

Specification 25 July 2018



#### E 220 d



#### Technical Data

- 1,950cc, 4-cylinder, 143kW, 400Nm
  Direct-injection, turbocharged
- 9G-TRONIC transmission
- ECO start/stop · Rear wheel drive
- **Fuel Data**
- 4.9L / 100km combined cycle ADR 81/02
- Diesel
- 125g CO<sub>2</sub> p/km

#### Key Features

- . 19-inch 5 twin-spoke alloy wheels
- AMG Line
- Leather upholstery
- Driver Assistance package \*\*\*
- · Widescreen cockpit

#### E 300



#### **Technical Data**

- 1,991cc, 4-cylinder, 180kW, 370Nm
  Direct-injection, turbocharged
- 9G-TRONIC transmission
- ECO start/stop
- · Rear wheel drive

#### Fuel Data Key Features

- 7.1 L / 100km combined cycle
- 163 g CO, p/km • 95 RON

• TBA L / 100km

combined cycle

**Fuel Data** 

- 20-inch AMG multi-spoke alloy wheels
- AIR BODY CONTROL Air Suspension
- · Heated front seats
- MULTIBEAM LED
- · Sports exhaust system

#### E 450 4MATIC



#### Technical Data

- 2,996cc, 6-cylinder, 270kW, 500Nm
- Direct-injection, Bi-turbo
- 9G-TRONIC transmission
- ECO start/stop · 4MATIC all-wheel drive
- TBA g CO<sub>2</sub> p/km • 95 RON

#### Key Features

- · 20-inch AMG multi-spoke alloy wheels
- Burmester® surround sound
- Head-up display
- Metallic paintwork
- · Panoramic glass sunroof

#### /////AMG

#### Mercedes-AMG E 53 4MATIC+



#### Technical Data

- 2,999cc, 6-cylinder, 320kW, 520Nm
- EQ-Boost
- 9G-TRONIC transmission
- ECO start/stop
- 4MATIC+ all-wheel drive

#### Fuel Data

- 8.8 L / 100km combined cycle ADR 81/02
- 200 g CO<sub>2</sub> p/km • 98 RON

#### Key Features

- 20-inch 5 Twin-spoke alloy wheels
- AMG Night Package
- Anti-Theft Alarm System
- Nappa Upholstery
- · Privacy glass

The declared fuel and energy consumption figures are determined by testing under standardised laboratory conditions to comply with ADR 81/02. Real world fuel consumption is influenced by many additional factors such as fuel quality, individual driving style, load, traffic and vehicle condition. The declared fuel consumption figure should only be used for the purpose of comparison amongst

<sup>\*</sup>The information contained in this document is indicative only and correct at the time of printing, 23 July 2018. However, packages (including model lines), specifications, features extras, options and equipment levels are subject to change without notice. The Manufacturer's Recommended List Price (MRLP) is expressed to be both exclusive and inclusive of GST and any applicable Luxury Car Tax (LCT) unless otherwise stated or indicated, but does not include charges for optional extras/features (including their fitment) or on-road charges such as Dealer Charges (for example, dealer delivery), Government Statutory Charges (for example, stamp duty and registration charges) or Compulsory Third Party insurance. Prices are rounded to the nearest dollar and are subject to change at any time and from time to time without notice. Some vehicles or equipment pictured and/or featured may not be available in Australia.

<sup>\*\*\*</sup> Traffic Sign Assist is a driver assistance aid only and may not be accurate in all instances. The driver at all times remains solely responsible for monitoring the driving environment and observing all traffic and / or speed signs as well as complying with all applicable road rules. In particular, when accepting the displayed speed restriction when Active Distance Assist DISTRONIC, cruise control, or the speed limiter is activated. It is the driver's responsibility to adjust the speed of the vehicle in accordance with the designated speed limits. CONFIDENTIAL - For use by Dealer Network only. Do not distribute outside Dealer Network. IMPORTANT - MRLPs set out in this document are recommended prices only and there is no obligation to comply with the recommendation.

#### E 220 d Standard Equipment \*\*

#### Interior

- Ambient interior lighting with 64 different colours (891)
- Leather upholstery (2XX) • AMG sports pedals in brushed stainless steel with black rubber studs
- COMAND Online Infotainment system able to connect to the internet, high-resolution media screen, fast hard-disc navigation with 3D map display and dynamic route guidance, smartphone integration via Android Auto or Apple CarPlay $^{\rm IM}$  (531, 502, 270, 274) Phone and internet compatability, connectivity and capabilities differ between devices, markets and vehicles. Check the compatability of your device and vehicle in Australia at www.mercedes-benz-mobile.com. Data plan required for internet connection.
- Automatically dimming rear-view mirror (P49, 500)
- Analogue clock (246)
- Belt feeder automatically for driver and front passenger with button on centre console
- Black Ash Open-Pore Wood Trim (736, 737)
- DAB+ digital radio (537)
- · Digital Owner's Manual
- Door centre panels in ARTICO man-made leather (P29)
- Double cupholder in centre console (309)
- Directional indicators with one-touch convenience function
- · Electrically operated park brake
- Floor mats (U26)
- Folding rear seat backrests 40:20:40 split (287)
- Glove compartment lockable, air-conditioned and illuminated
- $\bullet$  Illuminated door sill panels with Mercedes-Benz lettering (U25)
- Interior light package featuring LED technology (876)
- Memory function with 3 settings for all front seat adjustments & exterior mirrors(275) Additional electrical adjustments for headrest, seat cushion & steering wheel.
- 4-way lumbar support for driver and front passenger (U22)
- Power windows (four) with one-touch control • Roof liner in black (51U)
- · Sports Seats with horizontal quilting
- Sports steering wheel with touch control buttons (L5C)
- Steering wheel shift paddles (431)
- Stowage compartment in centre console (30P)
   SPEEDTRONIC variable speed limiter \*\*\*
- $\bullet$  THERMATIC dual-zone automatic climate control with dust filter and air recirculation (580)
- Touchpad with Controller (448)
- Traffic Sign Assist (513)\*\*
- Trip computer in multifunction display
  Upper part of dashboard and beltlines in ARTICO man-made leather (U09)
- Widescreen cockpit (464)
- Windscreen wipers with rain sensor and 1-touch wipe function

- 19-inch 5 twin-spoke alloy wheels (RTD)
- 9G-TRONIC PLUS 9-speed automatic transmission (421)
- AdBlue® tank with 25L capacity (E220d only)
- AGILITY CONTROL suspension with selective damping system and lowered (677)
- AGILITY SELECT with five driving programs (B59)
- AMG bodystyling (772)
   Diamond radiator grille with pins in chrome with integral Mercedes star and single louvre in matt iridium silver with chrome inserts (exc. E53) (P31
- KEYLESS-GO package including keyless start function & HANDS-FREE ACCESS (P17)
- LED High Performance headlamps with integral daytime running lamps and tail lights featuring LED technology (631)
- Direct-Steer speed sensitive steering
- ECO start/stop function (B03)
- Exterior mirrors electrically adjustable, electrically folding and heated with indicator repeaters (249)
- Fuel tank with 66L capacity (916)
- · Heated rear window with timer control
- Parking Package with Active Parking Assist PARKTRONIC (P44, 235)
- · Perforated front brake discs and front brake callipers with Mercedes-Benz lettering

#### Safety & Security

- 360° camera with dynamic guidelines (501)
- Active bonnet (U60)
- $\bullet$  ADAPTIVE BRAKE with HOLD, brake drying, priming function and Hill Start Assist
- Airbags (9) front, pelvis side and window bags, sidebags for rear occupants (293) and kneebag for driver (294)
- Acceleration skid control (ASR)
- Anti-lock braking system (ABS)ASSYST maintenance interval indicator
- ATTENTION ASSIST
- Automatic-locking doors with emergency opening
- Brake Assist System (BAS)
- · Brake pad wear indicator
- Central locking with interior switch and crash sensor
- Crash responsive emergency lighting
- Driving Assistance package Plus comprising Active Distance Assist DISTRONIC \*\*\*, Active Brake Assist with cross-traffic function, Active Lane Change Assist, Evasive Steering Assist, Active Blind Spot Assist, Active Lane Keeping Assist & PRE-SAFE® PLUS (23P)
- Electronic immobiliser
- Electronic Stability Program (ESP®)
- First-aid kit
- MOExtended run-flat safety tyres (R66)
- Tyre pressure loss warning system (477)

#### E 300 Standard Equipment \*\* in addition to E 220 d

#### Interior

• Heated Front Seats (873)

#### Exterior

- 20-inch AMG multi-Spoke Alloy Wheels (RVQ)
- AIR BODY CONTROL Air Suspension (489)
- MULTIBEAM LED with 84 individually controllable LEDs, Adaptive Highbeam Assist Plus and tail lights featuring LED technology (P35, 628, 6
- Sports exhaust system (U21) (E300 only, not E450)

#### E 450 4MATIC \*\* Standard Equipment in addition to E 300

#### Interior

- Burmester® surround sound system with 13 speakers, 9-channel DSP amplifier & 590watt output (810)
- Head-up display with virtual image windscreen projection (463)
- Wireless charging system for mobile devices (897) (refer page 8 for reference to compatible devices)

#### Exterior

- Metallic paintwork
- Panoramic glass sunroof with roller sunblind & heat-insulating glass (413)
- Dark-tinted privacy glass from B-pillar to rear (840)

<sup>\*</sup>The information contained in this document is indicative only and correct at the time of printing, 23 July 2018. However, packages (including model lines), specifications, features extras, options and equipment levels are subject to change without notice. The Manufacturer's Recommended List Price (MRLP) is expressed to be both exclusive and inclusive of GST and any applicable Luxury Car Tax (LCT) unless otherwise stated or indicated, but does not include charges for optional extras/features (including their fitment) or on-road charges such as Dealer Charges (for example, dealer delivery), Government Statutory Charges (for example, stamp duty and registration charges) or Compulsory Third Party insurance. Prices are rounded to the nearest dollar and are subject to change at any time and from time to time without notice. Some vehicles or equipment pictured and/or featured may not be available in Australia. \*\* Towbar fitment not permitted

<sup>\*\*\*</sup> Traffic Sign Assist is a driver assistance aid only and may not be accurate in all instances. The driver at all times remains solely responsible for monitoring the driving environment and observing all traffic and / or speed signs as well as complying with all applicable road rules. In particular, when accepting the displayed speed restriction when Active Distance Assist DISTRONIC, cruise control, or the speed limiter is activated. It is the driver's responsibility to adjust the speed of the vehicle in accordance with the designated speed limits CONFIDENTIAL - For use by Dealer Network only. Do not distribute outside Dealer Network. IMPORTANT - MRLPs set out in this document are recommended prices only and there is no obligation to comply with the recommendation.

#### Mercedes-AMG E 53 4MATIC+ \*\* Standard Equipment in addition to E450 4MATIC

- AIR-BALANCE including ionisation, improved air filtering and fragrancing (P21)
   ENERGIZING Comfort Control (P72)

- AMG performance steering wheel in black nappa leather / DINAMICA microfibre (L6K)

- AMG 4MATIC+ all-wheel drive
- $\bullet$  AMG 20-inch 5 twin-spoke silver / black alloy wheels (RTZ)
- AMG Night package (P60)
  AMG spoiler lip on boot lid (U47)
- AMG Performance exhaust system, selectable (U78)

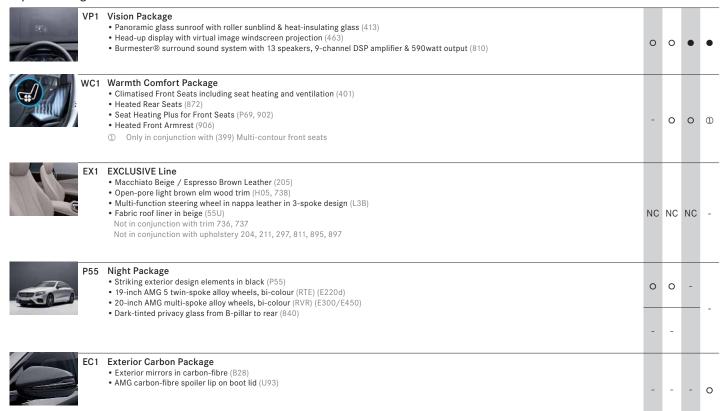
#### Safety & Security

- Anti-Theft Alarm with tow-away protection and interior surveillence system (P54)
   TIREFIT with electric pump in lieu of MOExtended run-flat safety tyres (B51)
- Tyre pressure monitoring system (475)

<sup>\*</sup>The information contained in this document is indicative only and correct at the time of printing, 23 July 2018. However, packages (including model lines), specifications, features, extras, options and equipment levels are subject to change without notice. The Manufacturer's Recommended List Price (MRLP) is expressed to be both exclusive and inclusive of GST and any applicable Luxury Car Tax (LCT) unless otherwise stated or indicated, but does not include charges for optional extras/features (including their fitment) or on-road charges such as Dealer Charges (for example, dealer delivery), Government Statutory Charges (for example, stamp duty and registration charges) or Compulsory Third Party insurance. Prices are rounded to the nearest dollar and are subject to change at any time and from time to time without notice. Some vehicles or equipment pictured and/or featured may not be available in Australia.

<sup>\*\*\*</sup> Traffic Sign Assist is a driver assistance aid only and may not be accurate in all instances. The driver at all times remains solely responsible for monitoring the driving environment and observing all traffic and / or speed signs as well as complying with all applicable road rules. In particular, when accepting the displayed speed restriction when Active Distance Assist DISTRONIC, cruise control, or the speed limiter is activated. It is the driver's responsibility to adjust the speed of the vehicle in accordance with the designated speed limits. CONFIDENTIAL - For use by Dealer Network only. Do not distribute outside Dealer Network. IMPORTANT - MRLPs set out in this document are recommended prices only and there is no obligation to comply with the recommendation.

#### Option Packages\*



• Standard Equipment | O Optional Equipment | - Not Available | NC - No Cost Option | A - Accessory

<sup>\*</sup>The information contained in this document is indicative only and correct at the time of printing, 23 July 2018. However, packages (including model lines), specifications, features, extras, options and equipment levels are subject to change without notice. The Manufacturer's Recommended List Price (MRLP) is expressed to be both exclusive and inclusive of GST and any applicable Luxury Car Tax (LCT) unless otherwise stated or indicated, but does not include charges for optional extras/features (including their fitment) or on-road charges such as Dealer Charges (for example, dealer delivery), Government Statutory Charges (for example, stamp duty and registration charges) or Compulsory Third Party insurance. Prices are rounded to the nearest dollar and are subject to change at any time and from time to time without notice. S ome vehicles or equipment pictured and/or featured may not be available in Australia.

\*\* Towbar fitment not permitted

<sup>\*\*\*</sup> Traffic Sign Assist is a driver assistance aid only and may not be accurate in all instances. The driver at all times remains solely responsible for monitoring the driving environment and observing all traffic and / or speed signs as well as complying with all applicable road rules. In particular, when accepting the displayed speed restriction when Active Distance Assist DISTRONIC, cruise control, or the speed limiter is activated. It is the driver's responsibility to adjust the speed of the vehicle in accordance with the designated speed limits. CONFIDENTIAL - For use by Dealer Network only. Do not distribute outside Dealer Network. IMPORTANT - MRLPs set out in this document are recommended prices only and there is no obligation to comply with the recommendation.

E-Class Coupé					E 53	MRLP (excluding GST & any LCT & on-road costs)*	+ GST	MRLP (including GST but excluding LCT & on-road costs)*	+ LCT (if any)	MRLP (including GST, any LCT, but excluding on-road costs)*
Optional Equipment*										
399	Multi-contour front seats  ① Only in conjunction with (WC1) Warmth Comfort Package	0	0	0	1	\$1,189	\$119	\$1,308	\$392	\$1,700
489	AIR BODY CONTROL Air Suspension	0	•	•	•	\$2,727	\$273	\$3,000	\$900	\$3,900
581	THERMOTRONIC automatic climate control with 3 climate zones (670)	-	-	-	0	\$1,014	\$101	\$1,115	\$335	\$1,450
840	Dark-tinted privacy glass from B-pillar to rear	0	0	•	•	\$343	\$34	\$377	\$113	\$490
865	Digital TV Tuner	0	0	0	0	\$839	\$84	\$923	\$277	\$1,200
873	Heated Front Seats	0	•	•	•	\$629	\$62	\$691	\$209	\$900
897	Wireless charging system for mobile devices Feature only compatible with devices that support or can be upgraded to support the Qi standard. Check the compatability of your device and vehicle in Australia at <a href="https://www.mercedes-benz-mobile.com">www.mercedes-benz-mobile.com</a> or with your device manufacturer.	0	0	•	•	\$245	\$25	\$270	\$80	\$350
P21	AIR-BALANCE including ionisation, improved air filtering and fragrancing	0	0	0	•	\$559	\$56	\$615	\$185	\$800
P54	Anti-Theft Alarm with tow-away protection & interior surveillance (551,882)	0	0	0	•	\$699	\$70	\$769	\$231	\$1,000
	ENERGIZING Comfort Control						<b></b>			

Only in conjunction with AIR-BALANCE (P21) & Warmth Comfort Package (WC1) &

Multi-contour front seats (399)

\$629

\$692

\$208

\$900

<sup>•</sup> Standard Equipment | O Optional Equipment | - Not Available | NC - No Cost Option | A - Accessory

<sup>\*</sup>The information contained in this document is indicative only and correct at the time of printing, 23 July 2018. However, packages (including model lines), specifications, features, extras, options and equipment levels are subject to change without notice. The Manufacturer's Recommended List Price (MRLP) is expressed to be both exclusive and inclusive of GST and any applicable Luxury Car Tax (LCT) unless otherwise stated or indicated, but does not include charges for optional extras/features (including their fitment) or on-road charges such as Dealer Charges (for example, dealer delivery), Government Statutory Charges (for example, stamp duty and registration charges) or Compulsory Third Party insurance. Prices are rounded to the nearest dollar and are subject to change at any time and from time to time without notice. S ome vehicles or equipment pictured and/or featured may not be available in Australia.

\*\* Towbar fitment not permitted

<sup>\*\*\*</sup> Traffic Sign Assist is a driver assistance aid only and may not be accurate in all instances. The driver at all times remains solely responsible for monitoring the driving environment and observing all traffic and / or speed signs as well as complying with all applicable road rules. In particular, when accepting the displayed speed restriction when Active Distance Assist DISTRONIC, cruise control, or the speed limiter is activated. It is the driver's responsibility to adjust the speed of the vehicle in accordance with the designated speed limits.

CONFIDENTIAL - For use by Dealer Network only. Do not distribute outside Dealer Network. IMPORTANT - MRLPs set out in this document are recommended prices only and there is no obligation to comply with the recommendation.

E-Class C	oupé	E 220 d	E300	E450	E 53	MRLP (excluding GST & any LCT & on-road costs)*	+ GST	MRLP (including GST but excluding LCT & on-road costs)*	+ LCT (if any)	MRLP (including GST, any LCT, but excluding on-road costs)*
Alloy Wheels*										
RT	19-inch AMG 5 Twin-Spoke Alloy Wheels F: 245/40 R19 on 8.0 J x 19 ET 43 R: 275/35 R19 on 9.0 J x 19 ET 49 Not in conjunction with Night Package (P55)	•	NC	NC	-	-	-	-	-	-
RT	19-inch AMG 5 Twin-Spoke Alloy Wheels in Bi-Colour Black F: 245/40 R19 on 8.0 J x 19 ET 43 R: 275/35 R19 on 9.0 J x 19 ET 49 Included and only in conjunction with Night Package (P55)	0	-	-	-	-	-	-	-	-
RV	20-inch AMG Multi-Spoke Alloy Wheels F: 245/35 R20 on 8.0 J x 20 ET 43 R: 275/30 R20 on 9.0 J x 20 ET 49 Not in conjunction with Night Package (P55)	-	•	•	-	-	-	-	-	-
RV	R: 2/5/30 R20 011 9.0 J X 20 E1 49	①	-	- ①	_	\$979	\$98	\$1,077	\$323	\$1,400
RTZ	Only in conjunction with Night Package (P55)  20-inch AMG 5 Twin-Spoke Alloy Wheels in Bi-Colour Black F: 245/35 ZR20 on 8.0 J x 20 ET 20 R: 275/30 ZR20 on 9.0 J x 20 ET 49	-	-	-	•	-	-	-	-	-
RTO	20-inch AMG 5 Twin-Spoke Alloy Wheels in Bi-Colour Black  F: 245/35 ZR20 on 8.0 J x 20 ET 20 R: 275/30 ZR20 on 9.0 J x 20 ET 49	-	-	-	0	-	-	-	-	-
Paintwork* (act	al colour may vary from sample)									
14	Polar White Non-Metallic	NC	NC	NC	NC	-	-	-	-	-
19	Obsidian Black Metallic	0	0	NC	NC	\$1,392	\$139	\$1,531	\$459	\$1,990
29	Aragonite Silver Metallic	0	0	NC	NC	\$1,392	\$139	\$1,531	\$459	\$1,990
66	Rubellite Red Metallic	0	0	NC	NC	\$1,392	\$139	\$1,531	\$459	\$1,990
77	i Iridium Silver Metallic	0	0	NC	NC	\$1,392	\$139	\$1,531	\$459	\$1,990
89	Cavansite Blue Metallic	0	0	NC	NC	\$1,392	\$139	\$1,531	\$459	\$1,990
98	B Diamond Silver Metallic	0	0	NC	NC	\$1,392	\$139	\$1,531	\$459	\$1,990
98	Emerald Green Metallic	0	0	NC	NC	\$1,392	\$139	\$1,531	\$459	\$1,990
99	Selenite Grey Metallic	0	0	NC	NC	\$1,392	\$139	\$1,531	\$459	\$1,990

• Standard Equipment | O Optional Equipment | - Not Available | NC - No Cost Option | A - Accessory

0

\$2.091

\$699

\$2,091

\$699

0 0

0 0

0 0

0

\$2,300

\$769

\$2,300

\$769

\$690

\$231

\$690

\$231

\$209

\$70

\$209

799 designo Diamond White BRIGHT Metallic

996 designo Hyacinth Red Metallic

\$2,990

\$1,000

\$2,990

\$1,000

<sup>\*</sup>The information contained in this document is indicative only and correct at the time of printing, 23 July 2018. However, packages (including model lines), specifications, features, extras, options and equipment levels are subject to change without notice. The Manufacturer's Recommended List Price (MRLP) is expressed to be both exclusive and inclusive of GST and any applicable Luxury Car Tax (LCT) unless otherwise stated or indicated, but does not include charges for optional extras/features (including their fitment) or on-road charges such as Dealer Charges (for example, dealer delivery), Government Statutory Charges (for example, stamp duty and registration charges) or Compulsory Third Party insurance. Prices are rounded to the nearest dollar and are subject to change at any time and from time to time without notice. S ome vehicles or equipment pictured and/or featured may not be available in Australia.

\*\* Towbar fitment not permitted

<sup>\*\*\*</sup> Traffic Sign Assist is a driver assistance aid only and may not be accurate in all instances. The driver at all times remains solely responsible for monitoring the driving environment and observing all traffic and / or speed signs as well as complying with all applicable road rules. In particular, when accepting the displayed speed restriction when Active Distance Assist DISTRONIC, cruise control, or the speed limiter is activated. It is the driver's responsibility to adjust the speed of the vehicle in accordance with the designated speed limits. CONFIDENTIAL - For use by Dealer Network only. Do not distribute outside Dealer Network. IMPORTANT - MRLPs set out in this document are recommended prices only and there is no obligation to comply with the recommendation.

E-Class Cou	pé
-------------	----

E 220 d

E 300

E 450

E 53

MRLP
(excluding GST & any LCT & on-road costs)\*

+ GST

MRLP
(including GST but excluding LCT & on-road costs)\*

+ LCT (if any)

MRLP
(including GST, any (including GST, any (including GST) and (including GST) any (including GST) and (including GST) any (in

Upholstery\* (actual colour may vary from sample)

Upholstery* (	actu	al colour may vary from sample)									
	211	Black Leather Includes Black Roof Liner (51U) Not in conjunction with EXCLUSIVE Line (EX1)	•	•	•	-	-	-	-	-	-
	204	Saddle Brown Leather Includes Black Roof Liner (51U) Not in conjunction with EXCLUSIVE Line (EX1)	•	•	•	-	-	-	-	-	-
	205	Macchiato Beige / Espresso Brown Leather Includes Beige Roof Liner (55U) Only in conjunction with EXCLUSIVE Line (EX1)	0	0	0	-	-	-	-	-	-
	297	Classic Red / Black two-tone Leather Includes Black Roof Liner (51U) Not in conjunction with EXCLUSIVE Line (EX1)	•	•	•	-	-	-	-	-	-
	811	Black Nappa Leather Includes Black Roof Liner (51U) Not in conjunction with EXCLUSIVE Line (EX1)	-	0	0	-	\$902	\$90	\$992	\$298	\$1,290
	805	Macchiato Beige / Espresso Brown Nappa Leather Includes Beige Roof Liner (55U) Only in conjunction with EXCLUSIVE Line (EX1)	-	0	0	-	\$902	\$90	\$992	\$298	\$1,290
	895	Deep White / Black Nappa Leather Includes Black Roof Liner (51U) Not in conjunction with EXCLUSIVE Line (EX1)	-	0	0	-	\$902	\$90	\$992	\$228	\$1,290
	897	Classic Red / Black Nappa Leather Includes Black Roof Liner (51U) Not in conjunction with EXCLUSIVE Line (EX1)	-	0	0	-	\$902	\$90	\$992	\$228	\$1,290
	851	Black Nappa Leather with Red Topstitching Includes Black Roof Liner (51U)	-	-	-	•	-	-	-	-	-
	861	Black Nappa Leather with Grey Topstitching Includes Black Roof Liner (51U)	-	-	-	•	-	-	-	-	-
	884	Black Nappa Leather with Saddle Brown Topstitching & Stripes Includes Black Roof Liner (51U)	-	-	-	•	-	-	-	-	-
	885	Black Nappa Leather with Red Topstitching & White Stripes Includes Black Roof Liner (51U)	-	-	-	•	-	-	-	-	-
	887	Black Nappa Leather with Red Topstitching & Stripes Includes Black Roof Liner (51U)	-	-	-	•	-	-	-	-	-

• Standard Equipment | O Optional Equipment | - Not Available | NC - No Cost Option | A - Accessory

<sup>\*</sup>The information contained in this document is indicative only and correct at the time of printing, 23 July 2018. However, packages (including model lines), specifications, features, extras, options and equipment levels are subject to change without notice. The Manufacturer's Recommended List Price (MRLP) is expressed to be both exclusive and inclusive of GST and any applicable Luxury Car Tax (LCT) unless otherwise stated or indicated, but does not include charges for optional extras/features (including their fitment) or on-road charges such as Dealer Charges (for example, dealer delivery), Government Statutory Charges (for example, stamp duty and registration charges) or Compulsory Third Party insurance. Prices are rounded to the nearest dollar and are subject to change at any time and from time to time without notice. S ome vehicles or equipment pictured and/or featured may not be available in Australia.

\*\* Towbar fitment not permitted

<sup>\*\*\*</sup> Traffic Sign Assist is a driver assistance aid only and may not be accurate in all instances. The driver at all times remains solely responsible for monitoring the driving environment and observing all traffic and / or speed signs as well as complying with all applicable road rules. In particular, when accepting the displayed speed restriction when Active Distance Assist DISTRONIC, cruise control, or the speed limiter is activated. It is the driver's responsibility to adjust the speed of the vehicle in accordance with the designated speed limits.

CONFIDENTIAL - For use by Dealer Network only. Do not distribute outside Dealer Network. IMPORTANT - MRLPs set out in this document are recommended prices only and there is no obligation to comply with the recommendation.

E 300
E 450
E 53
MRLP
(excluding GST & any LCT & on-road costs)\*
+ GST
+ GST
+ LCT (if any)
MRLP
(including GST but excluding LCT & on-road costs)\*
+ LCT (if any)
MRLP
(including GST, any LCT but excluding GST, any LCT but excluding GST, any LCT but excluding GST, any LCT but excluding

Interior Trim\* (actual colour may vary from sample)

736 737	2.40.1.7.0.1.0.0.1.004	•	•	•	•	-	-	-	-	-
H09	- h h	0	0	0	-	-	-	-	-	-

• Standard Equipment | O Optional Equipment | - Not Available | NC - No Cost Option | A - Accessory

<sup>\*</sup>The information contained in this document is indicative only and correct at the time of printing, 23 July 2018. However, packages (including model lines), specifications, features, extras, options and equipment levels are subject to change without notice. The Manufacturer's Recommended List Price (MRLP) is expressed to be both exclusive and inclusive of GST and any applicable Luxury Car Tax (LCT) unless otherwise stated or indicated, but does not include charges for optional extras/features (including their fitment) or on-road charges such as Dealer Charges (for example, dealer delivery), Government Statutory Charges (for example, stamp duty and registration charges) or Compulsory Third Party insurance. Prices are rounded to the nearest dollar and are subject to change at any time and from time to time without notice. S ome vehicles or equipment pictured and/or featured may not be available in Australia.

\*\* Towbar fitment not permitted

<sup>\*\*\*</sup> Traffic Sign Assist is a driver assistance aid only and may not be accurate in all instances. The driver at all times remains solely responsible for monitoring the driving environment and observing all traffic and / or speed signs as well as complying with all applicable road rules. In particular, when accepting the displayed speed restriction when Active Distance Assist DISTRONIC, cruise control, or the speed limiter is activated. It is the driver's responsibility to adjust the speed of the vehicle in accordance with the designated speed limits.

CONFIDENTIAL - For use by Dealer Network only. Do not distribute outside Dealer Network. IMPORTANT - MRLPs set out in this document are recommended prices only and there is no obligation to comply with the recommendation.

# Combining our spirit of innovation with a genuine love of driving.

Experience an unforgettable, challenging and rewarding day on the track.

Whether you're a novice, or an experienced driver, Mercedes-Benz Driving Events is your chance to learn vital road skills from Australia's best driving instructors. At the same time, you'll get to experience the very latest in Mercedes-Benz automotive safety technology, across the range, from an A-Class to a S-Class and even off-road.

For more information please visit the website. www.experiencemercedesbenz.com.au

### First Gear

Developed specifically for young drivers, as we believe that the earlier you develop confidence and defined driving skills, the safer you'll be on the road.

Teaching vital driving and safety principles, skills and behaviours. First Gear is simple; to help save lives. Developed specifically for the younger driver (18 to 24 years\*), the program addresses the attitudes and behaviours that affect young drivers when they take to the road.

As most accidents start long before the actual collision, under the focused guidance of our professional driving instructors, you will learn to understand, recognize, avoid risks and handle critical driving situations.

This drive day will raise your awareness of typical dangerous situations and ensure you develop a new understanding of the vehicle and your skills, keeping you safer on the road. Available for drivers aged 18 – 24 years who hold a valid probationary or full licence.

### Accelerate

Practice and experience the foundations of superior driving. This is your chance to combine education with exhilaration, and learn from Australia's best driving instructors. Master sudden manoeuvres, learn to make the right decision in a split second and be tested in emergency situations.

Under the personal guidance of our driving instructors, you will take part in a number of dynamic handling exercises that have been specifically developed to test you and showcase the technology and handling capabilities of the Mercedes-Benz range, including autonomous driving.

Finally, you'll also be taken on the thrill ride of your life in our Mercedes-AMG hot lap car. Available to drivers aged 25 and over who hold a valid full licence.















# Stay up to date with Mercedes-Benz Australia.



#### www.mercedes-benz.com.au

Keep up to date with the latest Mercedes-Benz Australia launches, news and events through our digital and social platforms.

