



Fleet

2023 RESOURCE GUIDE



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ABOUT TOYOTA



World-Class Quality

Since the company's founding over 75 years ago, Toyota has always gone the extra mile to do things differently—embracing change and challenge alike on the road to worldwide success, innovation and manufacturing excellence.

In 2022, Toyota continues to drive the international automotive industry forward with its commitment to class-leading engineering, groundbreaking design and game-changing technological advancements.



1957

Toyopet Crown arrives in the U.S.



2000

Prius hits the road in the U.S.



2021

"Fully Electric" concept SUV debuts in the U.S.

The Toyota Difference

Toyota has been part of the cultural fabric of the United States for over 60 years, empowering American businesses by advancing sustainable, next-generation mobility.



Diversity & Inclusion

The future of Toyota depends on the well-being of dealership employees and the company's ability to embrace diversity, respect and inclusivity.



Jobs & Investments

Toyota has fully modernized the manufacturing process—expanding biodiversity efforts and doubling down on electrified vehicles.



Vehicle Production

Toyota is proud to continue production in the U.S., where assembly is completed on models like Tundra, Corolla and Camry.



Sustainability

Toyota offers more hybrid choices than any other full-line manufacturer and has sold more than 15 million hybrid vehicles worldwide.¹



Business Continuity

Toyota is dedicated to helping address supply shortages, production obstacles and even large-scale market fluctuations.

Investing in America

Toyota raised its stake in U.S. operations to increase production and create a wealth of new jobs, with direct investments in the American economy totaling \$30.6 billion.²

Additionally, Toyota has paid it forward by investing \$1.15 billion in total U.S. donations for non-profits—along with hundreds of millions in dealerships and facilities across the country.



176,000+

People directly employed in the U.S.²



470,000+

Total jobs created in the U.S.



1,200+

Toyota dealerships across the country



\$30.6+ Billion

Total investments in U.S. economy since 1957



\$13 Billion

Five-year committed investment plan fulfilled one year early³



\$1.15+ Billion

Total U.S. donations

Optimized Productivity

The Toyota Production System is a well-oiled machine, responsible for Toyota's position as one of the most capable, efficient and productive automotive manufacturers on the planet. In 2021, Toyota kicked the system into overdrive—increasing its yearly worldwide output to a record high of over 9.2 million vehicles.

To maintain this industry-leading advantage and better serve Fleet customers, Toyota coordinates with manufacturers, suppliers and customers to minimize costs while maximizing quality, production speed and vehicle availability.



35 Years

Time spent manufacturing vehicles in the U.S.



30+ Million

Vehicles assembled in the U.S. and counting²



9+ Million

Projected vehicles manufactured globally in 2021²

Innovation Meets Collaboration

Drawing on the diverse backgrounds and perspectives of dedicated employees across the country, Toyota has been able to drive innovation, collaboration and a refined manufacturing process—creating new jobs and providing a boost to the U.S. economy.⁴



Recognized as a
Top 10 diversity leader



Received 13 consecutive
perfect scores for LGBTQ+
workplace equality



Honored for investments in minority
businesses totaling \$1 billion

Fueling the Future

Toyota fosters a more sustainable society by addressing global environmental issues like climate change, resource depletion and habitat loss. In 2022, Toyota Financial Services issued its fifth Green Bond of \$750 million to fund new vehicle contracts that meet clean-air criteria.



Toyota has set its sights on six global challenges that will lead to positive changes in its manufacturing process—and the overall environment—by 2050.

- 1**  **New Vehicle Zero CO₂ Emissions Challenge**
- 2**  **Life Cycle Zero CO₂ Emissions Challenge**
- 3**  **Plant Zero CO₂ Emissions Challenge**
- 4**  **Challenge of Minimizing and Optimizing Water Usage**
- 5**  **Challenge of Establishing a Recycling-based Society and Systems**
- 6**  **Challenge of Establishing a Future Society in Harmony with Nature**

Strategy & Supply

Toyota's fine-tuned business continuity plan helps to ensure quality and consistency, building toward a sustainable supply chain that cuts down on waste and increases production capacity.

Given the surge of demand for electrified Toyota Fleets, Toyota has combined its highly effective inventory management with a cutting-edge assembly system and a world-class network of suppliers and component manufacturers.²



14

Active manufacturing plants in North America⁵



+17%

Total increase in production over 2020



\$1+ Million

Amount invested every hour into worldwide R&D



26+ Billion

Total parts, materials and components purchased in 2020

BUILD YOUR ELECTRIFIED FLEET

Toyota is a leader in mobility, with America's largest and most diverse lineup of Hybrid, Plug-in Hybrid, Fuel Cell and Battery Electric vehicles.⁶ And as we accelerate toward a net-zero carbon future, there's a Toyota made just for your business's needs.



Blended Powertrain Fleet

With more vehicles with electrified powertrains on the U.S. roads than any other automaker, we're not just promising a cleaner future, we're proving it today. From internal combustion engines (ICE) to all-electric vehicles—the easiest way to start reducing carbon emissions is by creating a fleet made up of a variety of powertrains.



Hybrid Electric (HEV)

Toyota's hybrid electric vehicles have made history, renowned for top-notch efficiency and low emissions.

- ✓ Reduced fuel costs
- ✓ Everyday driving



Plug-in Hybrid Electric (PHEV)

Seamlessly go between rechargeable battery power and conventional fueling systems to utilize the best of both worlds.

- ✓ Longer electric-only driving range
- ✓ Short commutes



Battery Electric (BEV)

These pure-electric vehicles use only powerful electric motors to provide smooth, silent and clean propulsion.

- ✓ Low maintenance
- ✓ Everyday commutes



Fuel Cell Electric (FCEV)

By utilizing hydrogen to generate their own electric charge, the only thing they'll leave behind is water vapor.

- ✓ Power and performance
- ✓ Ideal for areas with fueling infrastructure

Explore Our Electrified Lineup

As our lineup of electrified vehicles continues to grow, discover an impressive balance of efficiency and power—whichever powertrains you choose.

HYBRID



CAMRY



VENZA



HIGHLANDER



PRIUS



SIENNA



SEQUOIA



RAV4



COROLLA CROSS



TUNDRA



TOYOTA CROWN



COROLLA

PLUG-IN HYBRID



PRIUS PRIME



RAV4 PRIME

BATTERY ELECTRIC



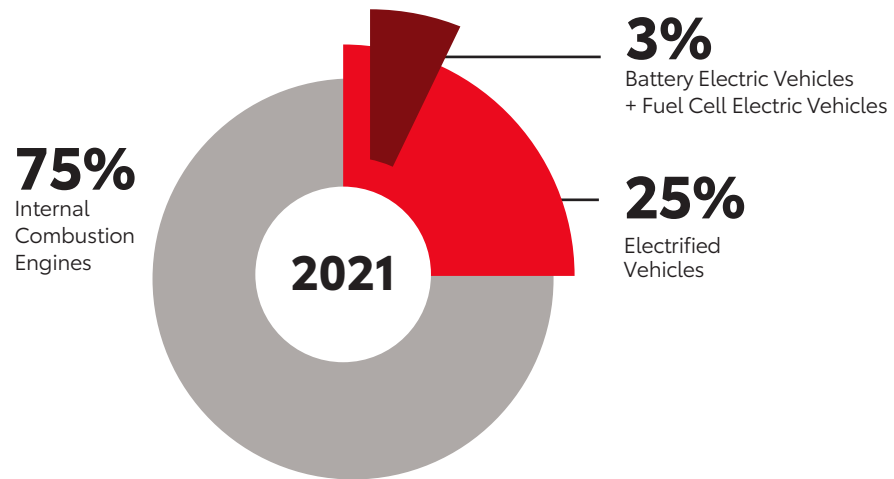
bZ4X

FUEL CELL ELECTRIC

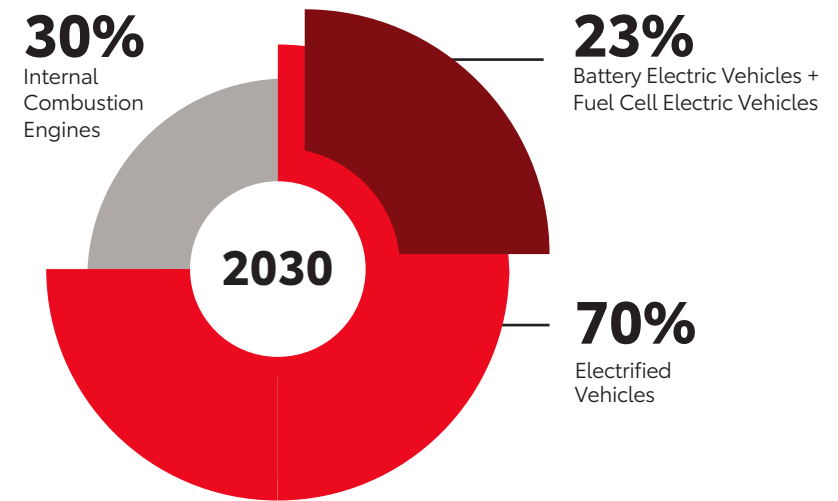


MIRAI

The road to a cleaner future begins today.



CURRENT PERCENTAGE OF TOYOTA'S U.S. SALES



PROJECTED PERCENTAGE OF TOYOTA'S U.S. SALES

The Height of High-Tech

Every Toyota model on the market delivers state-of-the-art technology that prioritizes safety, convenience, capability, performance and entertainment.

The goal? Advanced features that can fully unlock a Fleet's potential with effortless, seamless and intuitive mechanics.



Connectivity

The Toyota lineup is designed to stay connected to the driver, dealer and beyond.



Safety

Advanced safety is a core piece of the Toyota formula.



Advanced Powertrains

New powertrain units significantly improve both driving and environmental performance.

It's All Connected

True connectivity is the driving force behind Toyota's achievements in mechanical and software engineering. With Connected Services,⁷ Toyota Fleet drivers are instantly plugged into a suite of intuitive convenience features that are available with an active subscription.

Meanwhile, Toyota Data Solutions allows Fleet Managers to monitor the condition and location of their entire fleet—24 hours a day, 7 days a week—while also helping with driver safety and vehicle efficiency with on-demand data that includes driver behavior analytics, collision detection warnings and custom event notifications.



Connected Services

Enjoy added convenience, safety and peace of mind.



Toyota Data Solutions

Critical telemetry services to help manage fleet vehicles.

Enjoy 24/7 Connectivity

Toyota's available Connected Services*⁷ help provide Toyota Fleet managers with added convenience, safety and peace of mind.



Remote Connect⁸

1-Year Trial Period

- ✓ Remote lock/unlock doors, start/stop the engine and locate the vehicle.
- ✓ Receive alerts when a guest driver exceeds the speed limit, curfew or miles driven.
- ✓ Receive vehicle status alerts.



Safety Connect⁹

1-Year Trial Period

- ✓ Automatic Collision Notifications
- ✓ Enhanced Roadside Assistance¹⁰
- ✓ Emergency Assistance Button
- ✓ Stolen Vehicle Locator¹¹



Service Connect¹²

10-Year Trial Period

- ✓ Receive vehicle alerts from your preferred dealer when maintenance is required.
- ✓ Get updates on fuel level, mileage, applicable recalls and more.



Wi-Fi Connect¹³

3-Month Trial Period/Up to 2GB

- ✓ In-vehicle Wi-Fi hotspot using a 4G LTE cellular network.
 - ✓ Connectivity for up to five devices simultaneously.
- (Trial period information can vary by model.)



Destination Assist¹⁴

1-Year Trial Period

- ✓ Enjoy 24-hour access to a live agent who can give directions to an address via the navigation system.
- ✓ Display map data, routes and points of interest on the navigation system



Dynamic Navigation¹⁵

Up to 3-Year Trial Period







- ✓ Display map data, routes and points of interest on the navigation system.
- ✓ Access favorite destinations, view recent searches or choose an address from the Contacts list.

Fleet Management Made Easy

More than 20 Toyota models now offer critical telemetry services to help Fleet Managers stay up to date on their vehicles. By eliminating installation time and providing a built-in OEM hardware solution, keeping track of drivers and vehicles has never been easier. Learn more at toyotadatasolutions.com.




ADVANCED TELEMETRY



-  Location
-  Fuel Levels
-  Odometer
-  Speed
-  Tire Pressure
-  Window Status



DRIVER BEHAVIOR



-  Braking
-  Acceleration
-  Cornering




EVENT NOTIFICATIONS



-  Geo-Fence Location
-  Fuel Levels




COLLISION DETECTION



-  Location
-  Speed
-  Collision Severity

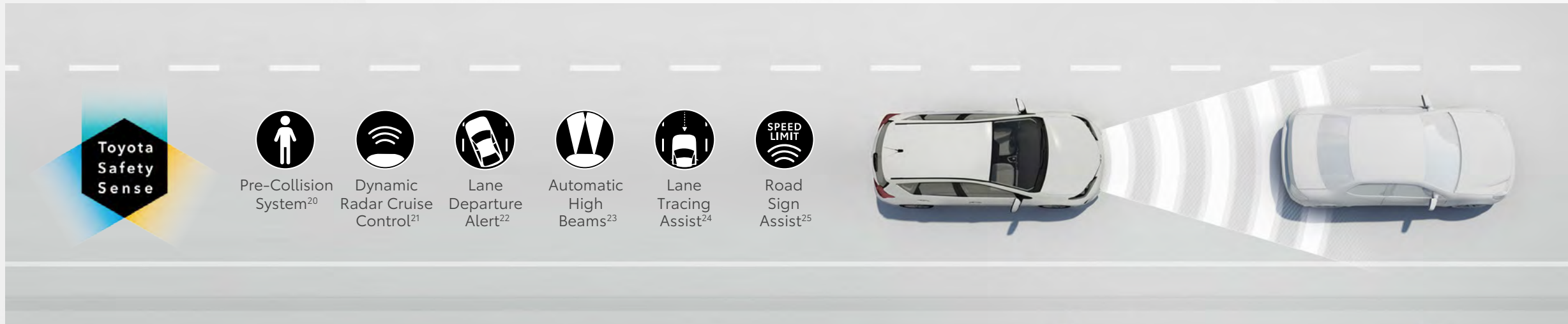
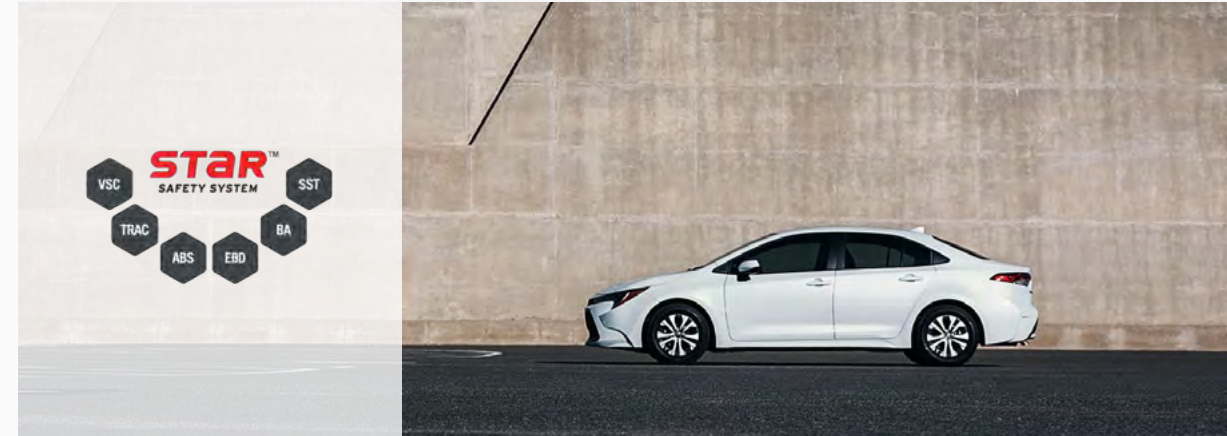
SERVICE WARNINGS



-  Anti-Lock Brake System (BLVW)
-  Engine Oil Maintenance Required Soon (OMPW)
-  Check Engine (EGF)

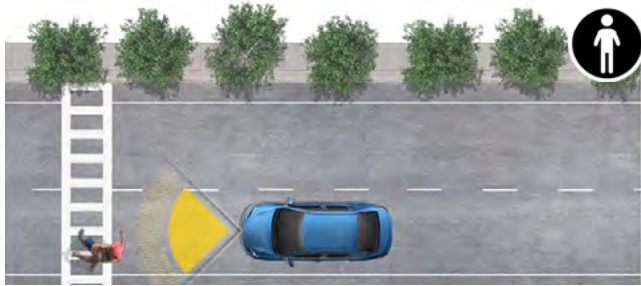
Safety Comes Standard

Safety is a key part of the Toyota Fleet formula. Which is why every Fleet vehicle in the 2023 lineup comes standard with a wide range of active and passive safety features, like Toyota Safety Sense™ (TSS)¹⁶ and the Star Safety System™—as well as comprehensive airbag¹⁷ arrangements and standout safety tech like an available Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA).¹⁹



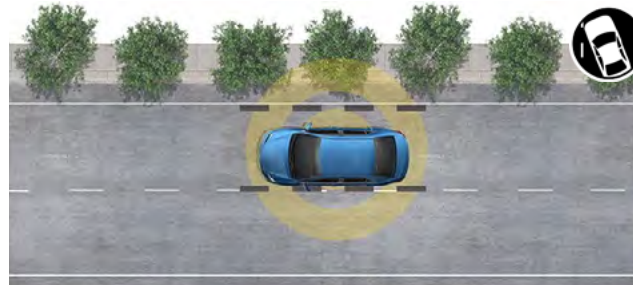


Toyota Safety Sense™¹⁶



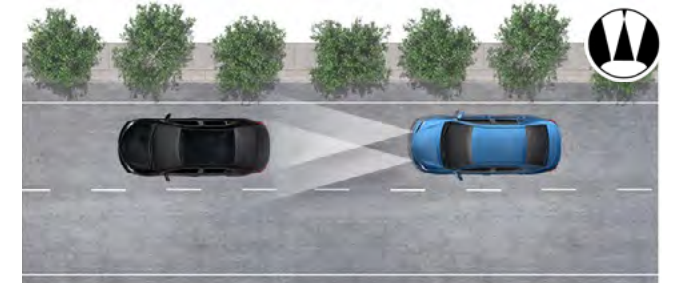
Pre-Collision System²⁰

An integrated camera and radar system that helps reduce the likelihood of colliding with a preceding car or pedestrian.



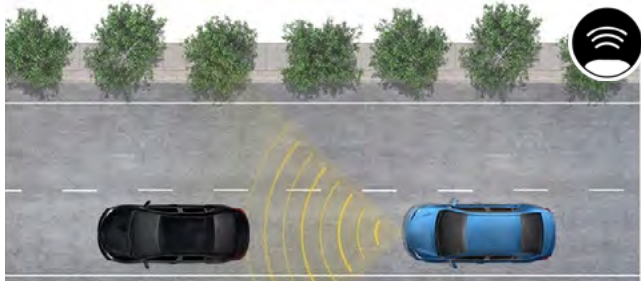
Lane Departure Alert²²

A windshield camera that may help drivers avoid unintended visible lane departures by alerting them when the vehicle veers from its lane.



Automatic High Beams²³

Designed to aid nighttime driving by detecting headlights and taillights of preceding vehicles.



Dynamic Radar Cruise Control²¹

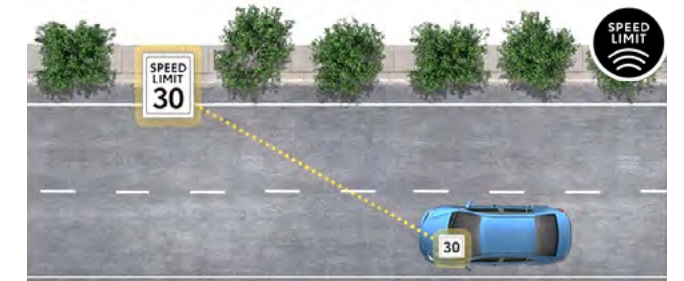
This high-tech cruise control uses radar to adjust the vehicle's speed, helping drivers maintain a preset distance from nearby cars.



Lane Tracing Assist^{*24}

**Not on TSS-P.*

Lane Tracing Assist uses the visible lines on the road and preceding vehicles to help keep the vehicle centered and in its lane.



Road Sign Assist^{*25}

**Not on TSS-P.*

Road Sign Assist detects speed limit signs, stop signs, Do Not Enter signs and yield signs—then shows them on the Multi-Information Display.

Toyota Safety Sense™: Across the Lineup

The Toyota Safety Sense™ (TSS)¹⁶ suite of active safety systems is currently offered across several bundles—and they all come standard. Here’s how the applicability breaks down.



TSS-P



4RUNNER



SEQUOIA



TACOMA

TSS 2.0



COROLLA



COROLLA HATCHBACK



COROLLA CROSS



PRIUS



PRIUS PRIME



RAV4



RAV4 PRIME



SIENNA



VENZA

TSS 2.5



C-HR



TUNDRA

TSS 2.5+



AVALON



CAMRY



HIGHLANDER



MIRAI



Star Safety System™

The Star Safety System™ comes standard on every Toyota vehicle—helping drivers maintain control, keep an eye on surrounding traffic and avoid collisions.

These six systems are designed to enhance driver reaction times, give Fleet Managers added peace of mind, and help keep everyone in the vehicle safe and secure.



**Vehicle
Stability
Control²⁶**



**Traction
Control**



**Smart
Stop
Technology²⁷**



**Electronic
Brake-Force
Distribution**



**Brake
Assist**



**Anti-lock
Brake
System**

The Bright Future of Mobility

Mobility as a Service (MaaS) enables a customer to pay to access transportation means through a third-party service provider who owns vehicles, like cars or bikes. By 2040, Toyota expects to grow its MaaS ecosystem through car sharing, subscription services and micro-mobility solutions—with the added benefits of reduced accidents, congestion and pollution.



Rent a Toyota

A dealership-based rental platform that leverages the latest model Toyota vehicles.



KINTO Share

A rideshare service connecting drivers to Toyota vehicle rentals on an hourly or weekly basis with unlimited mileage, insurance, maintenance and customer service.



Ride Hailing

Toyota is teaming up with ride-hailing partners like Aurora to develop driverless mobility services, working to build and deploy self-driving vehicles around the world.

Get What You Pay for, and Then Some

Backed by outstanding sales numbers, automaker accolades, consumer evangelism and an always growing lineup of technologically advanced and fun-to-drive vehicles, Toyota stands at the top of the industry as one of the most valuable automobile brands in the world.



Total Cost of Ownership

Reliability, durability and efficiency lead to Toyota models that are built to last and affordable to maintain.



ToyotaCare²⁸

Toyota's complimentary maintenance plan covers factory scheduled service for 2 years or 25,000 miles, along with 24-hour Roadside Assistance for 2 years.²⁸



Warranty^{29,30}

Every new Toyota is covered by comprehensive warranty packages, including standard 3-year/36,000-mile coverage and an industry-leading 10-year/150,000-mile hybrid battery warranty.³¹



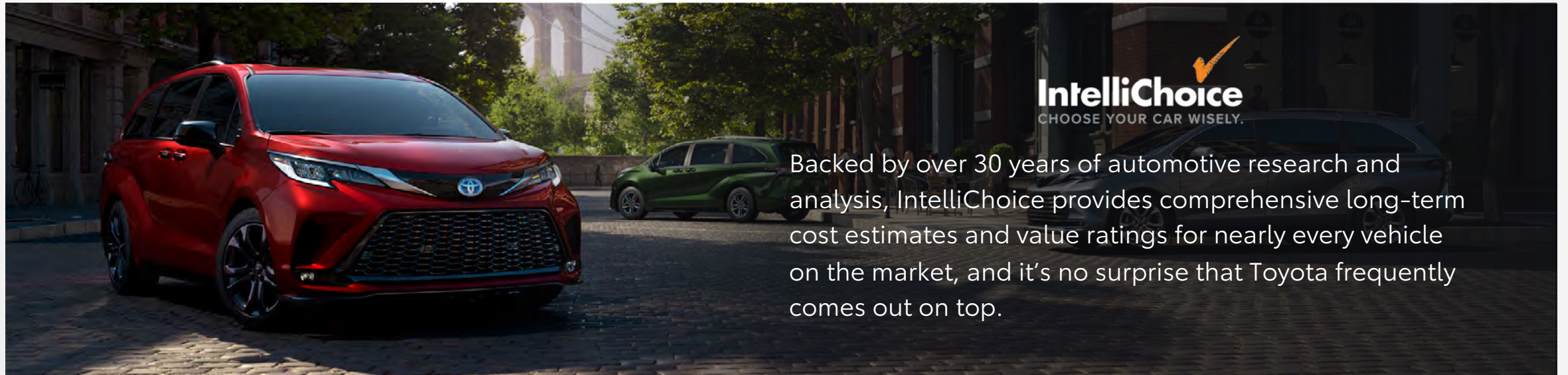
Awards & Accolades

Toyota's award-winning vehicles race ahead of the competition—picking up multiple IIHS, NHTSA, and Kelley Blue Book[®] ³² value awards.

Long-Term Payoffs

Toyota takes special care to keep the cost of ownership as low as possible—always striving to maintain quality and affordability. And when measured against the industry’s best-selling models, Toyota punches well above its weight.

Toyota models have earned a reputation for efficiency and impressive mpg on highways and city streets, putting in the work to keep fuel costs to a minimum. On top of that, Toyota Fleet vehicles stand apart with the best resale and lowest depreciation values in the industry, maintaining high-quality performance year after year after year.



Backed by over 30 years of automotive research and analysis, IntelliChoice provides comprehensive long-term cost estimates and value ratings for nearly every vehicle on the market, and it’s no surprise that Toyota frequently comes out on top.

You're Covered

Toyota Fleet is devoted to safety and dependability—and proper vehicle maintenance is important to both. That's why Toyota includes a maintenance plan and Roadside Assistance with every new Fleet vehicle.



No Cost Maintenance Plan²⁸

*2 Years/25,000 Miles**

Toyota-trained technicians will perform factory recommended maintenance on Toyota Fleet vehicles, including:

- ✓ Replace engine oil and oil filter
- ✓ Rotate tires
- ✓ Multi-point vehicle inspection
- ✓ Inspect and adjust all fluid levels

**Whichever comes first.*



24-Hour Roadside Assistance²⁸

2 Years/Unlimited Miles

24-hour Roadside Assistance is provided at no cost for 2 years from the effective date, for unlimited miles. Services include:

- ✓ Battery jump start
- ✓ Lockout protection
- ✓ Emergency fuel delivery
- ✓ Tire service
- ✓ Towing
- ✓ Winching

A Worthy Warranty

Every Toyota Fleet vehicle comes standard with a comprehensive warranty package that includes 3 years or 36,000 miles of limited coverage.^{29,30} But the buck doesn't stop there.



Basic

3 years/36,000 miles



Rust-Through

5 years/Unlimited miles



Powertrain

5 years/60,000 miles



Emissions

Coverages vary under Federal and California regulations



Hybrid System

8 years/100,000 miles³³



Hybrid Battery

10 years/150,000 miles³¹

Gold Star Standards

On top of offering a robust warranty and low cost of ownership, Toyota has been recognized as an industry leader across the board when it comes to safety, performance, reputation and value.



2022 IIHS *TOP SAFETY PICK*³⁴

Four Toyota models awarded *TOP SAFETY PICK*, and eight models awarded *TOP SAFETY PICK+*.



2022 Kelley Blue Book KBB.com Best Buy Award³²

RAV4, RAV4 Prime, Sienna and Tacoma awarded a 2022 Best Buy Award from Kelley Blue Book's KBB.com.



2022 NHTSA Safety Rating³⁵

15 Toyota models awarded a 5-Star Overall Safety Rating.



2022 Vincentric Best Fleet Value in America³⁶

Five models awarded for outstanding value, more than any other manufacturer.



2021 Autotrader Best New Car Award³⁷

2021 Venza was named a Best New Car by Autotrader.

TOYOTA FLEET INFORMATION



A Custom-Fit Toyota Fleet

Committed to delivering vehicles that meet and exceed the expectations of Fleet customers, Toyota Fleet goes above and beyond to tailor individual vehicles to a client's unique situation. This means partnering with companies that can provide upfitting solutions by adding additional equipment to a new vehicle, along with full-scale mobility conversions that implement holistic removals and replacements.

Holman

Holman specializes in the design, manufacture and installation of truck equipment for a wide variety of customers, trades and industries. They are ready to help pool/dealer customers, fleets, construction, energy and telecommunications, utilities, municipal and state governments, railroads, and many other businesses and industries.



Knapheide

Efficient manufacturing processes and flexible assembly lines enable Knapheide to produce both standard and highly customized truck and van bodies. Their products include service bodies, KUV bodies, platform bodies, gooseneck bodies, dump bodies, forestry bodies, pickup accessories, mechanic's trucks, fuel and lube trucks, and water trucks.



BraunAbility

Voted #1 in overall quality, service, safety and value, BraunAbility is the most-certified accessible vehicle manufacturer in the industry. Engineering built-to-trust mobility vehicles, BraunAbility converts vehicles by removing ancillary equipment and installing vendor-specific replacements—developing customized mobility solutions for every kind of driver.



Vantage Mobility International (VMI)

A pioneer in the mobility vehicle industry, VMI builds cutting-edge accessibility conversions that are tailored to the needs of disabled drivers. Working arm-in-arm with original equipment manufacturers, VMI's state-of-the-art conversion process features the latest in assembly-line technology and CAD software.



Long Distance? No Problem.

Toyota Fleet can ship its entire line of vehicles to a wide range of delivery and pickup locations, including approved drop-ship locations and Toyota Executive Delivery dealers.

Over 800 Toyota dealerships around the country are enrolled in the Commercial Toyota Executive Delivery (TED) program.

As part of the TED agreement, these dealers will:

- ✓ Perform quality courtesy delivery of vehicles
- ✓ Appoint a dealership contact to coordinate deliveries
- ✓ Negotiate a delivery fee not to exceed \$350/vehicle

A list of TED dealers can be found at fleet.toyota.com.



Collaboration & Coordination

Toyota has strong relationships with many Fleet Management Companies (FMCs) around the country. This allows us to better serve our mutual business partners. We have partnerships with the FMCs listed here—plus many more.



Get in Touch With Toyota Fleet

With Toyota Fleet, assistance is always just a phone call away.



FLEET CUSTOMER SERVICES GROUP

(800) 732-2798

Monday through Friday, 7:00 a.m. to 4:00 p.m. (Central Time)

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PRODUCT PORTFOLIO



WHAT'S NEW IN OUR LINEUP

See what's been added to your fleet options with our ever-growing lineup. These new and updated vehicles continue to push the envelope for active safety technologies, audio multimedia enhancements, high-tech convenience features and reliable build quality that'll keep them on the road and keep your business moving.

ALL-NEW



2023 Toyota Crown

ALL-NEW



2023 Corolla Cross Hybrid

ALL-HYBRID



2023 Sequoia

ALL-ELECTRIC



2023 bZ4X



THE NEW TOYOTA CROWN

Full-size and well-equipped, the new Toyota Crown sedan is ready for business from day one. Filled with the right technology to keep you and your fleet connected, Toyota Crown solidifies itself as an essential value to your business.



TWO HYBRID POWERTRAINS

Including the Hybrid MAX system that produces 340 net hp and still gets up to 28 mpg combined.³⁸



ADVANCED TECH

The 12.3-in. multimedia touchscreen keeps you connected on the job without limitations.



ROOM TO SPARE

The spacious trunk confidently holds all the essentials you need to get the job done.³⁹



THE FIRST-EVER COROLLA CROSS HYBRID

Efficient teams need a fuel-efficient fleet. When you choose the new Corolla Cross Hybrid, you're choosing more time to get things done, and less time spent fueling up with an EPA-estimated 42 combined mpg rating.⁴⁰ Going back and forth is a breeze, in town or on the highway, with Corolla Cross Hybrid's 194-horsepower engine.



HYBRID EFFICIENCY

42 mpg combined⁴⁰ gives you more time on the move and less time at the pump.



AMPLIFIED DRIVE

An 8-in. multimedia touchscreen puts everything you need to work smarter at your fingertips.



THE RIGHT FIT

60/40 split fold-down rear seats let you personalize the space you need for more gear and equipment.³⁹



THE ALL-NEW SEQUOIA

The all-new Sequoia is ready to go to work as our most-sophisticated and most-capable full-size SUV yet.

New from the ground up, Sequoia aims to elevate the full-size segment with luxurious comfort, impressive technology and breathtaking performance from an efficient new hybrid powertrain. And being built on a modernized body-on-frame chassis, Sequoia will bring along its reputation of long-lasting quality, durability and reliability to your fleet.



Standard

i-FORCE MAX

Powertrain

This exceptional hybrid produces 437 horsepower and 583 lb.-ft. of torque.



3-ROW SEATING

A spacious interior provides room for up to eight passengers and their gear.³⁹



TOWING

Capability

With max towing of 9,000 lbs. and optional added towing tech, hauling is made easier.⁴¹



THE ALL-ELECTRIC **bZ4X**

As the next step in Toyota's electrification journey, the first-ever bZ4X provides a simple way for your business to drive toward a cleaner future. Its all-electric powertrain requires less maintenance than conventional powertrains and, of course, requires no fuel. Add Toyota quality with future-forward technologies, and trust your fleet will get the most out of electric power, day in and day out.



ALL-DAY RANGE

Available FWD models offer an estimated driving range of up to 252 miles.⁴²



SLEEK INTERIOR

A 12.3-in. Toyota Audio Multimedia touchscreen display puts all your controls within reach.



CHARGING COMPATIBILITY

Compatible with 120-volt AC, 240-volt AC and DC Fast Charging.⁴³

Car & Minivan Lineup



TOYOTA CROWN



PRIUS PRIME



PRIUS



COROLLA



COROLLA HYBRID



COROLLA HATCHBACK



CAMRY



CAMRY HYBRID



MIRAI



SIENNA

TOYOTA CROWN

2023 Toyota Crown

WHAT'S NEW

Full-size premium sedan

KEY TAKEAWAYS

Standard All-Wheel Drive (AWD)

Toyota Safety Sense™ 3.0 (TSS 3.0)¹⁶

Available Advanced Park⁴⁴

Available Digital Key⁴⁵ capability

Standard 12.3-in. touchscreen



Assembled in
Georgetown, KY



TOYOTA CROWN



LIMITED

\$39,950 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

42/41/41³⁸

NOTABLE FEATURES

- ✓ 2.5-Liter 4-Cyl. Hybrid, 236 net horsepower
- ✓ All-Wheel Drive (AWD)
- ✓ 19-in. multi-spoke alloy wheels
- ✓ 12.3-in. Toyota Audio Multimedia touchscreen
- ✓ Toyota Safety Sense™ 3.0 (TSS 3.0)¹⁶
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹
- ✓ Bi-LED projector low- and high-beam headlights



XLE

\$45,550 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

42/41/41³⁸

NOTABLE FEATURES

- ✓ Panoramic fixed glass roof
- ✓ Leather-trimmed, heated and ventilated front seats
- ✓ Heated steering wheel and rear seats
- ✓ Available Panoramic View Monitor⁴⁹
- ✓ Available Digital Key⁴⁵ capability
- ✓ Rain-sensing variable intermittent windshield wipers
- ✓ 11-speaker JBL^{®50} audio system
- ✓ Quad-LED projector low- and high-beam headlights



PLATINUM

\$52,530 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

29/32/30³⁸

NOTABLE FEATURES

- ✓ Hybrid MAX 2.4-Liter 4-Cyl. turbocharged Hybrid, 340 net horsepower
- ✓ Direct Shift-6AT transmission
- ✓ 21-in. 10-spoke alloy wheels
- ✓ Adaptive Variable Suspension (AVS)
- ✓ Paddle shifters
- ✓ Available bi-tone exterior color⁵¹
- ✓ Advanced Park⁴⁴

PRIUS

2023 Prius

WHAT'S NEW

Bold, striking design

Connected Services⁷ trials

Distinctive headlights and taillights

Available fixed glass roof

New Hybrid Synergy Drive[®] system



Assembled in Aichi, Japan

KEY TAKEAWAYS

2.0L 4-Cylinder engine with up to 196 hp

Available 12.3-in. Toyota Audio Multimedia touchscreen

Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹

Safe Exit Assist⁵²



PRIUS



LE

\$27,450 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 57/56/57⁵⁴ | AWD: 53/54/54⁵⁴

NOTABLE FEATURES

- ✓ Available Electronic On-Demand All-Wheel Drive (AWD)
- ✓ Bi-LED projector headlights and LED Daytime Running Lights
- ✓ 17-in. alloy wheels with wheel covers
- ✓ Rear-Seat Reminder⁵⁵
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Connected Services⁷ trials
- ✓ Six USB-c charge ports⁵³ — two front/two center console/two rear
- ✓ Toyota Safety Sense[™] 3.0 (TSS 3.0)¹⁶
- ✓ Top-mount Multi-Information Display (MID)



XLE

\$30,895 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 52/52/52⁵⁴ | AWD: 49/50/49⁵⁴

NOTABLE FEATURES

- ✓ 19-in. alloy wheels
- ✓ Heated front seats
- ✓ Auto-dimming rearview mirror with HomeLink^{®56} universal transceiver
- ✓ Smart Key System on front doors and trunk with Push Button Start
- ✓ SofTex[®]-trimmed⁵⁷ seats
- ✓ Qi-compatible wireless smartphone charging⁵⁸
- ✓ Front and Rear Parking Assist with Automatic Braking (PA w/AB)⁵⁹



LIMITED

\$34,465 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 52/52/52⁵⁴ | AWD: 49/50/49⁵⁴

NOTABLE FEATURES

- ✓ 12.3-in. Toyota Audio Multimedia touchscreen
- ✓ 8-speaker JBL^{®50} Premium Audio including amplifier
- ✓ Fixed glass roof
- ✓ Power liftback
- ✓ Driver's seat with memory function with two settings
- ✓ Heated and ventilated front seats
- ✓ Digital Key⁴⁵ capability

PRIUS PRIME

2023 Prius Prime

WHAT'S NEW

2.0L 4-Cylinder engine with 220 hp

Manufacturer-est. 40-mile EV range⁶⁰

0-60 in 6.6 seconds⁶¹

Driving mode system

Bold, striking design

KEY TAKEAWAYS

Overall exterior styling with flowing, one-motion silhouette

Available unique 19-in. alloy wheels

Available 12.3-in. Toyota Audio Multimedia touchscreen



Assembled in
Aichi, Japan

PRIUS PRIME



SE

TBD STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

TBD

NOTABLE FEATURES

- ✓ 220 hp
- ✓ Manufacturer-est. 40-mile EV range⁶⁰
- ✓ Driving mode system
- ✓ 17-in. alloy wheels with wheel covers
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Connected Services⁷ trials
- ✓ Toyota Safety Sense[™] 3.0 (TSS 3.0)¹⁶
- ✓ Top-mount Multi-Information Display (MID)



XSE

TBD STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

TBD

NOTABLE FEATURES

- ✓ 19-in. alloy wheels
- ✓ Heated front seats
- ✓ Auto-dimming rearview mirror with HomeLink^{®56} universal transceiver
- ✓ Smart Key System on front doors and trunk with Push Button Start
- ✓ SofTex[®]-trimmed⁵⁷ seats
- ✓ Qi-compatible wireless smartphone charging⁵⁸



XSE PREMIUM

TBD STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

TBD

NOTABLE FEATURES

- ✓ 12.3-in. Toyota Audio Multimedia touchscreen
- ✓ 8-speaker JBL^{®50} Premium Audio including amplifier
- ✓ Fixed glass roof
- ✓ Power liftback
- ✓ Driver's seat with memory function with two settings
- ✓ Heated and ventilated front seats
- ✓ Digital Key⁴⁵ capability

2023 Corolla

WHAT'S NEW

Refreshed exterior

Standard 2.0L powertrain

Toyota Audio Multimedia system

Toyota Safety Sense™ 3.0
(TSS 3.0)¹⁶ standard



Assembled in
Blue Springs, MS



Assembled in
Aichi, Japan

FEBRUARY 2023

KEY TAKEAWAYS

LE boasts refinement and style

SE and XSE tout sporty looks

Available Blind Spot Monitor (BSM)¹⁸
with Rear Cross-Traffic Alert (RCTA)¹⁹



COROLLA



LE

\$21,550 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

32/41/35⁶²

NOTABLE FEATURES

- ✓ 2.0L 4-Cylinder engine with 169 horsepower
- ✓ LED headlights and taillights
- ✓ 60/40-split, fold-down rear seat
- ✓ 8-in. Toyota Audio Multimedia touchscreen
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Connected Services⁷ trials
- ✓ Four USB-c ports⁵³
- ✓ Automatic climate control
- ✓ Toyota Safety Sense[™] 3.0 (TSS 3.0)¹⁶
- ✓ 13.1 cu. ft. of cargo volume³⁹
- ✓ Super Ultra Low Emission Vehicle (SULEV-30)



SE

\$23,990 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

31/40/34⁶²

NOTABLE FEATURES

- ✓ LED headlights with Daytime Running Lights (DRL) and accent lighting
- ✓ 18-in. alloy wheels with graphite-colored finish
- ✓ 8-in. touchscreen
- ✓ Premium sport seats
- ✓ Smart Key System with Push Button Start



XSE

\$26,700 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

31/40/34⁶²

NOTABLE FEATURES

- ✓ Power tilt/slide moonroof
- ✓ 7-in. Fully Digital Gauge Cluster
- ✓ SofTex[®]-trimmed,⁵⁷ heated front sport seats
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹

2023 Corolla Hybrid

WHAT'S NEW

Refreshed exterior

Available All-Wheel Drive (AWD)

New SE and XLE grades

Standard 1.8L powertrain

Toyota Audio Multimedia system

Toyota Safety Sense™ 3.0
(TSS 3.0)¹⁶ standard



Assembled in
Aichi, Japan

FEBRUARY 2023

KEY TAKEAWAYS

Up to 50 mpg combined (EPA-est.)

Available Blind Spot Monitor (BSM)¹⁸
with Rear Cross-Traffic Alert (RCTA)¹⁹

Available All-Wheel Drive (AWD)

New grades available



COROLLA HYBRID



HYBRID LE

\$22,800 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

Up to 53/46/50⁶³

NOTABLE FEATURES

- ✓ Available All-Wheel Drive (AWD)
- ✓ Multi-function in-key remote keyless entry
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Toyota Audio Multimedia touchscreen
- ✓ 4.2-in. Multi-Information Display (MID)
- ✓ 60/40 split-fold-down rear seat
- ✓ Connected Services⁷ trials
- ✓ LED headlights, taillights and stop lights
- ✓ 16-in. alloy wheels
- ✓ Toyota Safety Sense[™] 3.0 (TSS 3.0)¹⁶
- ✓ Ultra Low Emission Vehicle 70 (ULEV-70)



HYBRID SE

\$25,240 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

Up to 50/43/47⁶³

NOTABLE FEATURES

- ✓ Available All-Wheel Drive (AWD)
- ✓ LED headlights with Daytime Running Lights (DRL) and accent lighting
- ✓ 18-in. alloy wheels with graphite-colored finish
- ✓ Premium fabric sport seats



HYBRID XLE

\$26,600 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

53/46/50⁶³

NOTABLE FEATURES

- ✓ 16-in. alloy wheels
- ✓ 7-in. Fully Digital Gauge Cluster
- ✓ Power tilt/slide moonroof
- ✓ SofTex[®]-trimmed⁵⁷ heated front seats

2023 Corolla Hatchback

WHAT'S NEW

Refreshed exterior

Toyota Audio Multimedia system

Toyota Safety Sense™ 3.0
(TSS 3.0)¹⁶ standard

KEY TAKEAWAYS

LED headlights and taillights

8-in. touchscreen

Available 18-in. alloy wheels

Smart Key System with Push Button Start

Available Blind Spot Monitor (BSM)¹⁸
with Rear Cross-Traffic Alert (RCTA)¹⁹



Assembled in
Aichi, Japan

FEBRUARY 2023



COROLLA HATCHBACK



SE

\$23,005 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

32/41/35⁶⁴

NOTABLE FEATURES

- ✓ 2.0L 4-Cylinder engine with 169 horsepower
- ✓ LED headlights and taillights
- ✓ 16-in. alloy wheels
- ✓ 60/40 split fold-down rear seats
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Connected Services⁷ trials
- ✓ Smart Key System with Push Button Start
- ✓ Toyota Safety Sense[™] 3.0 (TSS 3.0)¹⁶
- ✓ Up to 23.0 cu. ft. of cargo volume³⁹
- ✓ Super Ultra Low Emission Vehicle (SULEV-30)



XSE

\$26,430 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

30/38/33⁶⁴

NOTABLE FEATURES


- ✓ Integrated LED fog lights
- ✓ 18-in. alloy wheels with graphite-colored finish
- ✓ Dual zone automatic climate control
- ✓ 7-in. Fully Digital Gauge Cluster
- ✓ SofTex[®]-trimmed⁵⁷ heated front seats
- ✓ 8-way power-adjustable driver's seat
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹

2023 Camry

WHAT'S NEW

Camry SE Nightshade exclusive 19-in. TRD matte bronze-finished alloy wheels and blacked-out accents

Camry TRD exclusive Underground with Midnight Black Metallic roof exterior color⁵¹

 Assembled in
Georgetown, KY

KEY TAKEAWAYS

All-Wheel Drive available on five gas grades

Available 3.5-Liter V6 engine with 301 hp

Toyota Safety Sense™ 2.5+ (TSS 2.5+)¹⁶

Standard 8-way power-adjustable driver's seat



CAMRY



LE

\$26,220 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

28/39/32⁶⁵

NOTABLE FEATURES

- ✓ 203 hp
- ✓ Available Dynamic Torque Control All-Wheel Drive (AWD)
- ✓ Dual zone automatic climate control
- ✓ 7-in. touchscreen
- ✓ Apple CarPlay^{®67} and Android Auto^{™68} compatibility
- ✓ Connected Services⁷ trials
- ✓ Toyota Safety Sense[™] 2.5+ (TSS 2.5+)¹⁶
- ✓ 15.1 cu. ft. of cargo volume³⁹
- ✓ FWD: Super Ultra Low Emissions Vehicle (SULEV)
- ✓ AWD: Ultra Low Emission Vehicle (ULEV)



XLE

\$30,970 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

27/38/31⁶⁵

NOTABLE FEATURES

- ✓ 9-in. touchscreen
- ✓ 7-in. Multi-Information Display (MID)
- ✓ Auto-dimming rearview mirror with HomeLink^{®56} universal transceiver
- ✓ Full-Speed Range Dynamic Radar Cruise Control (DRCC)²¹
- ✓ Qi-compatible wireless smartphone charging⁵⁸
- ✓ Leather-trimmed, heated front seats
- ✓ Smart Key System with Push Button Start
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹



XLE V6

\$36,095 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

22/33/26⁶⁵

NOTABLE FEATURES

- ✓ 301 hp
- ✓ Panoramic glass roof with power tilt/slide moonroof
- ✓ 9-speaker JBL^{®50} audio system
- ✓ 10-in. Head-Up Display (HUD)

CAMRY



SE

\$27,760 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

28/39/32⁶⁵

NOTABLE FEATURES

- ✓ Black front grille with sport mesh insert
- ✓ Color-keyed sport side rocker panels and rear spoiler
- ✓ Sport SofTex[®]-trimmed⁵⁷ front seats
- ✓ Leather-trimmed steering wheel with paddle shifters
- ✓ Sport-tuned suspension



XSE

\$31,520 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

27/38/31⁶⁵

NOTABLE FEATURES

- ✓ 9-in. touchscreen
- ✓ Qi-compatible wireless smartphone charging⁵⁸
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹
- ✓ 19-in. gloss-black alloy wheels
- ✓ 7-in. Multi-Information Display (MID)
- ✓ Ambient interior lighting
- ✓ Available 10-in. color Head-Up Display (HUD)
- ✓ Available Panoramic View Monitor⁴⁹
- ✓ Available two-tone exterior color (black roof)⁵¹



XSE V6

\$36,645 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

22/32/26⁶⁵

NOTABLE FEATURES

- ✓ 301 hp
- ✓ Panoramic glass roof with power tilt/slide moonroof
- ✓ 9-speaker JBL^{®50} audio system
- ✓ 10-in. Head-Up Display (HUD)

2023 Camry Hybrid

WHAT'S NEW

Camry SE Nightshade exclusive 19-in. TRD matte bronze-finished alloy wheels and blacked-out accents

Camry TRD exclusive Underground with Midnight Black Metallic roof with Midnight Black Metallic exterior color⁵¹


KEY TAKEAWAYS

Toyota Safety Sense™ 2.5+ (TSS 2.5+)¹⁶

Standard 8-way power-adjustable driver's seat

Up to 47 mpg combined (EPA-est.) for Hybrid XSE⁶⁵



 Assembled in
Georgetown, KY

CAMRY HYBRID



HYBRID LE

\$28,355 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

51/53/52⁶⁵

NOTABLE FEATURES

- ✓ 208 hp net comb.
- ✓ Dual zone automatic climate control
- ✓ 7-in. touchscreen
- ✓ Apple CarPlay^{®66} and Android Auto^{™67} compatibility
- ✓ 6 speakers
- ✓ Connected Services⁷ trials
- ✓ Smart Key System with Push Button Start
- ✓ Toyota Safety Sense[™] 2.5+ (TSS 2.5+)¹⁶
- ✓ 15.1 cu. ft. of cargo volume³⁹
- ✓ Super Ultra Low Emission Vehicle (SULEV)



Hybrid XLE

\$33,245 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

44/47/46⁶⁵

NOTABLE FEATURES

- ✓ 9-in. touchscreen
- ✓ 7-in. Multi-Information Display (MID)
- ✓ Auto-dimming rearview mirror with HomeLink^{®56} universal transceiver
- ✓ Leather-trimmed, heated front seats
- ✓ 8-way power-adjustable front passenger seat
- ✓ Qi-compatible wireless smartphone charging⁵⁸
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹

CAMRY HYBRID



HYBRID SE

\$29,890 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

44/47/46⁶⁵

NOTABLE FEATURES

- ✓ 208 hp net comb.
- ✓ Dual zone automatic climate control
- ✓ 7-in. touchscreen
- ✓ Apple CarPlay^{®66} and Android Auto^{™67} compatibility
- ✓ Smart Key System with Push Button Start
- ✓ Leather-trimmed steering wheel with paddle shifters
- ✓ Sport-tuned suspension
- ✓ 18-in. black, machined-finish alloy wheels
- ✓ Sport SofTex[®]-trimmed⁵⁷ front seats with fabric inserts



HYBRID XSE

\$33,795 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

44/47/46⁶⁵

NOTABLE FEATURES

- ✓ Available two-tone exterior color (black roof)⁵¹
- ✓ 9-in. touchscreen
- ✓ Qi-compatible wireless smartphone charging⁵⁸
- ✓ Integrated backup camera with dynamic gridlines⁶⁸
- ✓ Overhead console with map lights and sunglasses storage
- ✓ HomeLink^{®56} universal transceiver
- ✓ Ambient interior lighting
- ✓ Available Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹

MIRAI

2023 Mirai

WHAT'S NEW

Mirai has no changes for 2023.

KEY TAKEAWAYS

Two-grade lineup: XLE and Limited

Fuel cell electric powertrain offers smooth performance and zero emissions

Complimentary fuel for up to 6 years or \$15,000, whichever comes first⁶⁹

10-year/150,000-mile battery warranty³¹



Assembled in
Aichi, Japan

MIRAI



XLE

\$49,500 STARTING MSRP⁴⁶

MANUFACTURER-EST. MPG_e (CITY/HWY/COMB)

76/71/74⁷⁰

NOTABLE FEATURES

- ✓ 182-hp fuel cell electric powertrain
- ✓ 12.3-in. touchscreen
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ 14-speaker JBL^{®50} audio system
- ✓ Connected Services⁷ trials
- ✓ SofTex[®]-trimmed,⁵⁷ heated front seats
- ✓ Smart Key System with Push Button Start
- ✓ Toyota Safety Sense[™] 2.5+ (TSS 2.5+)¹⁶
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹
- ✓ Zero Emission Vehicle (ZEV)



LIMITED

\$66,000 STARTING MSRP⁴⁶

MANUFACTURER-EST. MPG_e (CITY/HWY/COMB)

67/64/65⁷⁰

NOTABLE FEATURES

- ✓ Dual panoramic moonroof
- ✓ Three-zone automatic climate control
- ✓ Color Head-Up Display (HUD)
- ✓ SofTex[®]-trimmed,⁵⁷ heated, and ventilated front and rear seats
- ✓ Digital rear view mirror
- ✓ Panoramic View Monitor⁴⁹ with 360-degree Overhead View
- ✓ Front and Rear Parking Assist with Automatic Braking (PA w/AB)⁵⁹

SIENNA

2023 Sienna

WHAT'S NEW

25th Anniversary Special Edition

KEY TAKEAWAYS

Standard hybrid powertrain with up to 36 mpg combined (EPA-est.)⁷¹

Only hybrid van with available All-Wheel Drive (AWD)

Standard Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹

Available hands-free, dual power-sliding side doors and liftgate with power-open-and-close functionality



Assembled in
Princeton, IN

FEBRUARY 2023



SIENNA



LE

\$36,135 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

36/36/36⁷¹

NOTABLE FEATURES

- ✓ 245 hp net comb.
- ✓ Available Electronic On-Demand All-Wheel Drive (AWD)
- ✓ Dual power-sliding side doors
- ✓ Six speakers
- ✓ 9-in. touchscreen
- ✓ Apple CarPlay^{®66} and Android Auto^{™67} compatibility
- ✓ Toyota Safety Sense[™] 2.0 (TSS 2.0)¹⁶
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹
- ✓ 33.5/75.2/101.0 cu. ft. of cargo volume³⁹
- ✓ Super Ultra Low Emission Vehicle (SULEV)



XLE

\$41,445 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 36/36/36⁷¹ | AWD: 35/36/35⁷¹

NOTABLE FEATURES

- ✓ Integrated wide-angle LED fog lights
- ✓ Hands-free dual power-sliding side doors and liftgate
- ✓ Power tilt/slide moonroof
- ✓ Eight speakers
- ✓ Four-zone automatic climate control
- ✓ Sport SofTex[®] trimmed⁵⁷ seats
- ✓ Auto-dimming rearview mirror with HomeLink^{®56} universal transceiver
- ✓ Smart Key System with Push Button Start
- ✓ Front and Rear Parking Assist with Automatic Braking (PA w/AB)⁵⁹



XSE

\$43,695 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 36/36/36⁷¹ | AWD: 35/36/35⁷¹

NOTABLE FEATURES

- ✓ Sport-calibrated Electric Power Steering (EPS)
- ✓ 20-in. alloy wheels
- ✓ Black side rocker panels and outside mirrors
- ✓ Metallic-black Sport mesh front grille
- ✓ Dynamic Navigation¹⁵ trial
- ✓ SofTex[®]-trimmed,⁵⁷ heated front seats
- ✓ Driver Easy Speak
- ✓ Sport-tuned suspension

SIENNA



25TH ANIVERSARY SPECIAL EDITION

\$47,420 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 36/36/36⁷¹ | AWD: 35/36/35⁷¹

NOTABLE FEATURES

- ✓ 25th Anniversary Edition rear badge
- ✓ Black AWD badge (AWD only)
- ✓ Premium leather-trimmed, heated and ventilated front seats
- ✓ Leather-trimmed, heated, power tilt/telescopic steering wheel



LIMITED

\$48,395 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 36/36/36⁷¹ | AWD: 35/36/35⁷¹

NOTABLE FEATURES

- ✓ 18-in. alloy wheels
- ✓ Chrome-finish roof rails
- ✓ Leather-trimmed first- and second-row seating
- ✓ Ventilated front seats
- ✓ Second-row captain's chairs with ottoman
- ✓ Manual second- and third-row sunshades
- ✓ 12-speaker JBL^{®50} audio system
- ✓ Qi-compatible wireless smartphone charging⁵⁸
- ✓ 7-in. Multi-Information Display (MID)



PLATINUM

\$51,595 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 36/36/36⁷¹ | AWD: 35/36/35⁷¹

NOTABLE FEATURES

- ✓ 20-in. alloy wheels (FWD)
- ✓ Heated second-row seats
- ✓ 10-in. color Head-Up Display (HUD)
- ✓ Panoramic View Monitor⁴⁹
- ✓ Heated steering wheel

Crossover & SUV Lineup



HIGHLANDER



HIGHLANDER HYBRID



SEQUOIA



VENZA



RAV4



RAV4 HYBRID



RAV4 PRIME



COROLLA CROSS



COROLLA CROSS HYBRID



4RUNNER



bZ4X


2023 Highlander

WHAT'S NEW

New 2.4-Liter turbocharged engine, 265 hp

Updated Toyota Audio Multimedia with wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility

Available 12.3-in. Multi-Information Display (MID)

 Assembled in Princeton, IN

FEBRUARY 2023

KEY TAKEAWAYS

Available height-adjustable power liftgate⁷²

Available Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹

Standard 8-way power-adjustable driver's seat



HIGHLANDER



L

\$ 43,414 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 22/29/25⁷³ | AWD: 21/28/24⁷³

NOTABLE FEATURES

- ✓ 265 hp
- ✓ Available Dynamic Torque Control All-Wheel Drive (AWD)
- ✓ Height-adjustable power liftgate⁷²
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Five USB ports⁵³
- ✓ 7-in. Multi-Information Display (MID)
- ✓ Toyota Safety Sense[™] 2.5+ (TSS 2.5+)¹⁶
- ✓ Smart Key System with Push Button Start
- ✓ 84.3/48.4/16.0 cu. ft. of cargo volume³⁹



LE

\$46,075 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 22/29/25⁷³ | AWD: 21/28/25⁷³

NOTABLE FEATURES

- ✓ LED fog lights
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹
- ✓ 12.3-in. touchscreen



XLE

\$49,075 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 22/29/25⁷³ | AWD: 21/28/24⁷³

NOTABLE FEATURES

- ✓ Power tilt/slide moonroof
- ✓ Roof rails
- ✓ Mirror with HomeLink^{®56} universal transceiver
- ✓ Qi-compatible wireless smartphone charging⁵⁸
- ✓ SofTex[®]-trimmed,⁵⁷ heated front seats
- ✓ 10-way power-adjustable driver's seat

HIGHLANDER



XSE

\$ 43,414 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 22/29/25⁷³ | AWD: 21/28/24⁷³

NOTABLE FEATURES

- ✓ Available Dynamic Torque Vectoring All-Wheel Drive (AWD)
- ✓ Sport-tuned suspension
- ✓ Sport style front bumper, lower spoiler and mesh front grille
- ✓ Color-keyed side rocker panels with chrome lower trim
- ✓ Twin-tip exhaust
- ✓ 20-in. alloy wheels
- ✓ Ambient interior lighting



LIMITED

\$46,075 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 22/29/25⁷³ | AWD: 21/28/25⁷³

NOTABLE FEATURES

- ✓ High-output LED fog lights
- ✓ Updated Toyota Audio Multimedia with wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Dynamic Navigation¹⁵ trial
- ✓ Leather-trimmed, ventilated front seats
- ✓ Heated steering wheel
- ✓ Available 12.3-in. Multi-Information Display (MID)
- ✓ Hands-free power liftgate⁷²
- ✓ Front and Rear Parking Assist with Automatic Braking (PA w/AB)⁵⁹
- ✓ One 120V outlet⁷⁴



PLATINUM

\$49,075 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 22/29/25⁷³ | AWD: 21/28/24⁷³

NOTABLE FEATURES

- ✓ Adaptive Front-Lighting System (AFS)
- ✓ Auto leveling headlights
- ✓ Power panoramic view moon roof
- ✓ 10-in. color Head-Up Display (HUD)
- ✓ Digital rearview mirror
- ✓ Rain-sensing wipers
- ✓ Panoramic View Monitor⁴⁹
- ✓ Heated second row

2023 Highlander Hybrid

WHAT'S NEW

Updated Toyota Audio Multimedia with wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility

Available 12.3-in. Multi-Information Display (MID)

KEY TAKEAWAYS

Available in both Front-Wheel- and All-Wheel-Drive configurations for all grades

Standard height-adjustable power liftgate⁷²

Available Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹

Standard 8-way power-adjustable driver's seat



Assembled in
Princeton, IN



HIGHLANDER HYBRID



HYBRID LE

\$40,420 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 36/35/36⁷⁵ | AWD: 35/35/35⁷⁵

NOTABLE FEATURES

- ✓ 243 hp net comb
- ✓ Available Electronic On-Demand All-Wheel Drive (AWD)
- ✓ Height-adjustable power liftgate
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ 8-in. touchscreen
- ✓ Toyota Safety Sense[™] 2.5+ (TSS 2.5+)¹⁶
- ✓ Smart Key System with Push Button Start
- ✓ 84.3/48.4/16.0 cu. ft. of cargo volume³⁹
- ✓ Super Ultra Low Emission Vehicle 30 (SULEV)



HYBRID XLE

\$43,220 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 36/35/36⁷⁵ | AWD: 35/35/35⁷⁵

NOTABLE FEATURES

- ✓ Power tilt/slide moonroof
- ✓ Roof rails
- ✓ 7-in. Multi-Information Display (MID)
- ✓ Auto-dimming rearview mirror with HomeLink^{®56} universal transceiver
- ✓ Qi-compatible wireless smartphone charging⁵⁸
- ✓ SofTex[®]-trimmed,⁵⁷ heated front seats
- ✓ 8-way power-adjustable driver's seat



BRONZE EDITION

\$45,780 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 36/35/36⁷⁵ | AWD: 35/35/35⁷⁵

NOTABLE FEATURES

- ✓ 18-in. bronze-colored alloy wheels
- ✓ LED-strip Daytime Running Lights (DRL)
- ✓ Hands-free power liftgate⁷²
- ✓ Outside mirrors with reverse tilt-down and memory
- ✓ Puddle lights with integrated Highlander logo
- ✓ Ambient interior lighting
- ✓ Digital rearview mirror
- ✓ 1500W power outlet⁷⁴
- ✓ Rain-sensing wipers

HIGHLANDER HYBRID



HYBRID LIMITED

\$47,475 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 36/35/36⁷⁵ | AWD: 35/34/35⁷⁵

NOTABLE FEATURES

- ✓ High-output LED fog lights
- ✓ 11-speaker JBL^{®50} audio system
- ✓ Dynamic Navigation¹⁵ trial
- ✓ Leather-trimmed, ventilated front seats
- ✓ Heated steering wheel
- ✓ Driver Easy Speak
- ✓ Hands-free power liftgate⁷²
- ✓ Front and Rear Parking Assist with Automatic Braking (PA w/AB)⁵⁹
- ✓ 1500W power outlet⁷²
- ✓ Cargo area tonneau cover



HYBRID PLATINUM

\$50,575 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 36/35/36⁷⁵ | AWD: 35/34/35⁷⁵

NOTABLE FEATURES

- ✓ Adaptive Front-Lighting System (AFS)
- ✓ Auto-leveling headlights
- ✓ Power panoramic view moonroof
- ✓ 12.3-in. touchscreen
- ✓ 10-in. color Head-Up Display (HUD)
- ✓ Digital rearview mirror
- ✓ Rain-sensing wipers
- ✓ Panoramic View Monitor⁴⁹
- ✓ Heated second row

SEQUOIA

2023 Sequoia

WHAT'S NEW

New TRD Pro and Capstone models

Standard i-FORCE MAX Twin Turbo
V6 Hybrid Powertrain

Increased towing capacity of up
to 9,520 lb.⁴¹ with Integrated
Trailer Brake Controller⁷⁶

Available 14-in. Toyota Audio
Multimedia touchscreen



Assembled in
San Antonio, TX

KEY TAKEAWAYS

437 hp/583 lb.-ft.

6-in. sliding third row

Available 14-in. Toyota Audio
Multimedia touchscreen

10-speed Electronically Controlled
automatic Transmission with
intelligence (ECT-i)



SEQUOIA



SR5

\$58,365 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

RWD: 21/24/22⁷⁷ | 4WD: 19/22/20⁷⁷

NOTABLE FEATURES

- ✓ 18-in. alloy wheels
- ✓ Toyota Safety Sense™ 2.5 (TSS 2.5)¹⁶
- ✓ 8-in. Toyota Audio Multimedia touchscreen with 8-speaker audio system
- ✓ Panoramic View Monitor⁴⁹
- ✓ Power tilt/slide moonroof with sliding sunshade
- ✓ i-FORCE MAX Twin-Turbo V6 Hybrid
- ✓ 10-speed Electronically Controlled automatic Transmission with intelligence (ECT-i)
- ✓ RWD or 4WD
- ✓ V6 hybrid: 437 hp; 583 lb.-ft.



LIMITED

\$64,765 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

RWD: 21/24/22⁷⁷ | 4WD: 19/22/20⁷⁷

NOTABLE FEATURES

- ✓ 20-in. gray-painted and machined-finish alloy wheels
- ✓ SofTex®-trimmed⁵⁷ seats; 8-way power-adjustable driver and front passenger seats
- ✓ 14-in. Toyota Audio Multimedia touchscreen with 8-speaker audio system
- ✓ Available TRD Off-Road Package
- ✓ Heated steering wheel
- ✓ Heated and ventilated front seats
- ✓ i-FORCE MAX Twin-Turbo V6 Hybrid
- ✓ 10-speed Electronically Controlled automatic Transmission with intelligence (ECT-i)
- ✓ RWD or 4WD
- ✓ V6 hybrid: 437 hp; 583 lb.-ft.



PLATINUM

\$70,965 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

RWD: 21/24/22⁷⁷ | 4WD: 19/22/20⁷⁷

NOTABLE FEATURES

- ✓ 20-in. machined-finish black alloy wheels
- ✓ Premium LED headlights, LED Daytime Running Lights (DRL) and sequential turn signals
- ✓ Power tilt/slide panoramic roof with power sunshade
- ✓ 14-in. Toyota Audio Multimedia touchscreen with 14 JBL^{®50} speakers including subwoofer and amplifier
- ✓ Available Load-leveling Rear Height Control Air Suspension plus Adaptive Variable Suspension (AVS) system
- ✓ Tow Technology Package,⁴¹ including digital display rearview mirror, Trailer Backup Guide with Straight Path Assist (SPA)⁷⁸
- ✓ i-FORCE MAX Twin-Turbo V6 Hybrid
- ✓ 10-speed Electronically Controlled automatic Transmission with intelligence (ECT-i)
- ✓ RWD or 4WD
- ✓ V6 hybrid: 437 hp; 583 lb.-ft.

2023 Venza

WHAT'S NEW

Standard LED projector headlights

Available 12.3-in. Fully Digital Gauge Cluster

KEY TAKEAWAYS

Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility

12.3-in. Fully Digital Gauge Cluster

Standard Toyota Safety Sense[™] 2.5+ (TSS 2.5+)¹⁶

Standard hybrid powertrain with 219 net hp

Panoramic View Monitor⁴⁹

Standard Electronic On-Demand All-Wheel Drive (AWD)

39 mpg combined (EPA-est.)⁷⁹

Star Gaze[®] fixed panoramic roof¹⁰¹



Assembled in Aichi, Japan



VENZA



LE

\$34,120 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

40/37/39⁷⁹

NOTABLE FEATURES

- ✓ 219 hp net comb.
- ✓ Electronic On-Demand All-Wheel Drive (AWD)
- ✓ Six speakers
- ✓ 8-in. touchscreen
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Connected Services⁷ trials
- ✓ Toyota Safety Sense[™] 2.5+ (TSS 2.5+)¹⁶
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹
- ✓ 28.8/55.1 cu. ft. of cargo volume (seats up/down)³⁹
- ✓ Super Ultra Low Emission Vehicle (SULEV)



XLE

\$38,330 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

40/37/39⁷⁹

NOTABLE FEATURES

- ✓ 219 hp net comb.
- ✓ Silver roof rails
- ✓ 19-in. Super Chrome alloy wheels
- ✓ Available 12.3-in. Multi-Information Display (MID)
- ✓ Heated front seats
- ✓ LED fog lights
- ✓ Auto-dimming rearview mirror with HomeLink^{®56} universal transceiver
- ✓ Front and Rear Parking Assist with Automatic Braking (PA w/AB)⁵⁹



LIMITED

\$42,265 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

40/37/39⁷⁹

NOTABLE FEATURES

- ✓ 219 hp net comb.
- ✓ 9-speaker JBL^{®50} audio system
- ✓ 12.3-in. Fully Digital Gauge Cluster
- ✓ 4-way power-adjustable passenger seat
- ✓ Panoramic View Monitor⁴⁹
- ✓ SofTex[®]-trimmed,⁵⁷ heated and ventilated front seats
- ✓ Digital rearview mirror
- ✓ Available Star Gaze[®] fixed panoramic roof¹⁰¹

2023 RAV4

WHAT'S NEW

Refreshed exterior design with new Bi-LED projector low- and high-beam headlights

Updated Toyota Audio Multimedia with wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility

Available 8-way adjustable front passenger seat

Available 12.3-in. Multi-Information Display (MID) screen



Assembled in
Ontario, Canada

KEY TAKEAWAYS

6-speaker audio system with 8-in. touchscreen

Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility

Multi-LED headlights with Automatic High Beams²³

Standard Toyota Safety Sense[™] 2.5 (TSS 2.5)¹⁶



RAV4



LE

\$33,770 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 27/35/30⁸⁰ | AWD: 27/34/30⁸⁰

NOTABLE FEATURES

- ✓ 203-hp 4-Cyl. engine
- ✓ Available All-Wheel Drive (AWD)
- ✓ Exterior LED lighting
- ✓ 8-in. touchscreen
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Eco, SPORT and NORMAL drive modes
- ✓ Trailer-Sway Control (TSC)⁸¹
- ✓ Toyota Safety Sense[™] 2.5 (TSS 2.5)¹⁶
- ✓ 37.6/69.8 cu. ft. of cargo volume (seats up/down)³⁹



XLE

\$37,195 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 27/34/30⁸⁰ | AWD: 27/33/29⁸⁰

NOTABLE FEATURES

- ✓ Smart Key System with Push Button Start
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹
- ✓ 17-in. alloy wheels
- ✓ Dual zone automatic climate control
- ✓ Five USB ports⁵³



XLE PREMIUM

\$35,880 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 27/34/30⁸⁰ | AWD: 27/33/29⁸⁰

NOTABLE FEATURES

- ✓ Bi-LED projector low- and high-beam headlights
- ✓ Power tilt/slide moonroof
- ✓ Available 19-in. alloy wheels
- ✓ SofTex[®]-trimmed⁵⁷ seating
- ✓ Height-adjustable power liftgate⁷²
- ✓ Integrated fog lights
- ✓ Power tilt/slide moonroof



ADVENTURE

\$33,770 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

AWD: 25/33/28⁸⁰

NOTABLE FEATURES

- ✓ Dynamic Torque Vectoring All-Wheel Drive (TV-AWD)
- ✓ Digital gauge cluster
- ✓ 7-in. Multi-Information Display (MID)
- ✓ Multi-Terrain Select (MTS)
- ✓ 19-in. 6-spoke alloy wheels
- ✓ 3,500-lb. maximum towing capacity⁴¹
- ✓ Unique split-bar upper grille
- ✓ Available power tilt/slide moonroof



TRD OFF-ROAD

\$37,195 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

AWD: 25/32/28⁸⁰

NOTABLE FEATURES

- ✓ Red contrast interior stitching and accents
- ✓ Updated Toyota Audio Multimedia with wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Power tilt/slide moonroof
- ✓ Available 12.3-in. Multi-Information Display (MID)
- ✓ TRD-stamped front skid plate
- ✓ Red shock absorbers
- ✓ TRD-tuned suspension
- ✓ 18-in. matte-black TRD flow-formed alloy wheels
- ✓ Falken^{®82} All-Terrain tires
- ✓ TRD all-weather floor mats and cargo liner⁸³
- ✓ Height-adjustable power liftgate⁷²



LIMITED

\$35,880 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 27/35/30⁸⁰ | AWD: 25/33/28⁸⁰

NOTABLE FEATURES

- ✓ Available Dynamic Torque Vectoring All-Wheel Drive
- ✓ 8-in. touchscreen
- ✓ Available 11 JBL^{®50} speakers
- ✓ Dynamic Navigation¹⁵ trial
- ✓ 12.3-in. Multi-Information Display (MID)
- ✓ Digital rearview mirror with HomeLink^{®56} universal transceiver
- ✓ Front and Rear Parking Assist with Automatic Braking (PA w/AB)⁵⁹

2023 RAV4 Hybrid

WHAT'S NEW

Updated Toyota Audio Multimedia with wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility

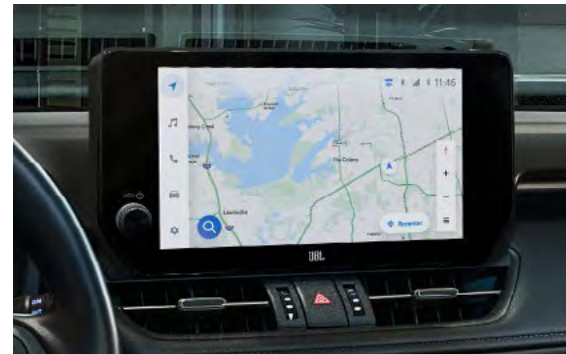
Available 12.3-in Multi-Information Display (MID)

KEY TAKEAWAYS

Hybrid powertrain with 219 net hp

Standard Electronic On-Demand All-Wheel Drive (AWD)

Smart Key System on front doors and liftgate



Assembled in
Georgetown, KY

RAV4 HYBRID



HYBRID LE

\$32,920 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

41/38/40⁸⁴

NOTABLE FEATURES

- ✓ 219 hp net comb.
- ✓ Electronic On-Demand All-Wheel Drive (AWD)
- ✓ Exterior LED lighting
- ✓ 17-in. alloy wheels
- ✓ Dual zone automatic climate control
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ 60/40-split, reclining fold-flat rear seat
- ✓ Trailer-Sway Control (TSC)⁸¹
- ✓ Toyota Safety Sense[™] 2.5 (TSS 2.5)¹⁶
- ✓ 37.6/69.8 cu. ft. of cargo volume (seats up/down)³⁹



HYBRID XLE

\$35,885 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

41/38/40⁸⁴

NOTABLE FEATURES

- ✓ Five USB ports⁵³
- ✓ Smart Key System with Push Button Start
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹



HYBRID XLE PREMIUM

\$38,530 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

41/38/40⁸⁴

NOTABLE FEATURES

- ✓ Power tilt/slide moonroof
- ✓ 18-in. alloy wheels
- ✓ Available Multi-Terrain Select (MTS)
- ✓ SofTex[®]-trimmed⁵⁷ seating
- ✓ Height-adjustable power liftgate⁷²
- ✓ Integrated fog lights

RAV4 HYBRID



HYBRID SE

\$32,920 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

41/38/40⁸⁴

NOTABLE FEATURES

- ✓ 18-in. multi-spoke black sport alloy wheels
- ✓ Blue ambient interior illumination
- ✓ Blue-accented interior
- ✓ Front LED accent lights



HYBRID XSE

\$35,885 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

41/38/40⁸⁴

NOTABLE FEATURES

- ✓ 9-in. touchscreen
- ✓ Updated Toyota Audio Multimedia with wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Two-tone exterior colors
- ✓ Vertical LED accent lights
- ✓ Available 12.3-in Multi-Information Display (MID)
- ✓ Analog hybrid power meter
- ✓ Heated front seats
- ✓ Auto-dimming rearview mirror with HomeLink^{®56} universal transceiver
- ✓ Available hands-free power liftgate⁷²
- ✓ Available panoramic glass roof



HYBRID LIMITED

\$38,530 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

41/38/40⁸⁴

NOTABLE FEATURES


- ✓ 18-in. metallic finish alloy wheels
- ✓ Dark brown-accented interior
- ✓ Available 11 JBL^{®50} speakers
- ✓ 2-position memory
- ✓ Puddle lights
- ✓ Ventilated front seats
- ✓ Front and Rear Parking Assist with Automatic Braking (PA w/AB)⁵⁹

2023 RAV4 Prime

WHAT'S NEW

Updated Toyota Audio Multimedia with wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility

Available 12.3-in Multi-Information Display (MID)

 Assembled in
Georgetown, KY

FEBRUARY 2023

KEY TAKEAWAYS

Most powerful RAV4, with 302 combined horsepower

Standard Electronic On-Demand

All-Wheel Drive (AWD)

Up to 94 MPGe combined (EPA-est.)⁸⁵

42-mile EV Mode driving range (EPA-est.)⁸⁶

2,500-lb. towing capacity⁴¹



RAV4 PRIME



SE

\$39,800 STARTING MSRP⁴⁶

EPA-EST. MPG/MPGe (COMB)

38/94⁸⁵

NOTABLE FEATURES

- ✓ 302-hp net powertrain
- ✓ Exterior LED lighting
- ✓ 18-in. alloy wheels
- ✓ Heated front seats
- ✓ 8-in. touchscreen
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Dual-zone automatic climate control
- ✓ Smart Key System with Push Button Start
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹
- ✓ 33.5/69.8 cu. ft. of cargo volume (seats up/down)³⁹
- ✓ Toyota Safety Sense[™] 2.5 (TSS 2.5)¹⁶



XSE

\$43,125 STARTING MSRP⁴⁶

EPA-EST. MPG/MPGe (COMB)

38/94⁸⁵

NOTABLE FEATURES

- ✓ Standard LED projector headlights
- ✓ 19-in. alloy wheels
- ✓ 9-in. touchscreen
- ✓ SofTex[®]-trimmed⁵⁷ seats
- ✓ Qi-compatible wireless smartphone charging⁵⁸
- ✓ Auto-dimming rearview mirror with HomeLink^{®56} universal transceiver
- ✓ Power tilt/slide moonroof
- ✓ Anti-theft system with alarm and engine immobilizer
- ✓ Available 12.3-in. Fully Digital Gauge Cluster
- ✓ 12.3-in. Multi-Information Display (MID)

2023 Corolla Cross

WHAT'S NEW

Corolla Cross was introduced in 2022.

KEY TAKEAWAYS

A crossover based on the ever-popular Corolla sedan.

Three-grade lineup with standard tow rating and available AWD on all grades

8.1-in. ground clearance and available roof rails provide added convenience



Assembled in
Huntsville, AL

COROLLA CROSS



L

\$23,060 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 31/33/32⁸⁷ | AWD: 29/32/30⁸⁷

NOTABLE FEATURES

- ✓ 169 hp
- ✓ Available All-Wheel Drive (AWD)
- ✓ 8-in. touchscreen
- ✓ Six speakers
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Connected Services⁷ trials
- ✓ Toyota Safety Sense[™] 3.0 (TSS 3.0)¹⁶
- ✓ 1,500-lb. towing capacity⁴¹
- ✓ Up to 26.5 cu. ft. of cargo volume³⁹
- ✓ Super Ultra Low Emission Vehicle 30 (SULEV 30)



LE

\$25,390 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 31/33/32⁸⁷ | AWD: 29/32/30⁸⁷

NOTABLE FEATURES

- ✓ LED projector headlights
- ✓ 17-in. alloy wheels
- ✓ Black roof rails
- ✓ Qi-compatible wireless smartphone charging⁵⁸
- ✓ Smart Key System with Push Button Start
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹



XLE

\$27,165 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

FWD: 31/33/32⁸⁷ | AWD: 29/32/30⁸⁷

NOTABLE FEATURES

- ✓ LED taillights and fog lights
- ✓ 18-in. alloy wheels
- ✓ Dual zone automatic climate control
- ✓ 7-in. Fully Digital Gauge Cluster
- ✓ SofTex[®]-trimmed,⁵⁷ heated front seats
- ✓ 10-way power-adjustable driver's seat
- ✓ Auto-dimming rearview mirror
- ✓ Front and Rear Parking Assist with Automatic Braking (PA w/AB)⁵⁹

2023 Corolla Cross Hybrid

WHAT'S NEW

Corolla Cross Hybrid is an entirely new model for 2023.

KEY TAKEAWAYS

A crossover based on the ever-popular Corolla sedan

Three-grade lineup with standard tow rating and Electronic On-Demand All-Wheel Drive (AWD) on all grades

8.0-in. ground clearance and available roof rails provide added convenience



Assembled in
Huntsville, AL



COROLLA CROSS HYBRID



S

TBD STARTING MSRP⁴⁶

MANUFACTURER-EST. MPG (CITY/HWY/COMB)

45/38/42⁴⁰

NOTABLE FEATURES

- ✓ 194 hp
- ✓ Electronic On-Demand All-Wheel Drive (AWD)
- ✓ 8-in. touchscreen
- ✓ 6 speakers
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Connected Services⁷ trials
- ✓ Toyota Safety Sense[™] 3.0 (TSS 3.0)¹⁶
- ✓ 1,500-lb. towing capacity⁴¹
- ✓ 25.2 cu. ft. of cargo volume³⁹



SE

TBD STARTING MSRP⁴⁶

MANUFACTURER-EST. MPG (CITY/HWY/COMB)

45/38/42⁴⁰

NOTABLE FEATURES

- ✓ LED projector headlights
- ✓ 17-in. alloy wheels
- ✓ Black roof rails
- ✓ Qi-compatible wireless smartphone charging⁵⁸
- ✓ Smart Key System with Push Button Start
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹



XSE

TBD STARTING MSRP⁴⁶

MANUFACTURER-EST. MPG (CITY/HWY/COMB)

45/38/42⁴⁰

NOTABLE FEATURES

- ✓ LED taillights and fog lights
- ✓ 18-in. alloy wheels
- ✓ Dual-zone automatic climate control
- ✓ 7-in. Fully Digital Gauge Cluster
- ✓ SofTex[®]-trimmed,⁵⁷ heated front seats
- ✓ 10-way power-adjustable driver's seat
- ✓ Front and Rear Parking Assist with Automatic Braking (PA w/AB)⁵⁹

2023 4Runner

WHAT'S NEW

New TRD Sport model

Blind Spot Monitor (BSM)¹⁸ with
Rear Cross-Traffic Alert (RCTA)¹⁹

Standard LED headlights

Standard Rear-Seat Reminder⁵⁵

Available Multi-Terrain Monitor (MTM)⁸⁸



Assembled in
Aichi, Japan

FEBRUARY 2023

KEY TAKEAWAYS

Eight grades, including TRD models

Tough body-on-frame construction

Available part-time or full-time
4-Wheel Drive

Available Multi-Terrain Select (MTS)
and Crawl Control (CRAWL)⁸⁹

Standard 8-way power-adjustable
driver's seat



4RUNNER



SR5

\$39,555 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

RWD & 4WD: 16/19/17⁹⁰

NOTABLE FEATURES

- ✓ 270 hp
- ✓ Available part-time 4WD
- ✓ LED headlights and fog lights
- ✓ Engine and front suspension skid plates
- ✓ 8-in. touchscreen
- ✓ Apple CarPlay^{®66} and Android Auto^{™67} compatibility
- ✓ Rear Seat Reminder⁵⁵
- ✓ Smart Key System with Push Button Start
- ✓ Toyota Safety Sense[™] P (TSS-P)¹⁶
- ✓ Low Emission Vehicle II (LEV-II)



SR5 PREMIUM

\$42,615 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

RWD & 4WD: 16/19/17⁹⁰

NOTABLE FEATURES

- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹
- ✓ Auto-dimming rearview mirror
- ✓ HomeLink^{®56} universal transceiver
- ✓ SofTex[®]-trimmed,⁵⁷ heated front seats
- ✓ Dynamic Navigation¹⁵ trial
- ✓ Available Panoramic View Monitor⁴⁹



TRD SPORT

\$42,415 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

RWD & 4WD: 16/19/17⁹⁰

NOTABLE FEATURES

- ✓ X-REAS Sport Enhancement Suspension
- ✓ 20-in. alloy wheels
- ✓ Color-keyed bumpers, door handles and TRD hood scoop
- ✓ Black SofTex[®]-trimmed⁵⁷ seating with gray contrast stitching
- ✓ TRD Sport carpet floor mats⁸³
- ✓ TRD shift knob

4RUNNER



TRD OFF-ROAD

\$43,400 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

RWD & 4WD: 16/19/17⁹⁰

NOTABLE FEATURES

- ✓ Standard part-time 4WD
- ✓ Locking rear differential
- ✓ Multi-Terrain Select (MTS) and Crawl Control (CRAWL)⁸⁹
- ✓ Available Kinetic Dynamic Suspension System (KDSS)
- ✓ Carbon-fiber pattern center console storage compartment
- ✓ TRD shift knob
- ✓ TRD Off-Road floor mats⁸³
- ✓ Premium Audio Package with available Dynamic Navigation¹⁵



TRD OFF-ROAD PREMIUM

\$45,980 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

RWD & 4WD: 16/19/17⁹⁰

NOTABLE FEATURES

- ✓ SofTex[®]-trimmed⁵⁷ seats
- ✓ Heated power outside mirrors with turn signal indicators
- ✓ Crawl Control (CRAWL)⁸⁹ and Multi-Terrain Select (MTS)
- ✓ Electronic locking rear differential
- ✓ Smart Key System with Push Button Start
- ✓ Hill Start Assist Control (HAC)⁹¹
- ✓ Auto-dimming rearview mirror
- ✓ Blind Spot Monitor (BSM)¹⁸ with Rear Cross-Traffic Alert (RCTA)¹⁹



LIMITED

\$48,790 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

RWD & 4WD: 16/19/17⁹⁰

NOTABLE FEATURES

- ✓ Leather-trimmed, heated and ventilated front seats
- ✓ 15-speaker JBL^{®50} audio system
- ✓ Dual zone automatic climate control
- ✓ Full-time 4WD
- ✓ X-REAS Sport Enhancement Suspension
- ✓ Front and rear parking assist sonar⁹²
- ✓ Power tilt/slide moonroof
- ✓ Available automatic running boards



40TH ANNIVERSARY SPECIAL EDITION

\$47,120 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

RWD & 4WD: 16/19/17⁹⁰

NOTABLE FEATURES

- ✓ 17-in. bronze-colored alloy wheels
- ✓ Heritage "TOYOTA" front color-keyed grille
- ✓ Bronze-colored "40th Anniversary" rear external hard badge
- ✓ Bronze-colored external emblem overlays
- ✓ Unique racing-inspired tri-color striped graphics
- ✓ Black SofTex[®]-trimmed⁵⁷ with bronze-colored accent stitching [softex] heated front seats; 8-way power-adjustable driver's seat with power
- ✓ Power tilt/slide moonroof with sunshade
- ✓ 40th Anniversary Special Edition logo embossed on driver and front passenger headrests
- ✓ Bronze-colored "40th Anniversary" interior emblem on dash



TRD PRO

\$54,020 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

RWD & 4WD: 16/19/17⁹⁰

NOTABLE FEATURES

- ✓ TRD Pro-stamped front aluminum skid plate
- ✓ 17-in. matte-black flow-form TRD alloy wheels
- ✓ Heated power outside mirrors
- ✓ TRD roof rack
- ✓ Unique "TOYOTA" front grille
- ✓ Black "TRD PRO" external hard badges
- ✓ Color-keyed door handles
- ✓ Front and rear mudguards
- ✓ Multi-Terrain Monitor (MTM)⁸⁸ with selectable front, side or rear views

bZ4X

2023 bZ4X

WHAT'S NEW

All-new battery electric structure

Available All-Wheel Drive (AWD)

KEY TAKEAWAYS

e-TNGA Platform

All-Wheel Drive (AWD) with X-MODE

201 hp with 196 lb.-ft. of max torque

EPA-estimated driving range of up to 252 miles for FWD models⁴²

12.3-in. Toyota Audio Multimedia touchscreen



Assembled in
Aichi, Japan





XLE

\$42,000 STARTING MSRP⁴⁶

EPA-EST. MPGe (COMB)

119⁹³

NOTABLE FEATURES

- ✓ Toyota Safety Sense™ 3.0 (TSS 3.0)¹⁶
- ✓ Fixed panoramic roof with power sunshade
- ✓ SofTex®-/fabric-trimmed⁵⁷ seats with abundant leg room
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ 3-year Remote Connect⁸ and 3-year Drive Connect⁹⁴ trials



LIMITED

\$46,700 STARTING MSRP⁴⁶

EPA-EST. MPGe (COMB)

114⁹³

NOTABLE FEATURES

- ✓ Toyota Safety Sense™ 3.0 (TSS 3.0)¹⁶
- ✓ 12.3-in. Toyota Audio Multimedia touchscreen
- ✓ Fixed panoramic roof with power sunshade
- ✓ Multi-LED projector low- and high-beam headlights
- ✓ Panoramic View Monitor⁴⁹
- ✓ Available split roof rear spoiler
- ✓ Wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ 3-year Remote Connect⁸ and 3-year Drive Connect⁹⁴ trials
- ✓ Digital Key⁴⁵ capability

Truck Lineup



TACOMA



TUNDRA



TUNDRA i-FORCE MAX

TACOMA

2023 Tacoma

WHAT'S NEW

Celestial Silver Metallic exterior color

Blue Crush Metallic exterior color

KEY TAKEAWAYS

Standard Tow Package⁴¹ on all V6 models

Dual zone automatic climate control on all V6 AT models

Standard 9.4-in. ground clearance

6,800-lb. maximum towing capacity⁴¹ and 1,685-lb. maximum payload capacity⁹⁵



Assembled in Baja, Mexico

FEBRUARY 2023



TACOMA



SR

\$27,750 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

4x2: 20/23/21⁹⁶ | 4x4: 19/22/20⁹⁶

NOTABLE FEATURES

- ✓ 159 hp, 180 lb.-ft. torque 2.7L 4-Cyl.
- ✓ Available 4WDemand part-time 4WD
- ✓ Standard Tow Package (V6 only)⁴¹
- ✓ Engine and front suspension skid plates
- ✓ Dual-zone automatic climate control (V6 only)
- ✓ 7-in. touchscreen
- ✓ Apple CarPlay^{®66} and Android Auto^{™67} compatibility
- ✓ Connected Services⁷ trials
- ✓ Toyota Safety Sense[™] P (TSS-P)¹⁶
- ✓ Low Emission Vehicle III (LEV-III)
- ✓ Rear parking assist sonar⁹⁷



SR5

\$30,430 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

4x2: 20/23/21⁹⁶ | 4x4: 19/22/20⁹⁶

NOTABLE FEATURES

- ✓ Integrated fog lights
- ✓ 16-in. alloy wheels
- ✓ 8-in. touchscreen
- ✓ 10-way power-adjustable driver's seat (V6 only)
- ✓ Power-sliding rear window (Double Cab V6 only)



LIMITED

\$40,505 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

4x2: 19/24/21⁹⁶ | 4x4: 18/22/20⁹⁶

NOTABLE FEATURES

- ✓ 278 hp, 265 lb.-ft. torque 3.5L V6
- ✓ LED headlights
- ✓ Power tilt/slide moonroof
- ✓ Dynamic Navigation¹⁵ trial
- ✓ Qi-compatible wireless smartphone charging⁵⁸
- ✓ Leather-trimmed, heated front seats
- ✓ Panoramic View Monitor⁴⁹
- ✓ Smart Key System with Push Button Start
- ✓ Blind Spot Monitor (BSM)¹⁸ and Rear Cross-Traffic Alert (RCTA)¹⁹
- ✓ Rear parking assist sonar⁹⁷

TACOMA



TRD SPORT

\$34,660 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

4x2: 19/24/21⁹⁶ | 4x4: 18/22/20⁹⁶

NOTABLE FEATURES

- ✓ 278 hp; 265-lb.-ft. torque
- ✓ Available 6-speed manual transmission
- ✓ 17-in. alloy wheels
- ✓ Hood scoop
- ✓ 8-in. touchscreen
- ✓ Smart Key System with Push Button Start
- ✓ Qi-compatible wireless smartphone charging⁵⁸
- ✓ 120V/400W deck-mounted AC power outlet⁷⁴
- ✓ Sport-tuned suspension



TRD OFF-ROAD

\$35,940 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

4x2: 19/24/21⁹⁶ | 4x4: 18/22/20⁹⁶

NOTABLE FEATURES

- ✓ 16-in. alloy wheels
- ✓ Electronically controlled locking rear differential
- ✓ Inclinometer with roll/pitch displays
- ✓ TRD Off-Road-tuned suspension with Bilstein^{®98} shocks
- ✓ Available Crawl Control (CRAWL)⁸⁹
- ✓ Available Multi-Terrain Select

2023 Tundra

WHAT'S NEW

This third-generation full-size truck redefines modern capability and technology.

KEY TAKEAWAYS

New i-FORCE 3.5-Liter, twin-turbo V6 delivers more power and efficiency than the previous 5.7-Liter V8

12,000-lb. maximum towing capacity⁴¹ and a range of advanced towing convenience features

4WDemand part-time 4WD available on all grades, with advanced off-roading features available on select grades

Next-generation Audio Multimedia platform with available 14-in. touchscreen



Assembled in
San Antonio, TX



TUNDRA



SR

\$37,865 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

4x2: 18/24/20⁹⁹ | 4x4: 17/23/19⁹⁹

NOTABLE FEATURES

- ✓ 348-hp i-FORCE 3.5-Liter twin-turbo V6
- ✓ 10-speed automatic transmission
- ✓ Choice of Double or CrewMax cabs
- ✓ Available 4WDemand part-time 4WD
- ✓ 8-in. touchscreen with wireless Apple CarPlay^{®47} and Android Auto^{™48} compatibility
- ✓ Toyota Safety Sense[™] 2.5 (TSS 2.5)¹⁶



SR5

\$43,370 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

4x2: 18/23/20⁹⁹ | 4x4: 17/23/19⁹⁹

NOTABLE FEATURES

- ✓ 389-hp i-FORCE 3.5-Liter twin-turbo V6
- ✓ Drive Mode Select with Sport and Eco modes
- ✓ 18-in. SR5 alloy wheels with P265/70R tires
- ✓ Front grille with color-keyed frame and black horizontal bar
- ✓ Deck rail header and side rails with adjustable tie-down cleats
- ✓ LED fog lights



LIMITED

\$49,465 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

4x2: 18/23/20⁹⁹ | 4x4: 17/22/19⁹⁹

NOTABLE FEATURES

- ✓ Available 437-hp 3.5-Liter twin-turbo V6 hybrid
- ✓ 20-in. alloy wheels with P265/60R tires
- ✓ Chrome-finish window molding and door handles
- ✓ Color-keyed side mirrors with LED turn signals
- ✓ 14-in. touchscreen
- ✓ Illuminated center console storage bin and glove box
- ✓ Soft-touch IP, center console and door surfaces
- ✓ SofTex[®]-trimmed,⁵⁷ heated/ventilated, 8-way front seats
- ✓ Dual zone climate control

TUNDRA



PLATINUM

\$60,005 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

4x2: 18/23/20⁹⁹ | 4x4: 17/22/19⁹⁹

NOTABLE FEATURES

- ✓ Power tilt/slide panoramic roof with power sunshade
- ✓ Premium LED headlights with Daytime Running Lights (DRL) with automatic leveling
- ✓ 20-in. platinum dark-painted alloy wheels
- ✓ 12-speaker JBL^{®50} audio system
- ✓ Front and rear door LED pocket lights
- ✓ Ambient interior lighting
- ✓ Rear door sunshades
- ✓ Driver's-seat memory function
- ✓ Heated and ventilated front and rear seats
- ✓ Heated power tilt/telescopic steering wheel



1794 EDITION

\$60,360 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

4x2: 18/23/20⁹⁹ | 4x4: 17/22/19⁹⁹

NOTABLE FEATURES

- ✓ Chrome-finish "TUNDRA" stamped grille valance
- ✓ Chrome-finish sideview mirrors and rear bumper accents
- ✓ 20-in. machined-finish alloy wheels
- ✓ American walnut wood-grain interior trim
- ✓ Laser-etched "1794 EDITION" passenger-side instrument panel badge

2023 Tundra i-FORCE MAX

WHAT'S NEW

This third-generation full-size truck redefines modern capability and technology.

KEY TAKEAWAYS

Available i-FORCE MAX powertrain features a completely new hybrid design for incredible power and efficiency

A hybrid truck producing 437 horsepower and 583 lb.-ft. of torque

Next-generation Audio Multimedia platform with available 14-in. touchscreen



Assembled in
San Antonio, TX

TUNDRA i-FORCE MAX



Limited i-FORCE MAX

\$54,915 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

4x2: 20/24/22¹⁰⁰ | 4x4: 19/22/21¹⁰⁰

NOTABLE FEATURES

- ✓ 10-speed automatic transmission
- ✓ CrewMax cab with 5.5-ft. or 6.5-ft. bed
- ✓ 20-in. alloy wheels with P265/60R tires
- ✓ Available 4WDemand part-time 4-Wheel Drive
- ✓ Drive Mode Select with Sport and Eco modes
- ✓ 14-in. touchscreen
- ✓ Deck rail header and side rails with adjustable tie-down cleats
- ✓ SofTex[®]-trimmed,⁵⁷ heated/ventilated, 8-way front seats
- ✓ Dual zone climate control



Platinum i-FORCE MAX

\$63,005 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

4x2: 20/24/22¹⁰⁰ | 4x4: 19/22/21¹⁰⁰

NOTABLE FEATURES

- ✓ Power tilt/slide panoramic roof with power sunshade
- ✓ Premium LED headlights with Daytime Running Lights (DRL) with automatic leveling
- ✓ 20-in. platinum dark-painted alloy wheels
- ✓ 12-speaker JBL^{®50} audio system
- ✓ Front and rear door LED pocket lights
- ✓ Ambient interior lighting
- ✓ Rear-door sunshades
- ✓ Driver's-seat memory function
- ✓ Heated and ventilated rear seats
- ✓ Heated, power tilt/telescopic steering wheel



1794 i-FORCE MAX

\$63,705 STARTING MSRP⁴⁶

EPA-EST. MPG (CITY/HWY/COMB)

4x2: 20/24/22¹⁰⁰ | 4x4: 19/22/21¹⁰⁰

NOTABLE FEATURES

- ✓ Chrome-finish "TUNDRA" stamped grille valance
- ✓ Chrome-finish sideview mirrors and rear bumper accents
- ✓ 20-in. machined-finish alloy wheels
- ✓ American walnut wood-grain interior trim
- ✓ Laser-etched "1794 EDITION" passenger-side instrument panel badge

DISCLOSURES

*Vehicles shown may be prototypes, shown with options, or using visual effects. Screen depictions accurate at time of posting.

1. For more information, visit <https://newsroom.toyota.eu/toyota-passes-15-million-hybrid-electric-vehicles-global-sales/>. 2. For more information, visit <https://www.toyota.com/usa/pdfs/toyota-operations-map-north-america.pdf>. 3. For more information, visit <https://pressroom.toyota.com/toyota-to-achieve-its-five-year-u-s-investment-commitment-one-year-early/>. 4. For more information, visit <https://pressroom.toyota.com/toyota-financial-services-issues-fifth-green-bond-reinforcing-toyotas-commitment-to-sustainability/>. 5. Including our joint venture plant in Alabama. 6. Current lineup includes Hybrids, Plug-in Hybrids and Fuel Cell electric vehicles. Based on manufacturers' data as of June 7, 2021. 7. Toyota Connected Services depend on factors outside Toyota's control in order to operate, including 4G network availability, a cellular connection and GPS signal. Without any one or more of these things, operability may be limited or precluded, including access to response center and emergency support. Services vary by vehicle and are subject to change at any time without notice. Requires app download/registration and subscription after trial (if applicable). Terms of Use apply. Data charges may apply. See *Owner's Manual* and <https://www.toyota.com/connected-services/>. For Toyota's Connected Services' data collection, use, sharing and retention practices, please visit <https://www.toyota.com/privacyvts/>. All trials begin on original purchase or lease date of new vehicle, with the exception of Wi-Fi for which trial begins at time of activation. Paid subscription required after trial (if applicable). 8. Use only if aware of circumstances surrounding vehicle it is legal safe to do so (e.g., do not remotely start a gas engine vehicle in an enclosed space or if vehicle is occupied by a child). Remote Connect depends on certain factors outside of Toyota's control in order to operate, including 4G network availability, a cellular connection and GPS signal. Without any one or more of these things, operability may be limited or precluded. Services subject to change at any time without notice. Digital Key also requires Bluetooth® connectivity. Remote start/stop not available on manual transmission-equipped vehicles. Remote Connect is included with select paid Connected Services packages. See your Toyota dealer for details. Terms of Use apply. Data charges may apply. See *Owner's Manual* and www.toyota.com/connected-services/. For Toyota's Connected Services' data collection, use, sharing and retention practices, please visit <https://www.toyota.com/privacyvts/>. Trial period begins on original purchase or lease date of new vehicle. Paid subscription required after trial (if applicable). Terms of Use apply. 9. Safety Connect® depends on factors outside of Toyota's control in order to operate, including 4G cellular network availability, a cellular connection and GPS signal. Without any one or more of these things, operability may be limited or precluded, including access to response center and emergency support. Stolen vehicle police report required to use Stolen Vehicle Locator. Automatic Collision Notification activates only in limited circumstances. Services vary by vehicle and are subject to change at any time without notice. Terms of Use apply. See *Owner's Manual* and www.toyota.com/connected-services/. For Toyota's Connected Services' data collection, use, sharing and retention practices, please visit <https://www.toyota.com/privacyvts/>. A Safety Connect® trial is included for up to 10 years on select vehicles with paid Connected Services packages. See your Toyota dealer for details. 4G network dependent. 10. Requires cellular network availability, a cellular connection and GPS signal. May not work in all areas. Service may vary by vehicle and region. See Toyota dealer for details and exclusions. 11. Building and/or parking structures may limit system effectiveness. Stolen vehicle police report required to use Stolen Vehicle Locator. For additional assistance contact the Toyota Brand Engagement Center at 1-800-331-4331. 12. Service Connect depends on certain factors outside of Toyota's control in order to operate, including 4G cellular network availability, a cellular connection and GPS signal. Without any one or more of these things, operability may be limited or precluded. Information provided is based on the last time data was collected from vehicle and is not real-time data. Services vary by vehicle and are subject to change at any time without notice. Terms of Use apply. Data charges may apply. See *Owner's Manual* and www.toyota.com/connected-services/. For Toyota's Connected Services' data collection, use, sharing and retention practices, please visit <https://www.toyota.com/privacyvts/>. The Service Connect trial is included for up to 10 years. 4G network dependent. 13. Service not available everywhere or in every vehicle. Depends on 4G cellular network availability, a cellular connection and GPS signal. Without any one or more of these things, operability may be limited or precluded. Up to 5 devices can be supported using in-vehicle connectivity. Services subject to change at any time without notice. The Wi-Fi Connect trial begins at the time of enrollment and expires the earlier of 3GB data use or the 1-month trial period ends. Paid subscription required after trial. Integrated Streaming requires separate subscriptions to third-party provider services. Data charges may apply. Valid in the contiguous U.S. and Alaska. Go to <https://myvehicle.att.com/#/toyota/learn?language=en&country=US> for terms and conditions. 14. Destination Assist requires a trial or subscription to Drive Connect. Drive Connect availability and accuracy depend on certain factors outside of Toyota's control in order to operate, including 4G network availability, a cellular connection and GPS signal. Without any one or more of these things, operability may be limited or precluded. Services subject to change at any time without notice. Requires app download/registration and subscription after trial (if applicable). Terms of Use apply. Data charges may apply. See *Owner's Manual* and <https://www.toyota.com/connected-services/> for limitations. To learn about Toyota's Connected Services' data collection, use, sharing and retention practices, visit <https://www.toyota.com/support/privacy-rights/>. The Destination Assist trial period begins on original purchase or lease date of new vehicle. Paid subscription required after trial (if applicable). Terms of Use apply. 15. Dynamic Navigation requires a trial or subscription to Drive Connect. Drive Connect availability and accuracy depend on certain factors outside of Toyota's control in order to operate, including 4G network availability, a cellular connection and GPS signal. Without any one or more of these things, operability may be limited or precluded. Services subject to change at any time without notice. Requires app download/registration and subscription after trial (if applicable). Terms of Use apply. Data charges may apply. See *Owner's Manual* and <https://www.toyota.com/connected-services/> for limitations. To learn about Toyota's Connected Services' data collection, use, sharing and retention practices, visit <https://www.toyota.com/support/privacy-rights/>. The Dynamic Navigation trial period is at no extra cost and trial begins the earlier of vehicle hits 100 miles or 1 year after multimedia system manufacture date (regardless of purchase or lease date). Paid subscription required after trial (if applicable). Terms of Use apply. 16. Toyota Safety Sense™ effectiveness is dependent on many factors including road, weather and vehicle conditions. Drivers are responsible for their own safe driving. Always pay attention to your surroundings and drive safely. See *Owner's Manual* for limitations. 17. Airbag systems supplement the seat belts and are designed to inflate only under certain conditions and in certain types of severe collisions. Always wear seatbelt, sit upright in middle and as far back in seat as possible to help decrease risk of injury. Do not put objects in front of an airbag See *Owner's Manual* for limitations. 18. Do not rely exclusively on Blind Spot Monitor. Look over shoulder and use turn signal. See *Owner's Manual* for limitations. 19. Do not rely exclusively on the Rear Cross-Traffic Alert. Visually confirm clearance during use. See *Owner's Manual* for limitations. 20. The Pre-Collision System is designed to help reduce the crash speed and damage in certain frontal collisions only. It is not a substitute for safe and attentive driving. System effectiveness is dependent on many factors including road, weather and vehicle conditions. See *Owner's Manual* for limitations. 21. Dynamic Radar Cruise Control is not a substitute for safe and attentive driving. See *Owner's Manual* for instructions and limitations. 22. Lane Departure Alert with Steering Assist is designed to read visible lane markers under certain conditions. It provides a visual/audible alert and slight steering force when lane departure is detected. It is not a collision-avoidance system or a substitute for safe and attentive driving. Effectiveness depends on many factors including road, weather and vehicle conditions. See *Owner's Manual* for limitations. 23. Automatic High Beams operate at speeds above 21 mph. See *Owner's Manual* for instruction and limitations. 24. The Lane Tracing Assist (LTA) lane centering function is designed to read visible lane markers and detect other vehicles under certain conditions. It is only operational when DRCC is engaged. Not available on vehicles with manual transmissions. See *Owner's Manual* for limitations. 25. Road Sign Assist only recognizes certain road signs. See *Owner's Manual* for limitations. 26. Vehicle Stability Control is not a substitute for safe and attentive driving practices. Factors including speed, road conditions, weather and steering input can affect whether VSC will be effective. See *Owner's Manual* for limitations. 27. Smart Stop Technology® will reduce power to help the brakes bring vehicle to a stop during certain contemporaneous brake and accelerator pedal applications. See *Owner's Manual* for limitations. 28. ToyotaCare covers normal factory scheduled maintenance for two years or 25,000 miles, whichever comes first, and 24-hour Roadside Assistance is included for two years, unlimited mileage (note: bZ4X, Mirai, Prius & Prius Prime include enhanced ToyotaCare and/or Roadside Assistance). Roadside Assistance limits towing distances and locations and does not include parts and fluids, except emergency fuel delivery for certain vehicles. Excludes rental company fleet sale vehicles. See your Toyota dealer for additional restrictions and exclusions. Valid only in the continental U.S. 29. Date and mileage limitations refer to whichever comes first from the date of first purchase. Warranty coverage is subject to other terms and conditions. Refer to applicable *Warranty and Maintenance Guide* for full details. 30. For information regarding the Federal and California Emission Control Warranties, and Tire Limited Warranties, please see the applicable *Warranty and Maintenance Guide*. Emission coverages vary under Federal and California regulations. 31. For Toyota hybrid, plug-in hybrid, and fuel cell and battery electric vehicles beginning with model year 2020, the hybrid (HV) battery is covered for 10 years from original date of first use or 150,000 miles, whichever comes first. Coverage is subject to the terms and conditions of your New Vehicle Limited Warranty. See *Owner's Warranty and Maintenance Guide* for details. 32. For more information, visit Kelley Blue Book's KBB.com. Kelley Blue Book is a registered trademark of Kelley Blue Book Co., Inc. 33. Hybrid-related components are covered for 8 years from original date of first use or 100,000 miles, whichever comes first. The HV battery may have longer coverage under emissions warranty. See *Owner's Warranty and Maintenance Guide* for details. 34. For more details on 2022 IIHS TOP SAFETY PICKS, see www.iihs.org. 35. Government 5-Star Safety Ratings are part of the National Highway Traffic Safety Administration's (NHTSA's) New Car Assessment Program (www.safercar.gov). MY22 vehicles tested. 36. For more information, visit <https://vincentric.com/Home/Best-Value-Awards/2021-Best-Value-in-America/2021-Best-Fleet-Value-in-America-Winners-List>. 37. For more information, visit autotrader.com. Autotrader is a registered trademark and used with permission. 38. EPA-estimated 42 city/41 highway/41 combined mpg rating for 2023 Toyota Crown XLE and Limited; EPA-estimated 29 city/32 highway/30 combined mpg rating for 2023 Toyota Crown Platinum. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov.

DISCLOSURES

39. Cargo and load capacity limited by weight and distribution. Always properly secure cargo and cargo area. **40.** Projected EPA-estimated mpg rating 45 city/38 hwy/42 combined estimate for 2023 Corolla Cross Hybrid as determined by manufacturer. EPA estimates not available at time of posting. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **41.** Never tow beyond a vehicle's published towing capacities. Before towing, confirm your vehicle and trailer are compatible, hooked up and loaded properly and that you have any necessary additional equipment. The maximum you can tow depends on base curb weight plus the total weight of any cargo, occupants, and added vehicle equipment. Installation of a tow hitch receiver or other accessories located near the rear bumper may require disabling or removing the kick sensor, and the sensor operation setting in your vehicle should be turned off. Follow all instructions in your *Owner's Manual*. **42.** EPA-estimated 252-mile total driving range rating for 2023 bZ4X XLE FWD; 242-mile total driving range rating for 2023 bZ4X Limited FWD; 228-mile total driving range rating for 2023 bZ4X XLE AWD; and 222-mile total driving range rating for 2023 bZ4X Limited AWD total driving range for when vehicle is fully charged and operated under ideal driving conditions. Use for comparison purposes only. Actual range may decrease significantly depending on speed, outside temperature, accessory use, how/where you drive, charging habits, and other factors. Battery capacity also decreases with time and use, which will reduce range. See www.fueleconomy.gov and *Owner's Manual* for details. **43.** DC charging times are estimated based on ideal charging conditions. As temperatures decrease below 50 degrees Fahrenheit, charging time will increase significantly. For the bZ4X AWD model, charging may slow down more than other models in weather conditions below 32 degrees Fahrenheit and may not be possible when the temperature drops to around -4 degrees Fahrenheit and below. Drive battery level and condition, charger specifications and DC charging more than twice per day also can negatively affect charging time. **44.** Do not overly rely on Advanced Park and use only in accordance with applicable laws. Remain attentive to surroundings. Before operating, review *Owner's Manual* for instructions and limitations. **45.** Digital Key function requires Remote Connect trial or subscription. Use only if aware of circumstances surrounding vehicle and it is legal and safe to do so (e.g., do not remotely start engine if vehicle is in an enclosed space or vehicle is occupied by a child). Remote Connect depends on factors outside of Toyota's control, including an operative telematics device, a cellular connection, GPS signal, and the availability of a compatible wireless network, without which system functionality and availability may be limited or precluded. Digital Key also requires *Bluetooth*® connectivity. Service may vary by vehicle and region. Requires app download and registration/subscription after trial (if applicable). Terms of Use apply. Data charges may apply. Remote start/stop not available on manual transmission-equipped vehicles. Services subject to change at any time without notice. See usage precautions and service limitations in *Toyota Owner's Manual* and at <https://www.toyota.com/connected-services/> for additional details. To learn about Toyota's Connected Services data collection, use, sharing and retention practices, please visit <https://www.toyota.com/privacyvts/>. **46.** MSRP excludes the Delivery, Processing, and Handling Fee of \$1,095 for Cars (GR86, Avalon, Avalon HV, Camry, Camry HV, Corolla, Corolla HV, Corolla HB, GR Corolla, Mirai, Prius, Prius Prime, GR Supra, Toyota Crown), \$1,335 for SUV/Van/Small Truck (4Runner, bZ4X, C-HR, Corolla Cross, Corolla Cross HEV, Highlander, Highlander HV, RAV4, RAV4 HV, RAV4 Prime, Sienna, Tacoma, Venza), \$1,595 for Large SUV (Sequoia), and \$1,795 for Large Truck (Tundra and Tundra Hybrid). (Historically, vehicle manufacturers and distributors have charged a separate fee for processing, handling and delivering vehicles to dealerships. Toyota's charge for these services is called the "Delivery, Processing and Handling Fee" and is based on the value of the processing, handling and delivery services Toyota provides as well as Toyota's overall pricing structure and may be subject to change at any time. Toyota may make a profit on the Delivery, Processing and Handling Fee.) The Delivery, Processing and Handling Fee in AL, AR, FL, GA, LA, MS, NC, OK, SC and TX will be higher. The published prices do not apply to Puerto Rico and the U.S. Virgin Islands. Excludes taxes, title and license and distributor and dealer options and accessories. Actual dealer price will vary. **47.** Apps and services are subject to change at any time without notice. Data charges may apply. Apple CarPlay® functionality requires a compatible iPhone® connected wirelessly to the vehicle. Apple CarPlay® is a registered trademark of Apple Inc. **48.** To wirelessly use Android Auto on your car display, you need a compatible Android smartphone with an active data plan. You can check which smartphones are compatible at <https://www.android.com/auto/compatibility/>. Operability depends on network availability, a cellular connection and GPS signal. Services subject to change at any time without notice. Data charges may apply. To learn more, go to <https://www.toyota.com/audio-multimedia/>. To learn more about Toyota's Connected Services data collection, use, sharing and retention practices, please visit <https://www.toyota.com/support/privacy-rights/>. Android Auto is a trademark of Google LLC. **49.** The Panoramic View Monitor does not provide a comprehensive view of the area surrounding your vehicle. Look around to confirm clearance. See *Owner's Manual* for limitations. **50.** JBL® is a registered trademark of Harman International Industries, Inc. **51.** Extra-cost color. **52.** Do not rely exclusively on Safe Exit Assist. Always look for approaching traffic before exiting the vehicle. See *Owner's Manual* for limitations. **53.** May not be compatible with all mobile phones, smart devices, tablets, e-readers, MP3/WMA players and like models. **54.** EPA-estimated 57 city/56 hwy/57 combined mpg rating for 2023 Prius LE FWD, 53 city/54 hwy/54 combined mpg rating for 2023 Prius LE AWD, 52 city/52 hwy/52 combined mpg rating for 2023 Prius XLE and Limited FWD, and 49 city/50 hwy/49 combined mpg rating for 2023 Prius XLE and Limited AWD. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **55.** The Rear-Seat Reminder does not sense objects in the rear seat. The Rear-Seat Reminder is designed to recognize a unique rear-door opening pattern that may be consistent with an object being placed in the rear seating area. See *Owner's Manual* for additional details. **56.** HomeLink® and the HomeLink® house icon are registered trademarks of Gentex Corporation. **57.** SofTex® is a registered trademark of Toyota Motor Sales, U.S.A., Inc. **58.** Wireless charging may not be compatible with all mobile phones, smart devices, tablets, e-readers, MP3/WMA players and like products. **59.** Front and Rear Parking Assist with Automatic Braking (PA w/AB) may warn drivers of, and potentially brake for front and rear collisions with certain objects when traveling at low speeds. Drivers should visually confirm clearance during use. See *Owner's Manual* for instructions and limitations. **60.** Manufacturer-estimated 40-mile all-electric driving range when fully charged for 2023 Prius Prime. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. **61.** Performance figures are for comparison only and were obtained with prototype vehicles by professional drivers. **62.** EPA-estimated 32 city/41 hwy/35 combined mpg rating for 2023 Corolla LE; EPA-estimated 31 city/40 hwy/34 combined mpg rating for 2023 Corolla SE and XSE. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **63.** EPA-estimated 53 city/46 hwy/50 combined mpg rating for 2023 Corolla Hybrid LE and Hybrid XLE; EPA-estimated 51 city/44 hwy/48 combined mpg rating for 2023 Corolla Hybrid LE AWD; EPA-estimated 50 city/43 hwy/47 combined mpg rating for 2023 Corolla Hybrid SE; EPA-estimated 47 city/41 hwy/44 combined mpg rating for 2023 Corolla Hybrid SE AWD. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **64.** EPA-estimated 32 city/41 hwy/35 combined mpg rating for 2023 Corolla Hatchback SE; EPA-estimated 30 city/38 hwy/33 combined mpg rating for 2023 Corolla Hatchback XSE. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **65.** EPA-estimated 28 city/39 hwy/32 combined mpg rating for 2023 Camry LE, SE and SE Nightshade Edition; 27 city/38 hwy/31 combined mpg rating for 2023 Camry XLE 4-Cylinder and XSE 4-Cylinder; 22 city/33 hwy/26 combined mpg rating for 2023 Camry XLE V6; 22 city/32 hwy/26 combined mpg rating for 2023 Camry XSE V6; 21 city/31 hwy/25 combined mpg rating for 2023 Camry TRD; 51 city/53 hwy/52 combined mpg rating for 2023 Camry LE Hybrid; and 44 city/47 hwy/46 combined mpg rating for 2023 Camry SE Hybrid, XLE Hybrid and XSE Hybrid. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **66.** Apps and services are subject to change at any time without notice. Data charges may apply. Apple CarPlay® functionality requires a compatible iPhone® connected with an approved data cable into the USB media port. Apple CarPlay® is a registered trademark of Apple Inc. **67.** Android Auto is a trademark of Google LLC. Android Auto requires compatible smartphone. Operability depends on network availability, a cellular connection and GPS signal. Services subject to change at any time without notice. Data charges may apply. To learn more, go to <https://www.toyota.com/audio-multimedia/>. To learn more about Toyota's Connected Services data collection, use, sharing and retention practices, please visit <https://www.toyota.com/support/privacy-rights/>. **68.** The backup camera does not provide a comprehensive view. Always look over shoulder and use outside mirrors. See *Owner's Manual* for limitations. **69.** Customers who lease a 2023 Mirai by March 31, 2023 will receive complimentary fuel for three years or \$15,000, whichever comes first. Customers who purchase a 2023 Mirai by March 31, 2023 will receive complimentary fuel for six years or \$15,000, whichever comes first. Complimentary fuel term begins as of card activation or 90 days after Mirai lease or purchase commencement date, whichever is earlier. Fuel card is nontransferable. **70.** Projected EPA-estimated 76 city/71 hwy/74 combined MPGe rating for 2023 Mirai XLE and 67 city/64 hwy/65 combined MPGe rating for 2023 Mirai Limited determined by Toyota. All projected EPA estimates as determined by manufacturer; EPA estimates not available at time of posting. MPGe is the EPA-equivalent of gasoline fuel efficiency for electric-mode operation. Use for comparison purposes only. Your MPGe/miles per kilowatt-hour will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **71.** EPA-estimated 36 city/36 hwy/36 combined mpg rating for 2023 Sienna FWD models; 35 city/36 hwy/35 combined mpg rating for 2023 Sienna AWD models. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **72.** Installation of a tow hitch receiver or other accessories located near the rear bumper or side-door kick sensors may require disabling or removing the kick sensor, and the sensor operation setting in your vehicle should be turned off. Water, weather, dirt, and other conditions also may cause the sensor to not operate properly or to operate unintentionally. See *Owner's Manual* for limitations. **73.** EPA-estimated 22 city/29 highway/25 combined mpg rating for 2023 Highlander L FWD, LE FWD, XLE FWD, XSE FWD, Limited FWD and Platinum FWD; EPA-estimated 21 city/28 highway/24 combined mpg rating for 2023 Highlander L AWD, LE AWD, XLE AWD, Limited AWD and Platinum AWD. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **74.** Do not exceed 120V. See *Owner's Manual* for additional limitations and details. **75.** EPA-estimated 36 city/35 highway/36 combined mpg rating for 2023 Highlander Hybrid LE FWD, Hybrid XLE FWD, Hybrid Bronze Edition FWD, Hybrid Limited FWD and Hybrid Platinum FWD. EPA-estimated 35 city/35 highway/35 combined mpg rating for 2023 Highlander Hybrid LE AWD, Hybrid XLE AWD, Hybrid Bronze Edition AWD, Hybrid Limited AWD and Hybrid Platinum

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AWD. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **76.** Integrated Trailer Brake Controller is an electronic system that operates in tandem with a trailer equipped with an electric braking system. It is designed to help the driver maintain trailer control by increasing or reducing trailer braking based on trailer weight. It is not a substitute for safe towing practices. Factors including speed, weather, road conditions and driver input can all affect trailer braking control. See *Owner's Manual* for additional limitations and details. **77.** EPA-estimated 21 city/24 highway/22 combined mpg rating for 2023 Sequoia SR5, Limited, Platinum and Capstone 4x2; EPA-estimated 19 city/22 highway/20 combined mpg rating for 2023 Sequoia SR5, Limited, Platinum, TRD Pro and Capstone 4x4. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **78.** The backup camera does not provide a comprehensive view of the rear area of the vehicle/trailer. When using straight path assist, driver should confirm clearance and is still responsible for safe operation. See *Owner's Manual* for limitations. **79.** EPA-estimated 40 city/37 hwy/39 combined mpg rating for 2023 Venza. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **80.** EPA-estimated 27 city/35 highway/30 combined mpg rating for 2023 RAV4 LE FWD, XLE FWD, XLE Premium FWD and Limited FWD; EPA-estimated 27 city/34 highway/30 combined mpg rating for 2023 RAV4 LE AWD; EPA-estimated 27 city/33 highway/29 combined mpg rating for 2023 RAV4 XLE AWD and XLE Premium AWD; EPA-estimated 25 city/33 highway/28 combined mpg rating for 2023 RAV4 Adventure and Limited AWD; EPA-estimated 25 city/32 highway/28 combined mpg rating for 2023 RAV4 TRD Off-Road. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **81.** Trailer-Sway Control (TSC) is an electronic system designed to help the driver maintain vehicle control under adverse conditions. It is not a substitute for safe driving practices. Factors including speed, road conditions, weather and driver steering input can all affect whether TSC will be effective in preventing a loss of control. See *Owner's Manual* for additional limitations and details. **82.** Falken is a registered trademark of Sumitomo Rubber Industries, Ltd. **83.** This floor mat/floor liner was designed specifically for use in your model and model year vehicle and SHOULD NOT be used in any other vehicle. To avoid potential interference with pedal operation, each mat/liner must be secured with its fasteners. Do not install a floor mat/floor liner on top of an existing floor mat/floor liner. **84.** EPA-estimated 41 city/38 highway/40 combined mpg rating for 2023 RAV4 Hybrid LE, Hybrid XLE, Hybrid XLE Premium, Hybrid SE, Hybrid XSE and Hybrid Limited; EPA-estimated 38 city/35 highway/37 combined mpg rating for 2023 RAV4 Hybrid Woodland Edition. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **85.** EPA-estimated 94 combined MPGe rating for 2023 RAV4 Prime. MPGe is the EPA-equivalent of gasoline fuel efficiency for electric operation. EPA-estimated 38 combined gas-only mpg. Use for comparison purposes only. Your MPG/MPG will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **86.** EPA-estimated 42-mile all-electric driving range when fully charged for 2023 RAV4 Prime. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **87.** EPA-estimated 31 city/33 hwy/32 combined mpg rating for 2023 Corolla Cross L FWD, LE FWD and XLE FWD; EPA-estimated 29 city/32 hwy/30 combined mpg rating for 2023 Corolla Cross L AWD, LE AWD and XLE AWD. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **88.** The Multi-Terrain Monitor view is limited and can be affected by environmental conditions. See *Owner's Manual* for additional limitations and details. **89.** Crawl Control is designed for driving on difficult terrain at low speeds and assists the driver by controlling acceleration and braking, allowing the driver to focus on steering. See *Owner's Manual* for additional limitations. **90.** EPA-estimated 16 city/19 hwy/17 combined mpg rating for 2023 4Runner. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **91.** Hill Start Assist Control is designed to minimize backward rolling on steep ascents. Not a substitute for safe driving judgment and practices. Speed, grade, surface conditions, driver input, etc., can all affect HAC function. See *Owner's Manual*. **92.** Front and rear parking assist sonar is designed to warn drivers of potential front and rear collisions with certain objects at low speeds. Drivers should visually confirm clearance during use. See *Owner's Manual* for instructions and limitations. **93.** EPA-estimated 119 combined MPGe for 2023 bZ4X XLE FWD; 114 combined MPGe for 2023 bZ4X Limited FWD; 104 combined MPGe for 2023 bZ4X XLE AWD; 102 combined MPGe for 2023 bZ4X Limited AWD. MPGe is the EPA-equivalent of gasoline fuel efficiency for electric-mode operation. Use for comparison purposes only. Your MPG/miles per kilowatt-hour will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **94.** Drive Connect availability and accuracy depend on certain factors outside of Toyota's control in order to operate, including 4G network availability, a cellular connection and GPS signal. Without any one or more of these things, operability may be limited or precluded. Services subject to change at any time without notice. Requires app download/registration and subscription after trial (if applicable). Terms of Use apply. Data charges may apply. See *Owner's Manual* and <https://www.toyota.com/connected-services/> for limitations. To learn about Toyota's connected services data collection, use, sharing and retention practices, visit <https://www.toyota.com/support/privacy-rights/>. Trial period begins on original purchase or lease date of new vehicle. Paid subscription required after trial (if applicable). Terms of Use apply. **95.** Payload includes the weight of occupants, cargo and options and is limited by weight distribution. **96.** EPA-estimated 20 city/23 highway/21 combined mpg rating for 2023 Tacoma SR, SR5 4x2 4-cyl. Automatic; EPA-estimated 19 city/24 highway/21 combined mpg rating for 2023 Tacoma SR, SR5, TRD Sport, TRD Off-Road and Limited 4x2 V6 Automatic; EPA-estimated 19 city/22 highway/20 combined mpg rating for 2023 Tacoma SR, SR5 4x4 4-cyl. Automatic; EPA-estimated 18 city/22 highway/20 combined mpg rating for 2023 Tacoma SR, SR5, Trail Special Edition, TRD Sport, TRD Off-Road, Limited and TRD Pro 4x4 V6 Automatic; EPA-estimated 17 city/21 highway/18 combined mpg rating for 2023 Tacoma TRD Sport 4x4 V6 Manual; EPA-estimated 17 city/20 highway/18 combined mpg rating for 2023 Tacoma TRD Off-Road and TRD Pro 4x4 V6 Manual. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **97.** Rear parking assist sonar is designed to warn drivers of potential rear collisions at speeds of 6 mph or less. Certain vehicle and environmental factors, including an object's shape and composition, may affect the ability of the rear parking assist sonar to detect it. Always look around outside the vehicle and use mirrors to confirm clearance. See *Owner's Manual* for additional limitations and details. **98.** Bilstein® is a registered trademark of ThyssenKrupp Bilstein GmbH FED REP GERMANY. **99.** EPA-estimated 18 city/24 highway/20 combined mpg rating for 2023 Tundra SR 4x2; EPA-estimated 18 city/23 highway/20 combined mpg rating for 2023 Tundra SR5, Limited, Platinum and 1794 Edition 4x2; EPA-estimated 17 city/23 highway/19 combined mpg rating for 2023 Tundra SR 4x4; EPA-estimated 17 city/22 highway/19 combined mpg rating for 2023 Tundra SR5, Limited, Platinum and 1794 Edition 4x4. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **100.** EPA-estimated 20 city/24 highway/22 combined mpg rating for 2023 Tundra Limited 4x2 Hybrid, Platinum 4x2 Hybrid and 1794 Edition 4x2 Hybrid; EPA-estimated 19 city/22 highway/21 combined mpg rating for 2023 Tundra Limited 4x4 Hybrid, Platinum 4x4 Hybrid, 1794 Edition 4x4 Hybrid and Capstone 4x4 Hybrid; EPA-estimated 18 city/20 highway/19 combined mpg rating for 2023 Tundra TRD Pro 4x4 Hybrid. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. **101.** When Star Gaze® fixed panoramic roof option is added, roof rails are removed.

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