panels. Immediately upon opening the door, the driver is welcomed by the illuminated vehicle. Once the door has been closed, the light is automatically dimmed – there are five possible

brightness levels that can be set. As an option the ambient lighting can include the Interior Light package as an attractive addition.

Air conditioning (standard). This automatically controls the temperature in the vehicle interior. The convenient air recirculation with automatic window closing is part of the specification, as is the residual engine heat utilisation.

A fine-particle activated charcoal filter keeps dust, soot and pollen at bay and reduces odours and pollutants in the air.

THERMOTRONIC (option). The automatic climate control THERMOTRONIC has separate temperature controls for each side of the interior, allowing the driver and passenger to travel in comfort at the temperature of their choice. At the touch of a button the 2-zone system works fully automatically. THERMOTRONIC holds the temperature constant at the desired level and also takes exterior factors such as sunlight, air quality and humidity into account via its sensors. This means that there is always a pleasant atmosphere in the SLK, boosting comfort on the one hand and the driver's concentration on the other, thus enhancing the safety of both occupants.



The optional ambient lighting gives the interior a particularly sporty aura-





Seats.

The sporty seats in the SLK meet the very latest requirements in terms of ergonomic design, comfort and safety.

The SLK's sports seats offer excellent lateral support and tangibly stabilise the bodies of the driver and passenger – even at high speeds on winding roads. They also offer exceptional comfort on longer journeys. With their head restraints integrated in the backrests, the seats are both a safety element and a design feature. They emphasise the high quality of the vehicle design, forming a sporty, stylish focus – particularly when you look into the open vehicle.

In the base version in fabric the upholstery is entirely black. As an option it is possible to have your SLK fitted with seats in embossed leather in black, sahara beige or crystal grey or, alternatively, in nappa leather in black, bengal red or mocha/nut brown. With the AMG Line, the leather is also adorned with red topstitching and the specific vertical piping design in the seat surface.

Memory function (option). The Memory function can be used to save preferred settings for up to three people. The seat and backrest position, steering wheel position and the exterior mirror position on the driver's and passenger side can be stored and called up again at just the touch of a button.



The comfortable seats combine ergonomics with safety and sportiness.





SLK 55 AMG exterior.

At Mercedes-Benz, three letters stand for the ultimate in sporty driving dynamics: AMG. Just to look at, the SLK 55 AMG appears to embody the combined qualities of leading-edge technology, exclusivity and dynamism - and it delivers on the promise with every ride. → www.mercedes-amg.com

The SLK 55 AMG - the epitome of a roadster with the heart of a top athlete. Evidence of the power harnessed by its AMG engine is hinted at on the outside by the V8 lettering on the front wings. A small detail that marks the prelude to a wealth of AMG-specific design features.



The sporty tail end is drawn to a powerful conclusion by the AMG-design twin tailpipes and spoiler lip.

The car is encased within the AMG front and rear aprons as well as the side sill panels, all of which exude a distinct feeling of power. This outfit is exclusively rounded off by a lower cross strut, painted in high-gloss black, the simulated side air outlets at the front and the diffuser look at the rear. What's more, the radiator grille louvre painted in



Exceptionally expressive: the 5-spoke AMG light-alloy wheels.

high-gloss black lends the SLK 55 AMG an even more powerful aura. So connoisseurs will be left in no doubt as to the car's AMG genealogy.

Further highlights include the AMG daytime running lamps as well as the darkened headlamps and tail lights. Also ensuring that the SLK 55 AMG always leaves a lasting impression is an exhaust system featuring two chrome-plated, oval twin tailpipes.

The car's appearance is further enhanced by 45.7 cm 5-spoke AMG light-alloy wheels painted titanium grey with a high sheen finish, paired with 235/40 front and 255/35 rear tyres. Optional extras from the AMG Performance Studio can transform the SLK 55 AMG into the AMG Mercedes of your dreams. With AMG, you too get to choose what highperformance sport looks like.

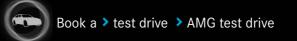


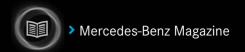












AMG 34



SLK 55 AMG interior.

It's no mean feat to match the dynamism of the exterior. But the interior succeeds in doing so. With high-quality materials to create luxury and, above all, sportiness à la AMG.

Driving enjoyment begins with the way you sit - one reason why a ride in the SLK 55 AMG is so enjoyable. For the AMG sports seats offer optimum support when accelerating or negotiating hairpins at speed. The vehicle is controlled via the AMG Performance steering wheel with aluminium shift paddles, which respond promptly to every steering command and transfer it to the Direct-Steer system. Both the vehicle's road speed and its engine speed can be

monitored on the AMG instrument cluster, which includes the RACETIMER function, while the optional AMG-specific analogue clock in IWC design will remind you of the actual time, so easily forgotten when enjoying the ride in an SLK 55 AMG.

Precise craftsmanship, a desire for perfection and highquality materials abound throughout the car's interior.

Whoever takes their seat here is bound to feel ready for whatever adventures lie ahead. Having already been greeted by AMG door sill panels when opening the door.

Fine nappa leather in a choice of three colours is optionally available as an alternative to the standard ARTICO man-made leather/fabric appointments in black.



Key data displayed at all times and full control of the car - thanks to the instrument cluster and the AMG performance steering wheel.



The optional AMG analogue clock from IWC provides the perfect finishing touch in the sporty and luxurious interior.



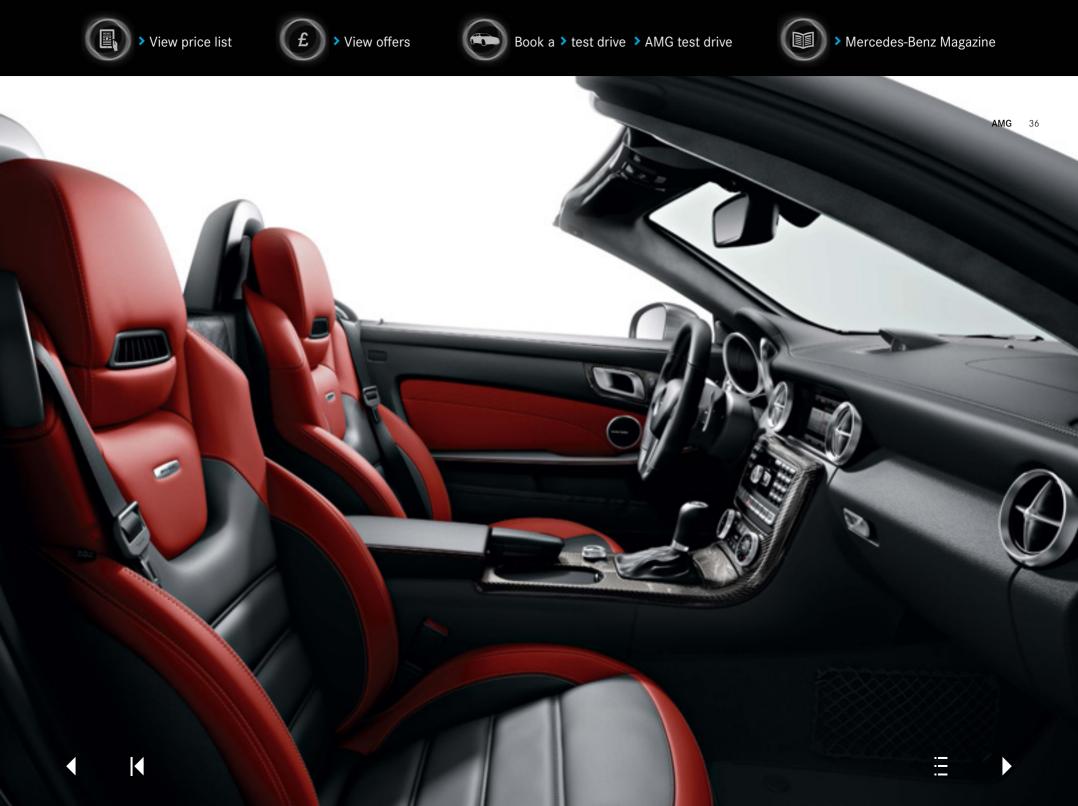
The high-quality AMG door sill panels protect the entrance area and individualise the look of the vehicle.









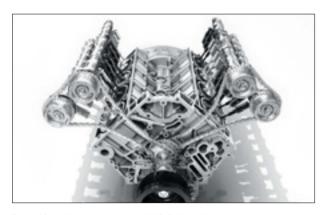


SLK 55 AMG technical features.

The heart of a sports car is its engine. In the SLK 55 AMG, the AMG 5.5-litre V8 engine beats impressively in tune with the AMG SPEEDSHIFT PLUS 7G-TRONIC automatic transmission, offering an output of 310 kW (421 hp), 540 Nm of torque and the best fuel consumption figures.

The SLK 55 AMG owes its outstanding driving dynamics to a host of willing helpers. The Direct-Steer system, for instance, makes for precise steering manoeuvres, while ESP® Dynamic Cornering Assist allows controlled cornering at the critical limits. In this case, the inner rear wheel is braked specifically for a brief period, allowing the car to bank into the bend, thus noticeably enhancing both agility and active safety. The AMG sports suspension, equipped with AMG-specific springs, dampers and torsion bar, also

helps to achieve this effect. To tame the engine's incredible power, the SLK 55 AMG is fitted with the AMG highperformance braking system. The front brakes feature 4-piston fixed callipers with internally ventilated and perforated 360 x 36 mm discs for short stopping distances. while the rear brakes have 1-piston floating callipers with 330 x 22 mm discs. Because driving enjoyment is also about stopping at the right moment.



The AMG 5.5-litre V8 engine with AMG Cylinder Management impresses with its high performance and the lowest consumption figures in its segment.



With max. 310 kW (421 hp) and 540 Nm plus the AMG SPEEDSHIFT PLUS 7G-TRONIC, the unit ensures superb propulsive power.

AMG 5.5-litre V8 engine. Its performance figures set the heart racing: 310 kW (421 hp) and 540 Nm of torque are available even at low engine speeds. Its fuel consumption, meanwhile, pays homage to prudence - the 5.5-litre V8 unit is the most efficient high-performance engine in its segment. This is made possible by the Controlled Efficiency stop/start function and the AMG Cylinder Management system, which switches off four cylinders when these are not needed. But there is one thing that hasn't decreased in the AMG engine: the sonorous V8 engine sound.

AMG SPEEDSHIFT PLUS 7G-TRONIC automatic transmission with double-declutching function. The AMG transmission sees to it that the engine power is sent to the road as effectively as possible. Gear changes are exceptionally rapid, while traction is practically uninterrupted. The double-declutching function makes gear-changing faster still and reduces load changes when cornering, while three drive programmes offer all the driving enjoyment you could wish for - Sport, Comfort or Manual.







While an SLK 55 AMG is unique in its own right, it can be further individualised in the Performance Studio. Various equipment options can be selected to bring the sporty, expressive appearance and outstanding performance even further to the fore.



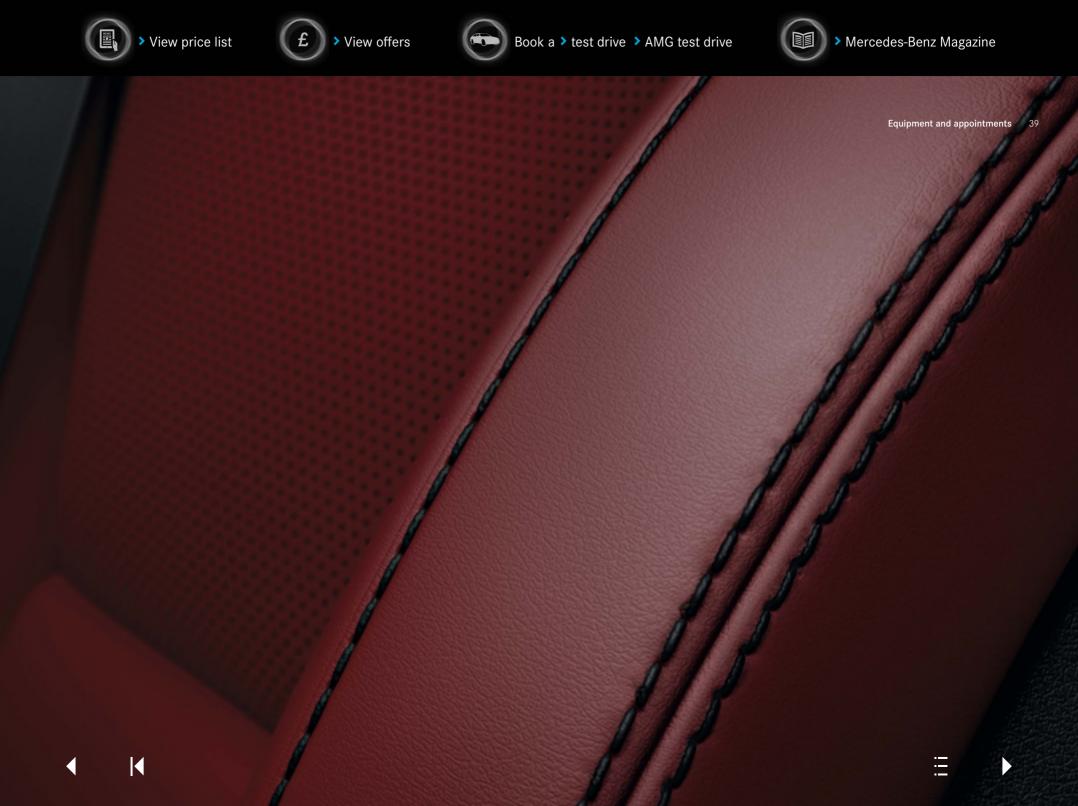
The SLK 55 AMG can be further individualised in the AMG Performance Studio.

The AMG Performance Studio provides the ultimate definitive finish for every AMG Mercedes. Various possibilities for fitting out the SLK 55 AMG make it an even sportier vehicle in terms of both performance and appearance. Take the Handling package, for instance: this comprises compound brake discs at the front, a performance suspension, a rear-axle limited-slip differential for optimal roadholding and the Performance steering wheel with nappa leather/DINAMICA microfibre in the grip area.

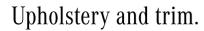
Equally expressive are the 45.7 cm 10-spoke AMG lightalloy wheels – painted either in titanium grey with a high-sheen finish or matt black with a high-sheen rim flange. If you want to drive the car at a maximum speed of 280 km/h, you should opt for the AMG Driver's Package (it includes participation in an AMG Driving Academy driver training session).

The AMG Performance Studio in Affalterbach can also meet other customer requests – including the production of one-off models. As an option, you can collect your vehicle yourself in Affalterbach.





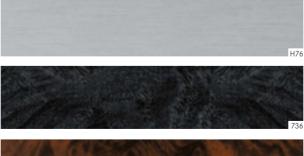






The black colour scheme sports black seats which are available either in fabric or, as an option, in leather, nappa leather or Exclusive nappa leather. The grey contrasting topstitching adds an eye-catching note. The centre console is in light longitudinal-grain aluminium as standard, the metallic surfaces in fine silver chrome.







black

001 Fabric

201 Leather (option)

801 Nappa leather (option)

501 Exclusive nappa leather (option)

H76 Light longitudinal-grain aluminium

736 High-gloss black ash wood (option)







The sahara beige colour scheme sports sahara beige seats which are available in embossed leather. Black contrasting topstitching adds an eye-catching note. The centre console is in light longitudinal-grain aluminium as standard, the metallic surfaces are in fine silver chrome.









sahara beige (option)

205 Leather

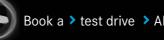
H76 Light longitudinal-grain aluminium

736 High-gloss black ash wood (option)











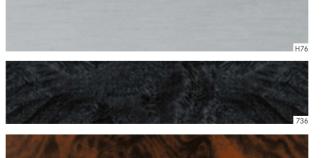
Equipment and appointments 42





The crystal grey colour scheme sports crystal grey seats which are available in embossed leather. Black contrasting topstitching adds an eye-catching note. The centre console is in light longitudinal-grain aluminium as standard, the metallic surfaces are in fine silver chrome.





crystal grey (option)

208 Leather

H76 Light longitudinal-grain aluminium

736 High-gloss black ash wood (option)



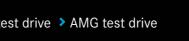














The bengal red colour scheme sports bengal red seats which are available in nappa leather or Exclusive nappa leather. Black contrasting topstitching adds an eye-catching note. The centre console is in light longitudinal-grain aluminium as standard, the metallic surfaces are in fine silver chrome.





bengal red (option)

807 Nappa leather

507 Exclusive nappa leather

H76 Light longitudinal-grain aluminium

736 High-gloss black ash wood (option)







The nut brown colour scheme sports two-tone seats which are available in nappa leather or Exclusive nappa leather. The seat surfaces are in nut brown, the side bolsters in mocha brown. Saffron-coloured contrasting topstitching adds an eye-catching note. The centre console is in light longitudinal-grain aluminium as standard, the metallic surfaces are in fine silver chrome.





nut brown (option)

854 Nappa leather

554 Exclusive nappa leather

H76 Light longitudinal-grain aluminium

736 High-gloss black ash wood (option)





AMG Line.

The SLK's sporty look is given the perfect finishing touch with the optional AMG Line.

The optionally available AMG Line lends the SLK a dynamic look. This starts on the exterior, with the dynamic AMG front apron with LED daytime running lamps and the headlamps with dark edging, plus the powerful side sill panels,

The distinctive rear apron - part of the AMG Line.

and continues round to the striking rear apron and the dark-tinted tail lights. High-sheen AMG light-alloy wheels with 225/40 R 18 front and 245/35 R 18 rear tyres complete the look. The sports suspension (including low-



AMG 5-spoke light-alloy wheels with a high-sheen finish.

ering by 10 mm) tangibly enhances the lateral dynamics. For the 4-cylinder in-line models, the larger brakes with perforated discs and "Mercedes-Benz" lettering on the callipers ensure even more effective deceleration. For the SLK 200 and SLK 250, a sportier engine sound provides the AMG Line's crowning glory.









AMG Line.

Exclusivity meets sportiness in the SLK with the AMG Line.

The AMG Line's interior concept also impresses with its sporty details. The instrument cluster with its "Chequered Flag" design adds to the dynamic feel, as does the steering wheel, which is a comfortable fit in your hands, with

shift paddles in conjunction with 7G-TRONIC PLUS, and perforated leather and red topstitching. The red topstitching also adorns the seats with their specific longitudinal piping, the armrests in the doors and centre console as well as the shift lever gaiter, adding characteristic touches, as do the red seat belts. In addition to all this, AMG floor mats are part of the package's exclusive specification.



The perforated multifunction sports steering wheel with red topstitching.



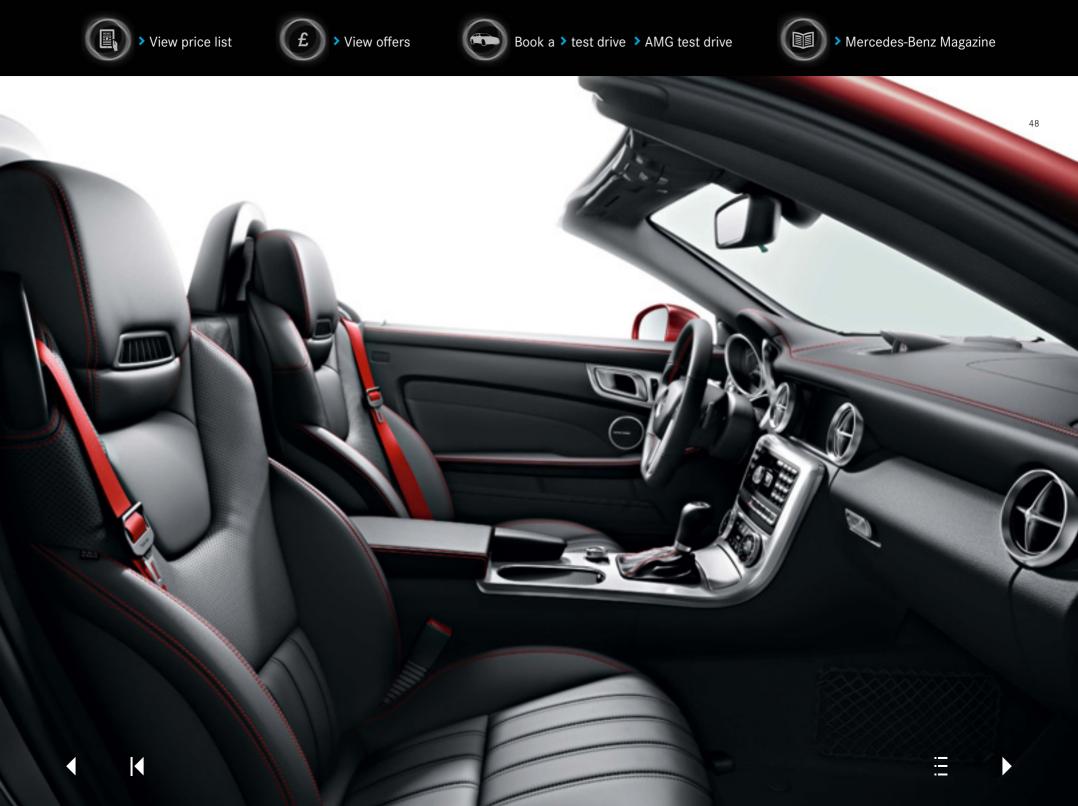
The instrument cluster with its "Chequered Flag" design.



Floor mats with "AMG" lettering.







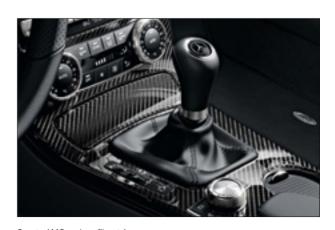
Equipment and appointments

designo.

The exclusive designo paintwork, leather appointments and trim stand for individuality. → www.mercedes-benz.com/designo

Maximum individuality for the SLK comes courtesy of designo. The carefully selected materials are meticulously handcrafted to create an unmistakeable masterpiece. The single- or two-tone designo leather appointments with the characteristic design for the seats and the door centre panels are available in a selection of 11 exclusive colour shades. Matching designo trim, high-gloss black piano lacquer or sporty AMG carbon fibre offer a wealth of individualisation options.

The designo range for the interior is rounded off by the exclusive designo windscreen frame in DINAMICA microfibre in anthracite, the designo steering wheel in two-tone leather and red or silver-coloured seat belts. The designo selection also includes five unique paintwork variants, two of which are matt finishes.



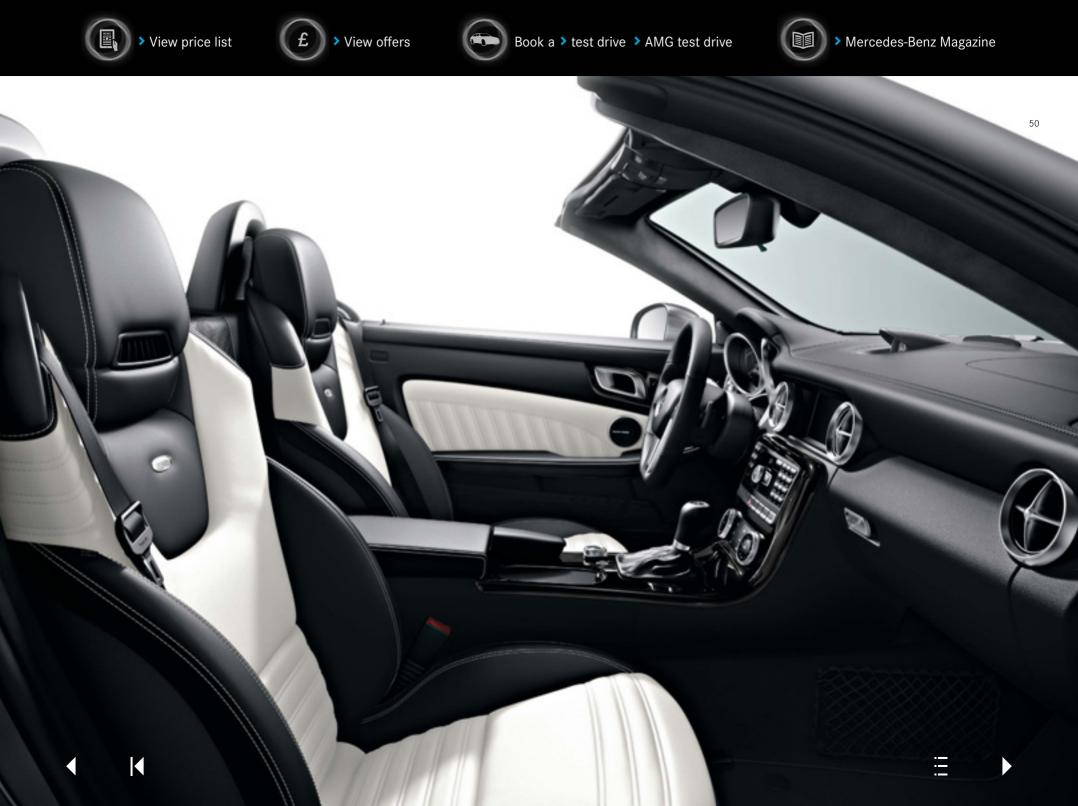
Sporty AMG carbon-fibre trim.

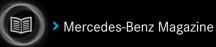














ATTENTION ASSIST.



Air conditioning.



High-resolution colour display (standard for SLK 350 and above).1



LED tail lights.





Clear-lens headlamps and daytime running lamps.



Vario-roof.













Audio 20 CD.



USB interface in the centre console.



Ergonomic sports seats.



Door sill panel in stainless steel.



Multifunction sports steering wheel with a flattened bottom section.



Roof control unit and Controller.





Optional extras | Selection.

> View price list



Panoramic vario-roof with MAGIC SKY CONTROL.



Ambient lighting.



Becker® MAP PILOT for Audio 20 CD.



Exclusive nappa leather package.



Intelligent Light System with LED daytime running lamps.



Harman Kardon® Logic 7® surround sound system.















AIRGUIDE and roll-over bars with anodised aluminium insert.



Electric seat adjustment with Memory function.



AIRSCARF neck-level heating.



KEYLESS-GO.



COMAND Online multimedia system.



Sports package.



Equipment and appointments 55





10-spoke light-alloy wheels with 205/55 R 16 tyres (standard for SLK 200, Code 39R).



5-spoke light-alloy wheels with 205/55 R 16 front and 225/50 R 16 rear tyres (Code R19).

¹Option at no extra charge for SLK 200 and SLK 250, Code R12.



9-spoke light-alloy wheels with 205/55 R 161 tyres; 205/55 R 16 at front and 225/50 R 16 at rear (standard for SLK 250 CDI, Code R49).



10-spoke light-alloy wheels with 225/45 R 17 front and 245/40 R 17 rear tyres (standard for SLK 350, Code R35).



5-spoke light-alloy wheels with 225/45 R 17 front and 245/40 R 17 rear tyres (standard for SLK 250, Code 37R).



Multi-spoke light-alloy wheels with 225/45 R 17 front and 245/40 R 17 rear tyres (option, Code R81).



10-spoke light-alloy wheels, painted palladium silver, high-sheen, with 225/45 R 17 front and 245/40 R 17 rear tyres (option, Code R93).



5-twin-spoke light-alloy wheels with 225/40 R 18 front and 255/35 R 18 rear tyres, exclusively for Sports package (option, Code R70).





5-twin-spoke light-alloy wheels, painted palladium silver, high-sheen, with 225/40 R 18 front and 245/35 R 18 rear tyres (option, Code 22R).



5-spoke light-alloy wheel with 225/40 R 18 front and 245/35 R 18 rear tyres (option, Code R32) Also available in tremolite grey (option, Code R36).



5-spoke AMG light-alloy wheels, high-sheen, with 225/40 R 18 front and 245/35 R 18 rear tyres (AMG Line, Code 782).



5-spoke AMG light-alloy wheels, painted titanium grey, high-sheen, 235/40 R 18 front and 255/35 R 18 rear tyres (standard for SLK 55 AMG, Code 790).



10-spoke AMG light-alloy wheels, painted titanium grey with a high-sheen finish, with 235/40 R 18 front and 255/35 R 18 rear tyres (option, Code 796).



10-spoke AMG light-alloy wheels, painted matt black, high-sheen rim flange, with 235/40 R 18 front and 255/35 R 18 rear tyres (option, Code 760).



5-spoke AMG light-alloy wheels2, painted black with a high-sheen finish, with 225/40 R 18 front and 245/35 R 18 rear tyres.



6-spoke light-alloy wheels2, painted titanium silver, with 205/55 R 16 tyres (genuine accessories).

² Supplied without tyres.



Genuine accessories.

The Mercedes-Benz genuine accessories range offers everything you need to make the SLK even sportier: a whole host of accessory products optimally tailored to the vehicle. → www.mercedes-benz-accessories.com

With the Mercedes-Benz genuine accessories range the character of your vehicle can be highlighted even more: with the distinctive Mercedes-Benz Sport Equipment rear spoiler or the chromed fin attachments for the bonnet, for instance. Or with the 10-spoke light-alloy wheels in palladium silver featuring a high-sheen finish.

In addition to visual enhancements, there is also a range of practical accessories for individualising your SLK, including a shallow boot tub with a slightly raised edge which fits the load area perfectly and also has a ribbed structure to prevent the load from slipping.

The genuine accessories range offers you a selection of high-quality, practical products.



Fin attachments for the bonnet, chromed,

To find out more, please see our accessories brochure or consult your authorised Mercedes-Benz dealer, who will be pleased to advise you.



Boot tub, shallow









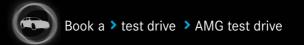


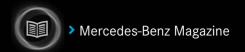












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Mercedes me. Welcome to a whole new world of services.

Mercedes me pools the best from our world of services. We aim to inspire, surprise and thrill you. Right from the outset: Mercedes me is your point of access to a whole world of individualised mobility, connectivity, finance and other services from Mercedes-Benz. But the world of Mercedes me is not only accessible through digital channels. You are warmly invited to check out our theme stores in major cities such as Berlin, Hamburg, Munich, Paris or Tokyo, where you can discover modern individualised services and products on our premises.



Mercedes move me offers access to intelligent mobility solutions such as moovel, car2go and car2go Black: the mobility app pools the offerings from various mobility providers to find the ideal route from A to B. car2go is the pioneer and market leader worldwide in free-floating car sharing. car2go Black stands for one-way premium car sharing with Mercedes-Benz vehicles.

Mercedes
Connect we

Mercedes connect me is all about networking the vehicle with the driver – and more besides: the car is becoming part of the way we live, providing added comfort as well as the reassurance of being permanently connected, even while on the move. connect me includes basic services, which are able to provide automatic support in the event of a breakdown or an accident, and Remote Online – the option enabling vehicle settings to be carried out by smartphone.



Mercedes me



Mercedes assist me makes maintaining your vehicle a particularly simple matter – from a free check-up to a flat rate. You can also keep track of what's happening with our Digital Service Booklet: check online whenever you want to see what servicing or maintenance work has been performed on your Mercedes-Benz. And with Mercedes assist me you can find your nearest Mercedes-Benz dealer and make a service appointment, quickly and easily.



Through **Daimler Financial Services** we can determine the ideal financing or leasing solution for your new Mercedes-Benz together with you. We also offer you the best insurance deal to suit your needs. We provide reliable protection for your budget and your vehicle. You can simply put together a package of our individual insurance solutions – or an individual combination of financing and insurance – to suit your specific requirements.



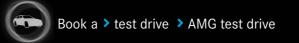
Mercedes inspire me provides you with an exclusive insight into the shape of things to come. We aim to bring to life what the future holds and inspire you with our ideas. To ensure that we can always offer you the best solutions, we share our ideas with you and ask you to let us know what moves you. With the "Mercedes-Benz next" magazine, for example, featuring interesting news and fascinating reports from the fields of innovation, technology and mobility.

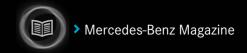








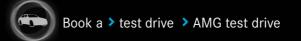














Mercedes me

What would Mercedes-Benz be without motorsport?

3 June 1934 marked the beginning of the Silver Arrows legend in the International Eifel Race at the Nürburgring. The Silver Arrows works team MERCEDES AMG PETRONAS is continuing this tradition in the 2014 Formula 1 season. It is focused on notching up pole positions and wins – but that's not all. The introduction of hybrid drive technology enables extremely valuable development work for production vehicles.

| FIND OUT MORE

Fascinating Formula 1 goes multimedia:
https://www.facebook.com/MercedesAMGF1
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http://www.youtube.com/user/MERCEDESAMGPETRONAS
https://plus.google.com/+Mercedesamgf1/posts
http://instagram.com/MercedesAMGF1#
http://www.mercedes-benz.com/motorsport



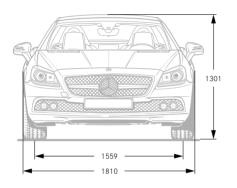
MERCEDES AMG PETRONAS F1 W05 hybrid, 2014 season.

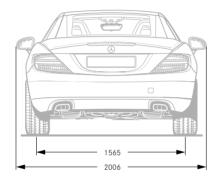


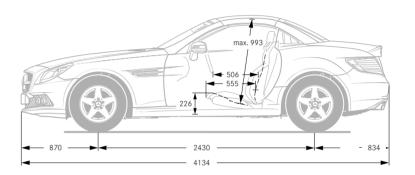


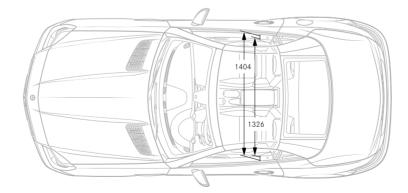
Facts and colours 65

Dimensions.













Technical data.

Petrol engines	SLK 200	SLK 250	SLK 350	SLK 55 AMG
No. of cylinders/arrangement	4/in-line	4/in-line	6/V	8/V
Total displacement in cc	1796	1796	3498	5461
Rated output ¹ in kW (hp) at rpm	135 (184)/5250	150 (204)/5500	225 (306)/6500	310 (421)/6800
Rated torque ¹ in Nm at rpm	270/1800-4600	310/2000-4300	370/3500-5250	540/4500
Acceleration from 0 to 100 km/h in sec.	7.3 [7.0]	6.5 [6.6]	- [5.6]	- [4.6]
Top speed, approx. in km/h	240 [237]	244 [243]	- [250] ⁵	- [250]5,6
Fuel consumption ² in I/100 km				
Urban	9.3-8.9 [8.6-8.3]	9.8-9.5 [8.7-8.4]	- [9.9]	- [12.0]
Extra-urban	5.3-5.0 [5.3-4.9]	5.8-5.3 [5.4-5.0]	- [5.5]	- [6.2]
Combined	6.8-6.4 [6.5-6.1]	7.3-6.9 [6.6-6.2]	- [7.1]	- [8.4]
CO ₂ emissions ² in g/km, combined	158-149 [151-142]	169-160 [153-144]	- [167]	- [195]
Efficiency class	C [C]	D [C]	- [D]	- [E]
Emission class ³	Euro 5	Euro 5	Euro 5	Euro 6
Tank capacity in I/incl. approx. reserve	60/8.0	60/8.0	60/8.0	70/9.0
Boot capacity in I				
With the roof closed	335	335	335	335
With the roof open	225	225	225	225
Turning circle diameter in m	10.52	10.52	10.52	10.53
Kerb weight ⁴ in kg	1435 [1470]	1475 [1500]	- [1540]	- [1610]
Perm. GVW in kg	1750 [1785]	1790 [1815]	- [1855]	- [1910]

The best for your engine: Mercedes-Benz genuine engine oils.

Figures in square brackets refer to engines with an automatic transmission.

Details in accordance with the currently valid version of Directive 80/1269/EEC. 2The stated values were determined according to the prescribed measuring method (currently valid version of Regulation [EC] 715/2007). The figures are not based on an individual model and do not constitute part of the product offer; they are provided solely for purposes of comparison between the different vehicle models. ³ Data applicable within the European Union only. May vary from country to country. ⁴ Figures according to Directive 92/21/EC, version 95/48/EC (kerb weight with fuel tank 90% full, driver, 68 kg, and luggage, 7 kg) for standard-specification vehicles. Optional extras and accessories will generally increase this figure and reduce the payload capacity accordingly. ⁵Electronically limited. ⁶280 km/h with AMG Driver's package. Further technical data can be found at www.mercedes-benz.com

Facts and colours 67

Diesel engine	SLK 250 CDI
No. of cylinders/arrangement	4/in-line
Total displacement in cc	2143
Rated output ¹ in kW (hp) at rpm	150 (204)/3800
Rated torque ¹ in Nm at rpm	500/1600-1800
Acceleration from 0 to 100 km/h in sec.	6.5 [6.7]
Top speed, approx. in km/h	244 [243]
Fuel consumption ² in I/100 km	
Urban	6.4-6.2 [6.2-6.1]
Extra-urban	4.1-4.0 [4.3-4.1]
Combined	5.0-4.8 [5.0-4.9]
CO ₂ emissions ² in g/km, combined	129-124 [132-128]
Efficiency class	A [A]
Emission class ³	Euro 5
Tank capacity in I/incl. approx. reserve	60/8.0
Boot capacity in I	
With the roof closed	335
With the roof open	225
Turning circle diameter in m	10.52
Kerb weight ⁴ in kg	1570 [1590]
Perm. GVW in kg	1885 [1905]

The best for your engine: Mercedes-Benz genuine engine oils.

Figures in square brackets refer to engines with an automatic transmission.

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Paintwork.

The paint system developed by Mercedes-Benz includes one of the best clear coats on the automotive market and is a key factor behind the car's excellent value retention. Its secret is the exceptionally thick molecular structure, which makes the metallic or nonmetallic clear coat more resistant and produces a longer lasting and visibly more intensive shine.

Non-metallic paints (standard)

040 black

149 polar white

590 fire opal

Metallic paints (option)

197 obsidian black

755 tenorite grey

775 iridium silver

792 palladium silver

890 cavansite blue

963 indium grey

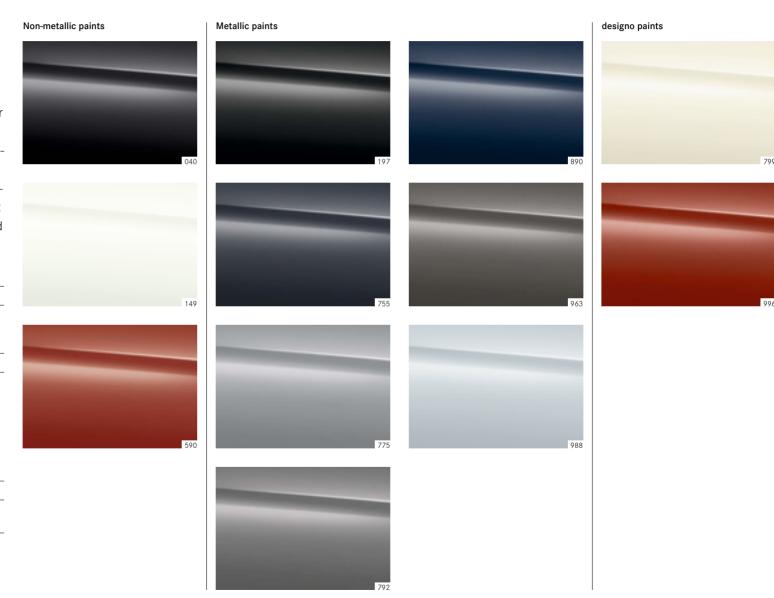
988 diamond silver

designo paints (option)

799 designo diamond white bright

996 designo hyacinth red metallic

Details of further individual designo paint finishes are available from your authorised Mercedes-Benz dealer.



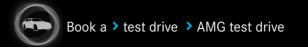














Take-back of end-of-life vehicles. We will be pleased to take back your SLK-Class for environment-friendly disposal in accordance with the EC End-Of-Life Vehicle Directive – but that day lies a long way off.

A network of vehicle take-back depots and dismantlers is available to make returning your vehicle as easy as possible for you. You are welcome to return your vehicle to one of these establishments free of charge. In so doing, you will be making a valuable contribution towards closing the recycling cycle and preserving resources.

For further information about the recycling and disposal of end-of-life vehicles, and the take-back conditions, please visit the national Mercedes-Benz website.

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